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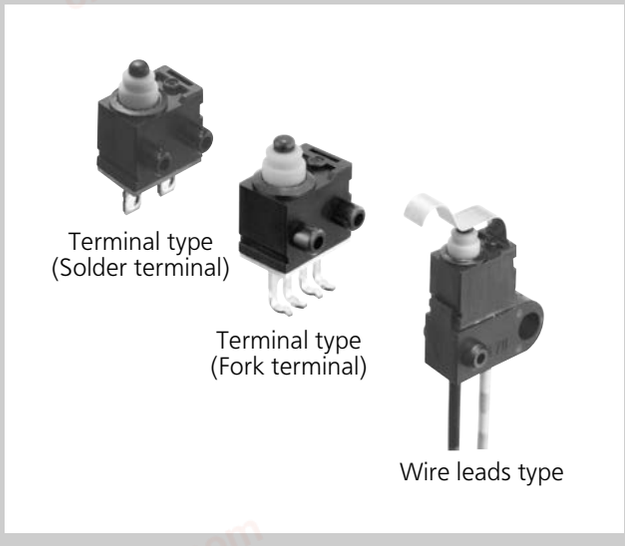
Panasonic INDUSTRY

For detection: Seal Type Switches

RoHS

Turquoise Stroke Mini Switches

Small size and Long Stroke Sliding Contact Construction Sealed Switches



FEATURES

- **Miniaturization achieved through use of 1 Form A and 1 Form B contacts. (For the terminal type, volume has been cut 45% compared to our previous product.)**
- **Lever installation possible while it is small size. Operation possible by various moving parts such as metal cams.**
- **Contact force does not depend on the operation stroke.**
- **High contact reliability to support low level switching loads.**
- **Highly effective sealing for resistance against adverse environments. (IP67)**
- **Silent operation with sliding contacts.**

TYPICAL APPLICATIONS

- **Automobiles (detection of door opening and closing, shift lever position, etc.)**
- **Household appliances (vacuum cleaners, air conditioners, washing machines, electric power tools, etc.)**

ORDERING INFORMATION (PART NO.)

ASQM1 □ □ □ □

- Mounting
  1: Without boss (wire leads type only)
  6: Right 2 boss type (terminal type only)
  7: Left 2 boss type (terminal type only)
  8: Both sides 2 bosses type
- Terminal
  1: Slim terminal
  2: Wire leads right side type
  3: Wire leads left side type
  4: Solder terminal
  6: Wire leads bottom type
  A: Fork terminal (R)
  B: Fork terminal (L)
- Contact form
  2: Normally Closed type (N.C.)
  3: Normally Open type (N.O.)
- Actuator
  0: Pin plunger
  8: Simulated roller lever

Note) Not every combination is available. Please refer to the following table, "PRODUCT TYPES".

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Turquoise Stroke Mini Switches (ASQM1)

TYPES

■ Terminal type

Standard packing: 1.000 pcs.

Shape	Actuator	Right 2 boss type		Left 2 boss type		Both sides 2 bosses type	
		Normally close type (NC)	Normally open type (NO)	Normally close type (NC)	Normally open type (NO)	Normally close type (NC)	Normally open type (NO)
Solder terminal	Pin plunger	ASQM16420	ASQM16430	ASQM17420	ASQM17430	ASQM18420	ASQM18430
	Simulated roller lever	ASQM16428	ASQM16438	ASQM17428	ASQM17438	ASQM18428	ASQM18438
Slim terminal	Pin plunger	ASQM16120	ASQM16130	ASQM17120	ASQM17130	ASQM18120	ASQM18130
	Simulated roller lever	ASQM16128	ASQM16138	ASQM17128	ASQM17138	ASQM18128	ASQM18138
Fork terminal	Pin plunger	ASQM16A20	ASQM16A30	ASQM17B20	ASQM17B30	—	—
	Simulated roller lever	ASQM16A28	ASQM16A38	ASQM17B28	ASQM17B38	—	—

■ Wire leads type

Standard packing: 240 pcs.

Direction	Actuator	Normally Closed type (NC)	Normally Open type (NO)
Bottom	Pin plunger	ASQM11620	ASQM11630
	Simulated roller lever	ASQM11628	ASQM11638
Right side	Pin plunger	ASQM11220	ASQM11230
	Simulated roller lever	ASQM11228	ASQM11238
Left side	Pin plunger	ASQM11320	ASQM11330
	Simulated roller lever	ASQM11328	ASQM11338

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RATING

■ Contact rating

1 mA 5 V DC to 50 mA 16 V DC

■ Operation environment and conditions

Item	Specifications
Ambient and storage temperature	–40 to +85°C (no freezing and condensing)
Allowable operating speed	30 to 500 mm/sec
Max. operating cycle rate	120 cpm

Note: When switching at low and high speeds or under vibration, or in high-temperature, high-humidity environments, life and performance may be reduced significantly depending on the load capacity. Please consult us

■ Electrical characteristics

Item	Specifications
Dielectric strength (Initial)	Between non-continuous terminals: 500 V AC 1 min Between each terminal and non-charging metal parts: 1,500 V AC 1 min Between each terminal and ground: 1,500 V AC 1 min (at detection current of 1 mA)
Insulation resistance (Initial)	Min. 100 MΩ (at 500 V DC insulation resistance meter) (Locations measured same as dielectric strength.)
Contact resistance (Initial)	Max. 500 mΩ (by voltage drop 50 mA 6 to 8 V DC)

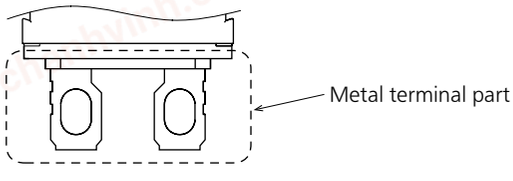
■ Characteristics

Item		Specifications	
Electrical switching life	5 V DC 1 mA (Resistive load)	Min. 3×10^5	Switching frequency: 20 times/min Conduction ratio: 1:1 Plunger operation speed: 100 mm/s Plunger switching position: Free Position (FP) to Total Travel Position (TTP)
	12 V DC 50 mA (Resistive load)	Min. 2×10^5	
	16 V DC 50 mA (Resistive load)	Min. 1.5×10^5	
Vibration resistance (malfunction vibration resistance)		Single amplitude: 0.75 mm Amplitude of vibration: 10 to 55 Hz (4 minutes cycle) Direction and time: 30 minutes each in X, Y and Z directions	
		Amplitude of vibration: 5 to 200 Hz (10 minutes cycle) Acceleration: 43.1 m/s^2 Direction and time: 30 minutes each in X, Y and Z directions	
Shock resistance (malfunction shock resistance)		Shock value: 980 m/s^2 Direction and time: 5 times each in X, Y and Z directions	
Terminal strength		Min. 6 N (each direction) *Terminal deformation possible.	
Heat resistance		85°C 500 hours	
Cold resistance		–40°C 500 hours	
Humidity resistance		40°C 95% RH 500 hours	
Unit weight		Approx. 0.5 g (Terminal type), Approx. 3.9 g (Wire leads type)	
Protection grade		IP67 (except exposed terminal part of terminal type)	

Notes: As long as there are no particular designations, the following conditions apply to the test environment.
- Ambient temperature: 5 to 35°C
- Relative humidity: 25 to 85% RH
- Air pressure: 86 to 106 kPa

■ Protection grade

1) JIS C0920 (water-resistance experiments for electrical machines and protection rating against incursion of solid substances): Immersion protected (Note 1)
2) IEC 60529 (rating for outer shell protection): IP67 (Immersion protected) (Note 1) except metal terminal part (See below drawing)



3) JIS D0203 (method for testing moisture resistance and water resistance in automotive components): Equivalent of D2 (Note 2)

Note 1) A concrete testing method is to check for any adverse effect on the structure after leaving it submerged for 30 minutes under 1 m of water (with temperature difference between water and switch no larger than 5°C).
Note 2) A concrete testing method is to check for any adverse effect on the structure after leaving it submerged for 10 minutes under 10 cm water (with temperature difference between water and switch no larger than 30°C).

