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DATA SHEET

GRL18S-F245X

GR18
Photoelectric sensors

SICK
Sensor Intelligence

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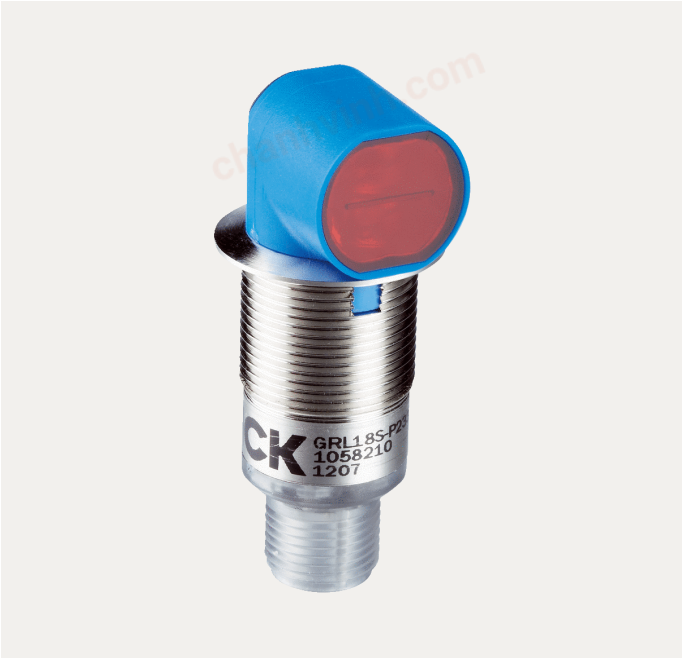


Illustration may differ

PHOTOELECTRIC SENSORS

GRL18S-F245X

ORDERING INFORMATION

Type	part no.
GRL18S-F245X	1116636

Further device versions and accessories at www.sick.com/GR18

DETAILED TECHNICAL DATA

FEATURES

Functional principle	Photoelectric retro-reflective sensor
Functional principle detail	With minimum distance to reflector (dual lens system)
Dimensions (W x H x D)	18 mm x 18 mm x 38.1 mm
Housing design (light emission)	Cylindrical
Thread diameter (housing)	M18 x 1
Optical axis	Radial, fully flush
Sensing range max.	0.03 m ... 7.2 m [1]
Sensing range	0.06 m ... 6 m [1]
Type of light	Visible red light
Light source	PinPoint LED [2]
Light spot size (distance)	Ø 175 mm (7 m)
Wave length	650 nm
Adjustment	Potentiometer, 270°
Display	
LED green	Operating indicator Static on: power on
LED yellow	Status of received light beam Static on: object not present Static off: object present

[1] Reflector PL80A.

[2] Average service life: 100,000 h at T_U = +25 °C.

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MECHANICS/ELECTRONICS

Supply voltage U_B	10 V DC ... 30 V DC [1]
Ripple	< 5 V_{pp} [2]
Current consumption	30 mA
Switching output	PNP
Switching mode	Light/dark switching [3]
Signal voltage PNP HIGH/LOW	V_S - (≤ 3 V) / approx. 0 V
Output current $I_{max.}$	≤ 100 mA [4]
Response time	< 500 µs [5]
Switching frequency	1,000 Hz [6]
Connection type	Male connector M12, 4-pin
Circuit protection	A [7] B [8] D [9]
Protection class	III
Polarisation filter	✓
Housing material	Metal, Nickel-plated brass and ABS
Optics material	Plastic, PMMA
Enclosure rating	IP67
Items supplied	Fastening nuts (2 x), Reflector P250
Electromagnetic compatibility (EMC)	EN 60947-5-2
Ambient operating temperature	–25 °C ... +55 °C [10]
Ambient temperature, storage	–40 °C ... +70 °C
UL File No.	NRKH.E348498 & NRKH7.E348498

[1] Limit values. Operated in short-circuit protected network: max. 8 A.

[2] May not fall below or exceed U_V tolerances.

[3] Control wire open: dark switching D.ON.

[4] At Uv > 24 V or ambient temperature > 49 °C, IA max. = 50 mA.

[5] Signal transit time with resistive load.

[6] With light/dark ratio 1:1.

[7] A = V_S connections reverse-polarity protected.

[8] B = inputs and output reverse-polarity protected.

[9] D = outputs overcurrent and short-circuit protected.

[10] At U_V <=24V and I_A<50mA.

CERTIFICATES

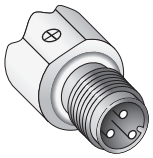
EU declaration of conformity	✓
UK declaration of conformity	✓
ACMA declaration of conformity	✓
Moroccan declaration of conformity	✓
China RoHS	✓
China Compulsory Product Certification (CCC) exempt	✓
ECOLAB certificate	✓
cULus certificate	✓

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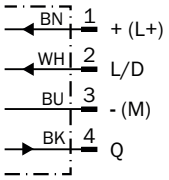
PHOTOELECTRIC SENSORS - GRL18S-F245X

