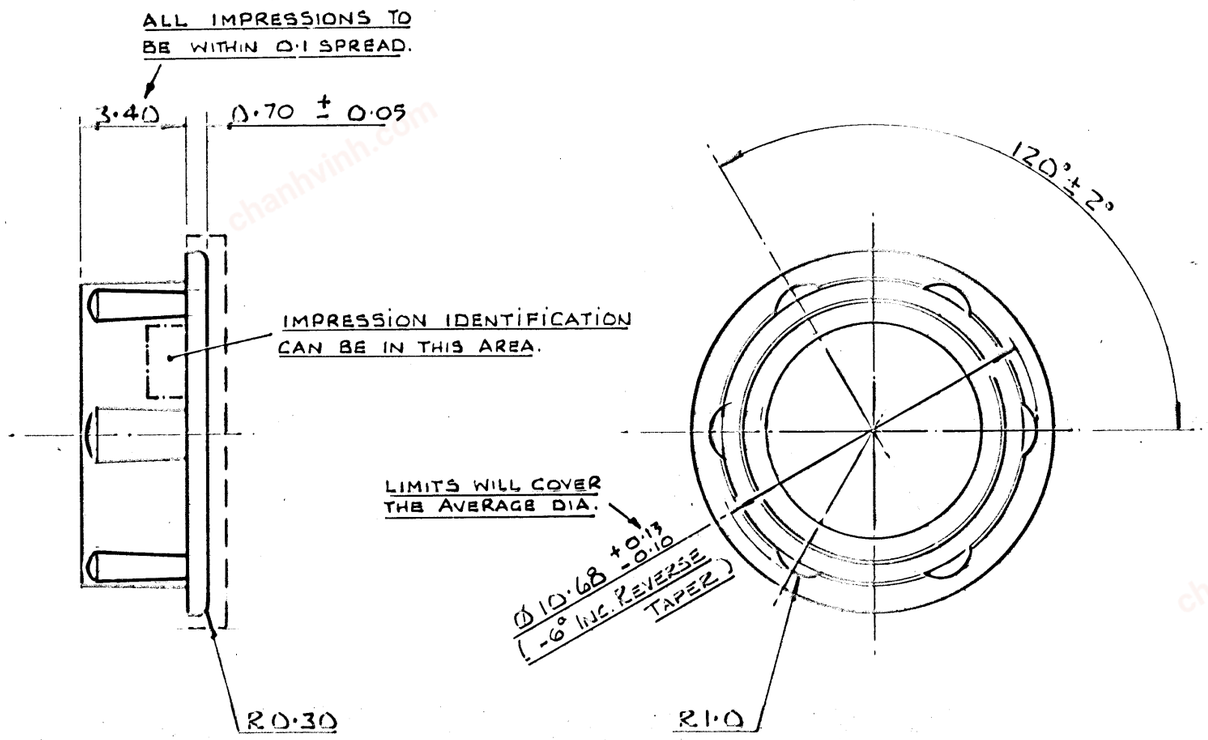
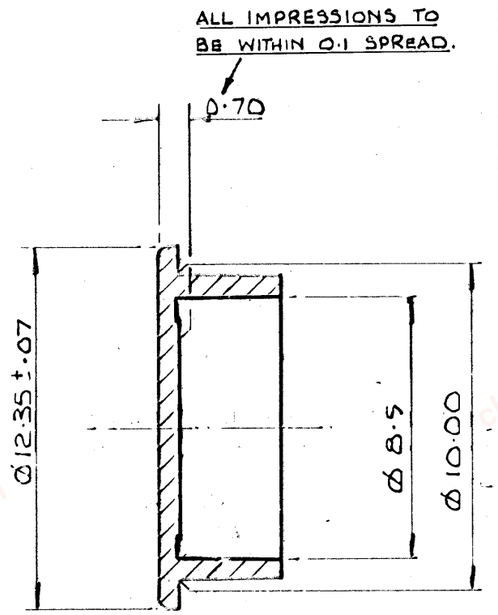
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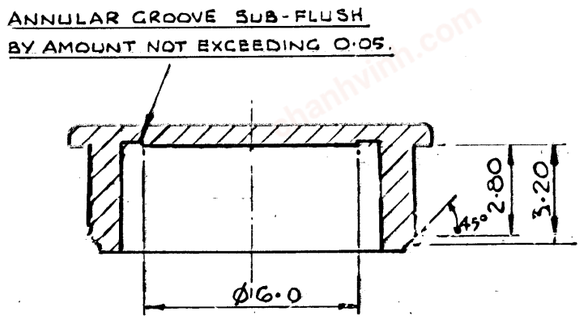
MATERIAL QUANTITY								No. OFF
THICK	WIDTH	LENGTH	S.W.G.	APPROX	DIA	FT/LB	M/Kg	

FIRST ANGLE PROJ.