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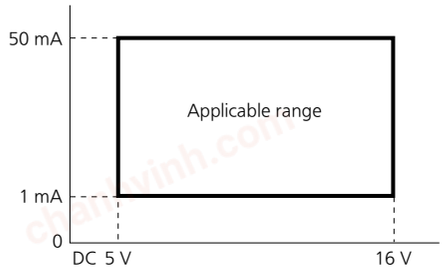
■ Operating characteristics

Characteristics		Pin plunger	Simulated roller lever
Operating Force (OF) Max.		1.2 N	1.5 N
Total Travel Force (TF) Max. (Reference value)		(3.0 N)	(2.8 N)
Free Position (FP) Max.	Terminal type	7.7 mm	13.4 mm
	Wire leads type	14.45 mm	20.15 mm
Operating Position (OP)	Terminal type	Initial: 7.1±0.25 mm After test: 7.1±0.3 mm	Initial: 10.75±0.6 mm After test: 10.75±0.7 mm
	Wire leads type	Initial: 13.75±0.35 mm After test: 13.75±0.4 mm	Initial: 17.4±0.7 mm After test: 17.4±0.8 mm
Release Position (RP)	Terminal type	Initial: 7.15±0.3 mm After test: 7.15±0.35 mm	Initial: 11.05±0.7 mm After test: 11.05±0.8 mm
	Wire leads type	Initial: 13.8±0.4 mm After test: 13.8±0.45 mm	Initial: 17.7±0.8 mm After test: 17.7±0.9 mm
Over Travel (OT) Min.	Terminal type	Initial: 1.75 mm After test: 1.70 mm	Initial: 2.25 mm After test: 2.15 mm
	Wire leads type	Initial: 1.65 mm After test: 1.60 mm	Initial: 2.15 mm After test: 2.05 mm
Total Travel Position (TTP) (Reference value)	Terminal type	(5.1 mm)	(7.9 mm)
	Wire leads type	(11.75 mm)	(14.55 mm)

Note: The above indicates the characteristics when operating the actuator from the vertical direction.

DATA

Applicable current range (Reference)



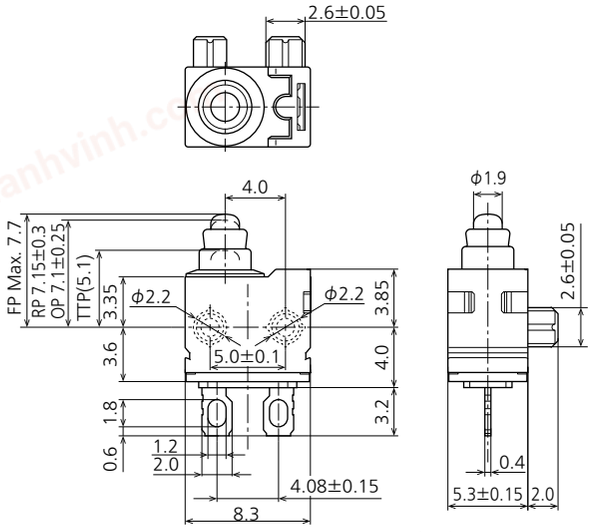
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DIMENSIONS CAD The CAD data of the products with a "CAD" mark can be downloaded from our Website. Unit: mm

■Terminal type (Solder terminal), Right 2 boss type, Pin plunger

CAD External dimensions

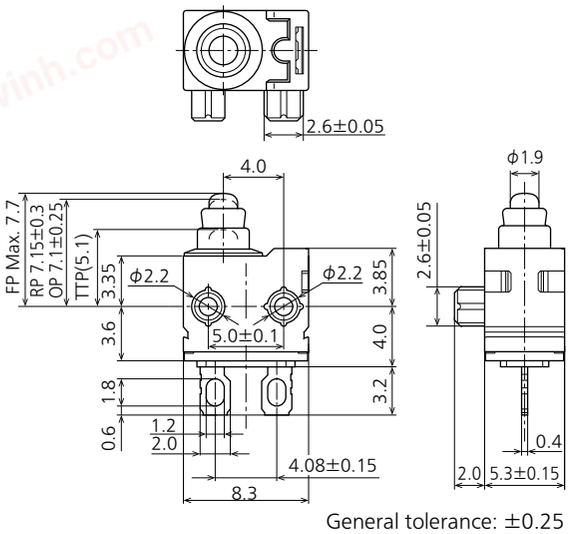


General tolerance: ±0.25

Operating Force (OF) Max.	1.2 N
Total Travel Force (TF) Max. (Reference value)	(3.0 N)
Free Position (FP) Max.	7.7 mm
Operating Position (OP)	Initial: 7.1±0.25 mm After test: 7.1±0.3 mm
Release Position (RP)	Initial: 7.15±0.3 mm After test: 7.15±0.35 mm
Over Travel (OT) Min.	Initial: 1.75 mm After test:1.70 mm
Total Travel Position (TTP) (Reference value)	(5.1 mm)

■Terminal type (Solder terminal), Left 2 boss type, Pin plunger

CAD External dimensions



General tolerance: ±0.25

Operating Force (OF) Max.	1.2 N
Total Travel Force (TF) Max. (Reference value)	(3.0 N)
Free Position (FP) Max.	7.7 mm
Operating Position (OP)	Initial: 7.1±0.25 mm After test: 7.1±0.3 mm
Release Position (RP)	Initial: 7.15±0.3 mm After test: 7.15±0.35 mm
Over Travel (OT) Min.	Initial: 1.75 mm After test: 1.70 mm
Total Travel Position (TTP) (Reference value)	(5.1 mm)

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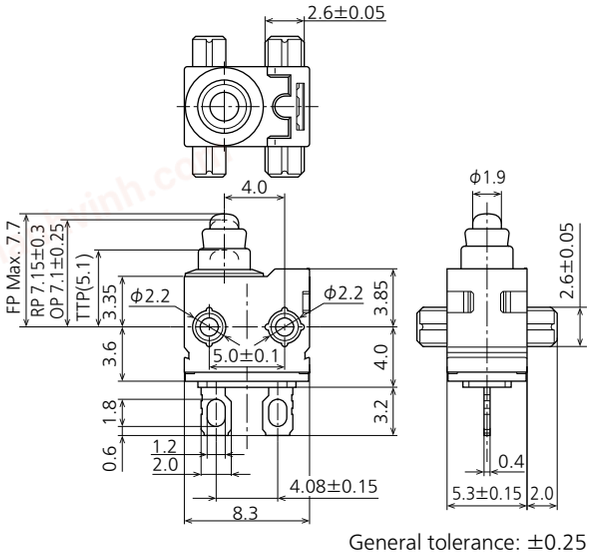
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Turquoise Stroke Mini Switches (ASQM1)

