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4 Port Solenoid Valve

CE

Rubber Seal Direct Operated Poppet Type

Unprecedented high speed, with stable response times

ON: 4 ms, OFF: 2 ms, Dispersion accuracy ±1 ms (With light/surge voltage suppressor at a supply pressure of 0.5 MPa)
(Use clean and dry air.)

Compact and lightweight (34 g) with large flow capacity

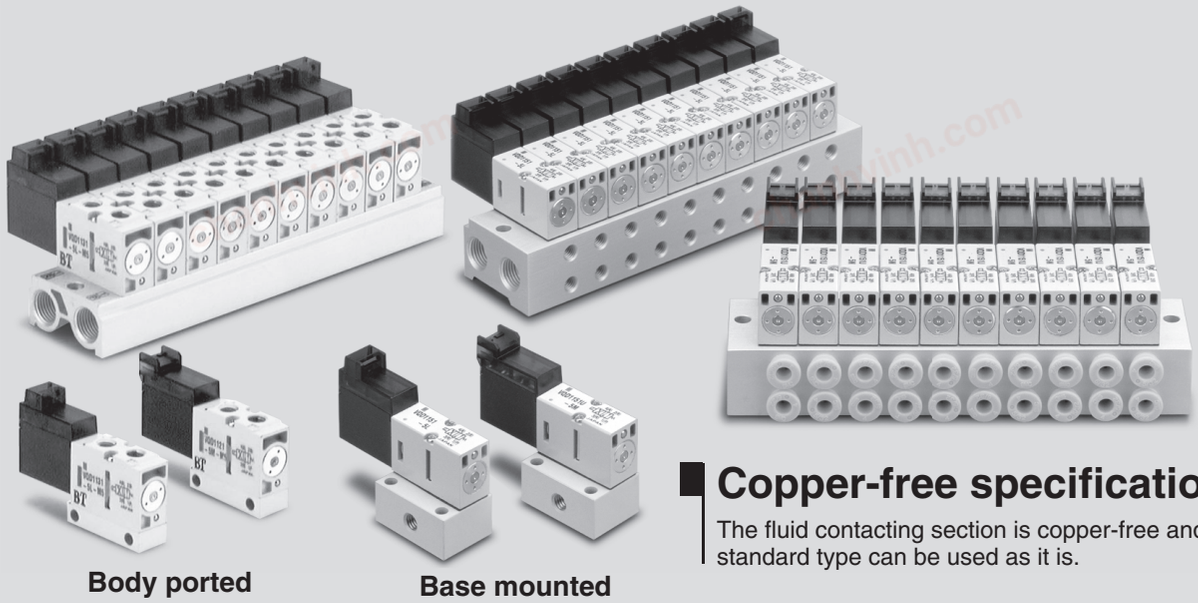
Body width of 10 mm, Q: 52 l/min (ANR) Standard
Q: 60 l/min (ANR) 3.2 W (U type: Large flow)

Available in vacuum applications (Up to -101.2 kPa)

Can be used in vacuum/release circuits
When used as a 3 port valve, conversion from N.O. to N.C. and vice versa is possible by plugging either port 4(A) or 2(B).

Clean room specifications available as special.

Since the main valve has no sliding seals, non-oil treatment specification at the fluid contacting section is available (Made-to-Order part no. X16). The external non-leak specification is also available (10- series).



Body ported

Base mounted

Copper-free specifications

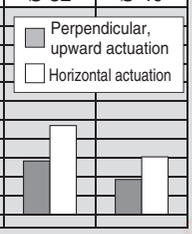
The fluid contacting section is copper-free and the standard type can be used as it is.

Cylinder Speed Chart

Base Mounted

Use as a guide for selection.
Please confirm the actual conditions with SMC Sizing Program.

Series	Average speed [mm/s]	Bore size						
		CJ2 series Pressure 0.5 MPa Load factor 50 % Stroke 60 mm			CM2 series Pressure: 0.5 MPa Load ratio: 50 % Stroke: 300 mm			
		6	Ø 10	Ø 16	Ø 20	Ø 25	Ø 32	Ø 40
VQD1151U	500 450 400 350 300 250 200 150 100 50 0							



∗ It is when the cylinder is extending that is meter-out controlled by speed controller which is directly connected with cylinder, and its needle valve with being fully open.
∗ The average velocity of the cylinder is what the stroke is divided by the total stroke time.
∗ Load factor: ((Load weight x 9.8)/Theoretical force) x 100 %

Conditions

Base mounted		CJ2 series	CM2 series
VQD1151U	Tube bore x Length	TU0425 x 1m	
	Speed controller	AS1201F-M5-04	AS2201F-02-04
	Silencer	AN120-M5	

VQD1000 Series

SMC

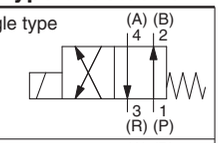
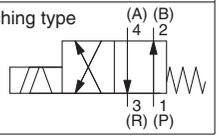
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4 Port Solenoid Valve
Direct Operated Poppet Type
VQD1000 Series

How to Order Valves

VQD1 [1] [5] 1 [ ] – [5] [L] – [ ] – [ ] – Q

Type of actuation

1	Single type	
2	Latching type	

Body type

2	Body ported (Single unit)
3	Body ported (Manifold)
5	Base mounted

Note) Latching type: Base mounted type only.

Valve option

—	Standard
V	Vacuum
U	For large flow(1)
W	For large flow, vacuum(1)

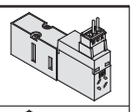
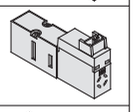
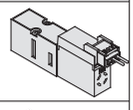
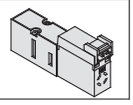
Note 1) Latching type: U and W only
Note 2) Latching type (-COM): NU and NW

Rated voltage

5	24 VDC
6	12 VDC

Note) Latching type: 24 VDC only

Electrical entry

L: Plug lead type L plug connector, With lead wire With light/surge voltage suppressor	
LO: Plug lead type L plug connector, Without connector With light/surge voltage suppressor	
M: Plug lead type M plug connector, With lead wire With light/ surge voltage suppressor	
MO: Plug lead type M plug connector, Without connector With light/surge voltage suppressor	

Note) When you expect to energise the unit for extended periods of time, plase contact SMC for further details.

