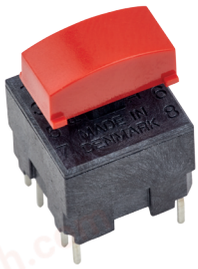
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16300/16700

Rectangular or square caps • distinct tactile feel • many legend options





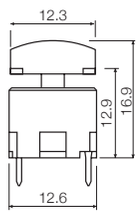
DISTINCTIVE FEATURES

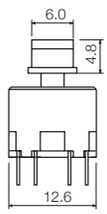
Rectangular cap : 6 x 12.3 mm; h=16.9 mm
Square cap : 14.9 x 14.9 mm; h=14.6 mm
Many standard legends options
Many functions incl quiet with Unimec™ switches

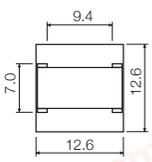
SWITCH SPECIFICATIONS : see Unimec™ series.

UNIMEC™+16300



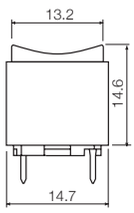


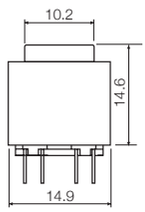


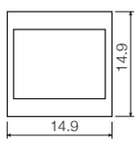


UNIMEC™+16700









The company reserves the right to change specifications without notice. All tolerance if not otherwise specified ±0.2mm.

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16300/16700

Rectangular or square caps • distinct tactile feel • many legend options

BUILD YOUR PART NUMBER

NON-ILLUMINATED

15 — SERIES

— FUNCTION

400	momentary quiet silver
401	momentary silver
402	momentary gold
420	momentary quiet gold
451	latching silver
452	latching gold

— CAP

16300
16700

— COLOR

00	blue
02	green
03	grey
04	yellow
06	white
08	red
09	black

MOUNTING

- Panel cut-out :
  16300 : min. 12.7 x 6.4 mm
  16700 : min. 15.3 x 15.3 mm
- Switch spacing AxB :
  16300 : min. 13 x 13 mm
  16700 : min. 15.5 x 15.5 mm

MATERIALS

- Cap : ABS UL94HB

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16310-15

Square solutions • distinct tactile feel • height 16 mm • illumination option





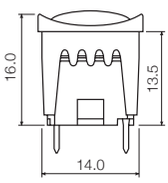
DISTINCTIVE FEATURES

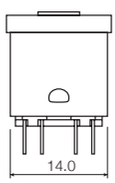
Square solution 15.1 x 15.1 mm
h=16.0 mm
1-4 LED illumination option
Many standard legend options for 16300 cap
Many functions incl quiet with Unimec™ switches

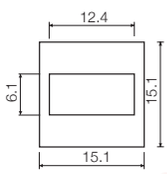
SWITCH SPECIFICATIONS : see Unimec™ series.

UNIMEC+16300 + 16310



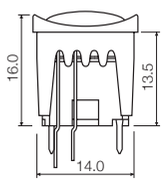


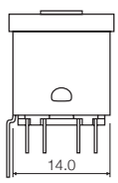


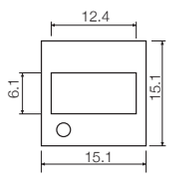


UNIMEC+16300 + 16311



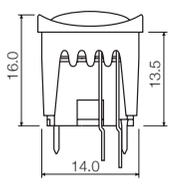


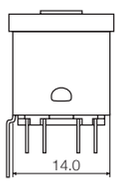


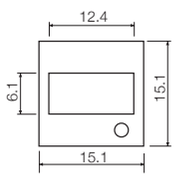


UNIMEC+16300 + 16312



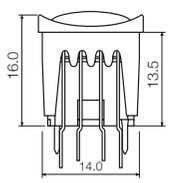


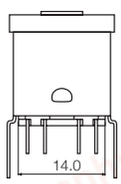


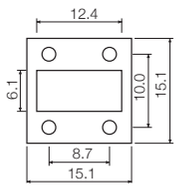


UNIMEC+16300 + 16315









The company reserves the right to change specifications without notice. All tolerance if not otherwise specified ±0.2mm.

