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Safety Data Sheet according to Regulation (EC) No 1907/2006

SDS No. : 213457
V001.0
Revision: 23.10.2017
printing date: 17.10.2019
Replaces version from: -

LOCTITE ECCOBOND FP4526 known as HYSOL FP4526 10CC FR/GER -40CD

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE ECCOBOND FP4526 known as HYSOL FP4526 10CC FR/GER -40CD

Contains:

Hexahydromethylphthalic anhydride
2,2'-((3,5',5,5'-tetramethyl-(1,1'-biphenyl)-4,4'-diyl)-bis(oxymethylene))-bis-oxirane
Epoxy resin (number average molecular weight ≤ 700)
3,4-Epoxy cyclohexyl methyl-3,4-epoxy cyclohexyl carboxylate
1,4-Bis(2,3-epoxypropoxy)butane
Methyltetrahydrophthalic anhydride
Decyloxirane
Bisphenol F diglycidyl ether

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:
Encapsulant

1.3. Details of the supplier of the safety data sheet

Henkel AG & Co. KGaA
Henkelstr. 67
40589 Düsseldorf

Germany

Phone: +49 211 797 0
Fax-no.: +49 211 798 2009

ua-productsafety.de@henkel.com

1.4. Emergency telephone number

The Henkel information service also provides an around-the-clock telephone service on phone no.+49-(0)211-797-3350 for exceptional cases.

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SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Skin irritation	Category 2
H315 Causes skin irritation.	
Serious eye damage	Category 1
H318 Causes serious eye damage.	
Respiratory sensitizer	Category 1
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Carcinogenicity	Category 2
H351 Suspected of causing cancer.	
Chronic hazards to the aquatic environment	Category 3
H412 Harmful to aquatic life with long lasting effects.	

2.2. Label elements

Label elements (CLP):

Hazard pictogram:



Signal word: Danger

Hazard statement:
H351 Suspected of causing cancer.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H412 Harmful to aquatic life with long lasting effects.

Precautionary statement: Prevention
P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P273 Avoid release to the environment.
P280 Wear protective gloves/protective clothing/eye protection/face protection.

Precautionary statement: Response
P302+P352 IF ON SKIN: Wash with plenty of soap and water.
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P342+P311 If experiencing respiratory symptoms: Call a POISON CENTER or doctor.

2.3. Other hazards

None if used properly.
Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General chemical description:
1-c- epoxide adhesive
Base substances of preparation:
polymers
Anhydrides
Filler

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Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Hexahydromethylphthalic anhydride 25550-51-0	247-094-1 01-2119845474-33	10- 20 %	Eye Dam. 1 H318 Skin Sens. 1 H317 Resp. Sens. 1 H334 ===== EU. REACH Candidate List of Substances of Very High Concern for Authorization (SVHC)
2,2'-((3,5',5,5'-tetramethyl-(1,1'-biphenyl)-4,4'-diyl)-bis(oxymethylene))-bis-oxirane 85954-11-6	413-900-7	5- < 10 %	Carc. 2 H351 Skin Sens. 1 H317
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	500-033-5 500-033-5 01-2119456619-26	5- < 10 %	Skin Irrit. 2 H315 Skin Sens. 1 H317 Eye Irrit. 2 H319 Aquatic Chronic 2 H411
3,4-Epoxy cyclohexyl methyl-3,4-epoxy cyclohexyl carboxylate 2386-87-0	219-207-4 01-2119846133-44	1- < 5 %	Skin Sens. 1; Dermal H317 Aquatic Chronic 3 H412
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	219-371-7 01-2119494060-45	1- < 3 %	Acute Tox. 4 H302 Acute Tox. 4 H312 Acute Tox. 4 H332 Skin Irrit. 2 H315 Skin Sens. 1 H317 Eye Dam. 1 H318 Aquatic Chronic 3 H412
Methyltetrahydrophthalic anhydride 34090-76-1	251-823-9	1- < 3 %	Resp. Sens. 1 H334 Skin Sens. 1 H317 Eye Dam. 1 H318
Decyloxirane 2855-19-8	220-667-3	0,1- < 1 %	Skin Irrit. 2; Dermal H315 Skin Sens. 1; Dermal H317 Eye Irrit. 2 H319
Bisphenol F diglycidyl ether 39817-09-9	254-641-8	0,1- < 1 %	Skin Irrit. 2; Dermal H315 Skin Sens. 1; Dermal H317 Eye Irrit. 2 H319 Aquatic Chronic 2 H411

For full text of the H - statements and other abbreviations see section 16 "Other information".
Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures

4.1. Description of first aid measures

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Inhalation:
Move to fresh air, consult doctor if complaint persists.

