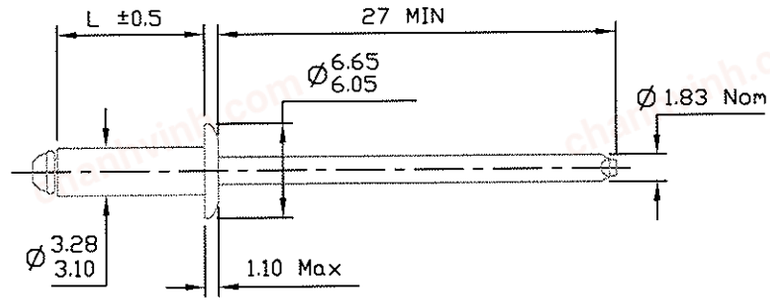
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CIRC. 08

TAPD 4 SIZE BS



FOR FINISH DETAILS SEE DRG 300816

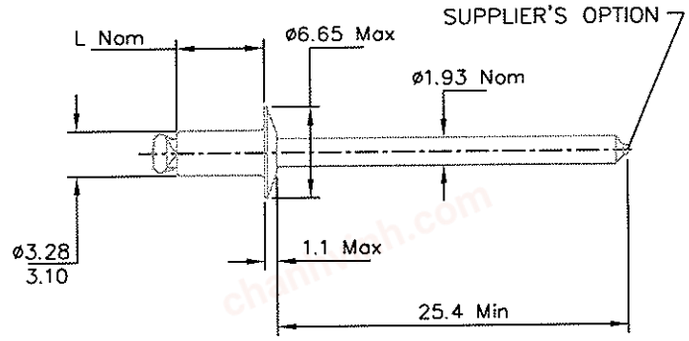
PRODUCT CODE	L	GRIP RANGE
TAPD 402 BS	4.5	– 1.6
TAPD 404 BS	6.0	1.6 – 3.2
TAPD 406 BS	8.0	3.2 – 4.8
TAPD 408 BS	9.7	4.8 – 6.4
TAPD 410 BS	11.5	6.4 – 7.9
TAPD 412 BS	13.5	7.9 – 9.5
TAPD 414 BS	15.0	9.5 – 11.1
TAPD 416 BS	17.0	11.1 – 12.7
TAPD 418 BS	18.5	12.7 – 14.3
TAPD 421 BS	20.0	14.3 – 16.7
TAPD 425 BS	24.0	16.7 – 20.7

SHEAR STRENGTH 800N	TENSILE STRENGTH 1200N	HOLE SIZE Ø 3.3/3.4			
MATERIAL MANDREL GALVANISED CARBON STEEL		22JAN09	20612	8	RE
BODY EN573-3ALUMINIUM: EN AW-5154A (AlMg3.5%)		29OCT08	20564	7	RE

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CIRC 08 (EMHART TEKNIK)

SSD 4 SIZE SSBS
SSD 4 SIZE BS



For Finish details see 300816

PRODUCT CODE	L	GRIP RANGE
SSD 41	4.8	0.8 – 1.6
SSD 42	6.4	1.6 – 3.2
SSD 43	8.0	3.2 – 4.8
SSD 44	9.5	4.8 – 6.4
SSD 46	12.7	6.4 – 9.5
SSD 48	15.9	9.5 – 12.7

Manufacturing Drawing SHELTON R2004 Holes Size 3.3 to 3.4

Shear Strength 2400 N Tensile Strength 3000 N

MATERIAL Body Stainless Steel Grade 305
Mandrel type SSBS Stainless Steel Grade 302
Mandrel type BS Carbon Steel

DATE	EIN No	ISSUE	APPROVED
04/01/02	18466	4	SD
13/03/01	18134	3	SD
02/02/00	17485	2	DWA
16/8/99	17157	1	SD

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TITLE 'POP' OPEN DOMED HEAD STAINLESS STEEL

ALL DIMENSIONS ARE IN MILLIMETRES SCALE 3 :1

DR S.Dean Date AUG99

SHEET 1 OF 1

CUSTOMER A4

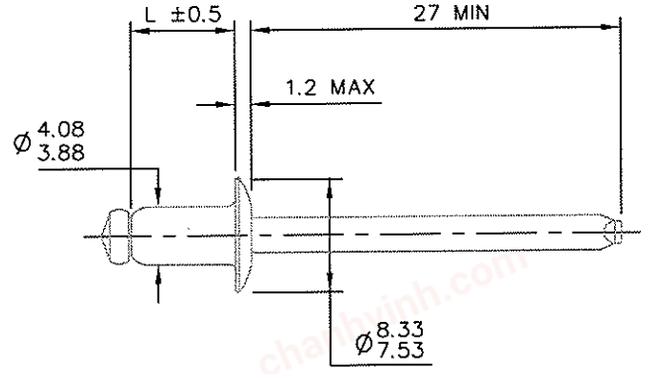
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Walsall Road, Birmingham B42 1BP, England.
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DRAWING No. 303183