Made to Order

X16	Fluid-contact part: Oil-free

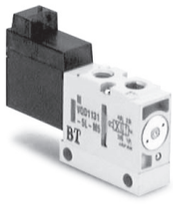
Port size

Body ported	M5	M5 thread (Single unit, Manifold)
Base mounted	—	Without sub-plate (Manifold)
	M5	M5 thread (Single unit)

∗ Fittings with a 10 mm or more width across flats may cause interference.



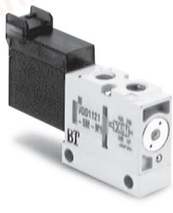
L plug connector Base mounted



L plug connector Body ported



M plug connector Base mounted



M plug connector Body ported

Standard Specifications

Item			Standard single type	Large-flow single type	Large-flow latching type
Valve specifications	Valve construction		4 port direct operated poppet valve		
	Fluid		Air		
	Maximum operating pressure		0.7 MPa		
	Minimum operating pressure/Vacuum		0 MPa / –101.2 kPa		
	Response time(1)		ON: 4ms±1, OFF: 2ms±1		10ms or less
	Ambient and fluid temperature		-10 to 50 °C (2)		
	Lubrication		Not required		
	Manual override		Non-locking push type		Locking type
	Impact/Vibration resistance(3)		150/30 m/s²		
	Mounting position		Unrestricted		
	Enclosure		Dust tight		
	Weight		34 g		37 g
Electricity specifications	Coil rated voltage	DC	24 V, 12 V		24 DC
	Allowable voltage fluctuation		±10 % of rated voltage		
	Coil insulation type		Class B or equivalent		
	Power consumption	DC	2 W	3.2 W (Energy saving type) (Inrush: 3.2 W, Holding: 1.0 W) (4)	2 W
	Electrical entry		L plug connector, M plug connector (With indicator light and surge voltage suppressor)		

Note 1) Based on response time measurement, JIS B8419: 2010. (Coil temperature: 20 °C, pressure: 0.5 MPa, at rated voltage, with light and surge suppressor, value at operation excluding restart period) The period immediately after a restart may be delayed for about 1 msec depending on operating conditions.
Note 2) Operating the valve at low temperatures may cause condensate to form, therefore dry air must be used.
Note 3) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energised and de-energised states every once for each condition. (Values at the initial period)
Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energised and de-energised states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period)
Note 4) For the start-up time, refer to the energy saving type's electrical power waveform on page 10 "Wiring Specifications".

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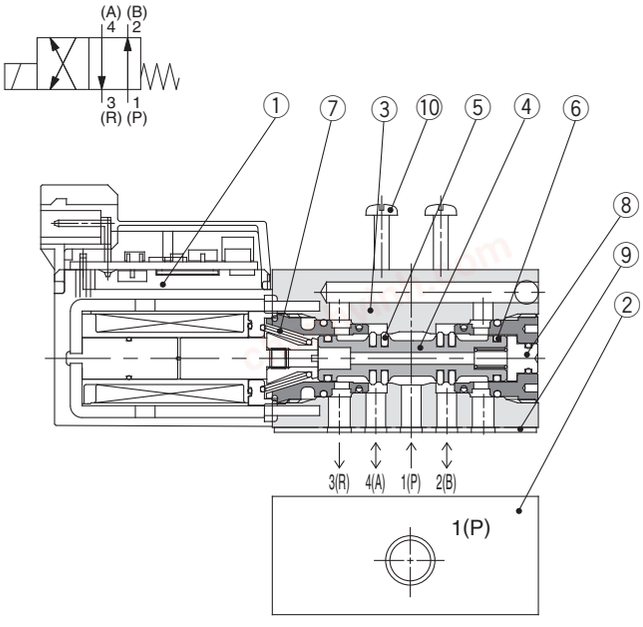
Flow Rate Characteristics

Valve model		Port size	Flow rate characteristics							
			1 → 4/2 (P → A/B)				4/2 → 5/3 (A/B → EA/EB)			
			C [dm³/(s·bar)]	b	Cv	Q [l/min (ANR)]*	C [dm³/(s·bar)]	b	Cv	Q [l/min (ANR)]*
Body ported	VQD1121-□L/M-M5	M5 x 0.8	0.22	0.16	0.05	52	0.19	0.31	0.05	49
	VQD1121U/W-□L/M-M5		0.27	0.24	0.07	66	0.28	0.28	0.07	70
Base mounted (With sub-plate)	VQD1151-□L/M-M5		0.22	0.10	0.05	50	0.22	0.31	0.06	56
	VQD1 1/2 51U/W-□L/M-M5		0.27	0.25	0.07	67	0.27	0.28	0.07	68

* These values have been calculated according to ISO 6358 and indicate the flow rate under standard conditions with an inlet pressure of 0.6 MPa (relative pressure) and a pressure drop of 0.1 MPa.

Construction

Symbol



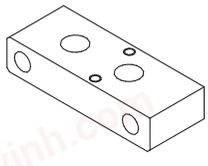
Component Parts (Single Type)

No	Description	Material	Note
1	**Solenoid coil assembly**	—	
2	**Sub-plate**	Aluminium	VQD1000-S-M5 (Base mounted only)
3	**Body**	ZDC	
4	**Spool valve**	Aluminium	
5	**Poppet**	HNBR	
6	**Guide ring**	Resin	
7	**Return spring**	Stainless steel	
8	**Manual override**	Aluminium	
9	**Gasket**	HNBR	
10	**Round head combination screw**	Steel	

Note) Body cannot be disassembled.

