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Safety Data Sheet according to (EC) No 1907/2006 as amended

SDS No. : 450730
V009.0

LOCTITE 648

Revision: 02.07.2026
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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE 648
UFI: E8K9-EXN6-Q20U-2S3A

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:
Adhesive

1.3. Details of the supplier of the safety data sheet

Henkel Ireland
Operations and Research Limited
Tallaght Business Park, Whitestown
24 Dublin

Ireland

Phone: +353 (0353) 1 404 6444

SDSinfo.Adhesive@henkel.com
For Safety Data Sheet updates please visit our website www.mysds.henkel.com or www.henkel-adhesives.com.

1.4. Emergency telephone number

00353 14046280

National Poisons Information Centre: Members of Public: +353 (1) 809 2166. (8.00 a.m. to 10.00 p.m. 7 days a week)
Healthcare Professionals: +353 (1) 809 2566 (24-hour service)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Skin irritation	Category 2
H315 Causes skin irritation.	
Serious eye damage	Category 1
H318 Causes serious eye damage.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Specific target organ toxicity - single exposure	Category 3
H335 May cause respiratory irritation.	
Target organ: respiratory tract irritation	
Chronic hazards to the aquatic environment	Category 3
H412 Harmful to aquatic life with long lasting effects.	

2.2. Label elements

Label elements (CLP):

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Hazard pictogram:



Contains

3,3,5 Trimethylcyclohexyl methacrylate

2-Hydroxyethyl methacrylate

Acrylic acid

Hydroxypropyl methacrylate
maleic acid

Acetic acid, 2-phenylhydrazide
2,2'-Ethylenedioxydiethyl dimethacrylate

2-Propenoic acid, 2-methyl-, 2-(2-hydroxyethoxy)ethyl ester

Signal word: Danger

Hazard statement:

H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H335 May cause respiratory irritation.
H412 Harmful to aquatic life with long lasting effects.

Precautionary statement:

"***" ***For consumer use only: P101 If medical advice is needed, have product container or label at hand. P102 Keep out of reach of children. P501 Dispose of contents/container in accordance with national regulation.***

Precautionary statement: Prevention

P261 Avoid breathing vapors.
P273 Avoid release to the environment.
P280 Wear protective gloves/eye protection.

Precautionary statement: Response

P302+P352 IF ON SKIN: Wash with plenty of soap and water.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

2.3. Other hazards

None if used properly.

Following substances are present in a concentration ≥ the concentration limit for depiction in Section 3 and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):

None

SECTION 3: Composition/information on ingredients

3.2. Mixtures

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Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS No. EC No REACH-Reg. No.	Concentration	Classification	Specific Conc. Limits, M-factors and ATEs	Add. Information
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9 231-927-0 01-2120748527-45	10- < 20 %	Aquatic Chronic 2, H411 Skin Sens. 1B, H317 STOT SE 3, H335 Skin Irrit. 2, H315 Eye Irrit. 2, H319	STOT SE 3; H335; C >= 10 %	
2-Hydroxyethyl methacrylate 868-77-9 212-782-2 01-2119490169-29	10- < 20 %	Skin Irrit. 2, H315 Skin Sens. 1, H317 Eye Irrit. 2, H319		
Acrylic acid 79-10-7 201-177-9 01-2119452449-31	1- < 5 %	Acute Tox. 4, H312 Skin Corr. 1A, H314 Flam. Liq. 3, H226 Acute Tox. 4, H302 Acute Tox. 4, H332 Aquatic Acute 1, H400 Aquatic Chronic 2, H411 STOT SE 3, H335 Eye Dam. 1, H318	STOT SE 3; H335; C >= 1 % ===== M acute = 1 ===== dermal:ATE = 1.100 mg/kg inhalation:ATE = 11 mg/l;vapour	EU OEL
Hydroxypropyl methacrylate 27813-02-1 248-666-3 01-2119490226-37	1- < 3 %	Skin Sens. 1, H317 Eye Irrit. 2, H319		
Cumene hydroperoxide 80-15-9 201-254-7 01-2119475796-19	0,1- < 1 %	STOT RE 2, H373 Skin Corr. 1B, H314 Acute Tox. 2, H330 Aquatic Chronic 2, H411 Acute Tox. 4, H302 Acute Tox. 4, H312 Org. Perox. E, H242 STOT SE 3, H335	Eye Irrit. 2; H319; C 1 - < 3 % Skin Irrit. 2; H315; C 3 - < 10 % Eye Dam. 1; H318; C 3 - < 10 % STOT SE 3; H335; C >= 1 % Skin Corr. 1B; H314; C >= 10 % ===== dermal:ATE = 1.100 mg/kg	
maleic acid 110-16-7 203-742-5 01-2119431592-43 01-2119488705-25	0,1- < 1 %	Acute Tox. 4, H302 Eye Irrit. 2, H319 STOT SE 3, H335 Skin Irrit. 2, H315 Skin Sens. 1, H317 Acute Tox. 4, H312	Skin Sens. 1; H317; C >= 0,1 %	
Acetic acid, 2-phenylhydrazide 114-83-0 204-055-3 01-2120951382-56	0,1- < 1 %	Aquatic Acute 1, H400 Aquatic Chronic 1, H410 Acute Tox. 4, H302 Skin Sens. 1, H317 Carc. 2, H351	M acute = 1 M chronic = 1	
methacrylic acid 79-41-4 201-204-4 01-2119463884-26	0,1- < 1 %	Acute Tox. 4, H302 Acute Tox. 3, H311 Acute Tox. 4, H332 Skin Corr. 1A, H314 Eye Dam. 1, H318 STOT SE 3, H335	STOT SE 3; H335; C >= 1 % ===== dermal:ATE = 500 mg/kg inhalation:ATE = 3,19 mg/l;dust/mist	
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0 203-652-6 01-2119969287-21	0,1- < 1 %	Skin Sens. 1B, H317	dermal:ATE = > 5.000 mg/kg inhalation:ATE = 28,17 mg/l;dust/mist	
2-Propenoic acid, 2-methyl-, 2-(2-hydroxyethoxy)ethyl ester 2351-43-1	0,1- < 1 %	Eye Irrit. 2, H319 Skin Sens. 1, H317		