Skin contact:
Rinse with running water and soap.
Obtain medical attention if irritation persists.

Eye contact:
Wash with plenty of water immediately and continue for several minutes, holding eyelid open. Consult a doctor.

Ingestion:
Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed
SKIN: Redness, inflammation.

SKIN: Rash, Urticaria.

RESPIRATORY: Irritation, coughing, shortness of breath, chest tightness.

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

After eye contact: Corrosive, may cause permanent damage to eyes (impairment of vision).

4.3. Indication of any immediate medical attention and special treatment needed
See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media
Suitable extinguishing media:
Foam, extinguishing powder, carbon dioxide.
Fine water spray

Extinguishing media which must not be used for safety reasons:
High pressure waterjet

5.2. Special hazards arising from the substance or mixture
Danger of decomposition if exposed to heat.
The product may undergo spontaneous polymerization at high temperatures. Polymerization is exothermic and may cause damage to the container and/or release of thermal decomposition products.
In the event of a fire, carbon monoxide (CO), carbon dioxide (CO2) and nitrogen oxides (NOx) can be released.

5.3. Advice for firefighters
Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Additional information:
In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Avoid contact with skin and eyes.
Ensure adequate ventilation.
Wear protective equipment.

6.2. Environmental precautions
Do not empty into drains / surface water / ground water.

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6.3. Methods and material for containment and cleaning up
For small spills wipe up with paper towel and place in container for disposal.
For large spills absorb onto inert absorbent material and place in sealed container for disposal.
Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).

6.4. Reference to other sections
See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Ensure good ventilation/suction at the workplace.
Avoid open flames.
See advice in section 8
Avoid skin and eye contact.

Hygiene measures:
Wash hands before work breaks and after finishing work.
Do not eat, drink or smoke while working.
Good industrial hygiene practices should be observed.

7.2. Conditions for safe storage, including any incompatibilities
Store in sealed original container.
Protect against contamination.
Store in a cool, dry place.
Ensure that storage and workrooms are adequately ventilated.
Must be stored in a room with spill collection facilities.
Keep away from heat and direct sunlight.
Refer to Technical Data Sheet

7.3. Specific end use(s)
Encapsulant

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for
Germany

Ingredient [Regulated substance]	ppm	mg/m³	Value type	Short term exposure limit category / Remarks	Regulatory list
Silica, vitreous 60676-86-0		0,3	Exposure limit(s):	If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Silica, vitreous 60676-86-0		0,3	Exposure limit(s):	If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900

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Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
Hexahydromethylphthalic anhydride 25550-51-0	aqua (freshwater)		0,1 mg/l				
Hexahydromethylphthalic anhydride 25550-51-0	aqua (marine water)		0,01 mg/l				
Hexahydromethylphthalic anhydride 25550-51-0	sewage treatment plant (STP)		2,19 mg/l				
Hexahydromethylphthalic anhydride 25550-51-0	sediment (freshwater)				2,69 mg/kg		
Hexahydromethylphthalic anhydride 25550-51-0	sediment (marine water)				0,269 mg/kg		
Hexahydromethylphthalic anhydride 25550-51-0	Air						
Hexahydromethylphthalic anhydride 25550-51-0	soil				0,603 mg/kg		
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	aqua (freshwater)		0,006 mg/l				
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	aqua (marine water)		0,001 mg/l				
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	aqua (intermittent releases)		0,018 mg/l				
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	sewage treatment plant (STP)		10 mg/l				
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	sediment (freshwater)				0,996 mg/kg		
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	sediment (marine water)				0,1 mg/kg		
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	soil				0,196 mg/kg		
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	oral				11 mg/kg		