Valve Single Unit Option

Piping plate assembly
VQD1000-20A



Manifold type (VQD1131) can be changed to single unit type (VQD1121) by mounting plate assembly.

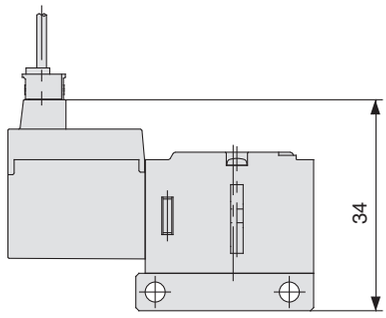
Note) Plate should be mounted with manifold mounting screws (M1.7 x 20).
Proper tightening torque of thread: 0.18 to 0.25 N·m

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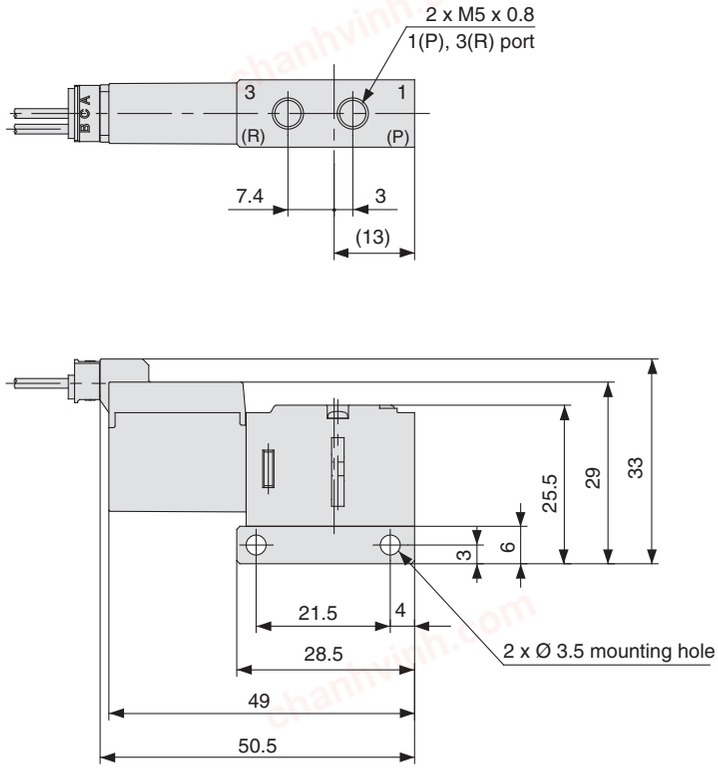
VQD1000 Series

Dimensions/Body Ported

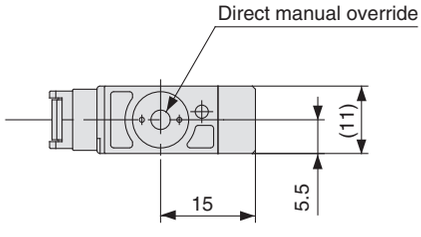
L plug connector: VQD1121□-□L-M5
M plug connector: VQD1121□-□M-M5

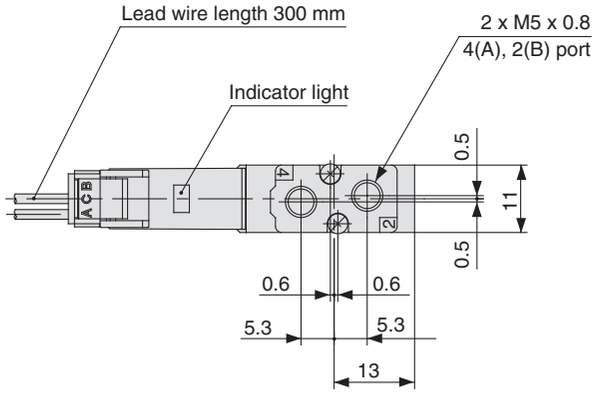


L plug connector (L)



M plug connector (M)

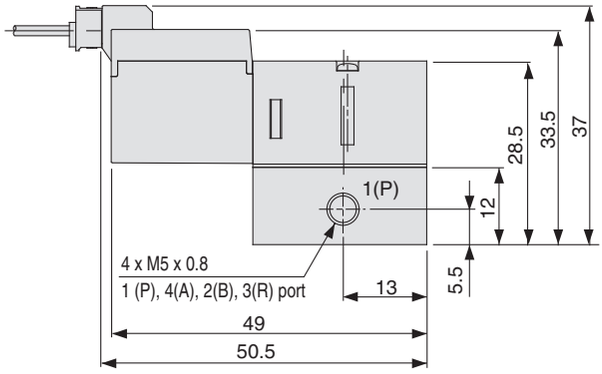




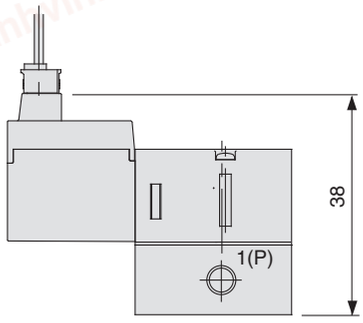
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Dimensions/Base Mounted

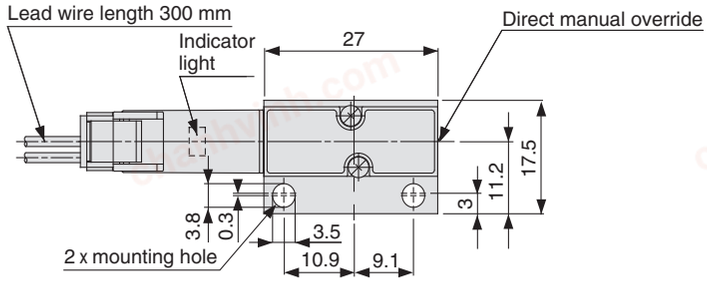
L plug connector: VQD1151□-□L-M5
M plug connector: VQD1151□-□M-M5