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If no ATE values are displayed, please refer to LD/LC50 values in Section 11.
For full text of the H - statements and other abbreviations see section 16 "Other information".

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:
Rinse with running water and soap.
Obtain medical attention if irritation persists.

Eye contact:
Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:
Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

SKIN: Rash, Urticaria.

RESPIRATORY: Irritation, coughing, shortness of breath, chest tightness.

SKIN: Redness, inflammation.

After eye contact: Corrosive, may cause permanent damage to eyes (impairment of vision).

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:
water, carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons:
High pressure waterjet

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO2) and nitrogen oxides (NOx) can be released.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Additional information:
In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Avoid contact with skin and eyes.
Wear protective equipment.
Ensure adequate ventilation.
Keep away from sources of ignition.

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6.2. Environmental precautions
Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up
Dispose of contaminated material as waste according to Section 13.
For small spills wipe up with paper towel and place in container for disposal.
For large spills absorb onto inert absorbent material and place in sealed container for disposal.

6.4. Reference to other sections
See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Avoid skin and eye contact.
See advice in section 8

Hygiene measures:
Wash hands before work breaks and after finishing work.
Do not eat, drink or smoke while working.
Good industrial hygiene practices should be observed.

7.2. Conditions for safe storage, including any incompatibilities
Ensure good ventilation/extraction.
Refer to Technical Data Sheet.
Keep container tightly sealed.

7.3. Specific end use(s)
Adhesive

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SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for
Ireland

Ingredient [Regulated substance]	ppm	mg/m³	Value type	Short term exposure limit category / Remarks	Regulatory list
Acrylic acid 79-10-7 [ACRYLIC ACID (PROP-2-ENOIC ACID)]	10	29	Time Weighted Average (TWA):	Indicative	ECTLV
Acrylic acid 79-10-7 [ACRYLIC ACID (PROP-2-ENOIC ACID)]	20	59	Short Term Exposure Limit (STEL):	Indicative	ECTLV
Acrylic acid 79-10-7 [ACRYLIC ACID]	10	29	Time Weighted Average (TWA):	Indicative OELV	IR_OEL
Acrylic acid 79-10-7 [Acrylic acid]	20	59	Short Term Exposure Limit (STEL):	1 minute Indicative OELV	IR_OEL
Methacrylic acid 79-41-4 [METHACRYLIC ACID]	20	70	Time Weighted Average (TWA):		IR_OEL
Methacrylic acid 79-41-4 [METHACRYLIC ACID]	40	140	Short Term Exposure Limit (STEL):	15 minutes	IR_OEL

Occupational Exposure Limits

Valid for
Great Britain

Ingredient [Regulated substance]	ppm	mg/m³	Value type	Short term exposure limit category / Remarks	Regulatory list
Acrylic acid 79-10-7 [ACRYLIC ACID]	10	29	Time Weighted Average (TWA):		EH40 WEL
Acrylic acid 79-10-7 [Acrylic acid]	20	59	Short Term Exposure Limit (STEL):	1 minute	EH40 WEL
methacrylic acid 79-41-4 [METHACRYLIC ACID]	20	72	Time Weighted Average (TWA):		EH40 WEL
methacrylic acid 79-41-4 [METHACRYLIC ACID]	40	143	Short Term Exposure Limit (STEL):	15 minutes	EH40 WEL

