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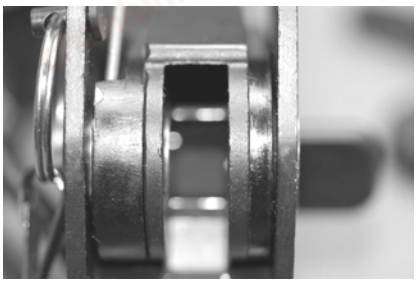
BT2HT, BT2HTI & RT2HT

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Rev. 02 8-2016

HANDLE SPRING REPLACEMENT INSTRUCTIONS

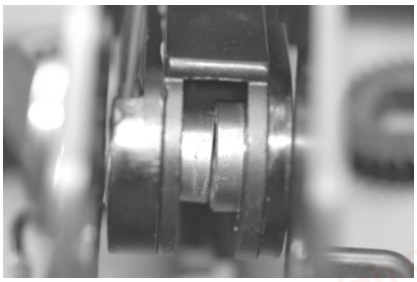
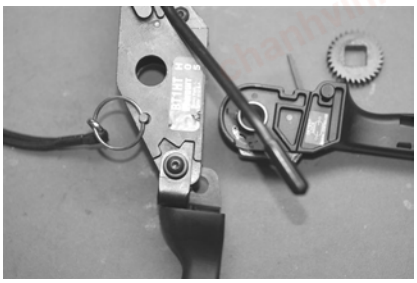
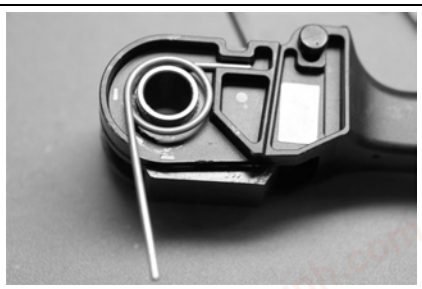
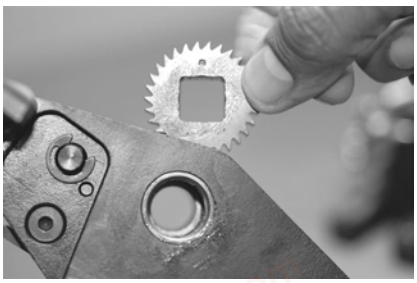
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Handle Return Spring part number: TB24796B01

1. Move the Back Handle away as shown.	
2. Turn the Tension all the way down.	
3. Flip the tool over and remove the E-ring from the Mandrel and put it aside.	
4. Remove the Mandrel and put it aside.	
5. Remove the Ratchet and put it aside.	

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6. Push both Bearings inside.	
7. Remove the Front Handle.	
8. Apply Grease (Versalube G326 or equivalent) on the Handle Spring and place it around the smaller Bearing.	
9. Slide the Handle back into the Tool Body with Handle Spring.	
10. Push the Bearings out to flush with Tool Bodies.	
11. Make sure the dot on the Ratchet is towards you. Slide the Ratchet in.	
12. Slide the Mandrel in and put the E-ring back on.	

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