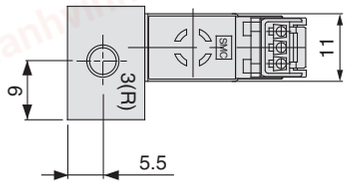


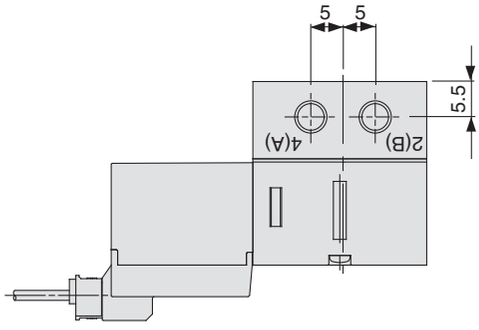
M plug connector (M)



L plug connector (L)







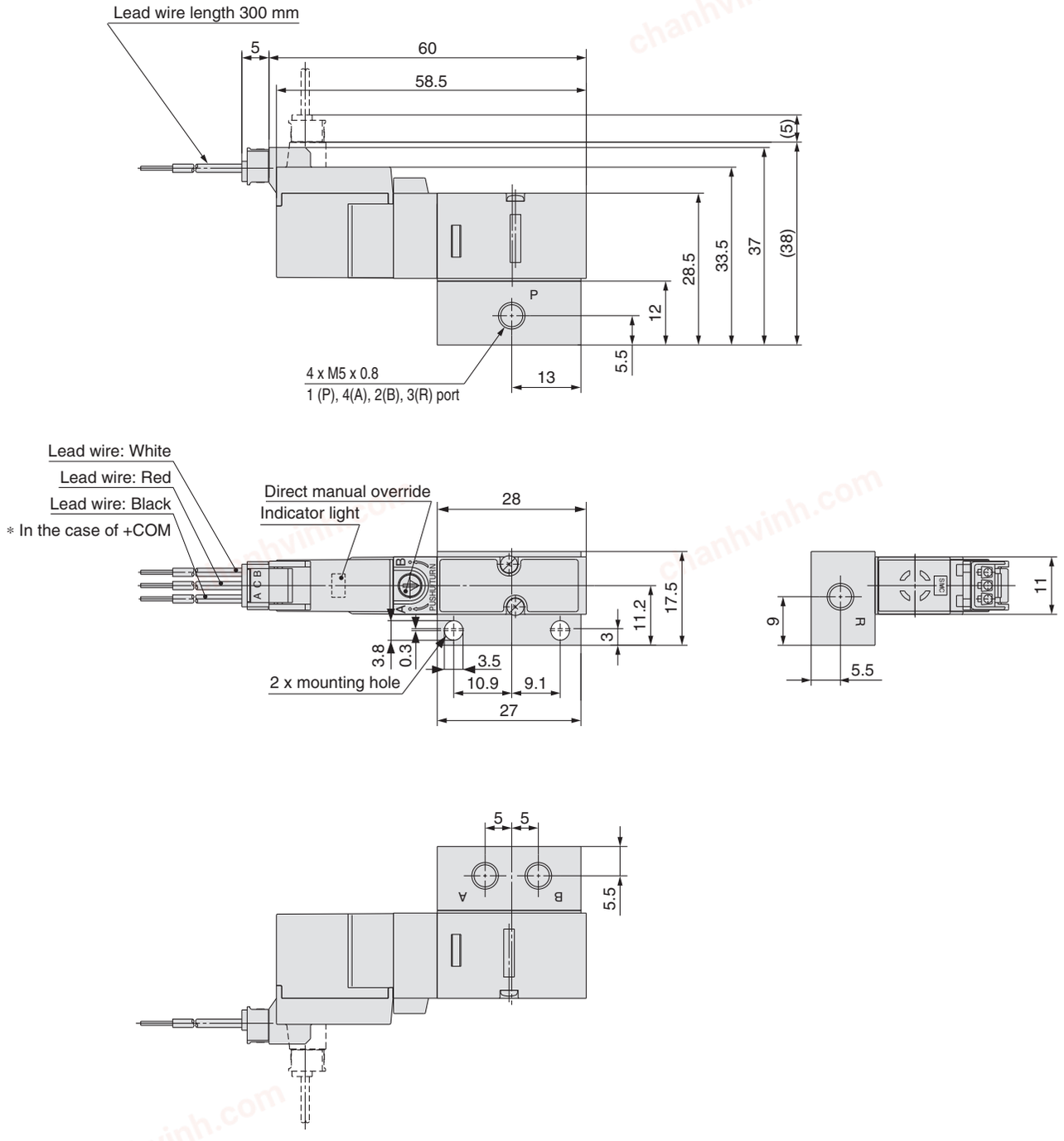
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VQD1000 Series

Dimensions/Base Mounted

L plug connector: VQD1251□-□L-M5

M plug connector: VQD1251□-□M-M5



● The dashed line indicates L plug connector.

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How to Order Manifold

Plug lead unit manifold

VV4QD1 5 – □ □ – Q

Manifold

2	Body ported
5	Base mounted

Valve station

02	2 stations
⋮	⋮
20	20 stations (Max.)

Port size(Cylinder port)

—	Body ported	M5 thread
M5	Base mounted	M5 thread
C4		One-touch fitting for Ø 4

1(P), 3(R) port: Rc 1/8

How to Order Valves

VQD1 1 5 1 □ – 5 L – □ – Q

Type of actuation

1	Single type
2	Latching type

Body type

3	Body ported
5	Base mounted

Note) Latching type: Base-mounted type only.