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Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	aqua (freshwater)		0,0019 mg/l				
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	aqua (marine water)		0,00019 mg/l				
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	aqua (intermittent releases)		0,019 mg/l				
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	sewage treatment plant (STP)		100 mg/l				
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	sediment (freshwater)				0,141 mg/kg		
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	sediment (marine water)				0,014 mg/kg		
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	Soil				0,027 mg/kg		
2-Hydroxyethyl methacrylate 868-77-9	aqua (freshwater)		0,482 mg/l				
2-Hydroxyethyl methacrylate 868-77-9	aqua (marine water)		0,048 mg/l				
2-Hydroxyethyl methacrylate 868-77-9	sewage treatment plant (STP)		10 mg/l				
2-Hydroxyethyl methacrylate 868-77-9	aqua (intermittent releases)		1 mg/l				
2-Hydroxyethyl methacrylate 868-77-9	sediment (freshwater)				1,98 mg/kg		
2-Hydroxyethyl methacrylate 868-77-9	sediment (marine water)				0,198 mg/kg		
2-Hydroxyethyl methacrylate 868-77-9	Soil				0,113 mg/kg		
2-Hydroxyethyl methacrylate 868-77-9	Predator						no potential for bioaccumulation
Acrylic acid 79-10-7	aqua (freshwater)		0,003 mg/l				
Acrylic acid 79-10-7	aqua (marine water)		0,0003 mg/l				
Acrylic acid 79-10-7	sewage treatment plant (STP)		0,9 mg/l				
Acrylic acid 79-10-7	sediment (freshwater)				0,0236 mg/kg		
Acrylic acid 79-10-7	sediment (marine water)				0,00236 mg/kg		
Acrylic acid 79-10-7	Soil				1 mg/kg		
Acrylic acid 79-10-7	oral				0,03 g/kg		
Acrylic acid 79-10-7	Air						no hazard identified
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	aqua (freshwater)		0,904 mg/l				
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	aqua (marine water)		0,0904 mg/l				
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	sewage treatment plant (STP)		10 mg/l				
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	aqua (intermittent releases)		0,972 mg/l				
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	sediment (freshwater)				4,13 mg/kg		

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Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	sediment (marine water)				0,413 mg/kg		
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	Soil				0,295 mg/kg		
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	Air						no hazard identified
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	Predator						no potential for bioaccumulation
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	aqua (freshwater)		0,0031 mg/l				
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	aqua (intermittent releases)		0,031 mg/l				
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	aqua (marine water)		0,00031 mg/l				
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	sewage treatment plant (STP)		0,35 mg/l				
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	sediment (freshwater)				0,023 mg/kg		
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	sediment (marine water)				0,0023 mg/kg		
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	Soil				0,0029 mg/kg		
methacrylic acid 79-41-4	aqua (freshwater)		0,82 mg/l				
methacrylic acid 79-41-4	Freshwater - intermittent		0,45 mg/l				
methacrylic acid 79-41-4	aqua (marine water)		0,082 mg/l				
methacrylic acid 79-41-4	sewage treatment plant (STP)		100 mg/l				
methacrylic acid 79-41-4	sediment (freshwater)				3,09 mg/kg		
methacrylic acid 79-41-4	sediment (marine water)				0,309 mg/kg		
methacrylic acid 79-41-4	Soil				0,137 mg/kg		
methacrylic acid 79-41-4	Predator						no potential for bioaccumulation
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	aqua (freshwater)		0,164 mg/l				
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	aqua (marine water)		0,0164 mg/l				
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	sewage treatment plant (STP)		10 mg/l				
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	aqua (intermittent releases)		0,164 mg/l				
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	sediment (freshwater)				1,85 mg/kg		
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	sediment (marine water)				0,185 mg/kg		
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	Soil				0,274 mg/kg		
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	Air						no hazard identified
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	Predator						no potential for bioaccumulation

