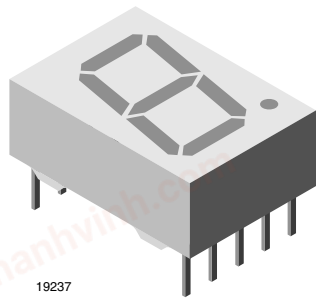
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High Intensity Red Low Current 7-Segment Display



FEATURES

- 1500 µcd typical at 1 mA
- Very low power consumption
- Wide viewing angle
- Grey package surface
- Light intensity categorized at I_F = 1 mA
- Material categorization: for definitions of compliance please see www.vishay.com/doc?99912

Pb-free
e4
RoHS COMPLIANT

DESCRIPTION

This series defines a new standard for low current displays. It is a single digit 7-segment LED display utilizing AlInGaP technology in color red.

The supreme light intensity allows applications under direct sunlight or “black front” designs by using tinted filter glass in front of the display.

Typical 1500 µcd at 1 mA is best in class performance for applications with very limited power supply. The maximum forward current of 10 mA is allowed for an ambient temperature range of - 40 °C to + 85 °C without current derating.

Due to the design of 13 mm displays, a certain amount of cross-talk between segments is unavoidable. This light leakage becomes more noticeable as the brightness of the operated segments increases. However, higher environmental illumination, or a partially transparent cover, may reduce this effect. Therefore, it's important to consider this phenomenon during design-in and to validate suitability for the particular application and all its operation modes.

APPLICATIONS

- Battery driven instruments
- Telecom devices
- Home appliances
- Instrumentation
- POS terminals

PRODUCT GROUP AND PACKAGE DATA

- Product group: display
- Package: 13 mm
- Product series: low current
- Angle of half intensity: ± 50°

PARTS TABLE

PART	COLOR	LUMINOUS INTENSITY (µcd)			at I_F (mA)	WAVELENGTH (nm)			at I_F (mA)	FORWARD VOLTAGE (V)			at I_F (mA)	CIRCUITRY
		MIN.	TYP.	MAX.		MIN.	TYP.	MAX.		MIN.	TYP.	MAX.		
TDSR1350	Red	280	-	3600	1	-	640	-	1	-	1.8	2.4	1	Common anode
TDSR1360	Red	280	-	3600	1	-	640	-	1	-	1.8	2.4	1	Common cathode
TDSR1360-IK	Red	1100	-	3600	1	-	640	-	1	-	1.8	2.4	1	Common cathode

ABSOLUTE MAXIMUM RATINGS (T_{amb} = 25 °C, unless otherwise specified)
TDSR1350, TDSR1360, TDSR1360-IK

PARAMETER	TEST CONDITION	SYMBOL	VALUE	UNIT
Reverse voltage per segment		V_R	5	V
DC forward current per segment		I_F	10	mA
Peak forward current per segment	$t_p \leq 10$ µs, duty cycle 1/10	I_{FM}	50	mA
Power dissipation	$T_{amb} \leq 85$ °C	P_V	185	mW
Junction temperature		T_j	105	°C
Operating temperature range		T_{amb}	-40 to +85	°C
Storage temperature range		T_{stg}	-40 to +85	°C
Soldering temperature	t ≤ 3 s, 2 mm below seating plane	T_{sd}	260	°C
Thermal resistance LED junction to ambient		R_{thJA}	100	K/W

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OPTICAL AND ELECTRICAL CHARACTERISTICS (T_{amb} = 25 °C, unless otherwise specified) **TDSR1350, TDSR1360, TDSR1360-IK, RED**							
PARAMETER	**TEST CONDITION**	**PART**	**SYMBOL**	**MIN.**	**TYP.**	**MAX.**	**UNIT**
Luminous intensity per segment (digit average)	I_F = 1 mA	TDSR1350	I_V	280	-	3600	µcd
		TDSR1360		280	-	3600	
		TDSR1360-IK		1100	-	3600	
Dominant wavelength	I_F = 1 mA	TDSR1350, TDSR1360, TDSR1360-IK	λ_d	-	640	-	nm
Peak wavelength	I_F = 1 mA		λ_p	-	650	-	nm
Angle of half intensity	I_F = 1 mA		φ	-	± 50	-	°
Forward voltage per segment or DP	I_F = 1 mA		V_F	-	1.8	2.4	V
Reverse voltage per segment or DP	V_R = 6 V		I_R	-	10	-	µA