■Terminal type (Solder terminal), Both sides bosses type, Pin plunger

CAD

External dimensions



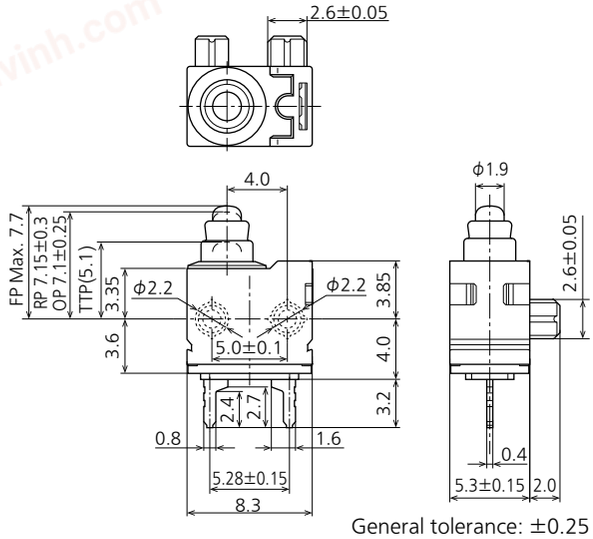
General tolerance: ±0.25

Operating Force (OF) Max.	1.2 N
Total Travel Force (TF) Max. (Reference value)	(3.0 N)
Free Position (FP) Max.	7.7 mm
Operating Position (OP)	Initial: 7.1±0.25 mm After test: 7.1±0.3 mm
Release Position (RP)	Initial: 7.15±0.3 mm After test: 7.15±0.35 mm
Over Travel (OT) Min.	Initial: 1.75 mm After test: 1.70 mm
Total Travel Position (TTP) (Reference value)	(5.1 mm)

■Terminal type (Slim terminal), Right 2 boss type, Pin plunger

CAD

External dimensions



General tolerance: ±0.25

Operating Force (OF) Max.	1.2 N
Total Travel Force (TF) Max. (Reference value)	(3.0 N)
Free Position (FP) Max.	7.7 mm
Operating Position (OP)	Initial: 7.1±0.25 mm After test: 7.1±0.3 mm
Release Position (RP)	Initial: 7.15±0.3 mm After test: 7.15±0.35 mm
Over Travel (OT) Min.	Initial: 1.75 mm After test: 1.70 mm
Total Travel Position (TTP) (Reference value)	(5.1 mm)

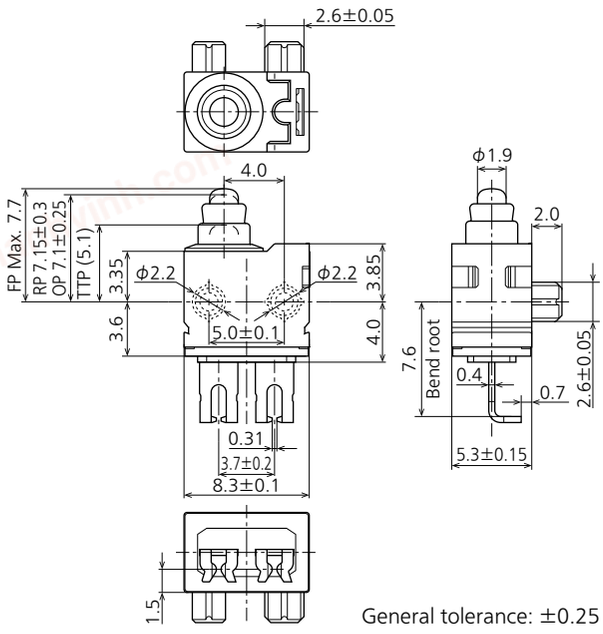
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■Terminal type (Fork terminal), Right 2 boss type, Pin plunger

CAD

External dimensions



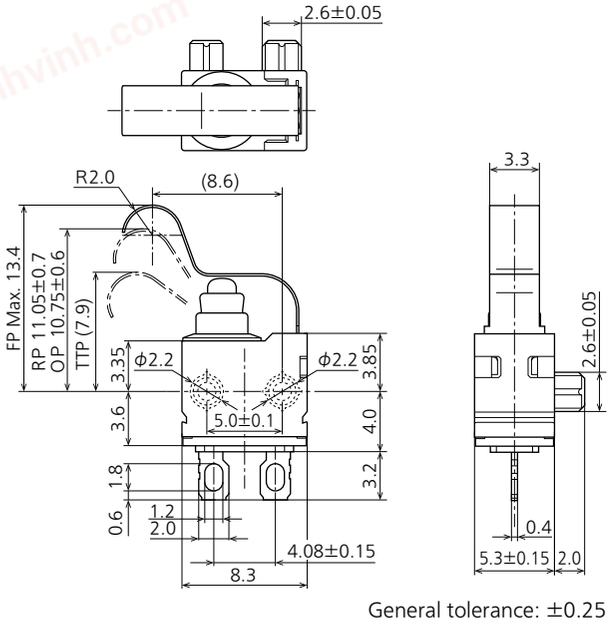
General tolerance: ±0.25

Operating Force (OF) Max.	1.2 N
Total Travel Force (TF) Max. (Reference value)	(3.0 N)
Free Position (FP) max.	7.7 mm
Operating Position (OP)	Initial: 7.1±0.25 mm After test: 7.1±0.3 mm
Release Position (RP)	Initial: 7.15±0.3 mm After test: 7.15±0.35 mm
Over Travel (OT) Min.	Initial: 1.75 mm After test: 1.70 mm
Total Travel Position (TTP) (Reference value)	(5.1 mm)

■Terminal type (Solder terminal), Right 2 boss type, Simulated roller lever

CAD

External dimensions



General tolerance: ±0.25

Operating Force (OF) max.	1.5 N
Total Travel Force (TF) max. (Reference value)	(2.8 N)
Free Position (FP) max.	13.4 mm
Operating Position (OP)	Initial: 10.75±0.6 mm After test: 10.75±0.7 mm
Release Position (RP)	Initial: 11.05±0.7 mm After test: 11.05±0.8 mm
Over Travel (OT) min.	Initial: 2.25 mm After test: 2.15 mm
Total Travel Position (TTP) (Reference value)	(7.9 mm)

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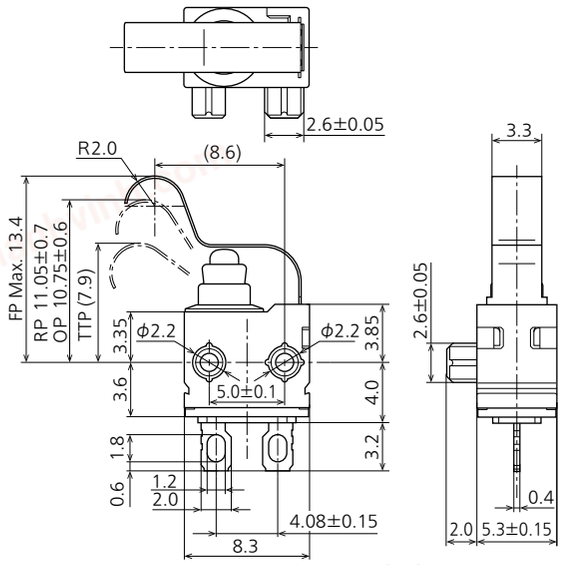
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Turquoise Stroke Mini Switches (ASQM1)