Valve option

—	Standard
V	Vacuum
U Note)	For large flow
W Note)	For large flow, vacuum

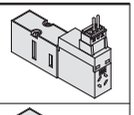
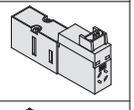
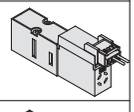
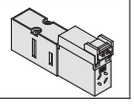
Note 1) Latching type: U and W only
Note 2) Latching type (-COM): NU and NW

Rated voltage

5	24 VDC
6	12 VDC

Note) Latching type: 24 VDC only

Electrical entry

L: Plug lead type L plug connector, With lead wire With light/surge voltage suppressor	
LO: Plug lead type L plug connector, Without connector With light/surge voltage suppressor	
M: Plug lead type M plug connector, With lead wire With light/surge voltage suppressor	
MO: Plug lead type M plug connector, Without connector With light/surge voltage suppressor	

Port size (Body ported only)

—	Base mounted	—
M5	Body ported	M5 thread

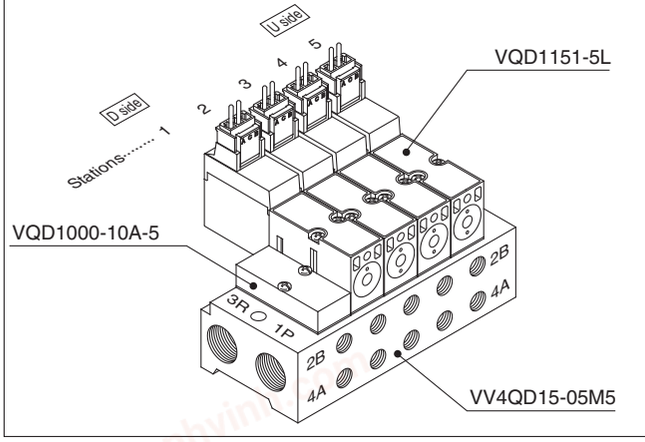
How to Order Manifold Assembly

Specify the part numbers for valves and options together beneath the manifold base part number.

<Example>
Plug lead unit manifold
VV4QD15-05M5····· 1 set —— Manifold base part no.
∗VVQD1000-10A-5····1 set —— Blanking plate part no. (1st station)
∗VQD1151-5L·····4 sets — Valve part no. (2 to 5th station)

Prefix the asterisk to the part nos. of the solenoid valve, etc.

Enter in order starting from the first station on the D side.

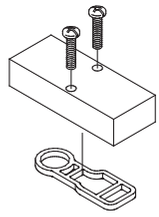


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Manifold Options

Blanking plate assembly/Body ported

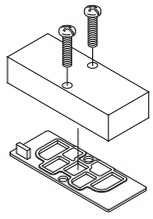
VVQD1000-10A-2



Blanking plate assembly includes 2 screws and gasket

Blanking plate assembly/Base mounted

VVQD1000-10A-5

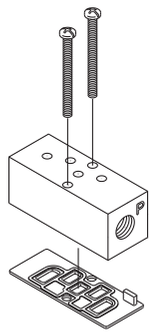


Blanking plate assembly includes 2 screws and gasket

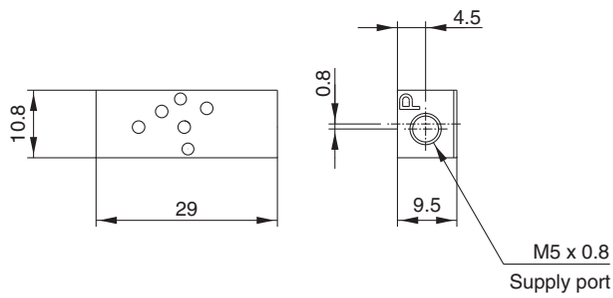
Individual SUP spacer/Base mounted

VVQD1000-P-M5-5

Mount the individual SUP spacer on the manifold base, and thus making it possible to have supply port individually for each valve.



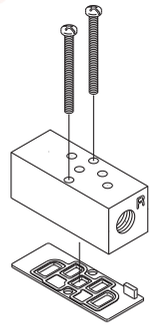
Individual SUP spacer with screw (2 pcs.) and gasket



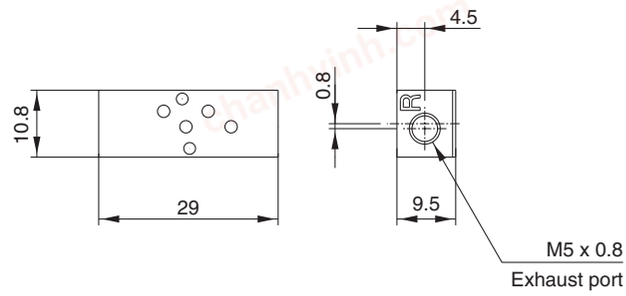
Individual EXH spacer/Base mounted

VVQD1000-R-M5-5

Mount the individual EXH spacer on the manifold base, and thus making it possible to have exhaust port individually for each valve. (Common EXH type)



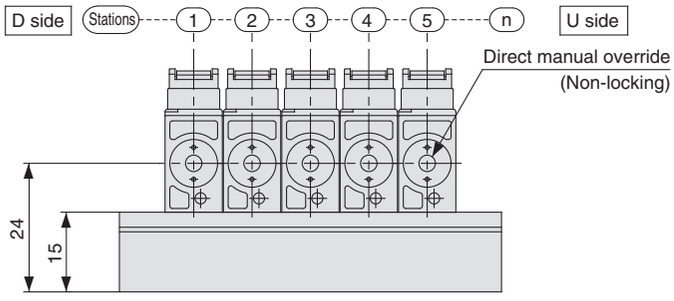
Individual EXH spacer with screw (2 pcs.) and gasket



