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Aluminum Electrolytic Capacitors
SMD (Chip) Long Life Vertical



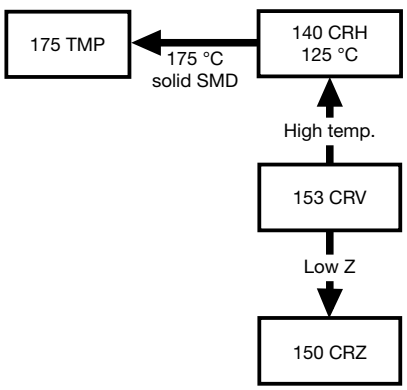


Fig. 1

FEATURES

- Polarized aluminum electrolytic capacitors, non-solid electrolyte, self healing
- SMD-version with base plate, vertical construction requiring minimum board space, lead (Pb)-free reflow solderable
- High CV per unit volume
- Long useful life: 2000 h to 3000 h at 105 °C
- Charge and discharge proof, no peak current limitation
- Supplied in blister tape on reel
- ATTENTION: for maximum safe soldering conditions refer to Fig. 4
- Material categorization: for definitions of compliance please see www.vishay.com/doc?99912

Pb-free
RoHS COMPLIANT

APPLICATIONS

- SMD technology, in compliance with RoHS
- Coupling, decoupling, smoothing, filtering, buffering, timing
- Telecommunications, general industrial, EDP, automotive, portable and lightweight equipment

MARKING

- Rated capacitance (in µF)
- Rated voltage (in V)
- Date code
- Black mark or "-" sign indicating the cathode (the anode is identified by bevelled edges)

PACKAGING

Supplied in blister tape on reel

QUICK REFERENCE DATA	
DESCRIPTION	**VALUE**
Nominal case sizes (L x W x H in mm)	4.0 x 4.0 x 5.3 to 10 x 10 x 14
Rated capacitance range, C_R	0.47 µF to 1000 µF
Tolerance on C_R	± 20 %
Rated voltage range, U_R	6.3 V to 100 V
Category temperature range	-55 °C to +105 °C
Endurance test at 105 °C:	
Case sizes 4.0 x 4.0 x 5.3 to 6.3 x 6.3 x 5.3	1000 h
Case sizes 8.0 x 8.0 x 6.5 to 10 x 10 x 14	2000 h
Useful life at 105 °C:	
Case sizes 4.0 x 4.0 x 5.3 to 6.3 x 6.3 x 5.3	2000 h
Case sizes 8.0 x 8.0 x 6.5 to 10 x 10 x 14	3000 h
Useful life at 40 °C; 1.3 x I_R applied:	
Case sizes 4.0 x 4.0 x 5.3 to 6.3 x 6.3 x 5.3	200 000 h
Case sizes 8.0 x 8.0 x 6.5 to 10 x 10 x 14	300 000 h
Shelf life at 0 V, 105 °C	1000 h
Based on sectional specification	IEC 60384-18 / CECC 32300
Climatic category IEC 60068	55 / 105 / 56

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SELECTION CHART FOR C_R, U_R, AND RELEVANT NOMINAL CASE SIZES (L x W x H in mm)								
C_R (µF)	U_R (V)							
	6.3	10	16	25	35	50	63	100
0.47	-	-	-	-	-	4.0 x 4.0 x 5.3	-	-
1.0	-	-	-	-	-	4.0 x 4.0 x 5.3	-	-
2.2	-	-	-	-	-	4.0 x 4.0 x 5.3	-	-
3.3	-	-	-	-	-	4.0 x 4.0 x 5.3	-	-
4.7	-	-	-	-	4.0 x 4.0 x 5.3	5.0 x 5.0 x 5.3	-	-
10	-	-	4.0 x 4.0 x 5.3	-	5.0 x 5.0 x 5.3	6.3 x 6.3 x 5.3	-	-
22	4.0 x 4.0 x 5.3	-	5.0 x 5.0 x 5.3	-	6.3 x 6.3 x 5.3	8.0 x 8.0 x 6.5	-	-
33	-	5.0 x 5.0 x 5.3	-	6.3 x 6.3 x 5.3	8.0 x 8.0 x 6.5	8.0 x 8.0 x 10	-	10 x 10 x 14
47	5.0 x 5.0 x 5.3	-	6.3 x 6.3 x 5.3	8.0 x 8.0 x 6.5	-	8.0 x 8.0 x 10	-	-
100	6.3 x 6.3 x 5.3	-	8.0 x 8.0 x 6.5	8.0 x 8.0 x 10	-	10 x 10 x 10	10 x 10 x 14	-
	-	-	-	-	-	-	-	-
220	-	8.0 x 8.0 x 10	10 x 10 x 10	-	-	-	-	-
330	8.0 x 8.0 x 10	10 x 10 x 10	-	10 x 10 x 14	-	-	-	-
470	10 x 10 x 10	-	10 x 10 x 14	-	-	-	-	-
680	-	10 x 10 x 14	-	-	-	-	-	-
1000	10 x 10 x 14	-	-	-	-	-	-	-