■Terminal type (Solder terminal), Left 2 boss type, Simulated roller lever

CAD

External dimensions



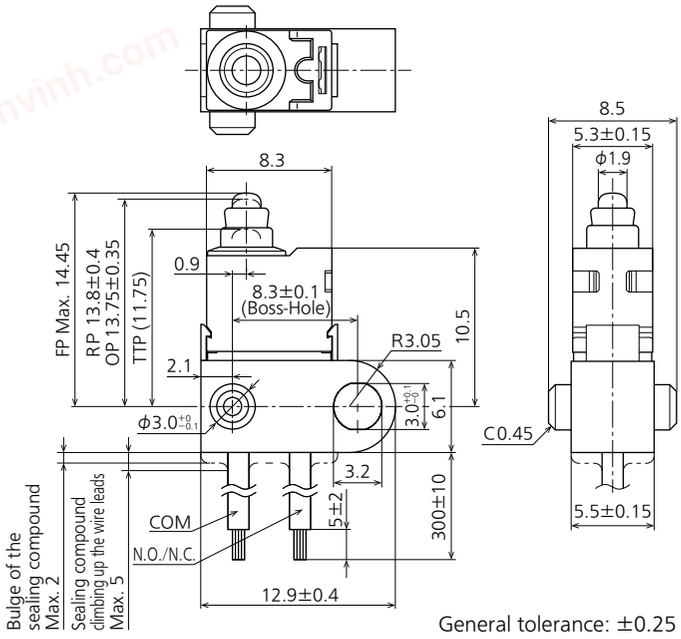
General tolerance: ±0.25

Operating Force (OF) max.	1.5 N
Total Travel Force (TF) max. (Reference value)	(2.8 N)
Free Position (FP) max.	13.4 mm
Operating Position (OP)	Initial: 10.75±0.6 mm After test: 10.75±0.7 mm
Release Position (RP)	Initial: 11.05±0.7 mm After test: 11.05±0.8 mm
Over Travel (OT) min.	Initial: 2.25 mm After test: 2.15 mm
Total Travel Position (TTP) (Reference value)	(7.9 mm)

■Wire leads type (Bottom), Pin plunger

CAD

External dimensions



General tolerance: ±0.25

Operating Force (OF) Max.	1.2 N
Total Travel Force (TF) Max. (Reference value)	(3.0 N)
Free Position (FP) Max.	14.45 mm
Operating Position (OP)	Initial: 13.75±0.35 mm After test: 13.75±0.4 mm
Release Position (RP)	Initial: 13.8±0.4 mm After test: 13.8±0.45 mm
Over Travel (OT) Min.	Initial: 1.65 mm After test: 1.60 mm
Total Travel Position (TTP) (Reference value)	(11.75 mm)

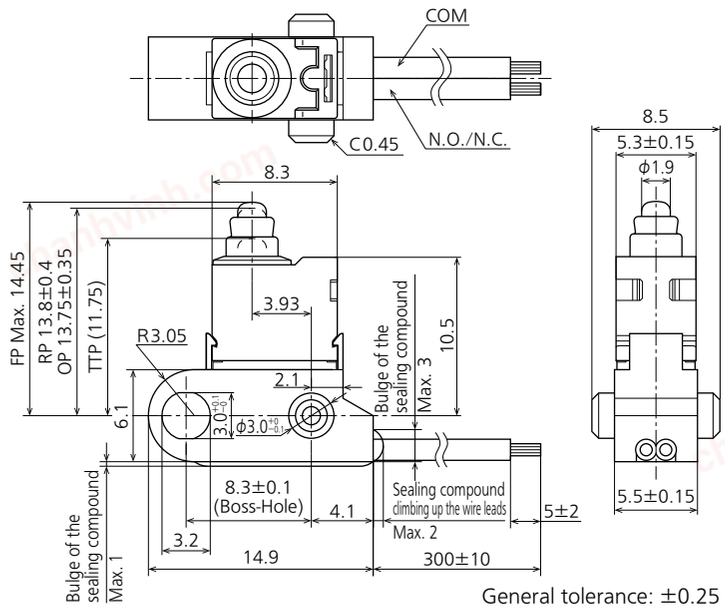
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■Wire leads type (Right side), Pin plunger

CAD

External dimensions



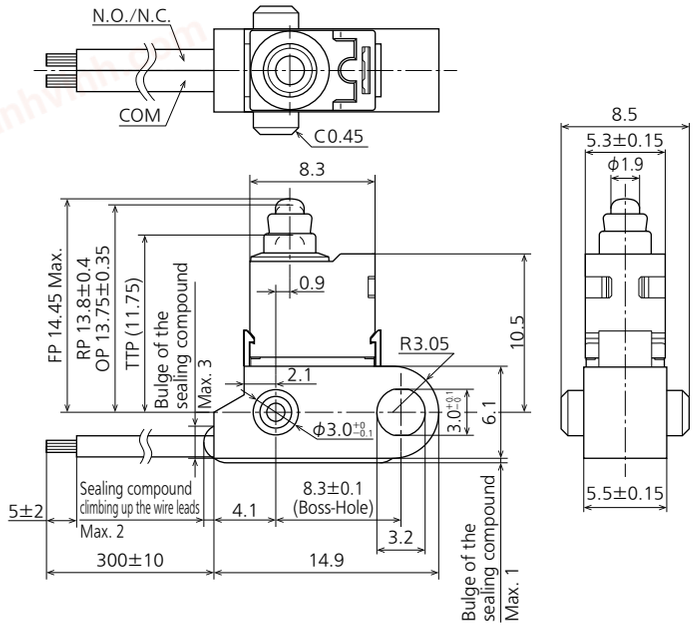
General tolerance: ±0.25

Operating Force (OF) Max.	1.2 N
Total Travel Force (TF) Max. (Reference value)	(3.0 N)
Free Position (FP) Max.	14.45 mm
Operating Position (OP)	Initial: 13.75±0.35 mm After test: 13.75±0.4 mm
Release Position (RP)	Initial: 13.8±0.4 mm After test: 13.8±0.45 mm
Over Travel (OT) Min.	Initial: 1.65 mm After test: 1.60 mm
Total Travel Position (TTP) (Reference value)	(11.75 mm)

■Wire leads type (Left side), Pin plunger

CAD

External dimensions



General tolerance: ±0.25

Operating Force (OF) Max.	1.2 N
Total Travel Force (TF) Max. (Reference value)	(3.0 N)
Free Position (FP) Max.	14.45 mm
Operating Position (OP)	Initial: 13.75±0.35 mm After test: 13.75±0.4 mm
Release Position (RP)	Initial: 13.8±0.4 mm After test: 13.8±0.45 mm
Over Travel (OT) Min.	Initial: 1.65 mm After test: 1.60 mm
Total Travel Position (TTP) (Reference value)	(11.75 mm)