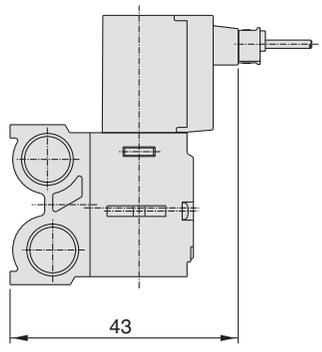
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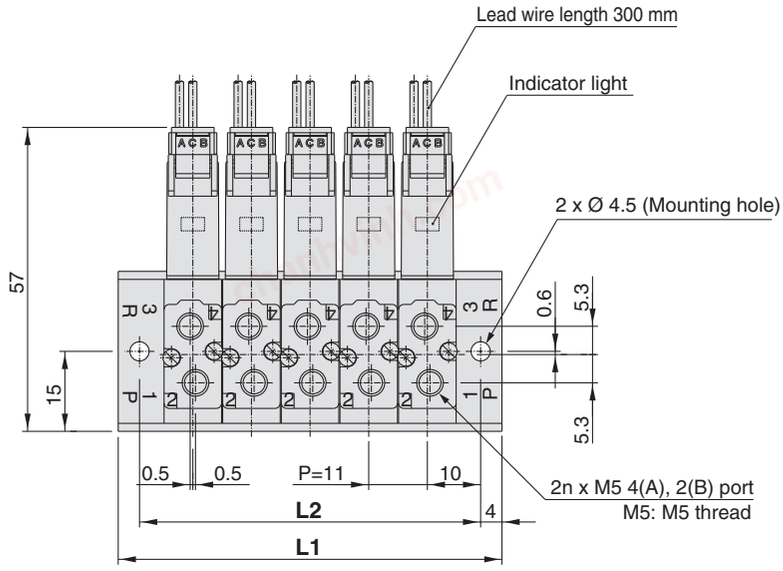
Dimensions/Body Ported

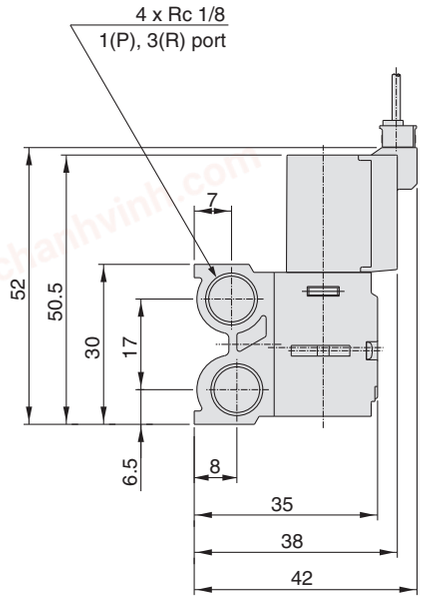
Plug lead unit manifold(VV4QD12-□)



L plug connector (L)







M plug connector (M)

Dimensions

n: Stations

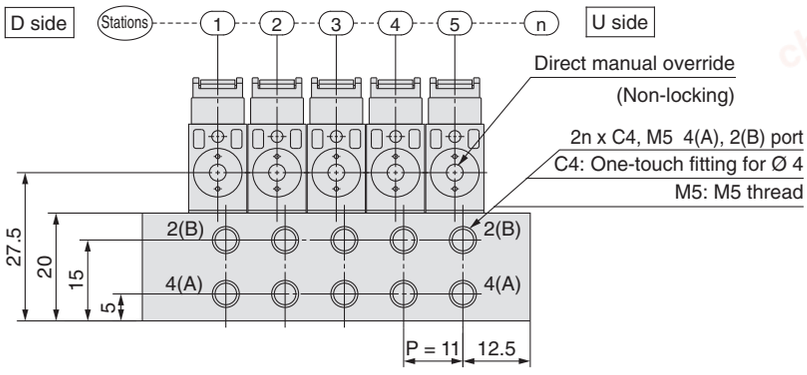
L \ n	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	39	50	61	72	83	94	105	116	127	138	149	160	171	182	193	204	215	226	237
L2	31	42	53	64	75	86	97	108	119	130	141	152	163	174	185	196	207	218	229

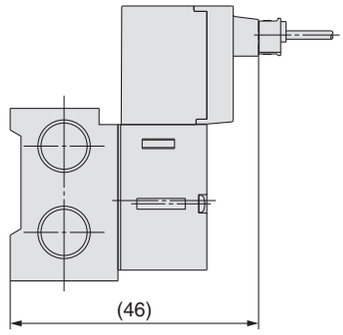
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VQD1000 Series

