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Safety Data Sheet

Revision Number: 003.1

Issue date: 04/01/2025

1. IDENTIFICATION

Product name: LOCTITE ECCOBOND EO1080 known as HYSOL EO1080 30CCLOWCOST 1 COMP

IDH number: 522960

Product type/ Recommended use: Molding Compound

Item number: EO1080-V25

Restriction of Use: None identified

Region: United States

Company address:
Henkel Corporation
One Henkel Way
Rocky Hill, Connecticut 06067

Contact information:
Telephone: +1 (860) 571-5100
MEDICAL EMERGENCY Phone: Poison Control Center
1-877-671-4608 (toll free) or 1-303-592-1711
TRANSPORT EMERGENCY Phone: CHEMTREC
1-800-424-9300 (toll free) or 1-703-527-3887
MEDICAL EMERGENCY Phone: Poison Control Center
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1-800-424-9300 (toll free) or 1-703-527-3887
Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER:
H315 - CAUSES SKIN IRRITATION.
H317 - MAY CAUSE AN ALLERGIC SKIN REACTION.
H335 - MAY CAUSE RESPIRATORY IRRITATION.
H350 - MAY CAUSE CANCER.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
SKIN SENSITIZATION	1
CARCINOGENICITY	1A
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3

PICTOGRAM(S)



Precautionary Statements

Prevention:
P201 - Obtain special instructions before use.
P202 - Do not handle until all safety precautions have been read and understood.
P261 - Avoid breathing mist/vapours.
P264 - Wash affected area thoroughly after handling.
P271 - Use only outdoors or in a well-ventilated area.
P272 - Contaminated work clothing should not be allowed out of the workplace.
P280 - Wear protective gloves, clothing, eye and face protection.

Response:
P302+P352 - IF ON SKIN: Wash with plenty of water.
P304+P340+P312 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell.
P308+P313 - IF exposed or concerned: Get medical attention.
P333+P313 - If skin irritation or rash occurs: Get medical attention.
P362+P364 - Take off contaminated clothing and wash it before reuse.

Storage:
P403+P233 - Store in a well-ventilated place. Keep container tightly closed.
P405 - Store locked up.

Disposal:
P501 - Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

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Other hazards Not available.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Weight %*
Silica, amorphous, naturally	60676-86-0	30 - 60
Bisphenol-F Epichlorhydrin resin	9003-36-5	30 - 60
Cyanoguanidine	461-58-5	1 - 5
P-tert-Butylphenyl 1-(2,3-epoxy)propyl ether	3101-60-8	1 - 5
Cashew, nutshell liq., polymer with formaldehyde and phenol	67700-42-9	1 - 5

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

First Aid Measures by likely routes of exposure

Inhalation: Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.

Skin contact: Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.

Eye contact: Check for and remove any contact lenses. Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.

Ingestion: DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.

Most important symptoms and effects (acute and delayed): The most important known symptoms and effects, both acute and delayed, are described in Section 11: Toxicological Information.

Indication of any immediate medical attention / special treatment needed: Not available.

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Improper extinguishing agents: Not available.

Special firefighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray.

Unusual fire or explosion hazards: Closed containers may rupture (due to build up of pressure) when exposed to extreme heat. Violent steam generation may occur upon application of direct water stream. This product is combustible at high temperatures.

Hazardous combustion products: Oxides of carbon, oxides of nitrogen, irritating organic vapors. Acids. Phenolics. Aldehydes.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Do not allow product to enter sewer or waterways.

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Clean-up methods: Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up as much material as possible. Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

Handling: Use only with adequate ventilation. Remove all sources of ignition. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Wear suitable protective clothing, safety glasses and gloves. See Section 8 of the SDS for Personal Protective Equipment. When using do not eat, drink or smoke. Keep container closed.

Storage: Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Store in a dry place. Avoid moisture. Keep away from heat, spark and flame. Store in original container until ready to use. Store away from incompatible materials identified in section 10.
Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Silica, amorphous, naturally	3 mg/m3 TWA Respirable particles. 10 mg/m3 TWA Inhalable particles.	20 MPPCF TWA 0.8 mg/m3 TWA 15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction. 15 MPPCF TWA Respirable fraction. 50 MPPCF TWA Total dust.	None	None
Quartz (SiO2), <1% respirable	0.025 mg/m3 TWA Respirable fraction.	0.05 mg/m3 TWA (Respirable dust.) (Respirable dust.) 0.025 mg/m3 OSHA_ACT (Respirable dust.) 0.05 mg/m3 PEL Respirable dust. 2.4 MPPCF TWA Respirable 0.1 mg/m3 TWA Respirable	None	None
Cristobalite	0.025 mg/m3 TWA Respirable fraction.	1.2 MPPCF TWA Respirable 0.05 mg/m3 TWA Respirable 0.05 mg/m3 TWA (Respirable dust.) (Respirable dust.) 0.025 mg/m3 OSHA_ACT (Respirable dust.) 0.05 mg/m3 PEL Respirable dust.	None	None