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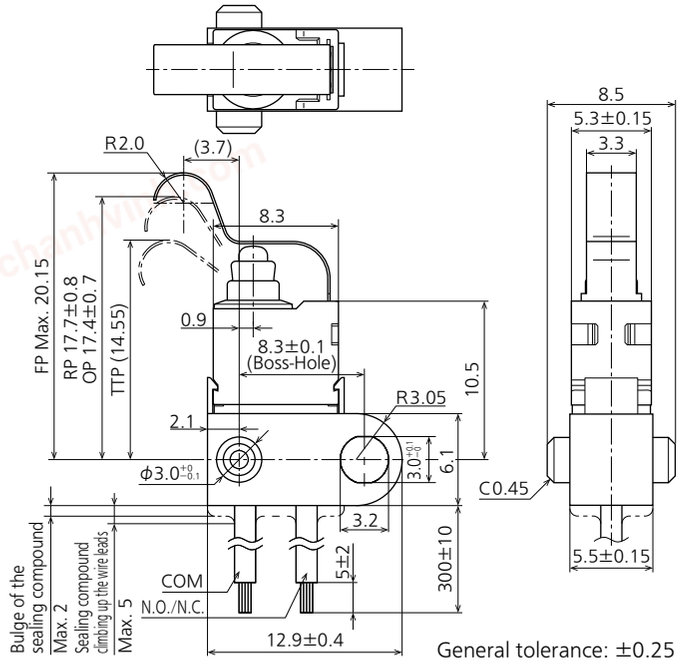
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Turquoise Stroke Mini Switches (ASQM1)

■Wire leads type (Bottom), Simulated roller lever

CAD

External dimensions

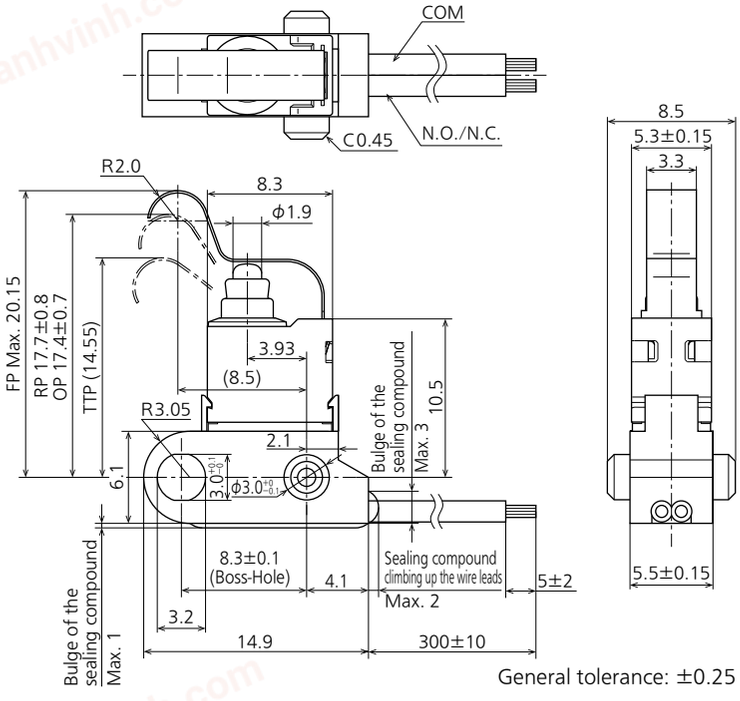


Operating Force (OF) Max.	1.5 N
Total Travel Force (TF) Max. (Reference value)	(2.8 N)
Free Position (FP) Max.	20.15 mm
Operating Position (OP)	Initial: 17.4±0.7 mm After test: 17.4±0.8 mm
Release Position (RP)	Initial: 17.7±0.8 mm After test: 17.7±0.9 mm
Over Travel (OT) Min.	Initial: 2.15 mm After test: 2.05 mm
Total Travel Position (TTP) (Reference value)	(14.55 mm)

■Wire leads type (Right side), Simulated roller lever

CAD

External dimensions



Operating Force (OF) Max.	1.5 N
Total Travel Force (TF) Max. (Reference value)	(2.8 N)
Free Position (FP) Max.	20.15 mm
Operating Position (OP)	Initial: 17.4±0.7 mm After test: 17.4±0.8 mm
Release Position (RP)	Initial: 17.7±0.8 mm After test: 17.7±0.9 mm
Over Travel (OT) Min.	Initial: 2.15 mm After test: 2.05 mm
Total Travel Position (TTP) (Reference value)	(14.55 mm)

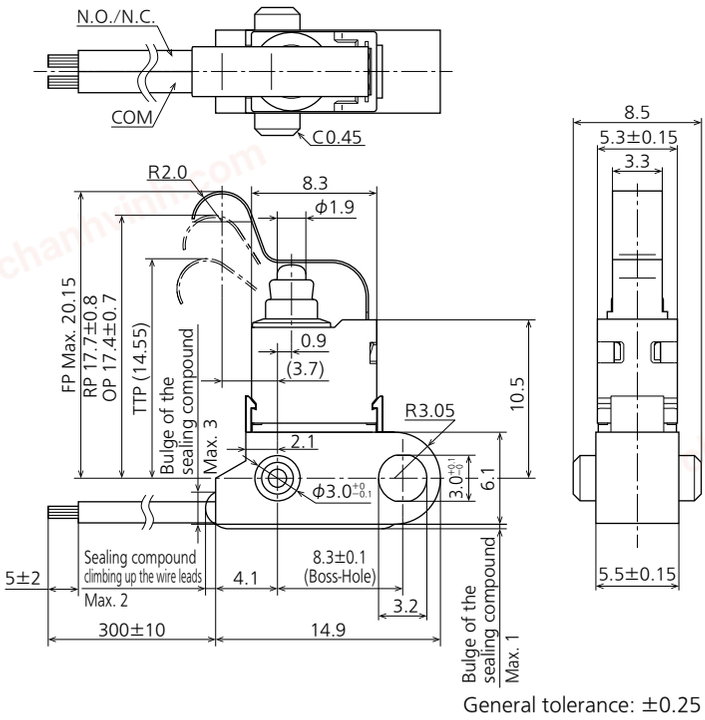
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■Wire leads type (Left side), Simulated roller lever

CAD

External dimensions



General tolerance: ±0.25

Operating Force (OF) Max.	1.5 N
Total Travel Force (TF) Max. (Reference value)	(2.8 N)
Free Position (FP) Max.	20.15 mm
Operating Position (OP)	Initial: 17.4±0.7 mm After test: 17.4±0.8 mm
Release Position (RP)	Initial: 17.7±0.8 mm After test: 17.7±0.9 mm
Over Travel (OT) Min.	Initial: 2.15 mm After test: 2.05 mm
Total Travel Position (TTP) (Reference value)	(14.55 mm)