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Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	Workers	inhalation	Long term exposure - systemic effects		16,45 mg/m3	
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	Workers	dermal	Long term exposure - systemic effects		46,7 mg/kg	
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	General population	inhalation	Long term exposure - systemic effects		2,9 mg/m3	
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	General population	dermal	Long term exposure - systemic effects		1,67 mg/kg	
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	General population	oral	Long term exposure - systemic effects		1,67 mg/kg	
2-Hydroxyethyl methacrylate 868-77-9	Workers	dermal	Long term exposure - systemic effects		1,3 mg/kg	no potential for bioaccumulation
2-Hydroxyethyl methacrylate 868-77-9	Workers	Inhalation	Long term exposure - systemic effects		4,9 mg/m3	no potential for bioaccumulation
2-Hydroxyethyl methacrylate 868-77-9	General population	dermal	Long term exposure - systemic effects		0,83 mg/kg	no potential for bioaccumulation
2-Hydroxyethyl methacrylate 868-77-9	General population	Inhalation	Long term exposure - systemic effects		2,9 mg/m3	no potential for bioaccumulation
2-Hydroxyethyl methacrylate 868-77-9	General population	oral	Long term exposure - systemic effects		0,83 mg/kg	no potential for bioaccumulation
Acrylic acid 79-10-7	Workers	inhalation	Long term exposure - local effects		30 mg/m3	no hazard identified
Acrylic acid 79-10-7	Workers	inhalation	Acute/short term exposure - local effects		30 mg/m3	no hazard identified
Acrylic acid 79-10-7	Workers	dermal	Acute/short term exposure - local effects		1 mg/cm2	no hazard identified
Acrylic acid 79-10-7	General population	dermal	Acute/short term exposure - local effects		1 mg/cm2	no hazard identified
Acrylic acid 79-10-7	General population	inhalation	Acute/short term exposure - local effects		3,6 mg/m3	no hazard identified
Acrylic acid 79-10-7	General population	inhalation	Long term exposure - local effects		3,6 mg/m3	no hazard identified
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	Workers	dermal	Long term exposure - systemic effects		4,2 mg/kg	no hazard identified
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	Workers	Inhalation	Long term exposure - systemic effects		14,7 mg/m3	no hazard identified
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	General population	dermal	Long term exposure - systemic effects		2,5 mg/kg	no hazard identified
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	General population	Inhalation	Long term exposure - systemic effects		8,8 mg/m3	no hazard identified
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	General population	oral	Long term exposure - systemic effects		2,5 mg/kg	no hazard identified
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	Workers	inhalation	Long term exposure - systemic effects		6 mg/m3	
Maleic acid 110-16-7	Workers	dermal	Acute/short term exposure - local			

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			effects			
Maleic acid 110-16-7	Workers	dermal	Long term exposure - local effects			
Maleic acid 110-16-7	Workers	dermal	Acute/short term exposure - systemic effects			
Maleic acid 110-16-7	Workers	dermal	Long term exposure - systemic effects			
Maleic acid 110-16-7	Workers	inhalation	Acute/short term exposure - local effects			
Maleic acid 110-16-7	Workers	inhalation	Long term exposure - systemic effects		0,987 mg/m3	
Maleic acid 110-16-7	Workers	inhalation	Long term exposure - local effects			
methacrylic acid 79-41-4	Workers	Inhalation	Long term exposure - local effects		88 mg/m3	no potential for bioaccumulation
methacrylic acid 79-41-4	Workers	Inhalation	Long term exposure - systemic effects		29,6 mg/m3	no potential for bioaccumulation
methacrylic acid 79-41-4	Workers	dermal	Long term exposure - systemic effects		4,25 mg/kg	no potential for bioaccumulation
methacrylic acid 79-41-4	General population	Inhalation	Long term exposure - local effects		6,55 mg/m3	no potential for bioaccumulation
methacrylic acid 79-41-4	General population	Inhalation	Long term exposure - systemic effects		6,3 mg/m3	no potential for bioaccumulation
methacrylic acid 79-41-4	General population	dermal	Long term exposure - systemic effects		2,55 mg/kg	no potential for bioaccumulation
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	Workers	inhalation	Long term exposure - systemic effects		48,5 mg/m3	no hazard identified
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	Workers	dermal	Long term exposure - systemic effects		13,9 mg/kg	no hazard identified
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	General population	inhalation	Long term exposure - systemic effects		14,5 mg/m3	no hazard identified
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	General population	dermal	Long term exposure - systemic effects		8,33 mg/kg	no hazard identified
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	General population	oral	Long term exposure - systemic effects		8,33 mg/kg	no hazard identified

Biological Exposure Indices:
None

8.2. Exposure controls:

Engineering controls:
Ensure good ventilation/extraction.

Respiratory protection:
Ensure adequate ventilation.
An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area
Filter type: A (EN 14387)

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Hand protection:
Chemical-resistant protective gloves (EN 374).
Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):
nitrile rubber (NBR; >= 0.4 mm thickness)
Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):
nitrile rubber (NBR; >= 0.4 mm thickness)
This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:
Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.
Protective eye equipment should conform to EN166.