Engineering controls: Use local ventilation if general ventilation is insufficient to maintain vapor concentration below established exposure limits. Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

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Eye/face protection:	Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.
Skin protection:	Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Viscous, Liquid
Color:	Blue
Odor:	Aromatic
Odor threshold:	Not available.
pH:	Not available.
Vapor pressure:	Not available.
Boiling point/range:	Not available.
Melting point/ range:	Not available.
Density/Relative density:	1.56
Relative vapor density:	Not available.
Flash point:	121.11 °C (250°F)
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Flammability:	Not applicable
Evaporation rate:	Not available.
Solubility:	Not miscible or difficult to mix Water
Partition coefficient n-octanol/water (logarithmic value):	Not available.
VOC content:	0 %; 0 g/l (calculated)
Dynamic viscosity:	Not available.
Kinematic viscosity:	Not available.
Particle characteristics:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	None under normal processing. Polymerization may occur at elevated temperature or in the presence of incompatible materials.
Hazardous decomposition products:	Oxides of carbon. Oxides of nitrogen. Irritating organic vapours. Acids. Aldehydes. Phenolics.
Incompatible materials:	Strong oxidizing agents. Strong acids and strong bases. Amines. Hazardous decomposition products may be produced when the recommended processing temperatures or times are exceeded.
Reactivity:	Not available.
Conditions to avoid:	Heat, flames, sparks and other sources of ignition. Store away from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Likely routes of exposure: Skin, Inhalation, Eyes, Ingestion

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Potential Health Effects/Symptoms

Inhalation: May cause respiratory tract irritation.
Skin contact: Causes skin irritation. May cause allergic skin reaction.
Eye contact: Causes serious eye irritation.
Ingestion: May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s
Silica, amorphous, naturally	None
Bisphenol-F Epichlorhydrin resin	None
Cyanoguanidine	None
P-tert-Butylphenyl 1-(2,3-epoxy)propyl ether	None
Cashew, nutshell liq., polymer with formaldehyde and phenol	None

Hazardous Component(s)	Immediate Health Effects	Delayed Health Effects	Chronic Health Effects
Silica, amorphous, naturally	Nuisance dust		
Bisphenol-F Epichlorhydrin resin	Irritant	Allergen	
Cyanoguanidine	Irritant	Allergen	Central nervous system Eyes
P-tert-Butylphenyl 1-(2,3-epoxy)propyl ether	Irritant	Allergen	
Cashew, nutshell liq., polymer with formaldehyde and phenol	Irritant		

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Silica, amorphous, naturally	No	No	No
Bisphenol-F Epichlorhydrin resin	No	No	No
Cyanoguanidine	No	No	No
P-tert-Butylphenyl 1-(2,3-epoxy)propyl ether	No	No	No
Cashew, nutshell liq., polymer with formaldehyde and phenol	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Environmentally hazardous substance, liquid, n.o.s. (Bisphenol-F Epichlorhydrin resin)
Hazard class or division: 9
Identification number: UN 3082
Packing group: III

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Water Transportation (IMO/IMDG)

Proper shipping name:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-F Epichlorhydrin resin)
Hazard class or division:	9
Identification number:	UN 3082
Packing group:	III
Marine pollutant:	Bisphenol-F Epichlorhydrin resin

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
TSCA 12 (b) Export Notification:	None above reporting de minimis
CERCLA/SARA Section 302 EHS:	None above reporting de minimis. Phenol (CAS# 108-95-2). Epichlorohydrin (CAS# 106-89-8). Formaldehyde (CAS# 50-00-0).
CERCLA/SARA Section 311/312:	Please refer to the GHS classification in Section 2
CERCLA/SARA Section 313:	None above reporting de minimis.
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: changes in 3,8,9,11,15New Safety Data Sheet format.

Prepared by: Product Safety and Regulatory Affairs

Issue date: 04/01/2025

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