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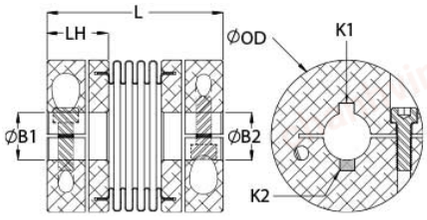
RULAND
Carefully Made Shaft Collars and Couplings

MBCK70-22-22-A

Ruland MBCK70-22-22-A, 22mm x 22mm Bellows Coupling with Keyways, High Stiffness, Aluminum, 69.9mm, OD 87.4mm Length





Description

Ruland MBCK70-22-22-A is a high stiffness bellows coupling with 22mm x 22mm bores, 69.9mm OD, 87.4mm length, and 6mm x 6mm keyways. It has fewer convolutions than comparably sized increased misalignment styles allowing for increased torsional stiffness making it the ideal choice for precision positioning applications. MBCK70-22-22-A is comprised of two anodized aluminum hubs and a stainless steel bellows for lightweight and low inertia. It is also engineered with a balanced design for reduced vibration at high speeds up to 10,000 RPM. The thin walls of the bellows are able to flex while remaining rigid under torsional loads allowing for the accommodation of all forms of misalignment. Hardware is metric and tests beyond DIN 912 12.9 standards for maximum torque capabilities. MBCK70-22-22-A is machined from meticulously selected bar stock that is sourced exclusively from North American mills. It is carefully made in our ISO 9001:2015 advanced manufacturing facility in Marlborough, MA under strict controls using proprietary processes. MBCK70-22-22-A is RoHS3, REACH, and Conflict Minerals compliant.

Product Specifications

Bore (B1)	22 mm	**Small Bore (B2)**	22 mm
Keyway (K1)	6 mm	**Keyway (K2)**	6 mm
B1 Min Shaft Penetration	19.1 mm	**B2 Min Shaft Penetration**	19.1 mm
B1 Max Shaft Penetration	40.2 mm	**B2 Max Shaft Penetration**	40.2 mm
Outer Diameter (OD)	2.750 in (69.9 mm)	**Bore Tolerance**	+0.03 mm / -0.00 mm
Length (L)	3.439 in (87.4 mm)	**Length Tolerance**	+/- 0.76 mm
Hub Width (LH)	30.48 mm	**Recommended Shaft Tolerance**	+0.000 mm / -0.013 mm
Key Width (K1)	6 mm	**Key Width (K2)**	6 mm
Key Height (K1)	6 mm	**Key Height (K2)**	6 mm
Keyway 1 Height (T1)	24.8 mm	**Keyway 2 Height (T2)**	24.8 mm
Keyway 1 Width Tolerance	+0.015 mm / -0.015 mm	**Keyway 1 Height Tolerance**	+0.1 mm / 0 mm
Keyway 2 Width Tolerance	+0.015 mm / -0.015 mm	**Keyway 2 Height Tolerance**	+0.1 mm / 0 mm
Forged Clamp Screw	M8	**Screw Material**	Alloy Steel
Hex Wrench Size	6.0 mm	**Screw Finish**	Black Oxide
Seating Torque	39 Nm	**Number of Screws**	2 ea
Dynamic Torque Reversing	26.13 Nm	**Angular Misalignment**	2.0°
Dynamic Torque Non-Reversing	52.25 Nm	**Parallel Misalignment**	0.30 mm
Static Torque	104.5 Nm	**Axial Motion**	0.76 mm
Torsional Stiffness	237 Nm/Deg	**Moment of Inertia**	4.314^{-4} kg-m^2
Maximum Speed	10,000 RPM	**Full Bearing Support Required?**	Yes
Average Load at Max Parallel Offset	99.37 N	**Average Slope**	342.7 N/mm
Zero-Backlash?	Yes	**Balanced Design**	Yes
Torque Wrench	TW:BT-4C-3/8-345	**Recommended Hex Key**	Metric Hex Keys
Material Specification	Hubs: 2024-T351 Aluminum Bar Bellows: Type 321 Stainless Steel	**Temperature**	-40°F to 200°F (-40°C to 93°C)
Finish Specification	Sulfuric Anodized MIL-A-8625 Type	**Bellows Attachment Method**	Epoxy

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	II, Class 2 and ASTM B580 Type B Black Anodize		
Manufacturer	Ruland Manufacturing	**Country of Origin**	USA
Weight (lbs)	1.351109	**UPC**	65432939667
Tariff Code	8483.60.8000	**UNSPC**	31163018
Note 1	Stainless steel hubs are available upon request.		
Note 2	Torque ratings are at maximum misalignment.		
Note 3	Performance ratings are for guidance only. The user must determine suitability for a particular application.		
Note 4	Torque ratings for the couplings are based on the physical limitations/failure point of the metal bellows. Under normal/typical conditions the hubs are capable of holding up to the rated torque of the metal bellows. In some cases, especially when the smallest standard bores are used or where shafts are undersized, slippage on the shaft is possible below the rated torque of the metal bellows. Keyways are available to provide additional torque capacity in the shaft/hub connection when required. Please consult technical support for more assistance.		