16310-15

Square solutions • distinct tactile feel • height 16 mm • illumination option

BUILD YOUR PART NUMBER

ILLUMINATED

15 _ 16300 _ _ _ _ _

SERIES: 15

FUNCTION

400	momentary quiet silver
401	momentary silver
402	momentary gold
420	momentary quiet gold
451	latching silver
452	latching gold

CAP: 16300

COLOR

00	blue
02	green
03	grey
04	yellow
06	white
08	red
09	black

BEZEL

16311	LED in lower left
16312	LED in lower right
16314	2 LEDs in lower
16315	4 LEDs

COLOR

03	grey
08	red
09	black

LED 1 - 4

16921	terminals to the right
16920	terminals to the left

COLOR

04	yellow
08	red
22	green

NON-ILLUMINATED

15 _ 16300 _ 16310 _

SERIES: 15

FUNCTION

400	momentary quiet silver
401	momentary silver
402	momentary gold
420	momentary quiet gold
451	latching silver
452	latching gold

CAP: 16300

COLOR

00	blue
02	green
03	grey
04	yellow
06	white
08	red
09	black

BEZEL: 16310

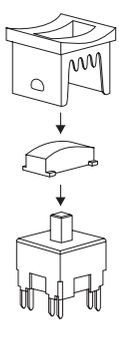
COLOR

00	blue
02	green
03	grey
04	yellow
06	white
08	red
09	black

NOTICE : please note that not all combinations of above numbers are available. Refer to www.apem.com for further information.

MOUNTING

- Panel cut-out : min. 14.1 x 14.1 mm
- Switch spacing AxB : min. 15.24 x 15.24 mm



MATERIALS

- Cap & bezel : ABS UL94HB

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16324-26

Square solutions • distinct tactile feel • height 20.5 mm • illumination option



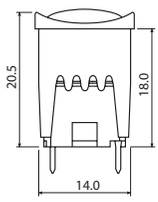
DISTINCTIVE FEATURES

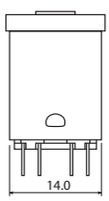
Square solution 15.1 x 15.1 mm
h=20.5 mm
1-2 lens illumination option
Many standard legend options for 16300 cap
Many functions incl quiet with Unimec™ switches

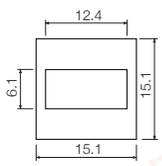
SWITCH SPECIFICATIONS : see Unimec™ series.

UNIMEC™+16300 + 16324



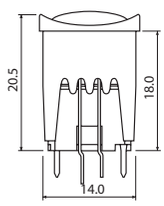


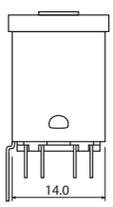


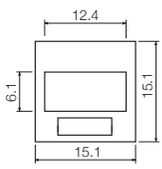


UNIMEC™+16300 + 16325



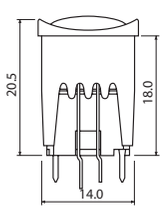


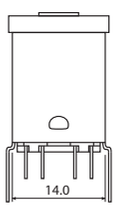


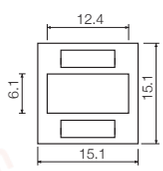


UNIMEC™+16300 + 16326









The company reserves the right to change specifications without notice. All tolerance if not otherwise specified ±0.2mm.

16324-26

Square solutions • distinct tactile feel • height 20.5 mm • illumination option

BUILD YOUR PART NUMBER

ILLUMINATED

15	___	16300	___	___	___	16927	___	16922	___
SERIES	FUNCTION	CAP	COLOR	BEZEL	COLOR	LENS 1 OR 2	COLOR	LED 1 OR 2	COLOR

FUNCTION

400	momentary quiet silver
401	momentary silver
402	momentary gold
420	momentary quiet gold
451	latching silver
452	latching gold