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Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Workers	dermal	Acute/short term exposure - systemic effects		8,33 mg/kg	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Workers	Inhalation	Acute/short term exposure - systemic effects		12,25 mg/m3	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Workers	dermal	Long term exposure - systemic effects		8,33 mg/kg	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Workers	Inhalation	Long term exposure - systemic effects		12,25 mg/m3	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	General population	dermal	Acute/short term exposure - systemic effects		3,571 mg/kg	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	General population	dermal	Long term exposure - systemic effects		3,571 mg/kg	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	General population	oral	Acute/short term exposure - systemic effects		0,75 mg/kg	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	General population	oral	Long term exposure - systemic effects		0,75 mg/kg	

Biological Exposure Indices:
None

8.2. Exposure controls:

Engineering controls:
Ensure good ventilation/extraction.

Respiratory protection:
Suitable breathing mask when there is inadequate ventilation.
Use filter A-P2 if vapours/aerosols occur which may be inhaled.
Ensure adequate ventilation.

Hand protection:
Chemical-resistant protective gloves (EN 374).
Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):
nitrile rubber (NBR; >= 0.4 mm thickness)
Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):
nitrile rubber (NBR; >= 0.4 mm thickness)
This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

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Eye protection:
Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.
Protective eye equipment should conform to EN166.

Skin protection:
Wear suitable protective clothing.
Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions.
Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	liquid viscous, liquid blue
Odor	aromatic
Odour threshold	No data available / Not applicable
pH	> 0,1
()	
Melting point	No data available / Not applicable
Solidification temperature	No data available / Not applicable
Initial boiling point	Polymerization may occur at elevated temperature.
Flash point	> 260 °C (> 500 °F); Closed cup
Evaporation rate	No data available / Not applicable
Flammability	No data available / Not applicable
Explosive limits	No data available / Not applicable
Vapour pressure	No data available / Not applicable
Relative vapour density:	No data available / Not applicable
Density	1,8 g/cm3
(20 °C (68 °F))	
Bulk density	No data available / Not applicable
Solubility	No data available / Not applicable
Solubility (qualitative)	Not miscible or difficult to mix
(20 °C (68 °F); Solvent: Water)	
Partition coefficient: n-octanol/water	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Decomposition temperature	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Oxidising properties	No data available / Not applicable

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity

10.1. Reactivity
Reacts with alcohols and amines.
Reacts with oxidants, acids and lyes
Polymerization may occur at elevated temperature or in the presence of incompatible materials.

10.2. Chemical stability
Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions
See section reactivity

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10.4. Conditions to avoid
Danger of decomposition if exposed to heat.
Do not heat mixed adhesive unless you plan to use immediately.
Failure to observe these precautions may result in excessive heat build-up causing an exotherm.
Humidity

10.5. Incompatible materials
See section reactivity.

10.6. Hazardous decomposition products
Hydrocarbons
Irritating organic vapours.
Polymerization may occur at elevated temperature or in the presence of incompatible materials.
May produce fumes when heated to decomposition. Fumes may contain carbon monoxide and other toxic fumes.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

General toxicological information:
The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation (EC) No 1272/2008. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

Skin irritation:
Causes skin irritation.

Eye irritation:
Causes serious eye damage.

Sensitizing:
May cause an allergic skin reaction.
May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Carcinogenicity:
Suspected of causing cancer

Acute oral toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Hexahydromethylphthalic anhydride 25550-51-0	LD50	> 2.000 mg/kg	oral		rat	EU Method B.1 tris (Acute Oral Toxicity)
2,2'-((3,5',5,5'-tetramethyl-(1,1'-biphenyl)-4,4'-diyl)-bis(oxymethylene))-bis-oxirane 85954-11-6	LD50	3.563 mg/kg	oral		rat	EU Method B.1 bis (Acute Oral Toxicity)
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	LD50	> 2.000 mg/kg	oral		rat	OECD Guideline 420 (Acute Oral Toxicity)
3,4-Epoxy cyclohexyl methyl-3,4-epoxy cyclohexyl carboxylate 2386-87-0	LD50	5.000 mg/kg	oral		rat	not specified
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	LD50	1.118 mg/kg	oral		rat	OECD Guideline 401 (Acute Oral Toxicity)
Methyltetrahydrophthalic anhydride 34090-76-1	LD50	> 2.000 mg/kg	oral		rat	OECD Guideline 401 (Acute Oral Toxicity)
Decyloxirane 2855-19-8	LD50	> 5.000 mg/kg	oral		rat	EU Method B.1 (Acute Toxicity (Oral))
Bisphenol F diglycidyl ether 39817-09-9	LD50	> 5.000 mg/kg	oral		rat	