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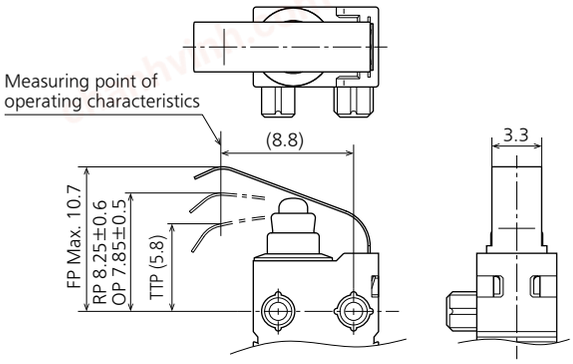
Turquoise Stroke Mini Switches (ASQM1)

CUSTOMIZED Unit: mm

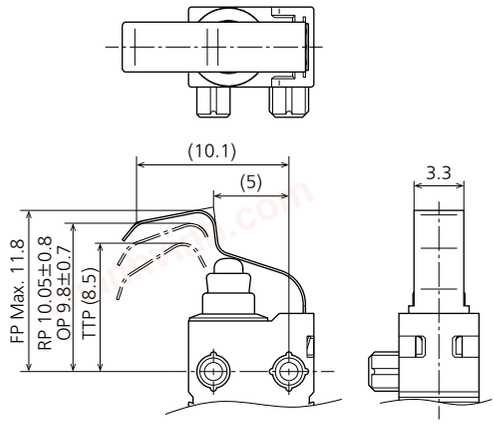
The custom products shown below are available.
Please make a contact with our sales offce for detail information.

■Lever variation

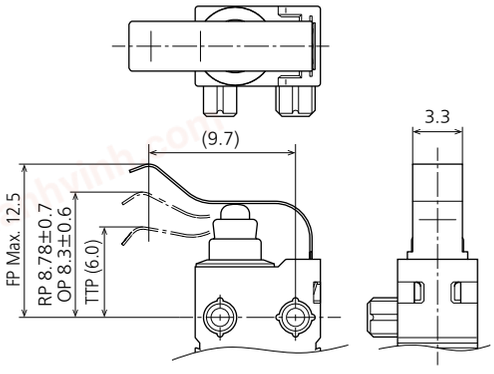
●Leaf lever A



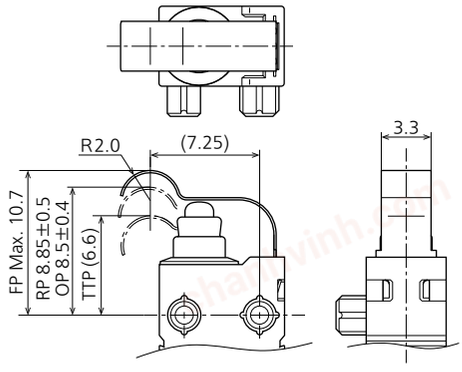
●Leaf lever B



●Leaf lever C

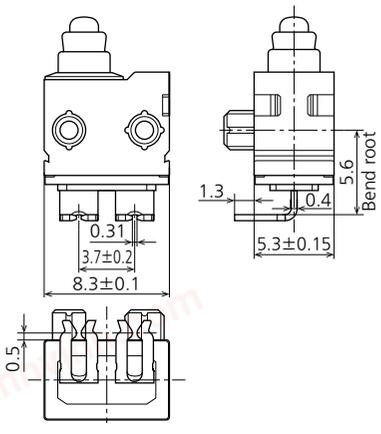


●Leaf lever D



■Terminal type

●Short fork terminal

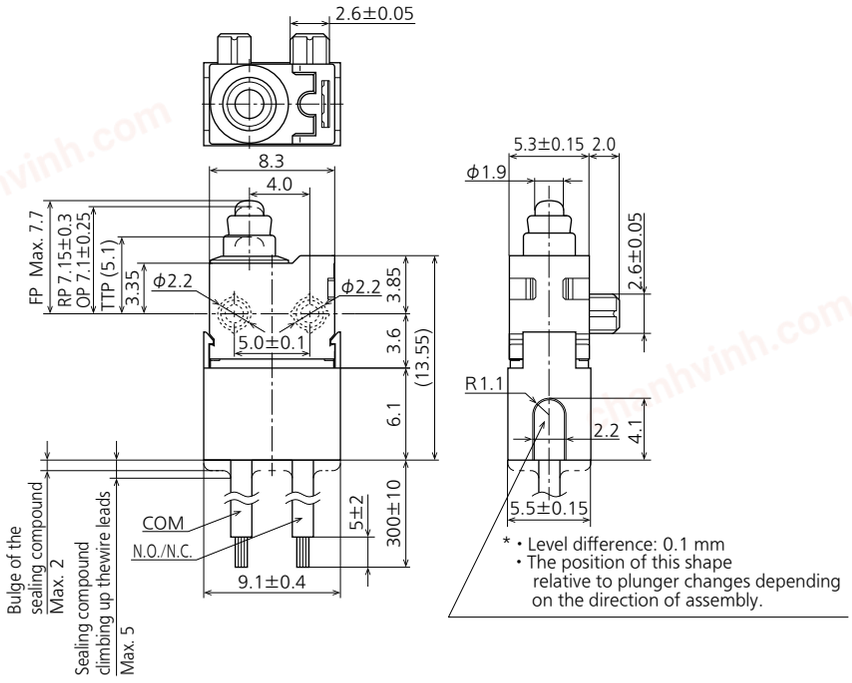


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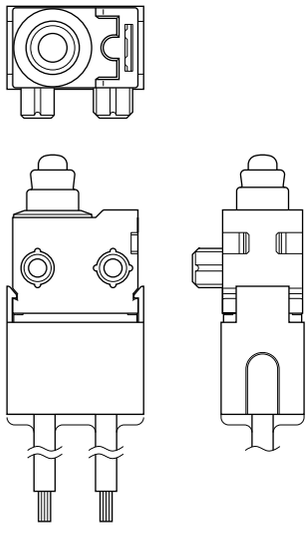
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■Wire leads type

●Wire leads type (Bottom) / Switch body boss type (Right boss)



●Wire leads type (Bottom) / Switch body boss type (Left boss)



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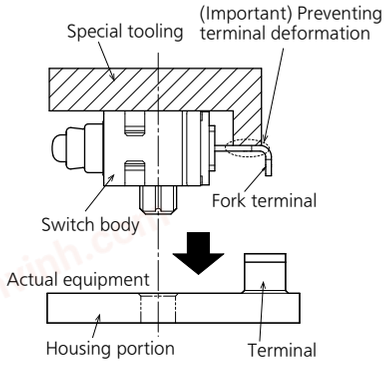
GUIDELINES FOR USAGE

■ Soldering conditions

- The application of excessive heat upon the switch when soldering can cause degradation of switch operation. Therefore, be sure to keep within the conditions given below.
- Manual soldering: Use soldering irons (max. 350°C, within 3 seconds) capable of temperature adjustment. This is to prevent deterioration due to soldering heat. Care should be taken not to apply force to the terminals during soldering. (More than one second interval is required to apply heat at each terminal.) Please consult us if you intend to use a soldering iron that exceeds 60 W.

■ Mounting

- <Important>To prevent deterioration of contact reliability due to the deformation of the fork terminal, the fork terminal switch should be mounted by using the special tooling to keep the switch in the vertical state to the actual equipment and insert the terminal while supporting the terminal part with the tooling (Please see the below).