COLOR

00	blue
02	green
03	grey
04	yellow
06	white
08	red
09	black

BEZEL

16325	one lens
16326	two lenses

COLOR

03	grey
09	black

COLOR

02	green
04	yellow
08	red

COLOR

02	green
04	yellow
08	red

NON-ILLUMINATED

15	___	16300	___	16324	___
SERIES	FUNCTION	CAP	COLOR	BEZEL	COLOR

FUNCTION

400	momentary quiet silver
401	momentary silver
402	momentary gold
420	momentary quiet gold
451	latching silver
452	latching gold

COLOR

00	blue
02	green
03	grey
04	yellow
06	white
08	red
09	black

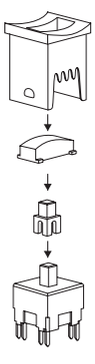
COLOR

03	grey
09	black

NOTICE : please note that not all combinations of above numbers are available. Contact APEM for further information.

MOUNTING

- Panel cut-out : min. 14.1 x 14.1 mm
- Switch spacing AxB : min. 15.24 x 15.24 mm



MATERIALS

- Cap & bezel : ABS UL94HB
- Lens : polycarbonate UL94V2

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Legends and solid colors

Available for Unimec caps

STANDARD LEGENDS

STANDARD LEGENDS		
LEGEND	16300 18_	16700 18_
0	000	200
1	001	201
2	002	202
3	003	203
4	004	204
5	005	205
6	006	206
7	007	207
8	008	208
9	009	209
→	033	233
↑	034	234

All standard legends are white on black caps.
The size of the legends listed may not correspond to the actual size.
Custom legends and other color combinations are available, please ask APEM or your local distributor, if you do not find what you need on the list.

SOLID COLORS

	Colour / RAL Code	Blue / 5012	green / 6018	Grey / 7004	Yellow / 1023	White / 9010	Red / 3000	Black / 9004
								
CAP	CODE	00	02	03	04	06	08	09
16300		•	•	•	•	•	•	•
16700		•	•	•	•	•	•	•
16310		•	•	•	•	•	•	•
16311				•			•	•
16312				•			•	•
16314				•			•	•
16315				•			•	•
16324				•				•
16325				•				•
16326				•				•

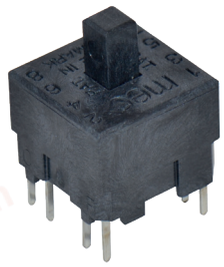
The RAL Codes mentioned are the codes nearest to the solid colors in the multimec™ range.

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MEC-UNIMEC-2202

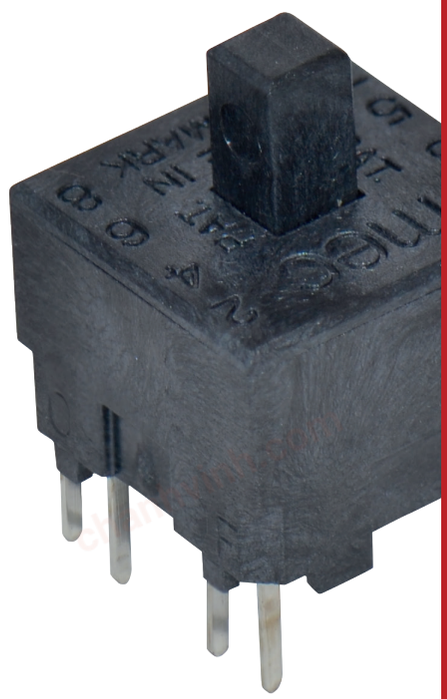
Unimec™

8 contact functions •
2 pole • distinct tactile feel



DISTINCTIVE FEATURES

12.6 x 12.6 mm; h=15.7 mm
2 pole
Momentary, latching or quiet
8 contact functions
Up to 10,000,000 cycle lifetime



ENVIRONMENTAL SPECIFICATIONS

- Sealing : IP54 according to IEC 60529
- Working temperature : -40°C/+160°C
- Storage temperature : -65°C/+160°C
- Soldering : IEC 68-2-3