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Acute inhalative toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method

Acute dermal toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Hexahydromethylphthalic anhydride 25550-51-0	LD50	> 2.000 mg/kg	dermal		rat	OECD Guideline 402 (Acute Dermal Toxicity)
2,2'-((3,5',5,5'-tetramethyl-(1,1'-biphenyl)-4,4'-diyl)-bis(oxymethylene))-bis-oxirane 85954-11-6	LD50	> 2.000 mg/kg	dermal		rat	EU Method B.3 (Acute Toxicity (Dermal)
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	LD50	> 2.000 mg/kg	dermal		rat	not specified
Bisphenol F diglycidyl ether 39817-09-9	LD50	> 6.000 mg/kg	dermal		rabbit	

Skin corrosion/irritation:

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Hexahydromethylphthalic anhydride 25550-51-0	moderately irritating	24 h	rabbit	other guideline:
2,2'-((3,5',5,5'-tetramethyl-(1,1'-biphenyl)-4,4'-diyl)-bis(oxymethylene))-bis-oxirane 85954-11-6	not irritating	4 h	rabbit	EU Method B.4 (Acute Toxicity: Dermal Irritation / Corrosion)
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	moderately irritating	24 h	rabbit	Draize Test
Decyloxirane 2855-19-8	moderately irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

Hazardous components CAS-No.	Result	Exposure time	Species	Method
2,2'-((3,5',5,5'-tetramethyl-(1,1'-biphenyl)-4,4'-diyl)-bis(oxymethylene))-bis-oxirane 85954-11-6	slightly irritating	24 h	rabbit	EU Method B.5 (Acute Toxicity: Eye Irritation / Corrosion)
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	Category 1 (irreversible effects on the eye)		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Decyloxirane 2855-19-8	slightly irritating	24 h	rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

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Respiratory or skin sensitization:

Hazardous components CAS-No.	Result	Test type	Species	Method
2,2'-((3,5',5,5'-tetramethyl-(1,1'-biphenyl)-4,4'-diyl)-bis(oxymethylene))-bis-oxirane 85954-11-6	not sensitising	Buehler test	guinea pig	EU Method B.6 (Skin Sensitisation)
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
Decyloxirane 2855-19-8	sensitising	Guinea pig maximisation test	guinea pig	Magnusson and Kligman Method

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Germ cell mutagenicity:

Hazardous components CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Hexahydromethylphthalic anhydride 25550-51-0	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
	negative	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
2,2'-((3,5',5,5'-tetramethyl-(1,1'-biphenyl)-4,4'-diyl)-bis(oxymethylene))-bis-oxirane 85954-11-6	positive	bacterial gene mutation assay	with and without		not specified
	positive		with and without		not specified
	no data	in vitro mammalian chromosome aberration test	with and without		not specified
2,2'-((3,5',5,5'-tetramethyl-(1,1'-biphenyl)-4,4'-diyl)-bis(oxymethylene))-bis-oxirane 85954-11-6	positive	intraperitoneal		mouse	EU Method B.12 (Mutagenicity
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 472 (Genetic Toxicology: Escherichia coli, Reverse Mutation Assay)
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	negative	oral: gavage		mouse	not specified
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	positive	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
	positive	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
	positive	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	negative	oral: gavage		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
Methyltetrahydrophthalic anhydride 34090-76-1	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Decyloxirane 2855-19-8	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		not specified

Carcinogenicity:

Hazardous components CAS-No.	Result	Species	Sex	Exposure timeFrequency of treatment	Route of application	Method
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	not carcinogenic	mouse	male	2 y daily	dermal	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	not carcinogenic	rat	male/female	2 y daily	oral: gavage	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)

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Reproductive toxicity:

Hazardous substances CAS-No.	Result / Classification	Species	Exposure time	Species	Method
Hexahydromethylphthalic anhydride 25550-51-0	NOAEL P = 450 mg/kg	screening oral: gavage		rat	OECD Guideline 421 (Reproduction / Developmental Toxicity Screening Test)
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	NOAEL P = >= 50 mg/kg NOAEL F1 = >= 750 mg/kg NOAEL F2 = >= 750 mg/kg	Two generation study oral: gavage	238 d	rat	OECD Guideline 416 (Two-Generation Reproduction Toxicity Study)

Repeated dose toxicity

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Method
Hexahydromethylphthalic anhydride 25550-51-0	NOAEL=450 mg/kg	oral: gavage	28 donce a day, 7 days a week	rat	OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity in Rodents)
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	NOAEL=50 mg/kg	oral: gavage	14 wdaily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	NOAEL=200 mg/kg	oral: gavage	28 ddaily	rat	OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity in Rodents)

SECTION 12: Ecological information

General ecological information:
The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation (EC) No 1272/2008. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

12.1. Toxicity

Ecotoxicity:
Harmful to aquatic life with long lasting effects.
Do not empty into drains / surface water / ground water.

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Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
Hexahydromethylphthalic anhydride 25550-51-0	LC50	500 mg/l	Fish	48 h	Oryzias latipes	OECD Guideline 203 (Fish, Acute Toxicity Test)
Hexahydromethylphthalic anhydride 25550-51-0	EC50	> 100 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Hexahydromethylphthalic anhydride 25550-51-0	EC50	135 mg/l	Algae	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
	NOEC	32 mg/l	Algae	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Hexahydromethylphthalic anhydride 25550-51-0	EC20	95,3 mg/l	Bacteria	3 h	activated sludge, domestic	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
2,2'-((3,5',5,5'-tetramethyl-(1,1'-biphenyl)-4,4'-diyl)-bis(oxymethylene))-bis-oxirane 85954-11-6	LC50	> 0,1 mg/l	Fish	24 h	Oncorhynchus mykiss	EU Method C.1 (Acute Toxicity for Fish)
2,2'-((3,5',5,5'-tetramethyl-(1,1'-biphenyl)-4,4'-diyl)-bis(oxymethylene))-bis-oxirane 85954-11-6	EC50	> 0,15 mg/l	Daphnia	24 h	Daphnia magna	EU Method C.2 (Acute Toxicity for Daphnia)
2,2'-((3,5',5,5'-tetramethyl-(1,1'-biphenyl)-4,4'-diyl)-bis(oxymethylene))-bis-oxirane 85954-11-6	NOEC	> 0,15 mg/l	Algae	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	EU Method C.3 (Algal Inhibition test)
	EC50	> 0,15 mg/l	Algae	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	EU Method C.3 (Algal Inhibition test)
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	LC50	1,75 mg/l	Fish	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	EC50	1,7 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	EC50	> 11 mg/l	Algae	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
	NOEC	4,2 mg/l	Algae	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	IC50	> 100 mg/l	Bacteria	3 h	activated sludge, industrial	other guideline:
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	NOEC	0,3 mg/l	chronic Daphnia	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
3,4-Epoxy cyclohexyl methyl-3,4-epoxy cyclohexyl carboxylate 2386-87-0	LC50	24 mg/l	Fish	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
3,4-Epoxy cyclohexyl methyl-3,4-epoxy cyclohexyl carboxylate 2386-87-0	EC50	40 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
3,4-Epoxy cyclohexyl methyl-3,4-epoxy cyclohexyl carboxylate 2386-87-0	EC50	90 mg/l	Algae		Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	LC50	24 mg/l	Fish	96 h	Brachydanio rerio (new name: Danio rerio)	OECD Guideline 203 (Fish, Acute Toxicity Test)
1,4-Bis(2,3-epoxypropoxy)butane	EC50	75 mg/l	Daphnia	24 h	Daphnia magna	OECD Guideline 202 (Daphnia sp.