SECTION ON 'E'



SECTION ON 'E'

NOTE:-

1 SURFACE TEXTURE OF FACES MARKED THUS '— — —' TO BE IN ACCORDANCE WITH DS 8048.

2 DIMENSIONS TO BE CHECKED BETWEEN 10 MINUTES & 72 HOURS AFTER MOULDING. FRESHLY MOULDED COMPONENTS MUST COOL TO ROOM TEMPERATURE BEFORE BEING CHECKED.

ISS.	ALTERATIONS	DATE
1	'SIFAM' WAS 1·2 HIGH. MATERIAL & COLOUR Nos ADDED. WHITE DELETED FROM TABLE. DOB	4·3·74
2	6 PIPS WERE 3 PIPS. Ø10·65 ±0·05 ETC WAS Ø10·75 ±0·05 ETC. DOB	12·7·74
3	NOTE RE 'CHECKING' ADDED. DOB	1·11·74
4	NOTE 1 ADDED (RE TEXTURED SURFACE) DOB	20·3·75
5	MATL. COLOURS WERE BLACK 912. GREY 959. RED 401. GREEN 600. BLUE 700. YELLOW 201. SIFAM STOCK Nos ADDED. DOB	11·5·76
6	3·20 WAS 3·40, R0·30 WAS R0·20, Ø10·68 ETC. WAS Ø10·65 ±0·05 ETC, 1·3 WAS 1, 0·70 WAS 1·0, 0·80 ADDED, R0·6 ADDED, 30° CHAMFER DELETED. PULLING RING ADDED. REF. INSP. REPORT. No 002210. DOB	13·9·76
7	ORANGE ADDED TO COLOURS DOB	17·2·78
8	Ø12·35 ±·07 WAS Ø12·2 DIM 0·65 ±·07 WAS 0·65 REF E.VESH	28·7·78
9	TOOL CONCESSION DRG RAISED. REF INSPECTION REPORT 003071 GH	4·9·78
10	'SIFAM' RELEVANT DIMENSION AND NOTE DELETED. GH	16·3·79
11	TOOL CONCESSION DRG NOW OBSOLETE TS	7·11·79
12	THIS ORIGINAL NOW REINSTATED AS PRODUCTION DRG, INCORPORATING THE FOLLOWING MODS:- PULLER RING DELETED. SUB FLUSH ANNULAR GROOVE ADDED. 3·40 WAS 3·20 Ø10·68 +0·13 -0·10 (-6° INC REVERSE TAPER) WAS Ø10·68 (-2° INC REVERSE TAPER). NOTES RE IMPRESSIONS SPREAD & IDENTIFICATION ADDED. TS Re. INSP. REPORT No. 003536. DOB.	7·11·79
13	Ø6·0 WAS Ø7 REF INSPECTION REPORT. No 003615 TS DOB	17·3·80
14	ARNITE (BLACK) ADDED. CHART REVISED. DOB AUTHORISATION MU PRINT WH50 000 TS DOB	9·2·81
15	Ø8·5 WAS Ø8·5-2° INCL TAPER Ø10·00 WAS Ø10·00-2° INCL TAPER REF INSPECTION REPORT 04331 TS	11·3·86 DOB

ARNITE (BLACK)	THERMOPLASTIC POLYESTER GLASS FILLED. ARNITE (BLACK) (155/63)
ORANGE	TYPE 6 NYLON COMP. ORANGE (155/23)
YELLOW	TYPE 6 NYLON COMP. YELLOW (155/10)
BLUE	TYPE 6 NYLON COMP BLUE (155/9).
GREEN	TYPE 6 NYLON COMP GREEN (155/8).
RED	TYPE 6 NYLON COMP RED (155/7)
GREY	TYPE 6 NYLON COMP GREY (155/6)
BLACK	TYPE 6 NYLON COMP BLACK (155/3).
COLOUR	MATERIAL

GENERAL LIMITS	MILLIMETRES
	X ± 0·5
	XX ± 0·2
ANG. ± ½°	XXX ± 0·1

SUPERSEDES DRG. A3-8426

DRAWN D.L.Baker 4·3·74

CHECKED D.L.Baker. 4·3·74

CROSS REF ___

TITLE CAP MOULDING.

MATERIAL SEE CHART

FINISH As Moulded

MODEL K15, 315, W15

SCALE 5:1

DO NOT SCALE DRG

SIFAM ELECTRICAL INSTRUMENT CO. LTD. ENG.

DRG C150

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Size A3