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Safety Data Sheet according to (EC) No 1907/2006

SDS No. : 173403
V005.2

LOCTITE EO7029

Revision: 02.06.2015
printing date: 15.03.2021
Replaces version from: 08.11.2013

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
LOCTITE EO7029

Contains:
Bisphenol-F epichlorhydrin resin; MW<700
1,4-Bis(2,3-epoxypropoxy)butane

1.2. Relevant identified uses of the substance or mixture and uses advised against
Intended use:
1-c- epoxide adhesive

1.3. Details of the supplier of the safety data sheet
Henkel Ltd
Wood Lane End
HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 1442 278000
Fax-no.: +44 1442 278071

ua-productsafety.uk@uk.henkel.com

1.4. Emergency telephone number
24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Skin irritation	Category 2
H315 Causes skin irritation.	
Serious eye irritation	Category 2
H319 Causes serious eye irritation.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Chronic hazards to the aquatic environment	Category 2
H411 Toxic to aquatic life with long lasting effects.	

2.2. Label elements

Label elements (CLP):

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Hazard pictogram:



Signal word: Warning

Hazard statement:
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H411 Toxic to aquatic life with long lasting effects.

Precautionary statement:
P273 Avoid release to the environment.
P280 Wear protective gloves.
P302+P352 IF ON SKIN: Wash with plenty of water.
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
P337+P313 If eye irritation persists: Get medical advice/attention.

2.3. Other hazards
None if used properly.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General chemical description:
Epoxy resin
Base substances of preparation:
resins
organic amine

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	500-006-8 500-006-8 01-2119454392-40	>= 60- < 80 %	Skin Irrit. 2; Dermal H315 Skin Sens. 1; Dermal H317 Aquatic Chronic 2 H411
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	219-371-7 01-2119494060-45	>= 10- < 20 %	Acute Tox. 4 H302 Acute Tox. 4 H312 Acute Tox. 4 H332 Skin Irrit. 2 H315 Skin Sens. 1 H317 Eye Dam. 1 H318 Aquatic Chronic 3 H412

For full text of the H - statements and other abbreviations see section 16 "Other information".
Substances without classification may have community workplace exposure limits available.

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SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Move to fresh air, consult doctor if complaint persists.

Skin contact:
Rinse with running water and soap. Apply replenishing cream. Change all contaminated clothing. If necessary, see a dermatologist.

Eye contact:
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Seek medical advice.

Ingestion:
Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

EYE: Irritation, conjunctivitis.

SKIN: Redness, inflammation.

SKIN: Rash, Urticaria.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:
Foam, extinguishing powder, carbon dioxide.
Fine water spray

Extinguishing media which must not be used for safety reasons:
High pressure waterjet

5.2. Special hazards arising from the substance or mixture

Danger of decomposition if exposed to heat.
The product may undergo spontaneous polymerization at high temperatures. Polymerization is exothermic and may cause damage to the container and/or release of thermal decomposition products.
May produce fumes when heated to decomposition. Fumes may contain carbon monoxide and other toxic fumes.
See section 10.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Avoid contact with skin and eyes.
Wear protective equipment.
Ensure adequate ventilation.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

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6.3. Methods and material for containment and cleaning up
Remove mechanically.
Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Dispose of contaminated material as waste according to Section 13.
Ensure adequate ventilation.

6.4. Reference to other sections
See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Ensure good ventilation/suction at the workplace.
Extract when the product is heated.
See advice in section 8
Do not spray against flames or glowing bodies. Keep away from sources of ignition - no smoking.

Hygiene measures:
Wash hands before work breaks and after finishing work.
Do not eat, drink or smoke while working.

7.2. Conditions for safe storage, including any incompatibilities
Store in sealed original container.
Protect against contamination.
Store in a cool, dry place.
Ensure that storage and workrooms are adequately ventilated.
Must be stored in a room with spill collection facilities.
Keep away from heat and direct sunlight.

7.3. Specific end use(s)
1-c- epoxide adhesive

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for
Great Britain

None

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Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	aqua (freshwater)					0,003 mg/L	
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	aqua (marine water)					0,0003 mg/L	
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	STP					10 mg/L	
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	sediment (freshwater)				0,294 mg/kg		
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	sediment (marine water)				0,0294 mg/kg		
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	soil				0,237 mg/kg		
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	aqua (intermittent releases)					0,0254 mg/L	

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	Workers	Dermal	Acute/short term exposure - local effects		0,0083 mg/cm2	
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	Workers	Dermal	Long term exposure - systemic effects		104,15 mg/kg bw/day	
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	Workers	Inhalation	Long term exposure - systemic effects		29,39 mg/m3	
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	general population	Dermal	Long term exposure - systemic effects		62,5 mg/kg bw/day	
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	general population	Inhalation	Long term exposure - systemic effects		8,7 mg/m3	
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	general population	oral	Long term exposure - systemic effects		6,25 mg/kg bw/day	

Biological Exposure Indices:

None

8.2. Exposure controls:

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Respiratory protection:
Ensure adequate ventilation.
An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area
Filter type: A

Hand protection:
Chemical-resistant protective gloves (EN 374).
Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):
nitrile rubber (NBR; >= 0.4 mm thickness)
Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):
nitrile rubber (NBR; >= 0.4 mm thickness)
This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:
Goggles which can be tightly sealed.
and/or
facial protection

Skin protection:
Wear protective equipment.
Suitable protective clothing
Protective clothing that covers arms and legs.
apron

