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Product data sheet



HL18L-A4A5BB

H18 Sure Sense

HYBRID PHOTOELECTRIC SENSORS

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Sensor Intelligence.

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HL18L-A4A5BB | H18 Sure Sense

HYBRID PHOTOELECTRIC SENSORS



Illustration may differ

Ordering information

Type	Part no.
HL18L-A4A5BB	1083753

Other models and accessories → www.sick.com/H18_Sure_Sense

Detailed technical data

Features

Functional principle	Photoelectric retro-reflective sensor
Functional principle detail	Dual lens
Dimensions (W x H x D)	16.2 mm x 48.5 mm x 31.8 mm
Housing design (light emission)	Hybrid
Thread diameter (housing)	M18
Mounting system type	M18, head/side (24.1 ... 25.4 mm)
Housing color	Blue
Sensing range max.	0.1 m ... 12 m [1]
Sensing range	0.1 m ... 10 m [1]
Type of light	Visible red light
Light source	Laser [2] [3]
Light spot size (distance)	2 mm (2 m)
Wave length	655 nm
Laser class	I
Adjustment	
Potentiometer, right	Sensitivity
Potentiometer, left	None
Special applications	Detecting small objects
Special features	Signal strength light bar

[1] Reflector PL80A.

[2] Average service life: 50,000 h at T_U = +25 °C.

[3] CLASS 1 LASER PRODUCT EN60825-1:2014, IEC60825-1:2014, Maximum pulse power < 2,5 mW, Pulse length: 4 µs, Wavelength: 650 ... 670 nm, Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to Laser Notice No. 50, dated June 24, 2007.

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Mechanics/electronics

Supply voltage	10 V DC ... 30 V DC
Ripple	< 5 V_{pp} [1]
Current consumption	≤ 20 mA [2]
Switching output	PNP, NPN
Switching mode	Dark switching
Switching output detail	
Switching output Q1	PNP, Dark switching
Switching output Q2	NPN, Dark switching
Output current $I_{max.}$	≤ 100 mA
Response time	≤ 0.5 ms [3]
Switching frequency	1,000 Hz [4]
Connection type	Male connector M12, 4-pin
Circuit protection	A [5] B [6] D [7]
Protection class	III
Weight	18 g
Polarisation filter	✓
Housing material	Plastic, VISTAL®
Optics material	Plastic, PMMA
Enclosure rating	IP67 IP69K
Items supplied	Fastening nut (1x), M18, plastic, black, flat
Electromagnetic compatibility (EMC)	EN 60947-5-2 (The sensor complies with the Radio Safety Requirements (EMC) for the industrial sector (Radio Safety Class A). It may cause radio interference if used in a residential area.)
Ambient operating temperature	–30 °C ... +55 °C [8]
Ambient temperature, storage	–40 °C ... +70 °C
UL File No.	E189383

[1] May not exceed or fall below U_V tolerances.
[2] Without signal strength light bar and load.
[3] Signal transit time with resistive load.
[4] With light/dark ratio 1:1.
[5] A = V_S connections reverse-polarity protected.
[6] B = inputs and output reverse-polarity protected.
[7] D = outputs overcurrent and short-circuit protected.
[8] Below Ta = –10 °C, sensor must be turned on at Ta > –10 °C. Sensor cannot be turned on below Ta= –10 °C.