ELECTRICAL SPECIFICATIONS

- Recommended load :
  - Gold contacts : min. 0.5µmA - max. 250mA - 120V - 9W AC - 6W DC
  - Silver contacts : min. 0.5mA - max. 250mA - 120V - 9W AC - 6W DC
- Contact resistance : max. 100mΩ (initially)
- Insulation resistance : >10MΩ
- Contact bounce : max. 10ms
- Dielectric strength between adjacent contacts : 1000 V for 2 min
- Insulation resistance between adjacent contacts : 5 X 1013Ω
- Capacitance between adjacent contacts :0.5 pF

MECHANICAL SPECIFICATIONS

- Standard actuation force : 2.5N
- Max. actuation force : 100N for 10 sec
- Travel : 1.8 mm
- Lifetime :
  momentary : >10,000,000 cycles
  latching : 5,000,000 cycles

The company reserves the right to change specifications without notice.

MATERIALS

- Housing : LCP UL94V0
- Actuator : LCP UL94V0
- Switch spring : Stainless steel
- Key spring : Stainless steel
- Latch pin : Stainless steel
- Fixed contacts :
  Silver : SnCu + 2µNI + 3µAg
  Gold : SnCu + 2µNI + 3µAu
- Moving contacts :
  Silver : Stainless steel + 3µAg
  Gold : Stainless steel + 3µAg + 1µAu
- Terminals : SnCu + 2µNI + 3µSn100

All tolerance if not otherwise specified ±0.2mm.

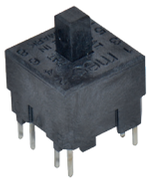
PCB SWITCHES

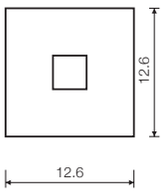
APEM

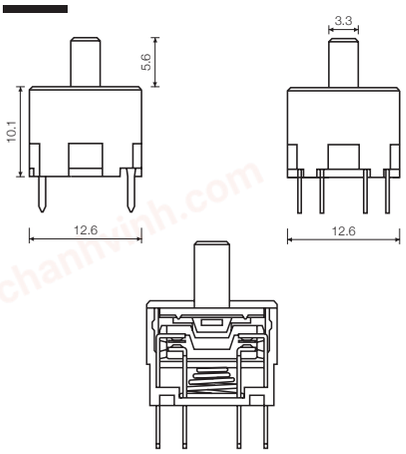
Unimec™

8 contact functions •
2 pole • distinct tactile feel

UNIMEC





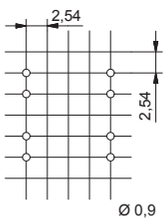


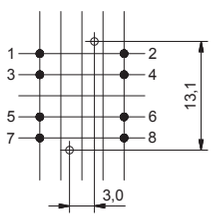
- TH
- momentary, latching or quiet
- 8 contact functions

All tolerances unless otherwise noted : ±0.2 mm

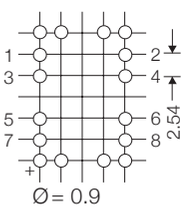
PCB LAYOUT

PCB MOUNTING HOLE DIMENSIONS

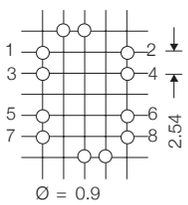




With 3mm LED
16923 and 16924

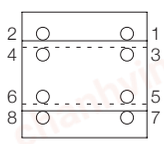


With round LED
16920 and 16921



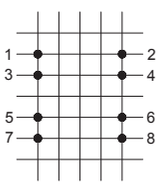
With square LED
16922

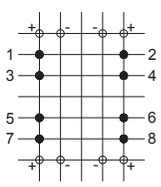
FUNCTIONAL DIAGRAM



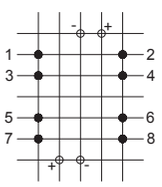
- up
- - down

CIRCUIT DIAGRAM





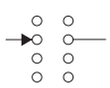
With round LED
16920 and 16921



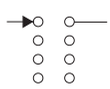
With rect. LED
16922

WIRING

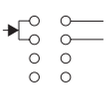
Select the contact function you require - and design your PC board accordingly