Table 1

TAPE AND REEL DIMENSIONS in millimeters AND PACKAGING QUANTITIES					
CASE CODE	PITCH P_1	TAPE WIDTH W	TAPE THICKNESS T_2	REEL DIAMETER	PACKAGING QUANTITY PER REEL
0405	8	12	5.8	380	2000
0505	12	12	5.8	380	1000
0605	12	16	5.8	380	1000
0807	12	16	6.8	380	1000
0810	16	24	11.3	380	500
1010	16	24	11.3	380	500
1014	16	24	14.8	330	250

Note

- Detailed tape dimensions see section “PACKAGING”.

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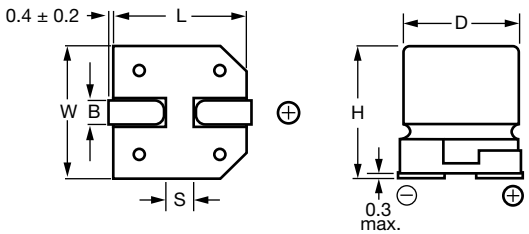


Fig. 2 - Dimensional outline

Table 2

DIMENSIONS in millimeters **AND MASS**								
NOMINAL CASE SIZE L x W x H	**CASE CODE**	**$L_{max.}$**	**$W_{max.}$**	**$H_{max.}$**	**Ø D**	**$B_{max.}$**	**S**	**MASS (g)**
4.0 x 4.0 x 5.3	0405	4.5	4.5	5.5	4.0	0.8	1.0	≈ 0.13
5.0 x 5.0 x 5.3	0505	5.5	5.5	5.5	5.0	0.8	1.4	≈ 0.20
6.3 x 6.3 x 5.3	0605	6.8	6.8	5.5	6.3	0.8	2.0	≈ 0.30
8.0 x 8.0 x 6.5	0807	8.6	8.6	6.8	8.0	0.8	2.3	≈ 0.50
8.0 x 8.0 x 10	0810	8.6	8.6	10.5	8.0	1.1	3.1	≈ 1.00
10 x 10 x 10	1010	10.6	10.6	10.5	10.0	1.1	4.7	≈ 1.30
10 x 10 x 14	1014	10.6	10.6	14.3	10.0	1.2	4.5	≈ 1.50

MOUNTING

The capacitors are designed for automatic placement on to printed-circuit boards.

Optimum dimensions of soldering pads depend amongst others on soldering method, mounting accuracy, print layout and / or adjacent components.

For recommended soldering pad dimensions, refer to Fig. 3 and Table 3.

SOLDERING

Soldering conditions are defined by the curve, temperature versus time, where the temperature is that measured on the soldering pad and on top of the case during processing.

For maximum conditions refer to Fig. 4.
Maximum 2 runs with pause of minimum 30 min between.

Any temperature versus time curve which does not exceed the specified maximum curves may be applied.

AS A GENERAL PRINCIPLE, TEMPERATURE AND DURATION SHALL BE THE **MINIMUM** NECESSARY REQUIRED TO ENSURE GOOD SOLDERING CONNECTIONS. HOWEVER, THE SPECIFIED MAXIMUM CURVES SHOULD NEVER BE EXCEEDED.