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2425-79-8						Acute Immobilisation Test)
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	EC 50	> 100 mg/l	Bacteria	3 h		OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
Methyltetrahydrophthalic anhydride 34090-76-1	LC50	> 100 mg/l	Fish	96 h	Oryzias latipes	OECD Guideline 203 (Fish, Acute Toxicity Test)
Methyltetrahydrophthalic anhydride 34090-76-1	EC50	130 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Methyltetrahydrophthalic anhydride 34090-76-1	EC50	79 mg/l	Algae	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
	NOEC	32 mg/l	Algae	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Methyltetrahydrophthalic anhydride 34090-76-1	EC 50	> 1.000 mg/l	Bacteria	3 h		ISO 8192 (Test for Inhibition of Oxygen Consumption by Activated Sludge)
Decyloxirane 2855-19-8	LC50	3,3 mg/l	Fish	96 h	Brachydanio rerio (new name: Danio rerio)	not specified
Decyloxirane 2855-19-8	EC0	10.000 mg/l	Bacteria	30 min		not specified
Bisphenol F diglycidyl ether 39817-09-9	LC50	> 1 - 10 mg/l	Fish	96 h		OECD Guideline 203 (Fish, Acute Toxicity Test)
Bisphenol F diglycidyl ether 39817-09-9	EC50	> 1 - 10 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

12.2. Persistence and degradability

Persistence and Biodegradability:
The product is not biodegradable.

Hazardous components CAS-No.	Result	Route of application	Degradability	Method
Hexahydromethylphthalic anhydride 25550-51-0	not readily biodegradable.	aerobic	2 %	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6		aerobic	5 %	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
3,4-Epoxy cyclohexyl methyl-3,4-epoxy cyclohexyl carboxylate 2386-87-0		aerobic	71 %	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8		aerobic	38 %	OECD Guideline 301 E (Ready biodegradability: Modified OECD Screening Test)
Methyltetrahydrophthalic anhydride 34090-76-1		aerobic	90 %	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
Decyloxirane 2855-19-8		aerobic	87 %	ISO 10708 (BODIS-Test)
Bisphenol F diglycidyl ether 39817-09-9	under test conditions no biodegradation observed		< 10 %	OECD 301 A - F

12.3. Bioaccumulative potential / 12.4. Mobility in soil

Mobility:
Cured adhesives are immobile.

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Bioaccumulative potential:
No data available.

Hazardous components CAS-No.	LogPow	Bioconcentration factor (BCF)	Exposure time	Species	Temperature	Method
Hexahydromethylphthalic anhydride 25550-51-0	2,59	11,12		calculated	25 °C	QSAR (Quantitative Structure Activity Relationship) QSAR (Quantitative Structure Activity Relationship)
2,2'-((3,5',5,5'-tetramethyl-(1,1'-biphenyl)-4,4'-diyl)-bis(oxymethylene))-bis-oxirane 85954-11-6	2,9				20 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	3,242				25 °C	EU Method A.8 (Partition Coefficient)
3,4-Epoxy cyclohexyl methyl-3,4-epoxy cyclohexyl carboxylate 2386-87-0	1,34				20 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	-0,269				25 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)

12.5. Results of PBT and vPvB assessment

Hazardous components CAS-No.	PBT/vPvB
Hexahydromethylphthalic anhydride 25550-51-0	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:
Collection and delivery to recycling enterprise or other registered elimination institution.
Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:
Disposal must be made according to official regulations.
Use packages for recycling only when totally empty.
Packaging that cannot be cleaned are to be disposed of in the same manner as the product.

Waste code

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances
The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

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SECTION 14: Transport information

14.1. UN number

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.2. UN proper shipping name

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.3. Transport hazard class(es)

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.4. Packing group

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.5. Environmental hazards

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.6. Special precautions for user

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

VOC content (2010/75/EC)	< 3 %

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

National regulations/information (Germany):

WGK:	WGK = 2, water endangering product. Classification according to the mixture rules in German VwVwS regulation annex 4 from 27.July 2005.
WGK:	WGK = 2, significantly water endangering mixture. Classification according to the mixture rules in German AwSV regulation annex 1, number 5.2 from 18. April 2017.
Storage class according to TRGS 510:	10

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SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text
of all abbreviations indicated by codes in this safety data sheet are as follows:

H302 Harmful if swallowed.
H312 Harmful in contact with skin.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H319 Causes serious eye irritation.
H332 Harmful if inhaled.
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H351 Suspected of causing cancer.
H411 Toxic to aquatic life with long lasting effects.
H412 Harmful to aquatic life with long lasting effects.

Further information:
This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.

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