- <Important> Be sure to apply a sealing material to the terminal part, fix the switch completely and seal the terminal part to prevent deterioration of contact reliability in the connected part by the fork terminal of the switch and the terminal of the actual equipment due to vibration, impact, humidity and gas. (An unsealed switch should not be used.) Additionally, it is necessary to select a sealing material which does not cause sulfuration, oxidation or generation of low molecular siloxane gas because there is a risk that contact failure occurs due to sealing materials. For the selection of a sealing material, the suffcient verification by using the actual equipment should be implemented in advance.
- <Important>The contact reliability at terminal connecting portion may highly deteriorate because of using unmatched material or size accuracy of connected side terminals or inadequate switch insertion method. Please make sure to consult us if you consider using fork terminal type.
- To secure the wire leads type switch, please use M3 small screws on a fat surface and tighten using a maximum torque of 0.29 N·m. Be sure to verify the quality under actual conditions of use because the switch plastic might be deformed according to that the kind of the screw (size of screw head etc.), the diameter of the washer and the presence of washer. And use of adhesive lock is recommended to prevent loosening of the screws. When using an adhesive, care should be taken not to invade the adhesive into the switches.
- Be sure to maintain adequate insulating clearance between each terminal and ground.
- After mounting please make sure no pulling load will be applied to the switch terminals.
- The positioning of the switch should be such that direct force is not applied to the plunger or actuator in its free position. The operating force to the plunger should only be applied in a perpendicular direction.
- When slanted press operation is applied to pin plunger type switches by an operation cam, the endurance life may greatly vary depending on the use of grease for sliding, operation angle, operation speed, operation frequency, press amount of the pin plunger, cam material, cam shape, cam surface condition, etc. Therefore fully verification by using the actual equipment in advance should be implemented.

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■Cautions regarding the circuit

- In order to prevent malfunction in set devices caused by bounce and chattering during the ON-OFF switch operation, please verify the validity of the circuit under actual operating conditions and temperature range.
- When switching inductive loads (relays, solenoids, buzzers, etc.), it is recommended that contact protection element such as diode, varistor, etc., is introduced to prevent contact failure caused by electric discharge.

■Please verify under actual conditions.

- Please be sure to conduct quality verification under actual operating conditions in order to increase reliability during actual use.

■Selection of switch

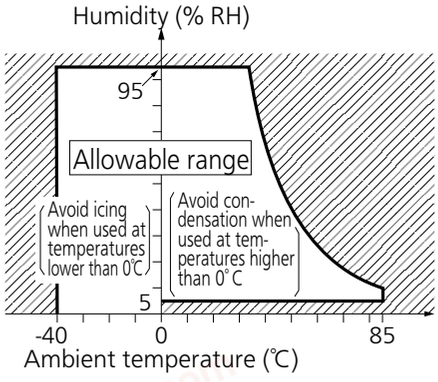
- Please make your selection so that there will be no problems even if the operating characteristics vary up to ±20% from the standard values.

■Oil-proof and chemical-proof characteristics

- Do not use alcohol-based solvents.
- The rubber cap swells when exposed to oil and chemicals. The extent of swelling will vary widely depending on the type and amount of oil and chemicals. Check with the actual oil or chemicals used. In particular, be aware that solvents such as freon, chlorine, toluene, alcohol etc., cannot be used.

■Operation environment

- Although continuous operation of the switch is possible within the range of ambient temperature (humidity), as the humidity range differs depending on the ambient temperature, the humidity range indicated below should be used. Continuous use near the limit of the range should be avoided. This temperature-humidity range does not guarantee permanent performance.



■Others

- Do not handle the switch in a way that may cause damage to the sealing rubber cap.
- Please remember that this switch cannot be used under water. Also, pleased be warned that switching and sudden temperature changes with the presence of water droplets can cause seepage into the unit.
- Keep away from environments where silicon based adhesives, oil or grease are present as faulty contacts may result from silicon oxide. Do not use in areas where fammable or explosive gases from gasoline and thinner, etc., may be present.
- When using the lever type, please be careful not to apply unreasonable load from the reverse or lateral directions of operation.
- Do not exceed the total travel position (TTP) and press the actuator. This could cause operation failure. Also, when switching at high speed or under shock even within the operation limit, the working life may decrease. Therefore, please be sure to verify the quality under actual conditions of use.
- If the switch is used while the plunger is pressed all the time, the performance of switching release may largely deteriorate due to surrounding temperature and humidity, adherence of oils such as oil, grease, etc., solvents and chemicals. Please be sure to verify the quality under the actual use conditions
- Please make considerations so that the switch does not become the stopper for the moving part.
- Do not use the switch which was dropped by mistakes when handling. If it is used, abnormal operation characteristics and sealing performance may occur.
- In case of applying coating to movable parts (actuator, plunger, etc.), the quality of the product is not guaranteed because it may cause a product failure.
- In case of cleaning a switch, the quality of the product is not guaranteed because it may cause a product failure.
- Do not apply ultrasonic vibrations and high frequency vibration to a switch because it may have an impact on the characteristics of the switch.
- Please do not constantly apply a tensile load to wire leads when fixing them.

Please refer to **"the latest product specifications"** when designing your product.
•Requests to customers:
https://industrial.panasonic.com/ac/e/salespolicies/

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Notes for Turquoise Switches (BJ, BS, BV type)

CAUTIONS FOR USE (Common for BJ, BS and BV types)

■ Fastening of the switch body

1) Fasten the switch body onto a smooth surface using the correct screw as shown in the chart below and tighten it with the prescribed torque.
The switch case may deform depending on the type of screw (screw head diameter, etc.), the size of the washer, and the use or non-use of a washer. Therefore, please confirm the appropriate torque of actual conditions. Also, it is recommended that adhesive be applied to lock the screws to prevent loosening of the screws. When doing so, please be careful not let any adhesive get inside the switch.

	Screws	Tightening torque
ABJ (BJ) switches	M1.2	Not more than 0.098N·m
	M2.3	Not more than 0.29N·m
	M3.0	Not more than 0.29N·m
ABS (BS) switches	M2.3	Not more than 0.29N·m
ABV (BV) switches	M3.0	Not more than 0.49N·m

2) Fixed pin type
To secure the switch unit, thermally crimp or press-fit the mounting pins. If the pins are to be press-fitted, install a guide on the opposite surface to the mounting pins to prevent them from slipping out of position and developing play.
3) Be sure to maintain adequate insulating clearance between each terminal and ground.
4) The positioning of the switch should be such that direct force is not applied to the pushbutton or actuator in its free position. The operating force to the pushbutton should only be applied in a perpendicular direction.
5) The standard value of overtravel used should be within the range of 70% to 100% of the rated OT value.
6) When soldering the BV type turquoise switch or the immersion protected type of the BJ and BS type switches, the sealing material sometimes forms a lump or bulge at the base of the terminal or lead. Be sure to allow enough space for this when attaching the switch.

■ Soldering operations

1) Manual soldering: Perform soldering in less than 3 seconds with maximum 350°C iron. Care should be taken not to apply force to the terminals during soldering. We recommend a soldering iron with temperature adjustment in order to prevent poor quality soldering.
Please consult us if you intend to use a soldering iron of 60 W or higher.
2) Terminal portions should not be moved within 1 minute after soldering.