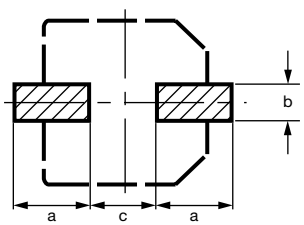


Fig. 3 - Recommended soldering pad dimensions

Table 3

RECOMMENDED SOLDERING PAD DIMENSIONS in millimeters			
CASE CODE	**a**	**b**	**c**
0405	2.6	1.6	1.0
0505	3.0	1.6	1.4
0605	3.5	1.6	1.9
0807	4.0	1.6	2.1
0810	3.5	2.5	3.0
1010	4.0	2.5	4.0
1014	4.3	2.5	4.0

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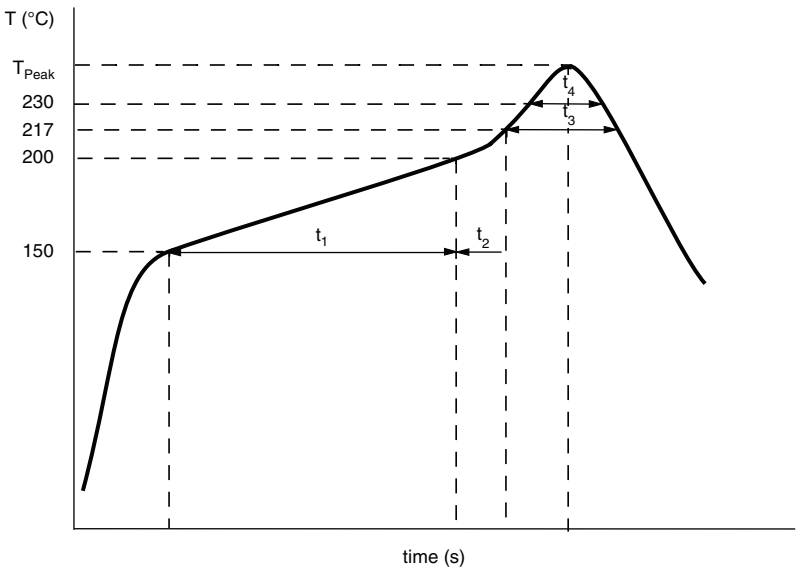


Fig. 4 - Maximum temperature load during reflow soldering measured on capacitors soldering pad and top of the case

REFLOW SOLDERING CONDITIONS				
PROFILE FEATURES	**CASE CODE 0405 TO 0605**	**CASE CODE 0807 TO 1010**	**CASE CODE 1014 ≤ 63 V**	**CASE CODE 1014 100 V**
Max. time from 25 °C to T_{peak}	240 s	240 s	300 s	270 s
Max. ramp-up rate to 150 °C	3 K/s	3 K/s	3 K/s	3 K/s
Max. time from 150 °C to 200 °C (t_1)	120 s	120 s	150 s	120 s
Ramp up rate from 200 °C to T_{peak}	0.5 K/s to 3 K/s	0.5 K/s to 3 K/s	0.5 K/s to 3 K/s	0.5 K/s to 3 K/s
Max. time from 200 °C to 217 °C, (t_2)	20 s	20 s	60 s	60 s
Max. time above $T_{Liquidus}$ (217 °C), (t_3)	60 s	60 s	90 s	60 s
Max. time above 230 °C (t_4)	30 s	20 s	40 s	30 s
Peak temperature T_{peak}	250 °C	240 °C	250 °C	240 °C
Max. time above T_{peak} minus 5 °C	5 s	5 s	5 s	10 s
Max. ramp-down rate from $T_{Liquidus}$	6 K/s	6 K/s	6 K/s	6 K/s

Note

- Temperature measuring point on top of the case and terminals max. 2 runs with pause of 30 min in between

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ELECTRICAL DATA	
SYMBOL	DESCRIPTION
C_R	Rated capacitance at 100 Hz or 120 Hz, tolerance ± 20 %
I_R	Rated RMS ripple current at 100 Hz or 120 Hz, 105 °C
I_{L2}	Max. leakage current after 2 min at U_R
tan δ	Max. dissipation factor at 100 Hz or 120 Hz
ESR	Equivalent series resistance at 100 kHz

Note

- Unless otherwise specified, all electrical values in Table 4 apply at T_{amb} = 20 °C, P = 86 kPa to 106 kPa, RH = 45 % to 75 %.