Photobiological safety (DIN EN 62471) certificate	✓

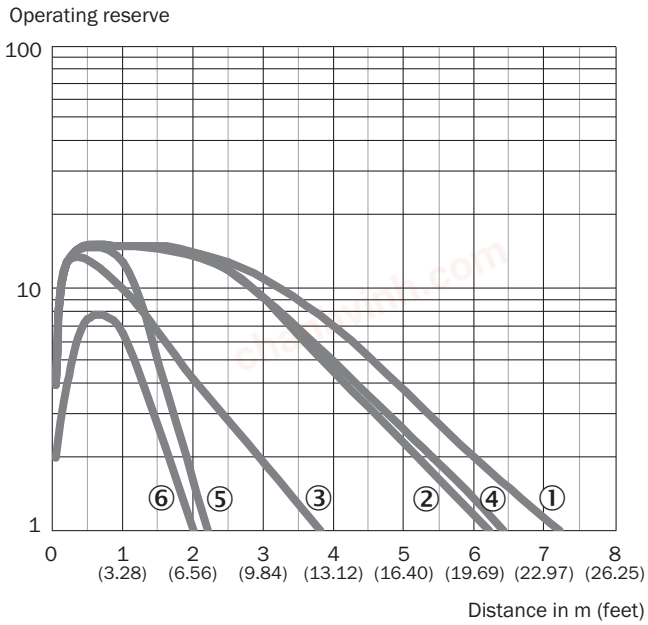
CONNECTION TYPE



CONNECTION DIAGRAM CD-087



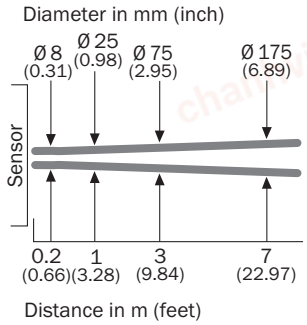
CHARACTERISTIC CURVE GRL18S



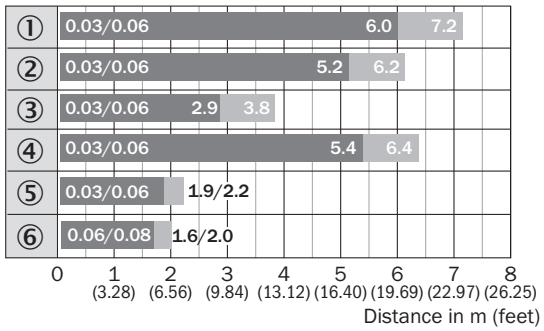
① Reflector PL80A
② Reflector PL40A
③ Reflector PL20A
④ Reflector P250
⑤ Reflector PL22
⑥ Reflective tape REF-Plus 3436

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LIGHT SPOT SIZE GRL18S



SENSING RANGE DIAGRAM GRL18S

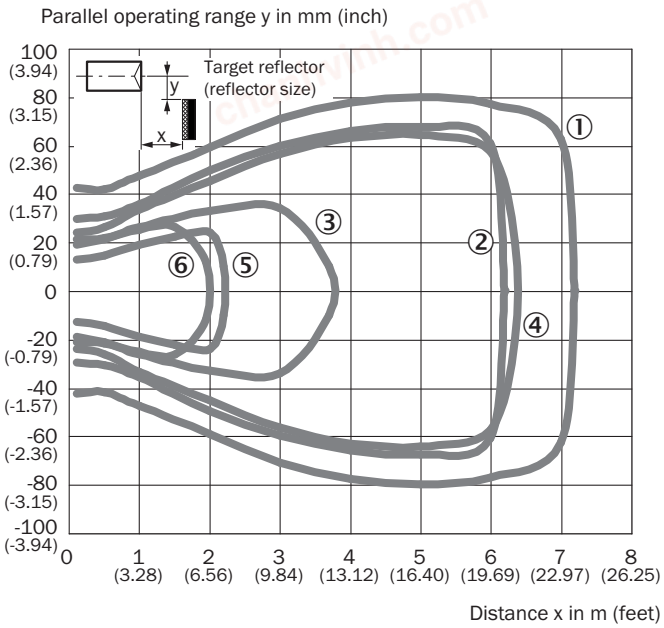


Sensing range Sensing range max.

① Reflector PL80A
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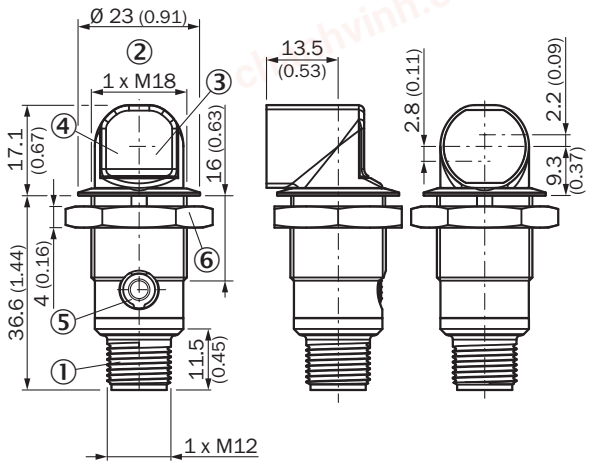
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RESPONSE RANGE GRL18S



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③ Reflector PL20A
④ Reflector P250
⑤ Reflector PL22
⑥ Reflective tape REF-Plus 3436

DIMENSIONAL DRAWING GR18S, METAL, CONNECTOR, ANGLED, FULLY FLUSH



Dimensions in mm (inch)
① Connector M12, 3-pin
② Threaded mounting hole M18 x 1
③ LED indicator yellow
④ LED indicator green
⑤ Dummy plug
⑥ fastening nut; 24 mm hex, metal

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Further information as well as suitable accessories, example applications and downloads such as CAD dimensional models, operating instructions and software can be found at www.sick.com/1116636

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SICK AT A GLANCE

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SICK combines sensor intelligence with industry expertise and certified consulting services. We provide the ideal foundation for scalable as well as tailor-made automation solutions and create added value along the entire value chain. Our close partnerships with our customers are more than just a promise: Together, we optimize productivity, improve quality, protect health and safety, and help build a sustainable future. All with empathy and trust.

Since 1946, we have been developing innovative technologies with passion and a pioneering spirit. With a global network in around 40 countries, SICK has a global presence and is always close by. The company's headquarters are located in Waldkirch near Freiburg, Germany. Our customers benefit from our understanding of both local and global requirements, which enables us to deliver tailor-made solutions

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