chanhvinh.com

Safety Data Sheet

Revision Number: 002.0

Issue date: 03/24/2025

1. IDENTIFICATION

Product name: LOCTITE ECI 8120 E&C
Product type/ Recommended use: Ink
Restriction of Use: None identified
Company address:
Henkel Corporation
One Henkel Way
Rocky Hill, Connecticut 06067

IDH number: 1979588
Region: United States
Contact information:
Telephone: +1 (860) 571-5100
MEDICAL EMERGENCY Phone: Poison Control Center
1-877-671-4608 (toll free) or 1-303-592-1711
TRANSPORT EMERGENCY Phone: CHEMTREC
1-800-424-9300 (toll free) or 1-703-527-3887
MEDICAL EMERGENCY Phone: Poison Control Center
1-877-671-4608 (toll free) or 1-303-592-1711
TRANSPORT EMERGENCY Phone: CHEMTREC
1-800-424-9300 (toll free) or 1-703-527-3887
Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW	
WARNING:	H227 - COMBUSTIBLE LIQUID. H302 - HARMFUL IF SWALLOWED.

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUID	4
ACUTE TOXICITY ORAL	4

PICTOGRAM(S)



Precautionary Statements

Prevention:
P210 - Keep away from heat, sparks, open flames, hot surfaces - no smoking.
P264 - Wash affected area thoroughly after handling.
P270 - Do not eat, drink or smoke when using this product.
P280 - Wear protective gloves, clothing, eye and face protection.

Response:
P301+P312+P330 - IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P370+P378 - In case of fire: Use foam, dry chemical or carbon dioxide to extinguish.

Storage:
P403 - Store in a well-ventilated place.

Disposal:
P501 - Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

chanhvinh.com

Other hazards Not available.

The following percentage of the mixture consists of ingredient(s) with unknown acute oral toxicity: 9 %

The following percentage of the mixture consists of ingredient(s) with unknown acute dermal toxicity: 9 %

The following percentage of the mixture consists of ingredient(s) with unknown acute inhalation toxicity: 9 %

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Weight %*
Butoxyethyl acetate	112-07-2	30 - 60
Ethene, homopolymer	9002-88-4	10 - 30
Carbon black - Nano	1333-86-4	5 - 10
Graphite	7782-42-5	1 - 5

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

First Aid Measures by likely routes of exposure

Inhalation: Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. If symptoms develop and persist, get medical attention.

Skin contact: Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.

Eye contact: Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.

Ingestion: DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.

Most important symptoms and effects (acute and delayed): The most important known symptoms and effects, both acute and delayed, are described in Section 11: Toxicological Information.

Indication of any immediate medical attention / special treatment needed: Not available.

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Improper extinguishing agents: Not available.

Special firefighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Unusual fire or explosion hazards: Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.

chanhvinh.com

Hazardous combustion products: Oxides of carbon. Oxides of nitrogen. Acids. Acrolein. Alcohols. Aldehydes. Formaldehyde. Hydrogen cyanide. Isocyanates. Toxic fumes. Irritating vapors.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Do not allow product to enter sewer or waterways.

Clean-up methods: Remove all sources of ignition. Ensure adequate ventilation. Wear appropriate personal protective equipment. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal.

7. HANDLING AND STORAGE

Handling: Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. During use and until all vapors are gone: Keep area ventilated - do not smoke; extinguish all flames, pilot lights, and heaters; turn off stoves, electrical tools and appliances, and any other sources of ignition. Keep container closed.

Storage: For safe storage, store between 0 °C (32°F) and 50 °C (122°F) Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Keep away from heat, spark and flame.

Shelf Life Statement: Not available.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Butoxyethyl acetate	20 ppm TWA	None	None	None
Ethene, homopolymer	10 mg/m3 TWA Inhalable particles. 3 mg/m3 TWA Respirable particles.	15 MPPCF TWA Respirable fraction. 15 mg/m3 TWA Total dust. 50 MPPCF TWA Total dust. 5 mg/m3 TWA Respirable fraction. 5 mg/m3 PEL Respirable fraction. 15 mg/m3 PEL Total dust.	None	None
Carbon black - Nano	3 mg/m3 TWA Inhalable fraction.	3.5 mg/m3 PEL 5 mg/m3 TWA Respirable fraction. 50 MPPCF TWA Total dust. 15 MPPCF TWA Respirable fraction. 15 mg/m3 TWA Total dust.	None	None
Graphite	2 mg/m3 TWA Respirable fraction.	5 mg/m3 PEL Respirable fraction. 15 mg/m3 PEL Total dust. 5 mg/m3 PEL Respirable fraction. 15 mg/m3 PEL Total dust.	None	None