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	liquid Highly viscous beige
Odor	characteristic
Odour threshold	No data available / Not applicable
pH	No data available / Not applicable
Initial boiling point	Polymerization may occur at elevated temperature.
Flash point	Not applicable
Decomposition temperature	> 55 °C (> 131 °F)
Vapour pressure	No data available / Not applicable
Density (20 °C (68 °F))	1,2 g/cm3
Bulk density	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Solubility (qualitative) (20 °C (68 °F); Solvent: Water)	Not miscible or difficult to mix
Solubility (qualitative) (20 °C (68 °F); Solvent: ketones)	Partially miscible
Solidification temperature	No data available / Not applicable
Melting point	No data available / Not applicable
Flammability	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Explosive limits	No data available / Not applicable
Partition coefficient: n-octanol/water	No data available / Not applicable
Evaporation rate	No data available / Not applicable
Vapor density	No data available / Not applicable
Oxidising properties	No data available / Not applicable

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9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity

10.1. Reactivity
Reacts with alcohols and amines.
Reacts with oxidants, acids and lyes
Polymerization may occur at elevated temperature or in the presence of incompatible materials.

10.2. Chemical stability
Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions
See section reactivity

10.4. Conditions to avoid
Danger of decomposition if exposed to heat.
Do not heat mixed adhesive unless you plan to use immediately.
Failure to observe these precautions may result in excessive heat build-up causing an exotherm.
The exotherm has the potential for release of toxic gasses.
No decomposition if stored and applied as directed.

10.5. Incompatible materials
See section reactivity

10.6. Hazardous decomposition products
Hydrocarbons
Irritating vapors.
Rapid polymerisation may generate excessive heat and pressure.
May produce fumes when heated to decomposition. Fumes may contain carbon monoxide and other toxic fumes.
See section 5.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

General toxicological information:
The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

Skin irritation:
Causes skin irritation.

Eye irritation:
Causes serious eye irritation.

Sensitizing:
May cause an allergic skin reaction.

Acute oral toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	LD50	> 2.000 mg/kg	oral		rat	
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	LD50	1.118 mg/kg	oral		rat	OECD Guideline 401 (Acute Oral Toxicity)

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Serious eye damage/irritation:

Hazardous components CAS-No.	Result	Exposure time	Species	Method
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	Category 1 (irreversible effects on the eye)		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

Hazardous components CAS-No.	Result	Test type	Species	Method
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)

Germ cell mutagenicity:

Hazardous components CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	positive	bacterial reverse mutation assay (e.g Ames test)	with and without		

SECTION 12: Ecological information

General ecological information:
The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

12.1. Toxicity

Ecotoxicity:
Toxic to aquatic life with long lasting effects.
Do not empty into drains / surface water / ground water.

Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	EC50	1,6 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	EC50	1,8 mg/l	Algae	72 h		OECD Guideline 201 (Alga, Growth Inhibition Test)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	NOEC	0,3 mg/l	chronic Daphnia	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	LC50	24 mg/l	Fish	96 h	Brachydanio rerio (new name: Danio rerio)	OECD Guideline 203 (Fish, Acute Toxicity Test)
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	EC50	75 mg/l	Daphnia	24 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

12.2. Persistence and degradability

Persistence and Biodegradability:
The product is not biodegradable.

Hazardous components CAS-No.	Result	Route of application	Degradability	Method

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Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5		aerobic	5 %	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8		aerobic	38 %	OECD Guideline 301 E (Ready biodegradability: Modified OECD Screening Test)

12.3. Bioaccumulative potential / 12.4. Mobility in soil

Mobility:
Cured adhesives are immobile.

Bioaccumulative potential:
No data available.

Hazardous components CAS-No.	LogKow	Bioconcentration factor (BCF)	Exposure time	Species	Temperature	Method
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	-0,269				25 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)

12.5. Results of PBT and vPvB assessment

Hazardous components CAS-No.	PBT/vPvB
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	Not fulfilling PBT (persistent/bioaccummulative/toxic) criteria
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:
Special waste incineration with the approval of the responsible local authority.

Disposal of uncleaned packages:
Use packages for recycling only when totally empty.
Packaging that cannot be cleaned are to be disposed of in the same manner as the product.
Disposal must be made according to official regulations.

Waste code

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances
The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

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SECTION 14: Transport information

14.1. UN number

ADR	3082
RID	3082
ADN	3082
IMDG	3082
IATA	3082

14.2. UN proper shipping name

ADR	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-F Epichlorhydrin resin)
RID	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-F Epichlorhydrin resin)
ADN	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-F Epichlorhydrin resin)
IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-F Epichlorhydrin resin)
IATA	Environmentally hazardous substance, liquid, n.o.s. (Bisphenol-F Epichlorhydrin resin)

14.3. Transport hazard class(es)

ADR	9
RID	9
ADN	9
IMDG	9
IATA	9

14.4. Packaging group

ADR	III
RID	III
ADN	III
IMDG	III
IATA	III

14.5. Environmental hazards

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	Marine pollutant
IATA	not applicable

14.6. Special precautions for user

ADR	not applicable Tunnelcode: (E)
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

VOC content	< 3,00 %

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(1999/13/EC)

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text
of all abbreviations indicated by codes in this safety data sheet are as follows:

H302 Harmful if swallowed.
H312 Harmful in contact with skin.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H332 Harmful if inhaled.
H411 Toxic to aquatic life with long lasting effects.
H412 Harmful to aquatic life with long lasting effects.

Further information:

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.