Skin protection:
Wear suitable protective clothing.
Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:
The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions.
Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Delivery form	liquid
Colour	Green
Odor	Acrylic
Physical state	liquid
Melting point	Not applicable, Product is a liquid
Solidification temperature	< -30 °C (< -22 °F)
Initial boiling point	> 150 °C (> 302 °F)None
Flammability	The product is not flammable.
Explosive limits	Not applicable, The product is not flammable.
Flash point	> 100 °C (> 212 °F)
Auto-ignition temperature	Not applicable, The product is not flammable.
Decomposition temperature	Not applicable, Substance/mixture is not self-reactive, no organic peroxide and does not decompose under foreseen conditions of use
pH	Not applicable, Product is non-polar/aprotic.
Viscosity (kinematic) (40 °C (104 °F);)	> 20,5 mm2/s
Viscosity, dynamic ()	450 - 550 mPa.s no method / method unknown
Solubility (qualitative) (Solvent: Acetone)	Soluble
Solubility (qualitative) (20 °C (68 °F); Solvent: Water)	Slight
Partition coefficient: n-octanol/water	Not applicable Mixture
Vapour pressure (26 °C (78.8 °F))	< 5 mm hg
Vapour pressure (20 °C (68 °F))	< 0,13 mbar
Density (20 °C (68 °F))	1,1 g/cm3 no method / method unknown
Relative vapour density: (20 °C)	> 1
Particle characteristics	Not applicable Product is a liquid

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9.2. Other information

Other information not applicable for this product

SECTION 10: Stability and reactivity

10.1. Reactivity
Reacts with strong oxidants.
Acids.
Reducing agents.
Strong bases.

10.2. Chemical stability
Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions
See section reactivity

10.4. Conditions to avoid
Stable under normal conditions of storage and use.

10.5. Incompatible materials
See section reactivity.

10.6. Hazardous decomposition products
carbon oxides.
Hydrocarbons
nitrogen oxides
Rapid polymerisation may generate excessive heat and pressure.

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SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Value type	Value	Species	Method
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	LD0	> 5.000 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	LD50	> 5.000 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
2-Hydroxyethyl methacrylate 868-77-9	LD50	5.564 mg/kg	rat	FDA Guideline
Acrylic acid 79-10-7	LD50	1.500 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)
Hydroxypropyl methacrylate 27813-02-1	LD50	> 2.000 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
Cumene hydroperoxide 80-15-9	LD50	382 mg/kg	rat	other guideline:
maleic acid 110-16-7	LD50	708 mg/kg	rat	not specified
Acetic acid, 2-phenylhydrazide 114-83-0	LD50	310 mg/kg	rat	OECD Guideline 425 (Acute Oral Toxicity: Up-and-Down Procedure)
methacrylic acid 79-41-4	LD50	1.320 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	LD50	10.837 mg/kg	rat	not specified
2-Propenoic acid, 2-methyl-, 2-(2-hydroxyethoxy)ethyl ester 2351-43-1	LD50	5.564 mg/kg	rat	FDA Guideline

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Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Value type	Value	Species	Method
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	LD0	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
2-Hydroxyethyl methacrylate 868-77-9	LD50	> 5.000 mg/kg	rabbit	not specified
Acrylic acid 79-10-7	Acute toxicity estimate (ATE)	1.100 mg/kg		Expert judgement
Hydroxypropyl methacrylate 27813-02-1	LD50	> 5.000 mg/kg	rabbit	not specified
Cumene hydroperoxide 80-15-9	Acute toxicity estimate (ATE)	1.100 mg/kg		Expert judgement
maleic acid 110-16-7	LD50	1.560 mg/kg	rabbit	not specified
methacrylic acid 79-41-4	LD50	500 - 1.000 mg/kg	rabbit	Dermal Toxicity Screening
methacrylic acid 79-41-4	Acute toxicity estimate (ATE)	500 mg/kg		Expert judgement
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	Acute toxicity estimate (ATE)	> 5.000 mg/kg		Expert judgement
2-Propenoic acid, 2-methyl-, 2-(2-hydroxyethoxy)ethyl ester 2351-43-1	LD50	> 5.000 mg/kg	rabbit	not specified

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Acute inhalative toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Value type	Value	Test atmosphere	Exposure time	Species	Method
Acrylic acid 79-10-7	LC0	5,1 mg/l	vapour	4 h	rat	equivalent or similar to OECD Guideline 403 (Acute Inhalation Toxicity)
Acrylic acid 79-10-7	Acute toxicity estimate (ATE)	11 mg/l	vapour			Expert judgement
Cumene hydroperoxide 80-15-9	LC50	1,370 mg/l	vapour	4 h	rat	not specified
methacrylic acid 79-41-4	LC50	3,19 - 6,5 mg/l	dust/mist	4 h	rat	equivalent or similar to OECD Guideline 403 (Acute Inhalation Toxicity)
methacrylic acid 79-41-4	Acute toxicity estimate (ATE)	3,19 mg/l	dust/mist			Expert judgement
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	Acute toxicity estimate (ATE)	28,17 mg/l	dust/mist			Expert judgement

