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Product data sheet



IM18-10BPO-NC1

IMI

INDUCTIVE PROXIMITY SENSORS

SICK
Sensor Intelligence.

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IM18-10BPO-NC1 | IMI

INDUCTIVE PROXIMITY SENSORS



Illustration may differ

Ordering information

Type	Part no.
IM18-10BPO-NC1	6027579

Included in delivery: BEF-MU-M18N1 (1)

Other models and accessories ➜ www.sick.com/IMI

Detailed technical data

Features

Housing	Cylindrical thread design
Thread size	M18 x 1
Diameter	Ø 18 mm
Sensing range S_n	10 mm
Safe sensing range S_a	8.1 mm
Installation type	Flush
Switching frequency	300 Hz
Connection type	Male connector M12, 4-pin
Switching output	PNP
Output function	NC
Electrical wiring	DC 3-wire
Enclosure rating	IP68, IP69K [1]
Special features	Sensing face made of stainless steel V4A, Resistant to cleaning agents, triple sensing range, Visual adjustment indicator
Special applications	Hygienic and washdown zones, Difficult application conditions
Items supplied	Mounting nut, V4A stainless steel (2x) Washer, V4A stainless steel, with locking teeth (2x)

[1] According to EN 60529.

Mechanics/electronics

Supply voltage	10 V DC ... 30 V DC
Ripple	≤ 20 % [1]

[1] Of V_S.

[2] At I_a max.

[3] Of Sr.

[4] UB = 20 V DC ... 30 V DC, TA = 23 °C ± 5 °C.

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Voltage drop	≤ 2 V [2]
Time delay before availability	≤ 40 ms
Hysteresis	1 % ... 15 %
Reproducibility	≤ 5 % [3] [4]
Temperature drift (of S_r)	≤ 10 %
EMC	According to EN 60947-5-2
Continuous current I_a	≤ 200 mA
Short-circuit protection	✓
Reverse polarity protection	✓
Power-up pulse protection	✓
Shock and vibration resistance	30 g, 11 ms / 10 ... 55 Hz, 1 mm
Ambient operating temperature	–25 °C ... +85 °C
Housing material	Stainless steel V4A, DIN 1.4404 / AISI 316L
Sensing face material	Stainless steel V4A, DIN 1.4404 / AISI 316L
Housing length	63.5 mm
Thread length	42 mm
Tightening torque, max.	≤ 50 Nm
Protection class	III
UL File No.	E191603

[1] Of V_S.
[2] At I_a max.
[3] Of Sr.
[4] UB = 20 V DC ... 30 V DC, TA = 23 °C ± 5 °C.

Safety-related parameters

$MTTF_D$	10 years
DC_{avg}	0%
T_M (mission time)	20 years

Reduction factors

Note	The values are reference values which may vary
St37 steel (Fe)	Approx. 1
Stainless steel (V4A, 316L)	Approx. 0.4
Aluminum (Al)	Approx. 1
Copper (Cu)	Approx. 0.85
Brass (Br)	Approx. 1.3

Installation note

Remark	Associated graphic see "Installation"
B	42 mm
C	18 mm
D	30 mm
F	100 mm

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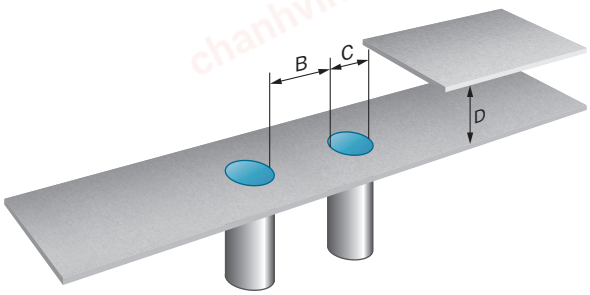
INDUCTIVE PROXIMITY SENSORS

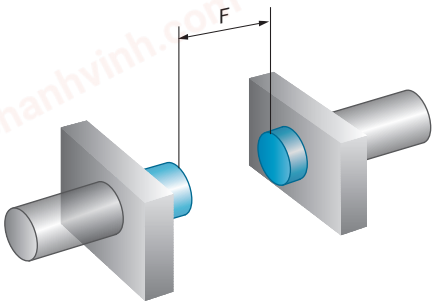
Classifications

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eCl@ss 5.1.4	27270101
eCl@ss 6.0	27270101
eCl@ss 6.2	27270101
eCl@ss 7.0	27270101
eCl@ss 8.0	27270101
eCl@ss 8.1	27270101
eCl@ss 9.0	27270101
eCl@ss 10.0	27270101
eCl@ss 11.0	27270101
eCl@ss 12.0	27274001
ETIM 5.0	EC002714
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UNSPSC 16.0901	39122230

