chanhvinh.com

Product data sheet



GRL18SG-P2332

GR18

CYLINDRICAL PHOTOELECTRIC SENSORS

SICK
Sensor Intelligence.

chanhvinh.com

GRL18SG-P2332 | GR18

CYLINDRICAL PHOTOELECTRIC SENSORS



Illustration may differ

Ordering information

Type	Part no.
GRL18SG-P2332	1060323

Other models and accessories → www.sick.com/GR18

Detailed technical data

Features

Functional principle	Photoelectric retro-reflective sensor
Functional principle detail	Dual lens
Dimensions (W x H x D)	18 mm x 18 mm x 38.1 mm
Housing design (light emission)	Cylindrical
Thread diameter (housing)	M18 x 1
Optical axis	Axial
Sensing range max.	0.03 m ... 7.2 m [1]
Sensing range	0.06 m ... 6 m [1]
Type of light	Visible red light
Light source	PinPoint LED [2]
Light spot size (distance)	Ø 175 mm (7 m)
Wave length	650 nm
Adjustment	Potentiometer, 270 °
Indication	
LED green	Operating indicator Static on: power on
LED yellow	Status of received light beam Static on: object not present Static off: object present
Special feature	Detecting transparent objects
Special applications	Detecting transparent objects

[1] Reflector PL80A.

[2] Average service life: 100,000 h at T_U = +25 °C.

chanhvinh.com

Mechanics/electronics

Supply voltage	10 V DC ... 30 V DC [1]
Ripple	< 5 V_{pp} [2]
Current consumption	30 mA
Switching output	PNP
Switching mode	Light switching
Signal voltage PNP HIGH/LOW	V_S - (≤ 3 V) / approx. 0 V
Output current $I_{max.}$	≤ 100 mA [3]
Response time	< 500 µs [4]
Switching frequency	1,000 Hz [5]
Connection type	Connector M12, 3-pin
Circuit protection	A [6] B [7] D [8]
Protection class	III
Polarisation filter	✓
Housing material	Metal, Nickel-plated brass and ABS
Optics material	Plastic, PMMA
Enclosure rating	IP67
Items supplied	Fastening nuts (2 x)
Special feature	Detecting transparent objects
Electromagnetic compatibility (EMC)	EN 60947-5-2
Ambient operating temperature	–25 °C ... +55 °C [9]
Ambient temperature, storage	–40 °C ... +70 °C
UL File No.	NRKH.E348498 & NRKH7.E348498

[1] Limit values. Operated in short-circuit protected network: max. 8 A.
[2] May not exceed or fall below U_V tolerances.
[3] At Uv > 24 V or ambient temperature > 49 °C, IA max. = 50 mA.
[4] Signal transit time with resistive load.
[5] With light/dark ratio 1:1.
[6] A = V_S connections reverse-polarity protected.
[7] B = inputs and output reverse-polarity protected.
[8] D = outputs overcurrent and short-circuit protected.
[9] Temperature stability following adjustment +/-10 °C.

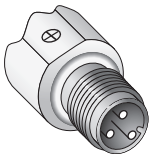
Classifications

eCl@ss 5.0	27270902
eCl@ss 5.1.4	27270902
eCl@ss 6.0	27270902
eCl@ss 6.2	27270902
eCl@ss 7.0	27270902
eCl@ss 8.0	27270902
eCl@ss 8.1	27270902
eCl@ss 9.0	27270902

chanhvinh.com

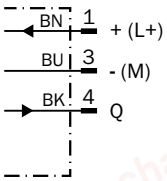
eCl@ss 10.0	27270902
eCl@ss 11.0	27270902
eCl@ss 12.0	27270902
ETIM 5.0	EC002717
ETIM 6.0	EC002717
ETIM 7.0	EC002717
ETIM 8.0	EC002717
UNSPSC 16.0901	39121528

Connection type



Connection diagram

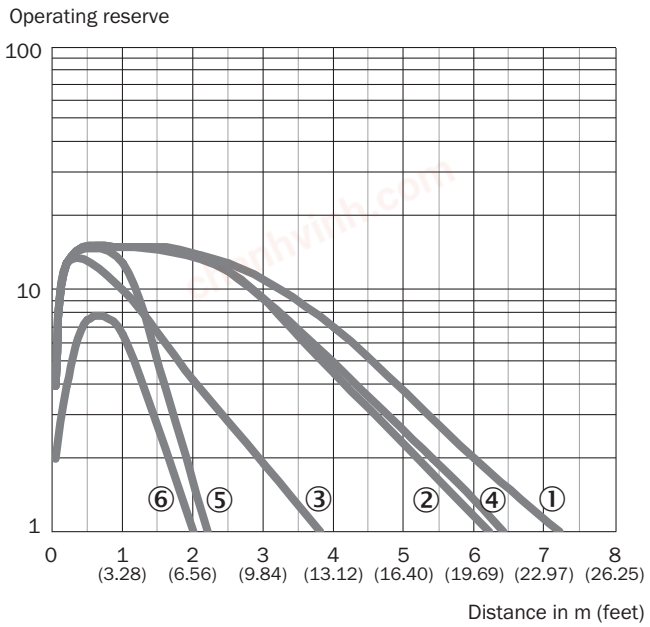
Cd-045



chanhvinh.com

Characteristic curve

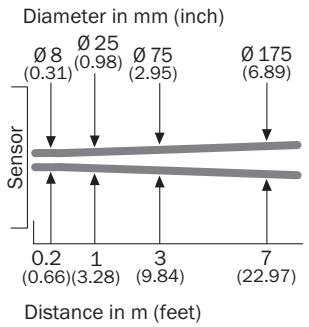
GRL18S



① Reflector PL80A
② Reflector PL40A
③ Reflector PL20A
④ Reflector P250
⑤ Reflector PL22
⑥ Reflective tape REF-Plus 3436