ORDERING EXAMPLE

Electrolytic capacitor 153 CRV series

100 µF / 25 V; ± 20 %

Nominal case size: 8 mm x 8 mm x 10 mm; taped on reel

Ordering code: MAL215376101E3

Former 12NC: 2222 153 76101

Table 4

ELECTRICAL DATA AND ORDERING INFORMATION							
U_R (V)	C_R (µF)	NOMINAL CASE SIZE L x W x H (mm)	I_R 105 °C (mA)	I_{L2} 2 min (µA)	tan δ 100 Hz	ESR 100 kHz (Ω)	ORDERING CODE MAL2153.....
6.3	22	4.0 x 4.0 x 5.3	21	3.0	0.30	8	73229E3
	47	5.0 x 5.0 x 5.3	36	3.0	0.30	4	73479E3
	100	6.3 x 6.3 x 5.3	61	6.3	0.30	2	73101E3
	330	8.0 x 8.0 x 10	180	21	0.30	0.5	73331E3
	470	10 x 10 x 10	320	30	0.30	0.3	73471E3
	1000	10 x 10 x 14	400	63	0.24	0.24	73102E3
10	33	5.0 x 5.0 x 5.3	31	3.3	0.26	4	74339E3
	220	8.0 x 8.0 x 10	180	22	0.26	0.5	74221E3
	330	10 x 10 x 10	320	33	0.26	0.3	74331E3
	680	10 x 10 x 14	380	68	0.19	0.24	74681E3
16	10	4.0 x 4.0 x 5.3	16	3.0	0.22	8	75109E3
	22	5.0 x 5.0 x 5.3	28	3.5	0.22	4	75229E3
	47	6.3 x 6.3 x 5.3	47	7.5	0.22	2.2	75479E3
	100	8.0 x 8.0 x 6.5	110	16	0.22	1.2	75101E3
	220	10 x 10 x 10	320	35	0.22	0.3	75221E3
	470	10 x 10 x 14	370	75	0.16	0.25	75471E3
25	33	6.3 x 6.3 x 5.3	44	8.3	0.16	2.2	76339E3
	47	8.0 x 8.0 x 6.5	110	12	0.16	1.2	76479E3
	100	8.0 x 8.0 x 10	180	22	0.16	0.5	76101E3
	330	10 x 10 x 14	300	83	0.14	0.27	76331E3
35	4.7	4.0 x 4.0 x 5.3	14	3.0	0.13	8	70478E3
	10	5.0 x 5.0 x 5.3	23	3.5	0.13	4	70109E3
	22	6.3 x 6.3 x 5.3	50	7.7	0.13	2.2	70229E3
	33	8.0 x 8.0 x 6.5	110	12	0.13	1.2	70339E3
50	0.47	4.0 x 4.0 x 5.3	5	3.0	0.12	12	71477E3
	1.0	4.0 x 4.0 x 5.3	7	3.0	0.12	12	71108E3
	2.2	4.0 x 4.0 x 5.3	10	3.0	0.12	12	71228E3
	3.3	4.0 x 4.0 x 5.3	12	3.0	0.12	12	71338E3
	4.7	5.0 x 5.0 x 5.3	17	3.0	0.12	6	71478E3
	10	6.3 x 6.3 x 5.3	26	5.0	0.12	3	71109E3
	22	8.0 x 8.0 x 6.5	110	11	0.12	1.2	71229E3
	33	8.0 x 8.0 x 10	180	17	0.12	0.5	71339E3
	47	8.0 x 8.0 x 10	180	24	0.12	0.5	71479E3
	100	10 x 10 x 10	320	50	0.12	0.3	71101E3
63	100	10 x 10 x 14	240	63	0.09	0.34	78101E3
100	33	10 x 10 x 14	170	33	0.07	1.3	79339E3