Installation note

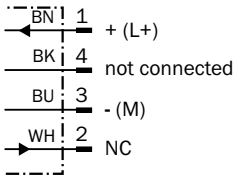
Flush installation





Connection diagram

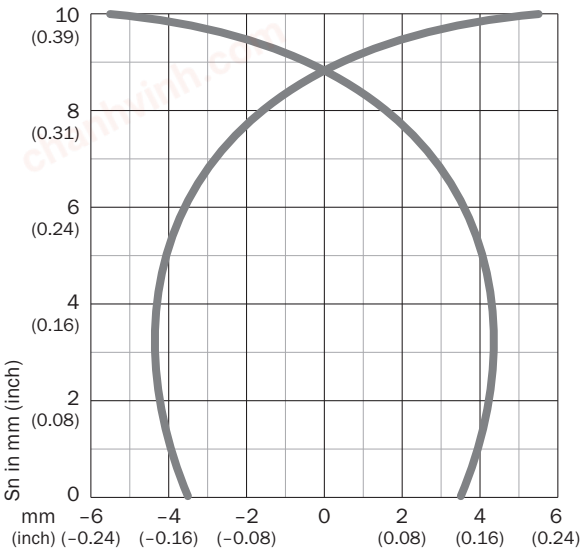
Cd-008



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Response diagram

Response diagram typical for IM18-10Bxxx

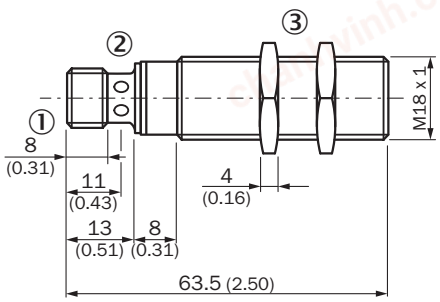


Distance of target edge to center of active face in mm (inch)

All dimensions in mm (inch)

Dimensional drawing (Dimensions in mm (inch))

IM18 Inox, flush



① Connection
② Display LED
③ Fastening nuts (2x); width across 24, metal

Recommended accessories

Other models and accessories ➜ www.sick.com/IMI

	Brief description	Type	Part no.
Universal bar clamp systems			
	Plate N06N for universal clamp bracket, M18, Stainless steel 1.4571 (sheet), Stainless steel 1.4408 (clamp), Universal clamp (5322627), mounting hardware	BEF-KHS-N06N	2051622

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	Brief description	Type	Part no.
Mounting brackets and plates			
	Mounting plate for M18 sensors, stainless steel, without mounting hardware	BEF-WG-M18N	5320948
	Mounting bracket for M18 sensors, stainless steel, without mounting hardware	BEF-WN-M18N	5320947
Plug connectors and cables			
	Head A: female connector, M12, 4-pin, straight Head B: Flying leads Cable: Sensor/actuator cable, PVC, unshielded, 2 m This product is generally resistant to chemical cleaning agents (see ECOLAB). Please do not use cleaning agents of any other Kind., Not resistant against lactic acid & hydrogen peroxide (H2O2)	DOL-1204-G02MNI	6052613
	Head A: female connector, M12, 4-pin, straight Head B: Flying leads Cable: Sensor/actuator cable, PP, unshielded, 2 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2)	DOL-1204-G02MRN	6058291
	Head A: female connector, M12, 4-pin, straight Head B: Flying leads Cable: Sensor/actuator cable, PVC, unshielded, 5 m This product is generally resistant to chemical cleaning agents (see ECOLAB). Please do not use cleaning agents of any other Kind., Not resistant against lactic acid & hydrogen peroxide (H2O2)	DOL-1204-G05MNI	6052615
	Head A: female connector, M12, 4-pin, straight Head B: Flying leads Cable: Sensor/actuator cable, PP, unshielded, 5 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2)	DOL-1204-G05MRN	6058476
	Head A: female connector, M12, 4-pin, angled Head B: Flying leads Cable: Sensor/actuator cable, PVC, unshielded, 2 m This product is generally resistant to chemical cleaning agents (see ECOLAB). Please do not use cleaning agents of any other Kind., Not resistant against lactic acid & hydrogen peroxide (H2O2), only suitable for PNP sensors	DOL-1204-L02MNI	6052621
	Head A: female connector, M12, 4-pin, angled Head B: Flying leads Cable: Sensor/actuator cable, PP, unshielded, 2 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2), only suitable for PNP sensors	DOL-1204-L02MRN	6058482
	Head A: female connector, M12, 4-pin, angled Head B: Flying leads Cable: Sensor/actuator cable, PVC, unshielded, 5 m This product is generally resistant to chemical cleaning agents (see ECOLAB). Please do not use cleaning agents of any other Kind., Not resistant against lactic acid & hydrogen peroxide (H2O2), only suitable for PNP sensors	DOL-1204-L05MNI	6052622

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	Brief description	Type	Part no.
	Head A: female connector, M12, 4-pin, angled Head B: Flying leads Cable: Sensor/actuator cable, PP, unshielded, 5 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2), only suitable for PNP sensors	DOL-1204-L05MRN	6058483
	Head A: female connector, M12, 4-pin, angled Head B: Flying leads Cable: Sensor/actuator cable, PVC, unshielded, 2 m This product is generally resistant to chemical cleaning agents (see ECOLAB). Please do not use cleaning agents of any other Kind., Not resistant against lactic acid & hydrogen peroxide (H2O2)	DOL-1204-W02MNI	6052614
	Head A: female connector, M12, 4-pin, angled Head B: Flying leads Cable: Sensor/actuator cable, PP, unshielded, 2 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2)	DOL-1204-W02MRN	6058474
	Head A: female connector, M12, 4-pin, angled Head B: Flying leads Cable: Sensor/actuator cable, PVC, unshielded, 5 m This product is generally resistant to chemical cleaning agents (see ECOLAB). Please do not use cleaning agents of any other Kind., Not resistant against lactic acid & hydrogen peroxide (H2O2)	DOL-1204-W05MNI	6052616
	Head A: female connector, M12, 4-pin, angled Head B: Flying leads Cable: Sensor/actuator cable, PP, unshielded, 5 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2)	DOL-1204-W05MRN	6058477
	Head A: female connector, M12, 5-pin, straight Head B: Flying leads Cable: Sensor/actuator cable, PP, unshielded, 2 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2)	DOL-1205-G02MRN	6058494
	Head A: female connector, M12, 5-pin, straight Head B: Flying leads Cable: Sensor/actuator cable, PP, unshielded, 5 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2)	DOL-1205-G05MRN	6058495

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SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

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