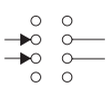
1 make contact



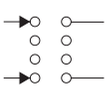
1 break contact



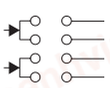
1 change
over contact



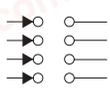
2 make contact



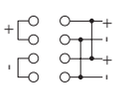
2 break contact



2 change
over contact



2 make
& 2 break



reverse polarity

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Unimec™

8 contact functions •
2 pole • distinct tactile feel

BUILD YOUR PART NUMBER

NON-ILLUMINATED

154	_	_
SERIES	SWITCH FUNCTION	TERMINAL

SWITCH FUNCTION		TERMINAL	
0	momentary	1	silver
5	latching	2	gold
		0	quiet*

*quiet function has silver terminals, in case of gold terminals the part number is 15420

ABOUT THIS SERIES

Notice : please note that not all combinations of above numbers are available.
Refer to www.apem.com for further information.

Laser marking on the switch for identification : 15400 A; 15420 H; 15401 E; 15402 F; 15451 I; 15452 J

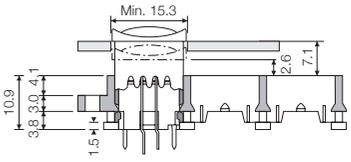
Accessories : See pages 379 - 384 or cap and bezel options

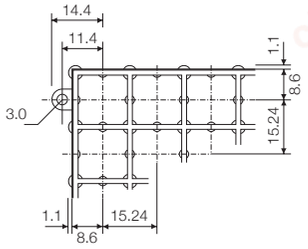
Unimec™

8 contact functions •
2 pole • distinct tactile feel

VARIO SUPPORT MOUNTING

For all types of Unimec™ switches with bezels - 16310 - 16315 and 16324 - 16326.
More options available as custom.







16.410 (1x1)



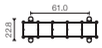
16.411 (1x2)



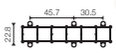
16.412 (1x3)



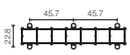
16.413 (1x4)



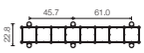
16.414 (1x5)



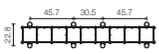
16.415 (1x6)



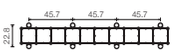
16.416 (1x7)



16.417 (1x8)



16.418 (1x9)



16.419 (1x10)



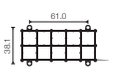
16.420 (2x2)



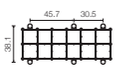
16.421 (2x3)



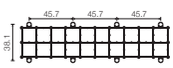
16.422 (2x4)



16.423 (2x5)



16.424 (2x6)



16.428 (2x10)

LED COMPONENT SPECIFICATIONS															
Part Nos.		16920/16921			16922			16923					16924		
Color (G=green, Y=yellow, R=red)		G	Y	R	G	Y	R	B	G	Y	W	R	G	Y	R
Color Codes		22	04	08	02	04	08	00	20	40	65	80	23	45	88
ABSOLUTE MAXIMUM RATINGS (Ta=25°C)															
Power	mW	100	100	100	135	135	135	105	70	60	120	60	150	130	300
Current forward	mA	30	30	30	30	30	30	30	20	20	25	20	40	40	90
Forward peak current	mA	1000	50	50	90	90	90	200	60**	60**	100	60**	500	500	1000
Voltage reverse	V	6	5	5	5	5	5	5	3	3	5	3	12	12	5
Operating temperature	°C	-40 / +100	-25 / +100		-55 / +100			-25 / +85					-55 / +100		
Storage temperature	°C	-55 / +100	-25 / +100		-55 / +100			-30 / +100					-55 / +100		
Soldering temperature	°C	+260 for max. 3 sec	+245 for max. 3 sec		+300 for max. 3 sec			+260 for max. 5 sec					+300 for max. 3 sec		
ELECTRICAL-OPTICAL CHARACTERISTICS (Ta=25°C)															
Voltage forward	Typ. V	2.4	2.0	2.0	2.1	2.2	2.3	2.1	2.1	2.1	3.8	2.0	2.1*	2.3***	2.4***
	Max. V	3.0	3.0	3.0	3.0	3.0	3.0	2.8	3.0	3.0	4.3	3.0	2.5*	2.5***	3.8***
Current reverse	µA	NA	100	100	100	100	100	2	10	10	50	10	10	10	10
Wave length	nm	568	590	660	565	585	635	460	563	585	NA	650	570	587	635
Spread	Ønm	NA	10	10	10	10	10	40	40	40	NA	40	25	45	45
Spread angle	degree	20	20	20	45	45	45	20	45	45	25	45	25	45	45
Luminous Intensity	Min. mcd	4	1	0.8	1.5	2.5	2.5	20	9.0	5.6	630	5.6	71****	71****	100****
	Typ. mcd	12	3	1.6	2.5	3.0	5.0	25	25	16	1000	16	112****	112****	160****
Orientation	The longer pin is the anode, the shorter is the cathode.														