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
2-Hydroxyethyl methacrylate 868-77-9	slightly irritating	24 h	rabbit	Draize Test
Acrylic acid 79-10-7	Sub-Category 1A (corrosive)	3 min	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Hydroxypropyl methacrylate 27813-02-1	not irritating	24 h	rabbit	Draize Test
Cumene hydroperoxide 80-15-9	corrosive		rabbit	Draize Test
maleic acid 110-16-7	irritating	24 h	human	Patch Test
Acetic acid, 2-phenylhydrazide 114-83-0	not corrosive		Human, EpiSkinTM (SM), Reconstructed Human Epidermis (RHE)	OECD Guideline 431 (In Vitro Skin Corrosion: Reconstructed Human Epidermis (RHE) Test Method)
Acetic acid, 2-phenylhydrazide 114-83-0	not irritating		Human, EpiSkinTM (SM), Reconstructed Human Epidermis (RHE)	OECD Guideline 439 (In Vitro Skin Irritation: Reconstructed Human Epidermis (RHE) Test Method)
methacrylic acid 79-41-4	corrosive	3 min	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	not irritating	24 h	rabbit	Draize Test
2-Propenoic acid, 2-methyl-, 2-(2-hydroxyethoxy)ethyl ester 2351-43-1	not irritating	24 h	rabbit	Draize Test

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Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
2-Hydroxyethyl methacrylate 868-77-9	Category 2B (mildly irritating to eyes)		rabbit	Draize Test
Acrylic acid 79-10-7	Category 1 (irreversible effects on the eye)		rabbit	BASF Test
Hydroxypropyl methacrylate 27813-02-1	Category 2B (mildly irritating to eyes)		rabbit	Draize Test
maleic acid 110-16-7	highly irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Acetic acid, 2-phenylhydrazide 114-83-0	not irritating		Chicken, eye, isolated	OECD Guideline 438 (Isolated Chicken Eye Test Method)
methacrylic acid 79-41-4	corrosive		rabbit	Draize Test
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
2-Propenoic acid, 2-methyl-, 2-(2-hydroxyethoxy)ethyl ester 2351-43-1	irritating		rabbit	Draize Test

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Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
2-Hydroxyethyl methacrylate 868-77-9	not sensitising	Buehler test	guinea pig	Buehler test
2-Hydroxyethyl methacrylate 868-77-9	sensitising	Guinea pig maximisation test	guinea pig	Magnusson and Kligman Method
Acrylic acid 79-10-7	not sensitising	Freund's complete adjuvant test	guinea pig	Klecak Method
Acrylic acid 79-10-7	not sensitising	Split adjuvant test	guinea pig	Maguire Method
Hydroxypropyl methacrylate 27813-02-1	sensitising		human	not specified
Hydroxypropyl methacrylate 27813-02-1	sensitising	Guinea pig maximisation test	guinea pig	not specified
maleic acid 110-16-7	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
maleic acid 110-16-7	sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
Acetic acid, 2-phenylhydrazide 114-83-0	positive	Direct peptide reactivity assay (DPRA)	cysteine and lysine, in chemico test	OECD Guideline 442C (Direct Peptide Reactivity Assay (DPRA))
Acetic acid, 2-phenylhydrazide 114-83-0	positive	Activation of keratinocytes	human keratinocytes, in vitro test	OECD Guideline 442D (ARE-Nrf2 Luciferase Test Method)
Acetic acid, 2-phenylhydrazide 114-83-0	positive	activation of dendritic cells	human monocytes, in vitro test	OECD Guideline 442E (H-CLAT: Human Cell Line Activation Test)
methacrylic acid 79-41-4	not sensitising	Buehler test	guinea pig	equivalent or similar to OECD Guideline 406 (Skin Sensitisation)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)