Engineering controls: Use local ventilation if general ventilation is insufficient to maintain vapor concentration below established exposure limits.

chanhvinh.com

Respiratory protection:	Use NIOSH approved respirator if there is potential to exceed exposure limit(s).
Eye/face protection:	Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists.
Skin protection:	Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	liquid
Color:	Black
Odor:	Acetate
Odor threshold:	Not available.
pH:	Not applicable, Product is non-soluble (in water).
Vapor pressure:	0.39 hPa (20 °C (68°F))
Boiling point/range:	> 100 °C (> 212°F)
Melting point/ range:	Not applicable, Product is a liquid
Density/Relative density:	1.0
Relative vapor density:	> 1 20 °C
Flash point:	71 °C (159.8 °F)
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Flammability:	Combustible Liquid
Evaporation rate:	Not available.
Solubility:	Insoluble Water
Partition coefficient n-octanol/water (logarithmic value):	Not available.
VOC content:	< 60 %
Dynamic viscosity:	18,000 mPa.s
Kinematic viscosity:	> 5,000 mm2/s
Particle characteristics:	Not applicable, Product is a liquid
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	None under normal processing.
Hazardous decomposition products:	Oxides of carbon. Oxides of nitrogen. Acids. Acrolein. Alcohols. Aldehydes. Formaldehyde. Hydrogen cyanide. Isocyanates. Toxic fumes. Irritating vapors.
Incompatible materials:	Oxidizing agents. Acids. Bases. Amines. Fluorine.
Reactivity:	Not available.
Conditions to avoid:	Keep away from heat, ignition sources and incompatible materials.

11. TOXICOLOGICAL INFORMATION

Likely routes of exposure:	Skin, Inhalation, Eyes, Ingestion

chanhvinh.com

Potential Health Effects/Symptoms

Inhalation: Inhalation of vapors or mists of the product may be irritating to the respiratory system. Drowsiness. Dizziness.
Skin contact: May cause skin irritation.
Eye contact: May cause eye irritation.
Ingestion: Not expected under normal conditions of use. Harmful if swallowed. This product contains nanoparticles. The particle size-related health effects of nanoparticles have not been fully investigated.

Hazardous Component(s)	LD50s and LC50s
Butoxyethyl acetate	Oral LD50 (Rat) = 2,400 mg/kg Oral LD50 (Rat) = 3,000 mg/kg Dermal LD50 (Rabbit) = 1,500 mg/kg
Ethene, homopolymer	None
Carbon black - Nano	Oral LD50 (Rat) = > 8,000 mg/kg
Graphite	Inhalation LC50 (Rat, 4 h) = > 2,000 mg/m3 Inhalation LC50 (Rat, 4 h) = > 2,000 mg/m3

Hazardous Component(s)	Immediate Health Effects	Delayed Health Effects	Chronic Health Effects
Butoxyethyl acetate	Irritant		Behavioral Blood Bone Marrow Central nervous system Kidney Liver Lung
Ethene, homopolymer			
Carbon black - Nano			
Graphite			Lung

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Butoxyethyl acetate	No	No	No
Ethene, homopolymer	No	No	No
Carbon black - Nano	Known To Be Human Carcinogen.	Group 2B	No
Graphite	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Combustible liquid, n.o.s. (Ethylene glycol monobutyl ether acetate)
Hazard class or division: Combustible Liquid
Identification number: NA 1993
Packing group: III

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

chanhvinh.com

Water Transportation (IMO/IMDG)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
TSCA 12 (b) Export Notification:	None above reporting de minimis
CERCLA/SARA Section 302 EHS:	None above reporting de minimis.
CERCLA/SARA Section 311/312:	Please refer to the GHS classification in Section 2
CERCLA/SARA Section 313:	This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Butoxyethyl acetate (CAS# 112-07-2).
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2,7,8,9,11,13,15

Prepared by: Product Safety and Regulatory Affairs

Issue date: 03/24/2025

DISCLAIMER: The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation and its affiliates (“Henkel”) does not assume responsibility for any results obtained by persons over whose methods Henkel has no control. It is the user’s responsibility to determine the suitability of Henkel’s products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any Henkel’s products. In light of the foregoing, Henkel specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel’s products. Henkel further disclaims any liability for consequential or incidental damages of any kind, including lost profits.

This Safety Data Sheet has been generated based on OSHA Hazard Communication Standard (29 CFR 1910.1200) and provides information in accordance with U.S. federal law only. No warranty or representation of any kind is given with respect to the substantive or export laws of any other jurisdiction or country. Please confirm that the information provided herein conforms to the substantive export or other law of any other jurisdiction prior to export. Please contact Henkel Product Safety and Regulatory Affairs for additional assistance.