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CIRC. 08

SSD 5 SIZE SSBS



FOR FINISH DETAILS SEE DRG 300816

PRODUCT CODE	L	GRIP RANGE
SSD 52 SSBS	7.0	1.6 – 3.2
SSD 53 SSBS	8.6	3.2 – 4.7
SSD 54 SSBS	10.2	3.2 – 6.4
SSD 56 SSBS	13.3	6.4 – 9.5

SHEAR STRENGTH 4000N	TENSILE STRENGTH 5000N	HOLE SIZE Ø 4.1/4.2

MATERIAL
MANDREL : STAINLESS STEEL GRADE 302
BODY : STAINLESS STEEL GRADE 305

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TITLE
'POP' OPEN
STAINLESS STEEL
5 SIZE DOMED HEAD

ECN DATE	ECN No	ISSUE	APPROVED
13APR05	19689	1	RE

ALL DIMENSIONS ARE IN MILLIMETRES | SCALE 3 : 1

DR R.EVERILL | Date 13APR05

SHEET 1 OF 2

A4OPEN A4

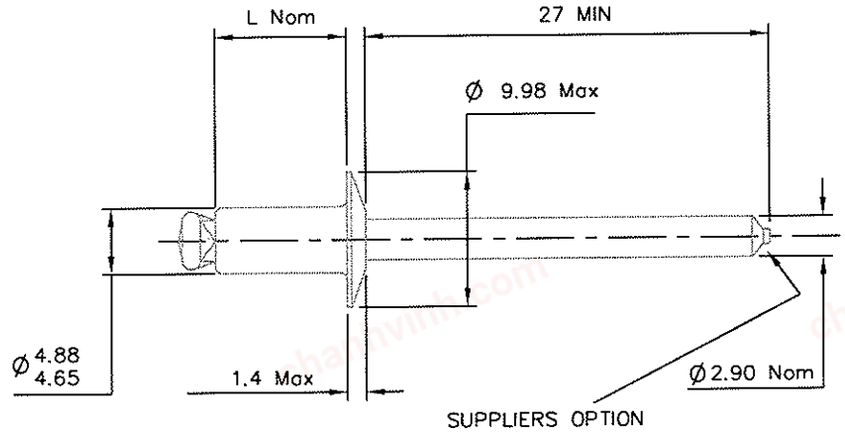
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DRAWING No.
303829

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CIRC. 08

SSD 6 SIZE SSBS



For Finish details see 300816

PRODUCT CODE	L	GRIP RANGE
SSD 62 SSBS	7.6	1.6 – 3.2
SSD 64 SSBS	10.8	3.2 – 6.4
SSD 66 SSBS	14.0	6.4 – 9.5
SSD 68 SSBS	17.2	9.5 – 12.7

Manufacturing Drawing SHELTON R2004

HOLE SIZE Ø 4.9/5.0

SHEAR STRENGTH 4400N | TENSILE STRENGTH 6100N

MATERIAL MANDREL STAINLESS STEEL – GRADE 302
BODY STAINLESS STEEL – GRADE 305

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TITLE 'POP' OPEN RIVET 6 SIZE STAINLESS STEEL DOMED HEAD

ECN DATE	ECN No	ISSUE	APPROVED
04-02-00	17490	2	DWA
25-9-96	15113	1	

ALL DIMENSIONS ARE IN MILLIMETRES | SCALE 3 : 1 | DR S.H. | Date SEP 96

SHEET 1 OF 1

A4OPEN A4

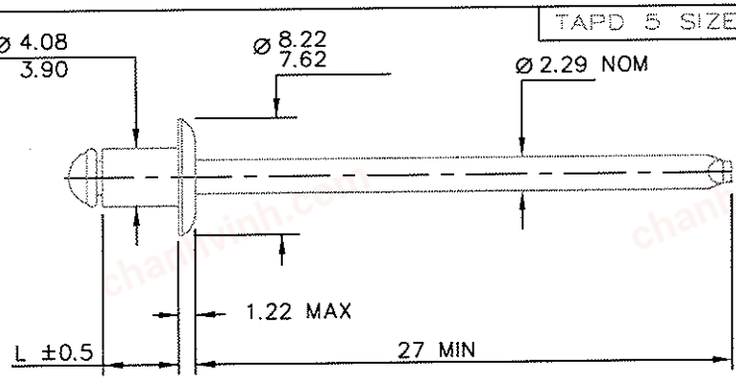
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DRAWING No. 302757