LUMINOUS INTENSTIY CLASSIFICATION		
GROUP	**LIGHT INTENSITY (µcd)**	
STANDARD	**MIN.**	**MAX.**
F	280	560
G	450	900
H	700	1400
I	1100	2200
K	1800	3600

Note

- The above type numbers represent the order groups which include only a few brightness groups. Only one group will be shipped in one tube (there will be no mixing of two groups in one tube).
  In order to ensure availability, single brightness groups will not be orderable.

TYPICAL CHARACTERISTICS (T_{amb} = 25 °C, unless otherwise specified)

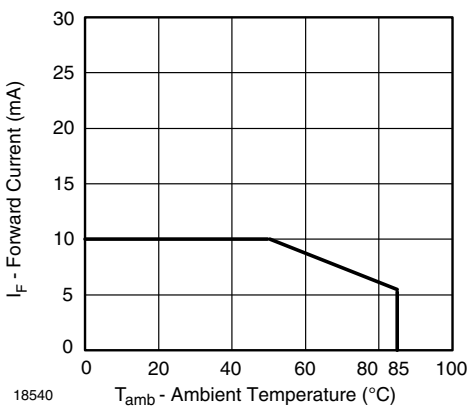


Fig. 1 - Forward Current vs. Ambient Temperature

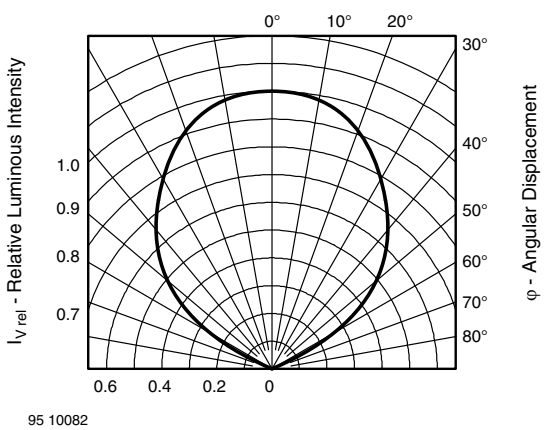


Fig. 2 - Relative Luminous Intensity vs. Angular Displacement

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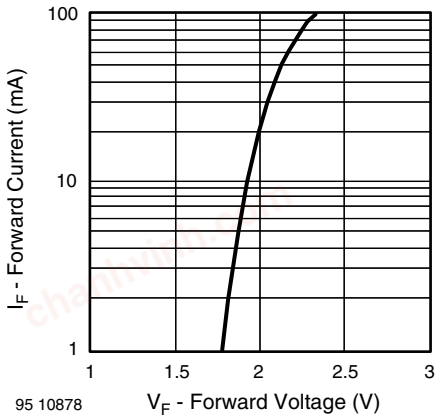