	Soldering time
ABJ (BJ) switches	Within 3 seconds
ABS (BS) switches	Within 3 seconds
ABV (BV) switches	Within 5 seconds

■ Selection of the switch

Allow for up to ±20% variation of the specified characteristics values to compensate for long term operational wear of the switch in your design.

■ Cautions regarding use

1) When switching inductive loads (relays, solenoids, buzzers, etc.), an arc absorbing circuit is recommended to protect the contacts.
2) If switching of the contact is synchronized with the phase of the AC power, reduced electrical life or welded contact may occur. Therefore, test the switch while it is operating under actual loads for this condition. If found, you may wish to take corrective action in your design.
3) In the slow or high speed operating condition, the electrical life might be greatly reduced depending upon the switching load. Please consult us before use.
4) Using lever type in do not condition, there is the concern that the flexible part may be impeded and return movement may not be possible. In this situation take the following precautions:
• Select a product of higher OF or use a leaf type lever.
• Attach a protective cover to the lever.
5) If the leaf lever type switch is excessively pushed (pushed further than the operational limit position) or switching is done at high speed or is accompanied by the impact, the lever will break. Please be careful. Also, be careful with the short roller lever type ABV (BV) switch as improper return may result from pressing too much.

■ Protection from dust, water and corrosive gas

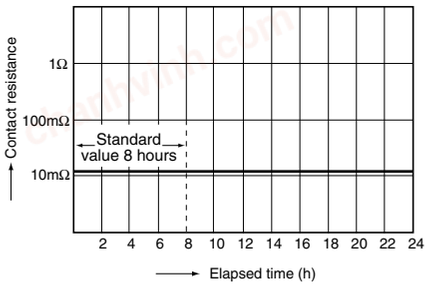
1) The pin button and the space around the body cap Turquoise switches are sealed with elastic material, the terminal portion is integrally molded. This prevents dust entry and protects the switch against corrosive gases. Wireleaded types are recommended for applications subject to water or oil splash. However, avoid soaking these immersion protected types in oil or water, because those types are not of completely oil tight construction.
2) Switch operation or rapid temperature change while water droplets are on the switch may cause the water invasion inside the switch because of breathing action on condensation. Especially do not use switch in a bath.
If sources of silicon gas are existing in the vicinity of the switch (silicon rubber, silicon oil, silicon coating, and silicon filler, etc.), silicon gas (low molecular siloxane, etc.) will be emitted and it will get into the product due to the permeability of the plastic. If the switch is used or stored in such an environment, silicon compound might generate on the contacts, cause the and faulty contacting. Therefore, please do not use sources that can emit silicon gas in the vicinity of the switch.
Do not use in areas where flammable or explosive gases from gasoline and thinner, etc., may be present.

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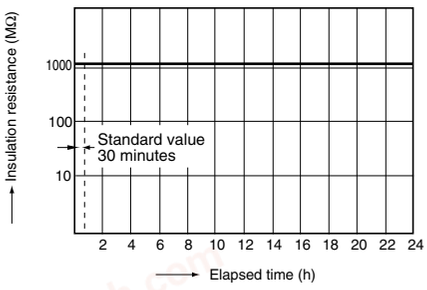
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Notes for Turquoise Switches (BJ, BS, BV type)

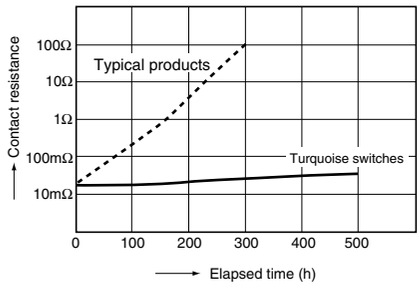
• Dust protection test
Test conditions: The talcum powder used shall be able to pass through a square- meshed sieve the nominal wire diameter of 7 µm. The amount of talcum powder to be used is 2 kg per cubic metre of the test chamber volume. The duration of the test is 8 hours.
No damage observed after the test.



• Waterproof test
Test conditions: Immersion protected IP67 switches ...
Submerge at 1 m below the water surface for 30 minutes.



• Hydrogen sulfide exposure test
Test conditions: Concentration: 3 ppm, Temperature: 40°C 104°F, Humidity: 75% RH



■ Oil-proof and chemical-proof characteristics
The rubber elastomer swells when exposed to oil and chemicals. The extent of swelling will vary widely depending on the type and amount of oil and chemicals.
Check with the actual oil or chemicals used.
In particular, be aware that solvents such as freon, chlorine, and toluene cannot be used.

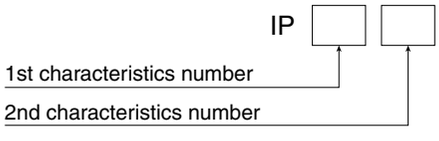
■ Washability [ABJ (BJ) and ABS (BS)]
Do not clean the switch. Doing so can cause problems. Please contact us if cleaning is necessary.

REFERENCE

■ Dust-protected type
This type of construction prevents dust that is large enough to have an effect on operation from getting inside the unit. This construction is stipulated by protective classes against solid matter in the IEC standards (IEC60529).
The talcum powder used shall be able to pass through a square-meshed sieve the nominal wire diameter of 7 µm. The amount of talcum powder to be used is 2 kg per cubic metre of the test chamber volume. The duration of the test is 8 hours.
No damage observed after the test.

■ Immersion-protected type
This type of construction prevents any harmful effects even after the device is left underwater at a depth of 1 m for 30 minutes. This construction is stipulated by protective classes against water in the IEC standards (IEC60529).

■ IEC's IP Codes
The IEC (International Electrotechnical Commission) has defined the IP characteristic code that represents the levels of protection described in IEC standard (IEC60529).
The two numbers that follow the IP code (the characteristics numbers) indicate the suitability of this protection for all environmental conditions.



• Level of protection indicated by the 1st Characteristics number

1st Characteristics number	Protection level (IEC60529/Solid matter)
0	No protection
1	Protected against solid matter larger than 50mm
2	Protected against solid matter larger than 12mm
3	Protected against solid matter larger than 2.5mm
4	Protected against solid matter larger than 1.0mm
5	Dust-protected type Prevents dust that is large enough to have an effect on operation from getting inside the unit
6	Dust-resistant type Prevents dust from getting inside the unit

• Level of protection indicated by the 2nd Characteristics number

JIS C0920	2nd Characteristics number	Protection level (IEC60529/Liquid matter)
	0	No protection
Droplet-protected type I	1	Protected against water droplets that fall perpendicular to the unit
Droplet-protected type II	2	Protected against water droplets that fall from within 15° of perpendicular to the unit
Rain-protected type	3	Protected against water droplets that fall from within 60° of perpendicular to the unit
Splash-protected type	4	Protected against water that splashes on the unit from any direction
Spray-protected type	5	Free from adverse effects even if sprayed directly with water from any direction
Water-resistant type	6	Protected against water sprayed directly on the unit from any direction
Immersion-protected type	7	Water does not get inside of the unit when submerged in water according to the specified conditions
Underwater type	8	Unit can be used underwater

Note: Details of test conditions are the same as NECA C 0920. Please refer to them.

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Please contact .....

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