*/F=20mA, **Pulse width 1ms Duty cycle 1:5, ***/F=50mA, ****Luminous Flux mlm

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2 pole • distinct tactile feel

USAGE GUIDELINES

HOW TO GET THE BEST RESULTS WITH MEC SWITCHES ?

These guidelines are offered to users of MEC Switches as an aid to ensure successful and reliable switch operation. Please see the technical specifications for details on operating and storage temperatures and soldering guidelines to make sure you select the best switch for your application. When wave soldering is taking place, MEC strongly recommend that the temperature profile is analyzed and compared with the temperature rating of the switch. It is also important to monitor the accumulated heat buildup from both the pre-heat zones and the solder zone.

All standard accessories for unimec™ switches are made from ABS plastic with a maximum operating temperature of 65°C. It is strongly recommended that accessories are mounted after soldering of the switch.

LEDs have their own temperature specifications. When fitted in a switch the LED will determine the max. operating temperature, i.e. 16923 has an upper temperature limit of 85°C!

MOUNTING AND DISMOUNTING

If switches are to be mounted in rows it is essential that the recommendations regarding spacing are followed. PC board thickness should be 1.4±0.2 mm and terminal hole diameter should be 0.9 mm.

All unimec™ caps and bezels are easily snapped onto the switch modules and can be changed at a later time with the exception of the unimec 16.700 cap. Once this cap is installed it is not designed to be removed. To do so may cause damage to the switch and the PC board if not done very carefully.

If the 16.300 or 16.700 cap must be removed from a unimec™ latching switch, make sure that the switch actuator is in the released, upper position before attempting to remove the cap. This will prevent possible damage to the internal latching pin.

SOLDERING AND CLEANING UNIMEC™ SERIES

Most assembly and field problems experienced by users of unsealed switches are caused by the contamination of the contacts during soldering and cleaning.

Contact contamination may be recognized by an increase in contact resistance and possible intermittent operation of the switch, especially in low power applications. Care must be taken not to submerge the switch in cleaning agents or spray the switch during cleaning. The switch must be protected at all times to prevent contamination by flux or cleaning liquids.

For unimec™ latching versions we recommend to leave the actuator in the released upper position during soldering. This makes the switch more resistant to overheating.

SOLDERING - THROUGH HOLE VERSIONS

Hand soldering: Max. 350°C for max. 3 sec., this applies for both low temperature and high temperature versions.

Wave soldering: Heat built up in the switch during pre-heating and soldering must not exceed the maximum operating temperature of the switch. If, for some reason, a high pre-heating temperature is required, MEC recommend the high temperature switches. In any case peak temperature must not exceed 260°C, and soldering time is max 10 sec. (IEC-68-2-20)

ROHS COMPLIANCE

As of 1 July 2006 MEC has completed the conversion to RoHS compliance. For more info please see our homepage www.apem.com

TEMPERATURE LIMITS:

Switch	160 °C
LEDs	85/100 °C
Accessories	65 °C

PACKAGING

Unimec™ switches are packed in rigid tubes of 50 pieces each.

A box contains 1.000 pcs.