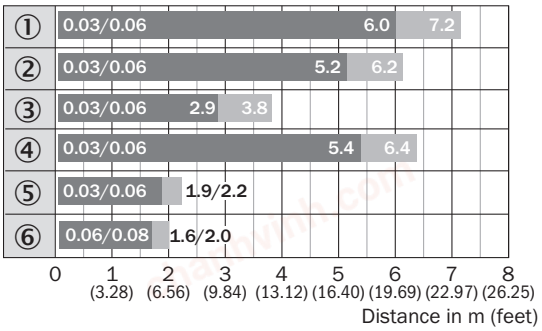
Light spot size

GRL18S



Sensing range diagram

GRL18S



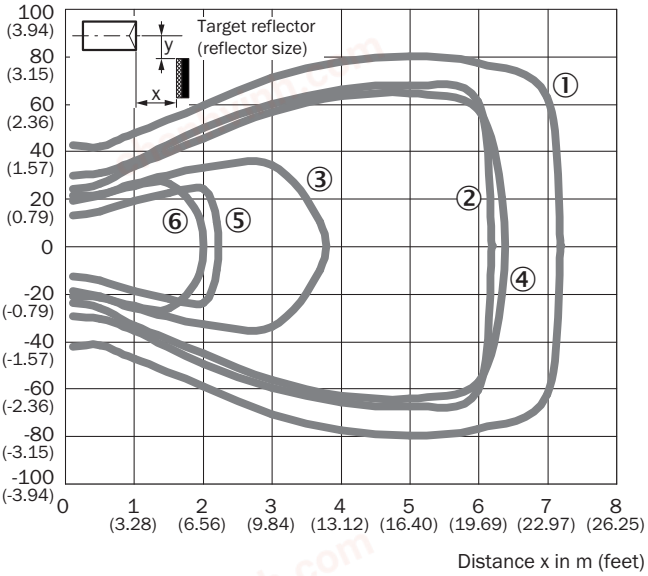
Sensing range Sensing range max.

① Reflector PL80A
② Reflector PL40A
③ Reflector PL20A
④ Reflector P250
⑤ Reflector PL22
⑥ Reflective tape REF-Plus 3436

Response range

GRL18S

Parallel operating range y in mm (inch)

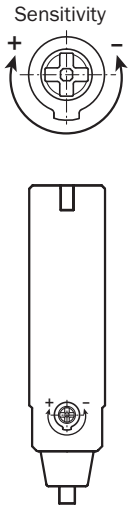


① Reflector PL80A
② Reflector PL40A
③ Reflector PL20A
④ Reflector P250
⑤ Reflector PL22
⑥ Reflective tape REF-Plus 3436

chanhvinh.com

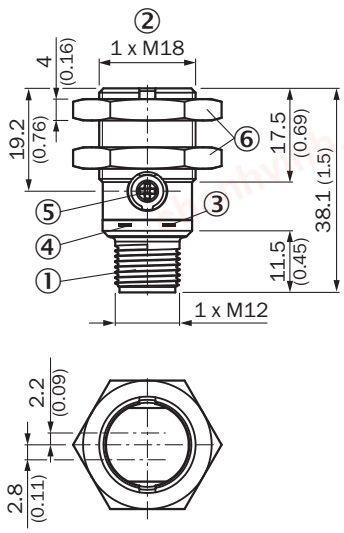
Adjustments

GRL18(S), GRSE18(S), Sensitivity setting: Potentiometer, 270°



Dimensional drawing (Dimensions in mm (inch))

GR18S, metal, connector, straight, adjustable



① Connector M12, 3-pin
② Threaded mounting hole M18 x 1
③ LED indicator yellow
④ LED indicator green
⑤ Sensitivity control: potentiometer 270°
⑥ Fastening nuts (2x); width across 24, metal

chanhvinh.com

Recommended accessories

Other models and accessories ➜ www.sick.com/GR18

	Brief description	Type	Part no.
Mounting brackets and plates			
	Mounting bracket for M18 sensors, steel, zinc coated, without mounting hardware	BEF-WN-M18	5308446
	Universal mounting bracket for reflectors, steel, zinc coated	BEF-WN-REFX	2064574
Reflectors			
	Rectangular, screw connection, 51 mm x 61 mm, PMMA/ABS, Screw-on, 2 hole mounting	P250	5304812

chanhvinh.com

SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

WORLDWIDE PRESENCE:

Contacts and other locations –www.sick.com

SICK
Sensor Intelligence.