Safety-related parameters

$MTTF_D$	417.2 years
DC_{avg}	0 %

Classifications

ECLASS 5.0	27270902
ECLASS 5.1.4	27270902

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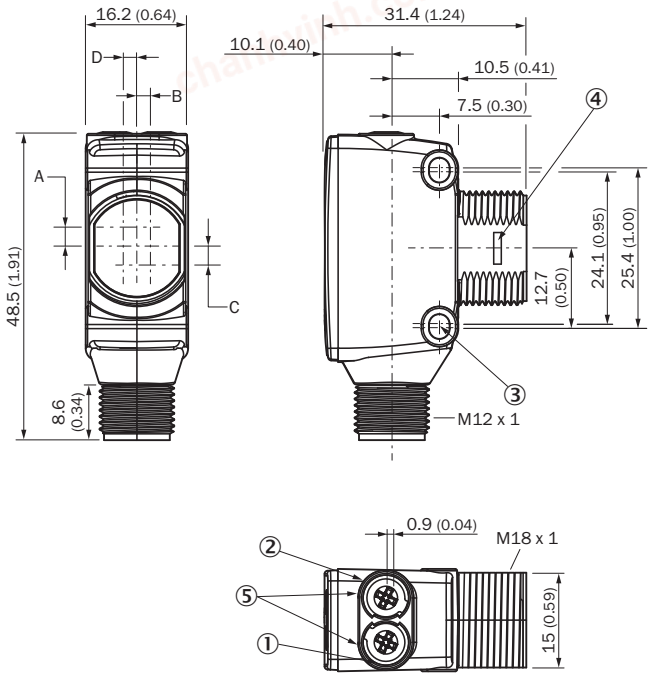
ECLASS 6.0	27270902
ECLASS 6.2	27270902
ECLASS 7.0	27270902
ECLASS 8.0	27270902
ECLASS 8.1	27270902
ECLASS 9.0	27270902
ECLASS 10.0	27270902
ECLASS 11.0	27270902
ECLASS 12.0	27270902
ETIM 5.0	EC002717
ETIM 6.0	EC002717
ETIM 7.0	EC002717
ETIM 8.0	EC002717
UNSPSC 16.0901	39121528

Connection/Pin assignment

Connection type	Male connector M12, 4-pin
Pin assignment	
BN 1	+ (L+)
WH 2	Q_2
BU 3	- (M)
BK 4	Q_1

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Dimensional drawing (Dimensions in mm (inch))

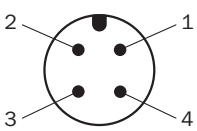


① LED indicator yellow: Status of received light beam
② LED indicator green: power on
③ M3 mounting hole
④ Snap Connection for flush ring (sold seperatly)
⑤ Potentiometer (if selected) or LED Indicators

Dimensions in mm (inch)	Receiver		Sender	
	A	B	C	D
HTB18 / HTF18	- 1.1 (0.04)	1.1 (0.04)	4.7 (0.19)	0.6 (0.02)
HTE18 / HL18 / HSE18	2.5 (0.1)	0.0 (0.0)	4.0 (0.16)	0.0 (0.0)
HTB18L / HTF18L / HL18L / HSE18L	2.5 (0.1)	0.0 (0.0)	3.5 (0.14)	0.0 (0.0)

Connection type

Connection type. see table: Connection/PIN assignment



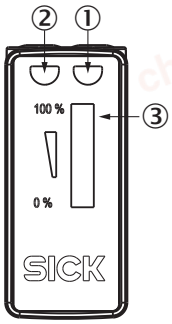
M12 male connector, 4-pin, A-coding

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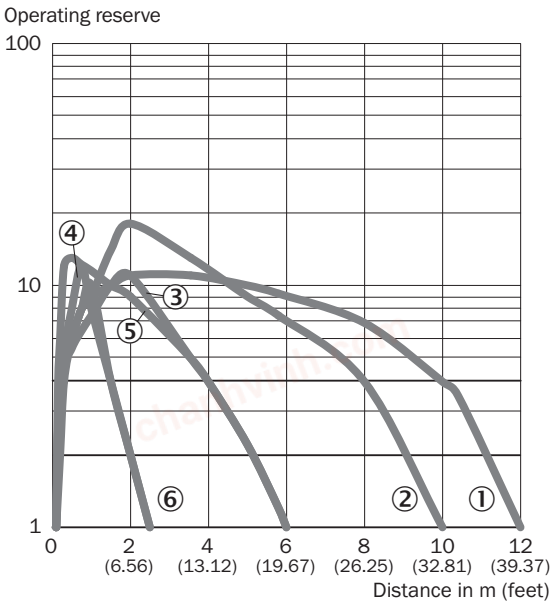
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Adjustments possible



① LED indicator yellow: Status of received light beam
② LED indicator green: power on
③ Signal strength light bar