Fig. 3 - Forward Current vs. Forward Voltage

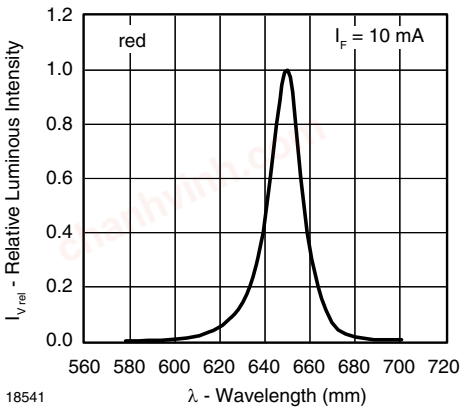


Fig. 6 - Relative Luminous Intensity vs. Ambient Temperature

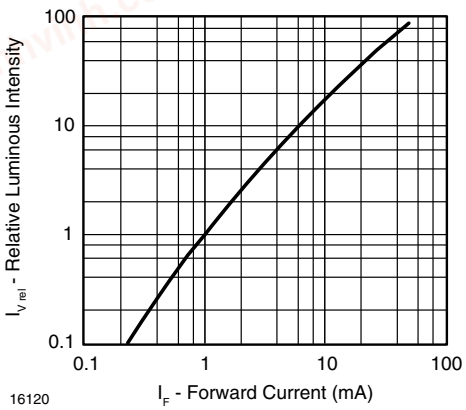


Fig. 4 - Relative Luminous Intensity vs. Forward Current

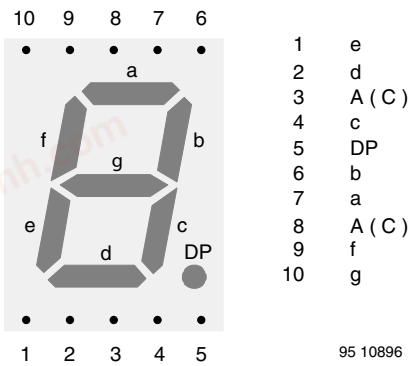


Fig. 7 - TDSR13..

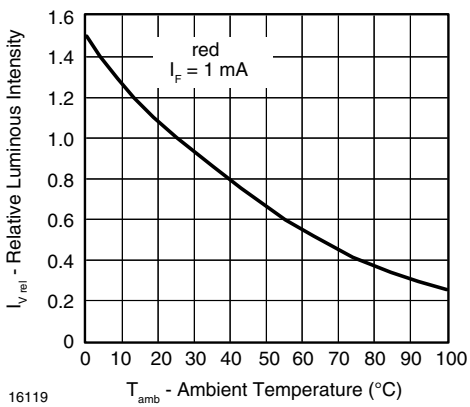


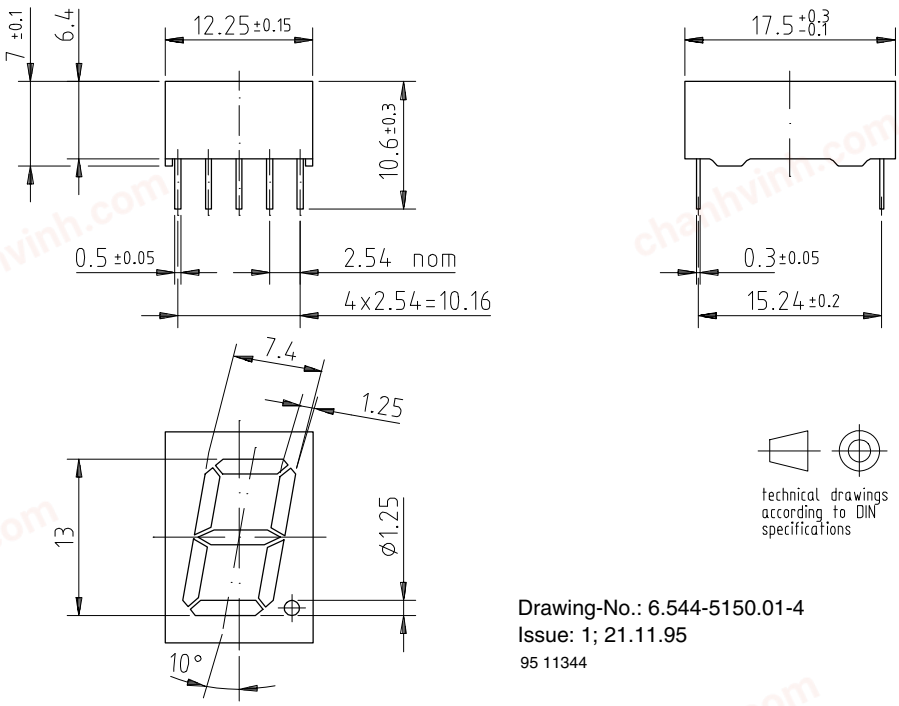
Fig. 5 - Relative Luminous Intensity vs. Ambient Temperature

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PACKAGE DIMENSIONS FOR TDSR13.. in millimeters



Drawing-No.: 6.544-5150.01-4
Issue: 1; 21.11.95
95 11344

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