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Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
2-Hydroxyethyl methacrylate 868-77-9	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
2-Hydroxyethyl methacrylate 868-77-9	positive	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
2-Hydroxyethyl methacrylate 868-77-9	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Acrylic acid 79-10-7	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		equivalent or similar to OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Acrylic acid 79-10-7	negative	mammalian cell gene mutation assay	with and without		equivalent or similar to OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Acrylic acid 79-10-7	negative	DNA damage and repair assay, unscheduled DNA synthesis in mammalian cells in vitro	without		equivalent or similar to OECD Guideline 482 (Genetic Toxicology: DNA Damage and Repair, Unscheduled DNA Synthesis in Mammalian Cells
Hydroxypropyl methacrylate 27813-02-1	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Hydroxypropyl methacrylate 27813-02-1	positive	in vitro mammalian chromosome aberration test	with and without		Chromosome Aberration Test
Hydroxypropyl methacrylate 27813-02-1	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Cumene hydroperoxide 80-15-9	positive	bacterial reverse mutation assay (e.g Ames test)	without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
maleic acid 110-16-7	negative	bacterial reverse mutation assay (e.g Ames test)	no data		Ames Test
maleic acid 110-16-7	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Acetic acid, 2-phenylhydrazide 114-83-0	positive	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Acetic acid, 2-phenylhydrazide 114-83-0	negative	in vitro mammalian cell micronucleus test	with and without		OECD Guideline 487 (In vitro Mammalian Cell Micronucleus Test)
methacrylic acid 79-41-4	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		equivalent or similar to OECD Guideline 471 (Bacterial Reverse Mutation Assay)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	negative	in vitro mammalian cell micronucleus test	with and without		OECD Guideline 487 (In vitro Mammalian Cell Micronucleus Test)

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Carcinogenicity

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
2-Hydroxyethyl methacrylate 868-77-9	not carcinogenic	inhalation	2 y 6 h/d, 5 d/w	rat	female	equivalent or similar OECD Guideline 451 (Carcinogenicity Studies)
2-Hydroxyethyl methacrylate 868-77-9	not carcinogenic	inhalation	2 y 6 h/d, 5 d/w	rat	male	equivalent or similar OECD Guideline 451 (Carcinogenicity Studies)
Acrylic acid 79-10-7	not carcinogenic	oral: drinking water	26 - 28 m continuously	rat	male/female	OECD Guideline 451 (Carcinogenicity Studies)
Acrylic acid 79-10-7	not carcinogenic	dermal	21 m 3 times/w	mouse	male/female	not specified
Hydroxypropyl methacrylate 27813-02-1	not carcinogenic	inhalation	2 y 6 h/d, 5 d/w	rat	male	equivalent or similar OECD Guideline 451 (Carcinogenicity Studies)
maleic acid 110-16-7	not carcinogenic	oral: feed	2 y daily	rat	male/female	OECD Guideline 451 (Carcinogenicity Studies)
Acetic acid, 2-phenylhydrazide 114-83-0	carcinogenic	oral: drinking water	continuous	mouse	male/female	not specified
methacrylic acid 79-41-4	not carcinogenic	inhalation	2 y	mouse	male/female	OECD Guideline 451 (Carcinogenicity Studies)

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Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
2-Hydroxyethyl methacrylate 868-77-9	NOAEL P >= 1.000 mg/kg NOAEL F1 >= 1.000 mg/kg	screening	oral: gavage	rat	equivalent or similar to OECD Guideline 422 (Combined Repeated Dose Toxicity Study)
Acrylic acid 79-10-7	NOAEL P 83 mg/kg NOAEL F1 250 mg/kg	one-generation study	oral: drinking water	rat	equivalent or similar to OECD Guideline 415 (One-Generation Reproduction Toxicity Study)
Acrylic acid 79-10-7	NOAEL P 240 mg/kg NOAEL F1 53 mg/kg NOAEL F2 53 mg/kg	two-generation study	oral: drinking water	rat	OECD Guideline 416 (Two-Generation Reproduction Toxicity Study)
Hydroxypropyl methacrylate 27813-02-1	NOAEL P 300 mg/kg NOAEL F1 1.000 mg/kg	screening	oral: gavage	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
Hydroxypropyl methacrylate 27813-02-1	NOAEL P 400 mg/kg NOAEL F1 400 mg/kg	two-generation study	oral: gavage	rat	OECD Guideline 416 (Two-Generation Reproduction Toxicity Study)
maleic acid 110-16-7	NOAEL F1 150 mg/kg NOAEL F2 55 mg/kg	Two generation study	oral: gavage	rat	OECD Guideline 416 (Two-Generation Reproduction Toxicity Study)
methacrylic acid 79-41-4	NOAEL P 50 mg/kg NOAEL F1 400 mg/kg NOAEL F2 400 mg/kg	Two generation study	oral: gavage	rat	OECD Guideline 416 (Two-Generation Reproduction Toxicity Study)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	NOAEL P 1.000 mg/kg NOAEL F1 1.000 mg/kg		oral: gavage	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)

STOT-single exposure:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Assessment	Route of exposure	Target Organs	Remarks
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	May cause respiratory irritation.			
Acrylic acid 79-10-7	May cause respiratory irritation.			
Cumene hydroperoxide 80-15-9	May cause respiratory irritation.			
maleic acid 110-16-7	May cause respiratory irritation.			
methacrylic acid 79-41-4	May cause respiratory irritation.			