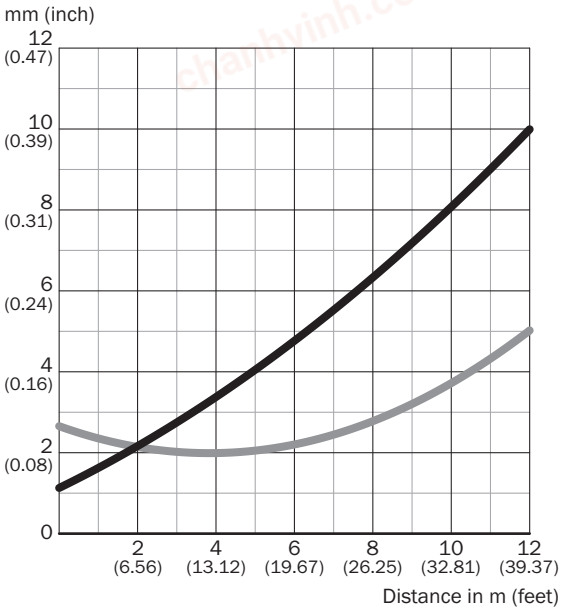
Characteristic curve



① Reflector PL80A
② Reflector P250F
③ PL10F reflector
④ Reflector PL23 FT
⑤ Reflective tape REF-AC1000
⑥ Reflective tape IREF6000 (REF-IRF-56)

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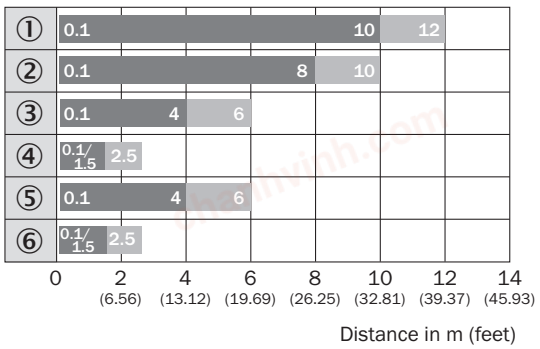
Light spot size



Dimensions in mm (inch)

Sensing range	Vertical	Horizontal
0.2 m (0.57 feet)	1.2 (0.05)	2.65 (0.10)
0.75 m (2.46 feet)	1.8 (0.07)	2.3 (0.09)
5 m (16.40 feet)	4.0 (0.16)	2.2 (0.09)
12 m (39.37 feet)	10.0 (0.39)	5.0 (0.20)

Sensing range diagram



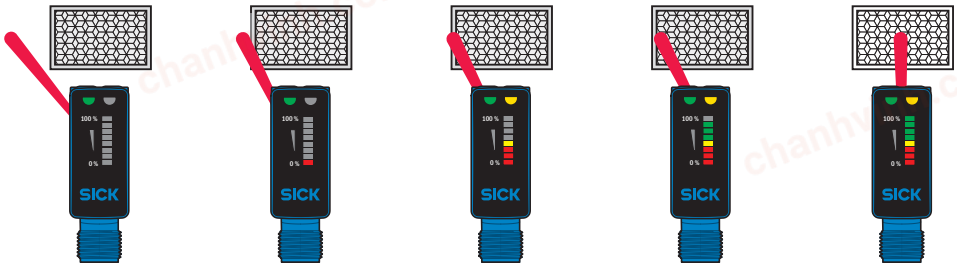
① Reflector PL80A
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④ Reflector PL23 FT
⑤ Reflective tape REF-AC1000
⑥ Reflective tape IREF6000 (REF-IRF-56)

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Functions



Recommended accessories

Other models and accessories ➜ www.sick.com/H18_Sure_Sense

	Brief description	Type	Part no.
Mounting brackets and plates			
	Universal mounting bracket for reflectors, steel, zinc coated	BEF-WN-REFX	2064574
Plug connectors and cables			
	• **Connection type head A:** Female connector, M12, 4-pin, straight, A-coded • **Connection type head B:** Flying leads • **Signal type:** Sensor/actuator cable • **Cable:** 5 m, 4-wire, PVC • **Description:** Sensor/actuator cable, unshielded • **Application:** Zones with chemicals	YF2A14-050VB3XLEAX	2096235
	• **Connection type head A:** Male connector, M12, 4-pin, straight • **Description:** Unshielded • **Connection systems:** Screw-type terminals • **Permitted cross-section:** ≤ 0.75 mm²	STE-1204-G	6009932
Reflectors			
	Fine triple reflector, screw connection, suitable for laser sensors, 52 mm x 62 mm, PMMA/ABS, Screw-on, 2 hole mounting	P250F	5308843

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SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

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