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CIRC 08

TAPD 5 SIZE BS



FOR FINISH DETAILS SEE DRG 300816

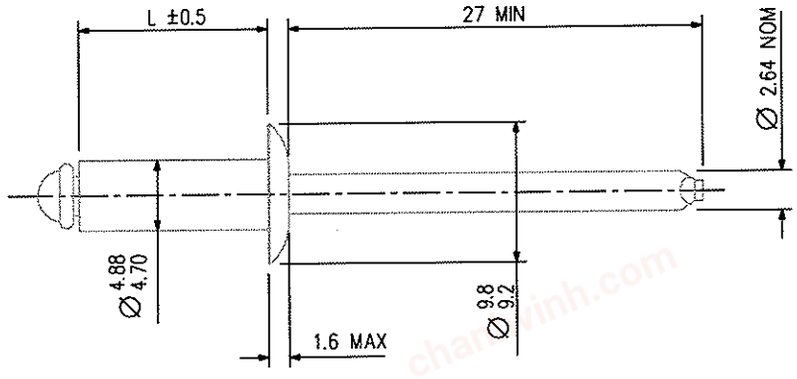
PRODUCT CODE	L	GRIP RANGE
TAPD 502 BS	5.00	– 1.6
TAPD 503 BS	6.30	– 2.9
TAPD 504 BS	7.00	1.6 – 3.2
TAPD 506 BS	8.50	3.2 – 4.8
TAPD 508 BS	10.50	4.8 – 6.4
TAPD 510 BS	12.20	6.4 – 7.9
TAPD 512 BS	14.00	7.9 – 9.5
TAPD 514 BS	15.70	9.5 – 11.1
TAPD 516 BS	17.50	11.1 – 12.7
TAPD 517 BS	18.50	12.7 – 13.5
TAPD 518 BS	19.40	12.7 – 14.5
TAPD 520 BS	20.20	13.5 – 15.9
TAPD 522 BS	22.50	15.9 – 17.4
TAPD 525 BS	24.70	17.4 – 19.8

SHEAR STRENGTH 1330 N	TENSILE STRENGTH 1910 N	HOLE SIZE Ø 4.1 / 4.2
MATERIAL MANDREL GALVANISED CARBON STEEL		
BODY EN573-3ALUMINIUM: EN AW-5154A (AlMg3.5%)		

290CT08	20564	14	RE
25JUL07	20311	13	RE

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FOR FINISH DETAILS SEE 300816

PRODUCT CODE	L	GRIP RANGE
TAPD 603 BS	6.5	– 2.4
TAPD 604 BS	7.5	2.4 – 3.2
TAPD 606 BS	9.2	3.2 – 4.8
TAPD 607 BS	10.0	– 5.6
TAPD 608 BS	11.0	4.8 – 6.4
TAPD 610 BS	12.7	6.4 – 7.9
TAPD 612 BS	14.7	7.9 – 9.5
TAPD 614 BS	16.5	9.5 – 11.1
TAPD 616 BS	18.0	11.1 – 12.7
TAPD 617 BS	19.0	11.1 – 13.5
TAPD 625 BS	25.5	13.5 – 19.8
TAPD 633 BS	32.0	19.8 – 26.2

SHEAR STRENGTH 202ON	TENSILE STRENGTH 280ON	HOLE SIZE Ø 4.9/5.0
MATERIAL MANDREL GALVANISED CARBON STEEL BODY EN573–3ALUMINIUM: EN AW–5154A (AlMg3.5%)		21NOV08 | 20585 | 14 | RE 30SEP04 | 19468 | 13 | RE
This drawing is the property of Tucker Fasteners Ltd. It is confidential and must not be lent or copied except by written consent.	TITLE ALUMINIUM ALLOY 'POP' OPEN RIVET 6 SIZE DOMED HEAD GALVANISED MANDREL	22JUN04 | 19382 | 12 | RE 29SEP03 | 19135 | 11 | RE ECN DATE | ECN No | ISSUE | APPROVED
ALL DIMENSIONS ARE IN MILLIMETRES	SCALE 3:1	DR GJ | Date 7/94