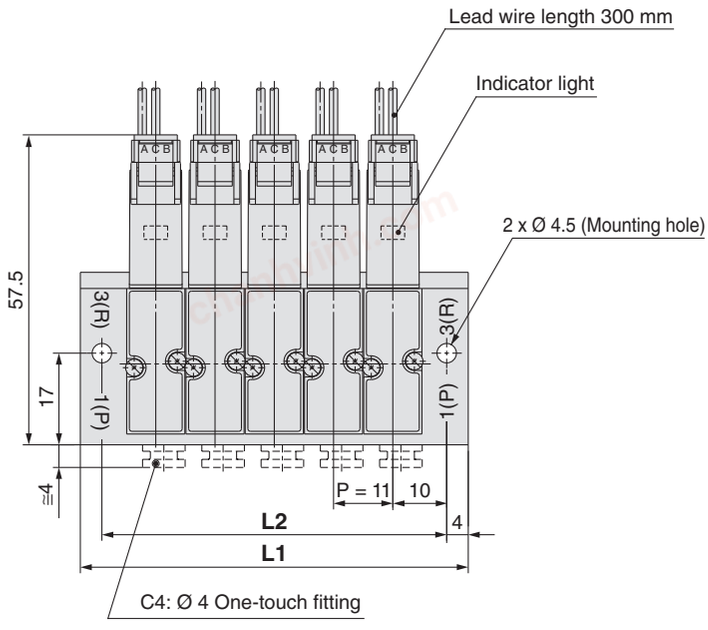
Dimensions/Base Mounted

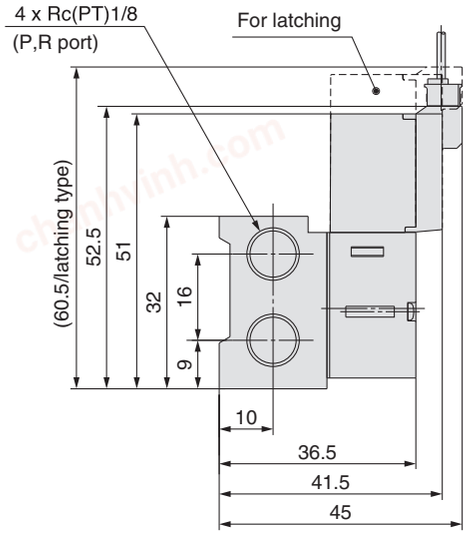
Plug lead manifold unit (VV4QD15-□)





L plug connector (L)





M plug connector (M)

Dimensions

n: Stations

L \ n	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	39	50	61	72	83	94	105	116	127	138	149	160	171	182	193	204	215	226	237
L2	31	42	53	64	75	86	97	108	119	130	141	152	163	174	185	196	207	218	229

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VQD1000 Series
Specific Product Precautions 1

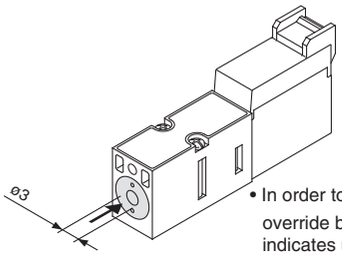
Be sure to read this before handling the products.

Manual Override Operation

⚠ Warning

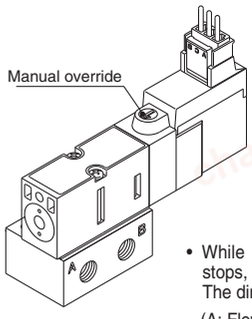
Connected actuator is started by manual operation. Use the manual override after confirming that there is no danger.

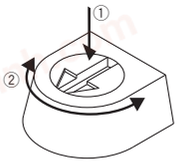
■Single type: Non-locking push type (Tool required)



• In order to turn it ON, push down the manual override button in the direction the arrow (→) indicates until it stops (approx. 0.5 mm), and release it to turn it OFF.

■Latching type: Locking type (Tool required)







Manual override-free position

• While pushing down the manual override until it stops, turn it by 90° and stop the arrow at A or B. The direction can be changed as desired.
(A: Flow path: P → A, B: Flow path: P → B)
• The manual override is in the locked state when it is released.
• The locking will be released and the manual override will return, when it is returned to the free position.

Note) Be sure to release the locking before starting the normal operation.

Continuous Energisation

⚠ Warning

- **Coil temperature may get high due to ambient temperature or energising duration. Do not touch the valve by hand directly. When there is such a dangerous case to be touched by hands directly, install a protective cover.**
- **When you expect to energise the single type for extended periods of time..**
- **The latching type should not be energised over 30 seconds. Be sure to wait more than you energise the unit (both A and B should be turned off.) before you move on to the next operation.**

Mounting of Valves

⚠ Caution

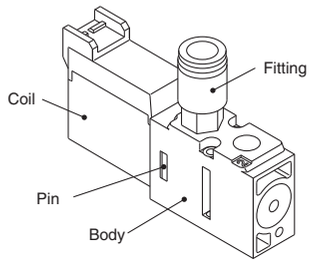
- **After confirming the gasket is correctly placed under the valve, securely tighten the bolts with the proper torque shown in the table below.**

Proper tightening torque (N·m)
0.18 to 0.25

Mounting of Valves

⚠ Caution

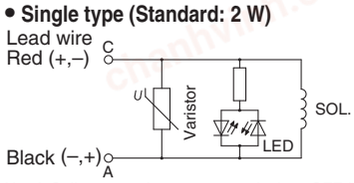
- **When piping and mounting valves, clamp the body part in place to avoid applying force to the coil. If you apply force over 120 N to coil, connection pins deform, which may cause malfunction. (Latching: 50 N or more)**



Wiring Specifications

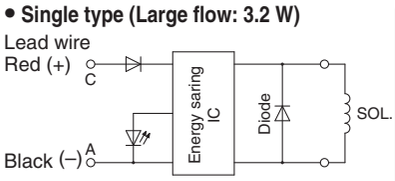
⚠ Caution

• Single type (Standard: 2 W)



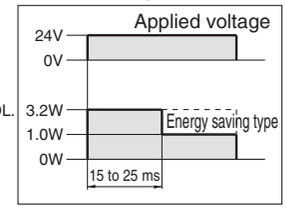
Note) Coil surge voltage generated when OFF is about 60 V. Please consult with SMC when you need to reduce the surge voltage.

• Single type (Large flow: 3.2 W)

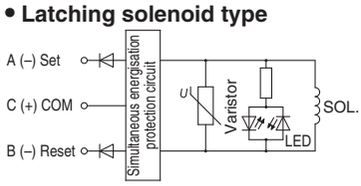


3.2 W type (Energy saving type) reduces current consumption at holding which reduces the overall power consumption using the circuit shown in the left figure. Refer to the energy saving type's electrical power waveform below.