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ADDITIONAL ELECTRICAL DATA		
PARAMETER	**CONDITIONS**	**VALUE**
Voltage		
Surge voltage	IEC 60384-18, subclause 4.14	$U_s \leq 1.15 \times U_R$
Reverse voltage	IEC 60384-18, subclause 4.16	$U_{rev} \leq 1$ V
Current		
Leakage current	After 2 min at U_R	$I_{L2} \leq 0.01 \times C_R \times U_R$ or 3 µA, whichever is greater
Inductance		
Equivalent series inductance (ESL)	Case codes 0405 to 0605	Typ. 10 nH
	Case codes 0807 to 1014	Typ. 15 nH

CAPACITANCE (C)

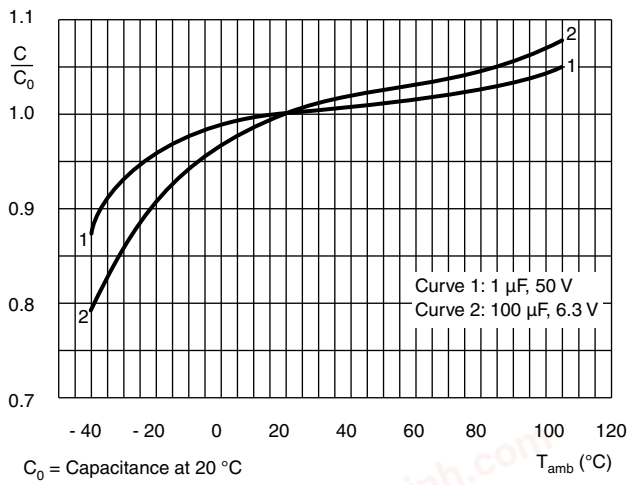


Fig. 5 - Typical multiplier of capacitance at 100 Hz or 120 Hz as a function of ambient temperature

EQUIVALENT SERIES RESISTANCE (ESR)

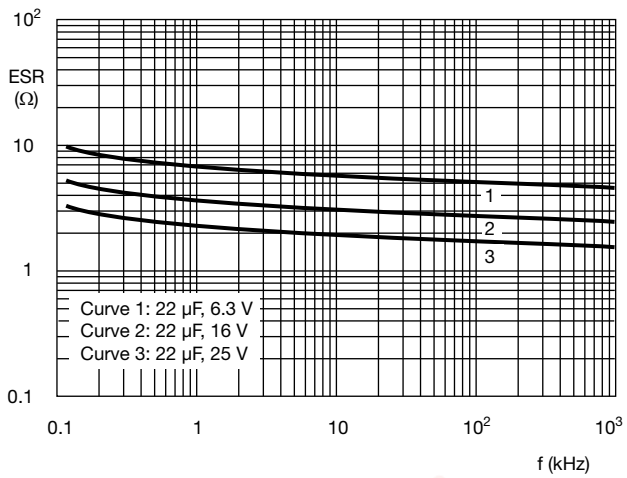


Fig. 6 - Typical ESR as a function of frequency at 20 °C

DISSIPATION FACTOR (tan δ)

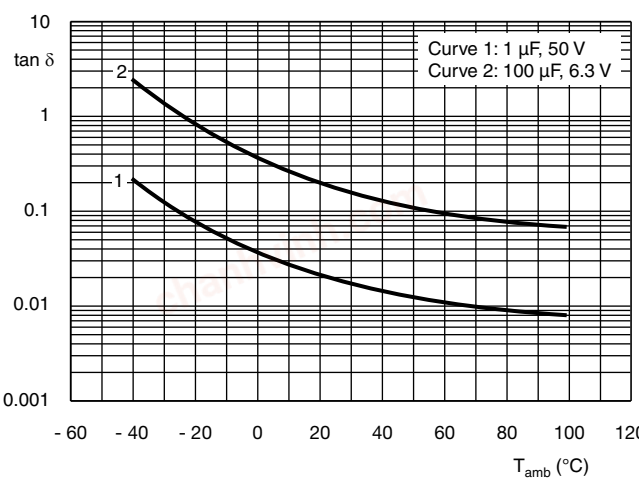


Fig. 7 - Typical dissipation factor (tan δ) at 100 Hz or 120 Hz as a function of ambient temperature