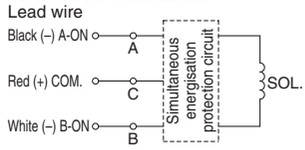
<Energy saving type's electrical power waveform>
(Rated voltage: 24 VDC)



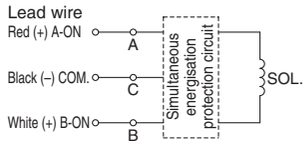
• Latching solenoid type



• Positive common



• Negative common



• How to order connector assembly

• Single
AXT661-14A-

• Latching, Positive common
AXT661-13A-

• Latching, Negative common
AXT661-13AN-

Connector and socket (3 pcs.) only
AXT661-12A

• Lead wire length

—	300 mm
6	600 mm
10	1000 mm
20	2000 mm
30	3000 mm

• Plug connector lead wire length

Lead wire length of plug connector valve with lead wire is 300 mm. When ordering a valve with a lead wire of 600 mm or longer, be sure to indicate the model number of the valve without connector and connector assembly.

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VQD1000 Series
Specific Product Precautions 2

Be sure to read this before handling the products.

Latching

⚠Caution

Latching Type

The latching is equipped with a self-holding mechanism, which permits a movable iron core in the solenoid to hold the set (A-ON) and reset (B-ON) positions during momentary energisation (50 ms or longer). Therefore, there is no need to energise continuously.

< Special Cautions for Latching>

1. Use in a circuit that does not have simultaneous energisation of A-ON and B-ON signals.
2. The minimum energisation time required for self-holding is 50 ms.
3. Although there is no problem for normal operations and environments, please consult SMC when operating in an environment with vibration (10G or more) or strong magnetic fields.
4. When there is the magnetic body at the valve side, it may cause malfunction.
   Allow a space over 10 mm between the valve and magnetic body.
5. Even though this valve is held on to B-ON position (passage: P → B), it may switch to the set position during transportation or due to impact when mounting valves, etc.
   Therefore, check the initial position by means of power supply or manual override prior to use.

Energisation			Passage	Light colour
A-ON (Set)	A (–) Black	C (+) Red	P → A (B → R)	Red
B-ON (Reset)	B (–) White	C (+) Red	P → B (A → R)	Green

Note) For positive common

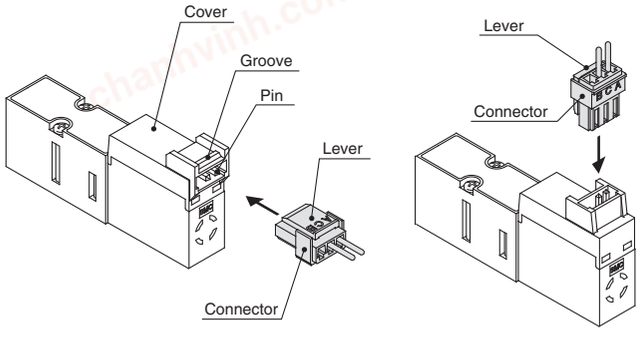
How to Use Plug Connector

⚠Caution

Attaching and detaching connectors

- To attach a connector, hold the lever and connector unit between your fingers and insert straight onto the pins of the solenoid valve so that the lever's pawl is pushed into the groove and locks.
- To detach a connector, remove the pawl from the groove by pushing the lever downward with your thumb, and pull the connector straight out.

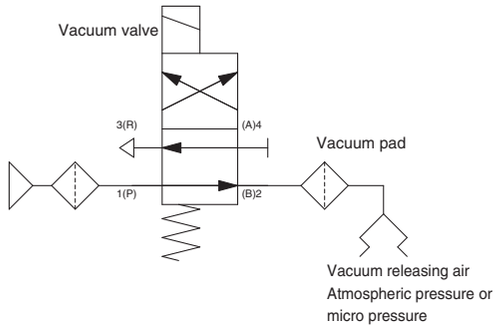
Note) Gently pull the lead wire, otherwise it may cause contact failure or disconnection.



How to Use the Valve for Vacuum Applications (When used as a 3 port valve)

⚠Caution

Application example of "**VQD1$^{1}_{2}{}^{2}_{3}{}^{5}$1$^{V}_{W}$**"
(Symbols used are typical examples.)



- Use a **VQD1$^{1}_{2}{}^{2}_{3}{}^{5}$1$^{V}_{W}$** valve for vacuum applications.
  Connect the vacuum source to the 3(R) port.
  ∗ Air pressure cannot be applied to the 3(R) port.
- When used as a 3 port valve, conversion from N.O. to N.C. and vice versa is possible by plugging either port 4(A) or 2(B).
  ∗ Cannot be used as 2 port valve.

How to Calculate the Flow Rate

For obtaining the flow rate, refer to front matter.

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⚠ Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of **"Caution," "Warning"** or **"Danger."** They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC) [1], and other safety regulations.

⚠ **Caution:**	**Caution** indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.
⚠ **Warning:**	**Warning** indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.
⚠ **Danger:**	**Danger** indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

1) ISO 4414: Pneumatic fluid power – General rules relating to systems.
ISO 4413: Hydraulic fluid power – General rules relating to systems.
IEC 60204-1: Safety of machinery – Electrical equipment of machines. (Part 1: General requirements)
ISO 10218-1: Manipulating industrial robots - Safety.
etc.

⚠ Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.
Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalogue information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.
The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

3. Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.
1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.
1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalogue.
3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

⚠ Caution

1. The product is provided for use in manufacturing industries.
The product herein described is basically provided for peaceful use in manufacturing industries.
If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary.
If anything is unclear, contact your nearest sales branch.

Limited warranty and Disclaimer/Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".Read and accept them before using the product.

Limited warranty and Disclaimer

1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first. [2] Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalogue for the particular products.

2) Vacuum pads are excluded from this 1 year warranty.
A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

Compliance Requirements

1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

⚠ Caution

SMC products are not intended for use as instruments for legal metrology.
Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country.
Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

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