IMPEDANCE (Z)

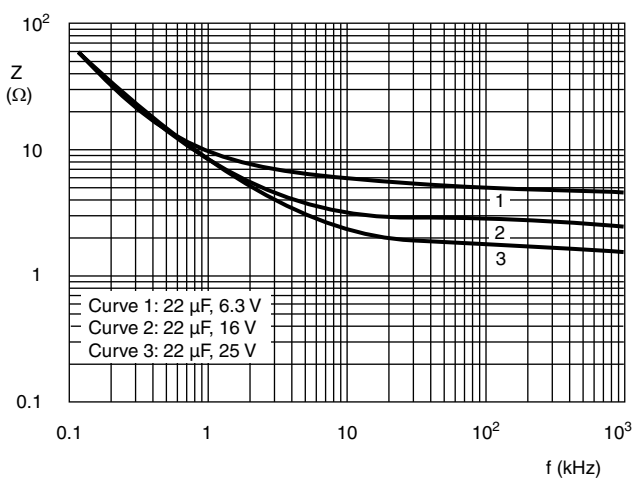


Fig. 8 - Typical impedance as a function of frequency at 20 °C

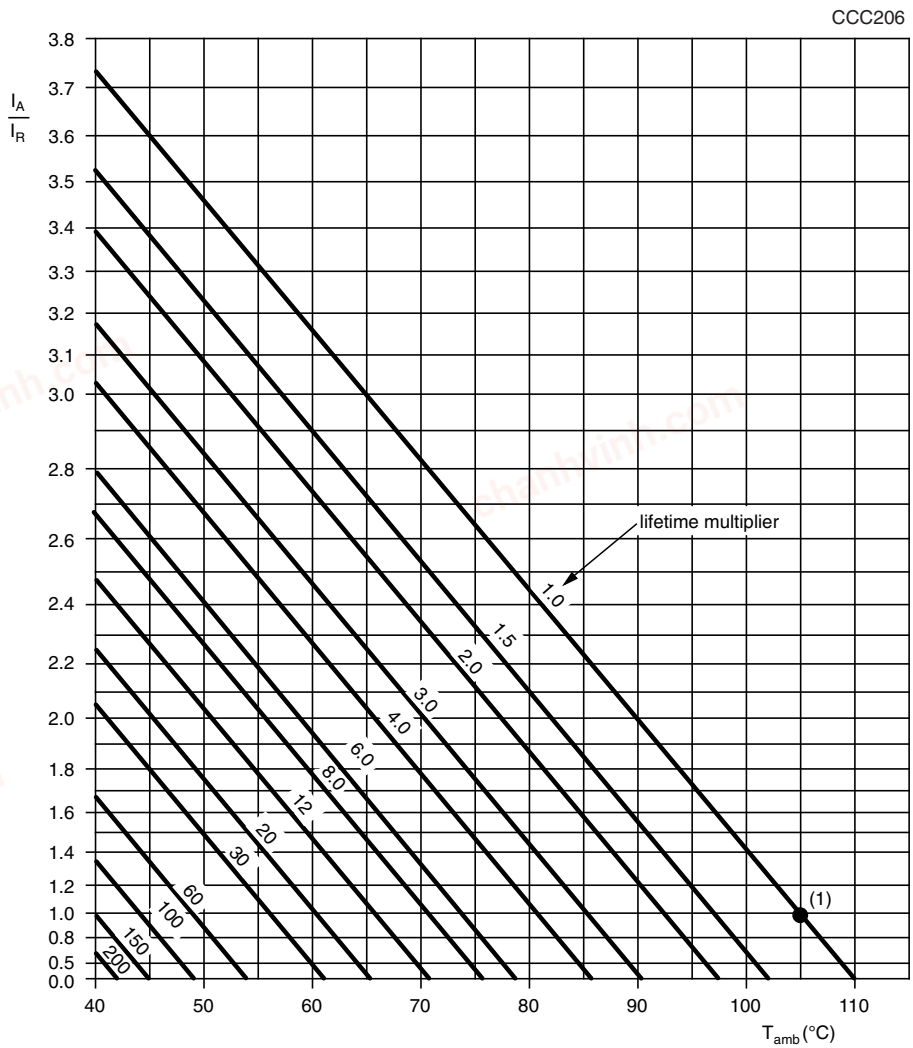
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RIPPLE CURRENT AND USEFUL LIFE

Table 5

ENDURANCE TEST DURATION AND USEFUL LIFE				
NOMINAL CASE SIZE Ø D x L (mm)	ENDURANCE AT 105 °C (h)	USEFUL LIFE AT 105 °C (h)	USEFUL LIFE AT 40 °C 1.3 x I_R APPLIED (h)	MULTIPLIER OF USEFUL LIFE CODE
4.0 x 4.0 x 5.3	1000	2000	200 000	CCC206r
5.0 x 5.0 x 5.3	1000	2000	200 000	CCC206r
6.3 x 6.3 x 5.3	1000	2000	200 000	CCC206r
8.0 x 8.0 x 6.5	2000	3000	300 000	CCC206r
8.0 x 8.0 x 10	2000	3000	300 000	CCC206r
10 x 10 x 10	2000	3000	300 000	CCC206r
10 x 10 x 14	2000	3000	300 000	CCC206



I_A = Actual ripple current at 100 Hz or 120 Hz
I_R = Rated ripple current at 100 Hz or 120 Hz at 105 °C
For case codes 0405 to 1010 max. I_A/I_R = 2.4
(1) Useful life at 105 °C and I_R applied:
Case codes 0405 to 0605: 2000 h
Case codes 0807 to 1014: 3000 h

Fig. 9 - Multiplier of useful life as a function of ambient temperature and ripple current load

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Table 6

MULTIPLIER OF RIPPLE CURRENT (I_R) AS A FUNCTION OF FREQUENCY						
U_R (V)	FREQUENCY (Hz)					
	50	100	300	1000	3000	≥ 10 000
	I_R MULTIPLIER					
6.3	0.80	1.00	1.10	1.15	1.20	1.25
10	0.80	1.00	1.10	1.15	1.20	1.25
16	0.80	1.00	1.10	1.15	1.20	1.25
25	0.80	1.00	1.15	1.25	1.35	1.40
35	0.80	1.00	1.15	1.25	1.35	1.40
50	0.80	1.00	1.20	1.35	1.45	1.50
63	0.80	1.00	1.20	1.35	1.45	1.50
100	0.80	1.00	1.20	1.35	1.45	1.50

Table 7

TEST PROCEDURES AND REQUIREMENTS			
TEST		PROCEDURE (quick reference)	REQUIREMENTS
NAME OF TEST	REFERENCE		
Mounting	IEC 60384-18, subclause 4.3	Shall be performed prior to tests mentioned below; reflow soldering; for maximum temperature load refer to chapter “Mounting”	ΔC/C: ± 10 % tan δ ≤ spec. limit I_{L2} ≤ spec. limit
Endurance	IEC 60384-18 / CECC 32300, subclause 4.15	T_{amb} = 105 °C; U_R applied; 1000 h, case codes 0405 to 0605 2000 h, case codes 0807 to 1014	ΔC/C: ± 20 % tan δ ≤ 2 x spec. limit I_{L2} ≤ spec. limit
Useful life	CECC 30301, subclause 1.8.1	T_{amb} = 105 °C; U_R and I_R applied; 2000 h, case codes 0405 to 0605 3000 h, case codes 0807 to 1014	ΔC/C: ± 50 % tan δ ≤ 3 x spec. limit I_{L2} ≤ spec. limit no short or open circuit total failure percentage: ≤ 1 %
Shelf life (storage at high temperature)	IEC 60384-18 / CECC 32300, subclause 4.17	T_{amb} = 105 °C; no voltage applied; 1000 h After test: U_R to be applied for 30 min, 24 h to 48 h before measurement	For requirements see “Endurance test” above

Statements about product lifetime are based on calculations and internal testing. They should only be interpreted as estimations. Also due to external factors, the lifetime in the field application may deviate from the calculated lifetime. In general, nothing stated herein shall be construed as a guarantee of durability.

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