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STOT-repeated exposure:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	NOAEL 1.000 mg/kg	oral: gavage	28 d	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
2-Hydroxyethyl methacrylate 868-77-9	NOAEL 100 mg/kg	oral: gavage	49 d	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
2-Hydroxyethyl methacrylate 868-77-9	NOAEL 0,352 mg/l	inhalation	90 d	rat	OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day)
Acrylic acid 79-10-7	NOAEL 40 mg/kg	oral: drinking water	12 Months	rat	equivalent or similar to OECD Guideline 452 (Chronic Toxicity Studies)
Acrylic acid 79-10-7	NOAEL 0,015 mg/l	inhalation: vapour	90 d	mouse	equivalent or similar to OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day)
Hydroxypropyl methacrylate 27813-02-1	NOAEL 300 mg/kg	oral: gavage	49 d	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
Hydroxypropyl methacrylate 27813-02-1	NOAEL 0,352 mg/l	inhalation	90 d	rat	OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day)
Cumene hydroperoxide 80-15-9		inhalation: aerosol	6 h/d 5 d/w	rat	not specified
maleic acid 110-16-7	NOAEL >= 40 mg/kg	oral: feed	90 d	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
methacrylic acid 79-41-4		inhalation	90 d 6 h/d, 5 d/w	rat	OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	NOAEL 1.000 mg/kg	oral: gavage		rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)

Aspiration hazard:

No data available.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

No substance data available.

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No data available.

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SECTION 12: Ecological information

General ecological information:
Do not empty into drains / surface water / ground water.

12.1. Toxicity

Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	LC50	1,9 mg/l	96 h	Brachydanio rerio (new name: Danio rerio)	OECD Guideline 203 (Fish, Acute Toxicity Test)
2-Hydroxyethyl methacrylate 868-77-9	LC50	> 100 mg/l	96 h	Oryzias latipes	OECD Guideline 203 (Fish, Acute Toxicity Test)
Acrylic acid 79-10-7	LC50	27 mg/l	96 h	Salmo gairdneri (new name: Oncorhynchus mykiss)	EPA OTS 797.1400 (Fish Acute Toxicity Test)
Acrylic acid 79-10-7	NOEC	>= 10,1 mg/l	45 d	Oryzias latipes	OECD Guideline 210 (fish early life stage toxicity test)
Hydroxypropyl methacrylate 27813-02-1	LC50	493 mg/l	48 h	Leuciscus idus melanotus	DIN 38412-15
Cumene hydroperoxide 80-15-9	LC50	3,9 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
maleic acid 110-16-7	LC50	> 245 mg/l	48 h	Leuciscus idus	DIN 38412-15
methacrylic acid 79-41-4	LC50	85 mg/l	96 h	Salmo gairdneri (new name: Oncorhynchus mykiss)	EPA OTS 797.1400 (Fish Acute Toxicity Test)
methacrylic acid 79-41-4	NOEC	10 mg/l	35 d	Danio rerio	OECD Guideline 210 (fish early life stage toxicity test)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	LC50	16,4 mg/l	96 h	Danio rerio	OECD Guideline 203 (Fish, Acute Toxicity Test)
2-Propenoic acid, 2-methyl-, 2-(2-hydroxyethoxy)ethyl ester 2351-43-1	LC50	> 100 mg/l	96 h	Oryzias latipes	OECD Guideline 203 (Fish, Acute Toxicity Test)

Toxicity (aquatic invertebrates):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	EC50	14,43 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
2-Hydroxyethyl methacrylate 868-77-9	EC50	380 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Acrylic acid 79-10-7	EC50	95 mg/l	48 h	Daphnia magna	EPA OTS 797.1300 (Aquatic Invertebrate Acute Toxicity Test, Freshwater Daphnids)
Hydroxypropyl methacrylate 27813-02-1	EC50	> 143 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Cumene hydroperoxide 80-15-9	EC50	18,84 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
maleic acid 110-16-7	EC50	42,81 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

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Acetic acid, 2-phenylhydrazide 114-83-0	EC50	1,1 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
methacrylic acid 79-41-4	EC50	> 130 mg/l	48 h	Daphnia magna	EPA OTS 797.1300 (Aquatic Invertebrate Acute Toxicity Test, Freshwater Daphnids)
2-Propenoic acid, 2-methyl-, 2-(2-hydroxyethoxy)ethyl ester 2351-43-1	EC50	380 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

Chronic toxicity (aquatic invertebrates):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances **CAS-No.**	**Value type**	**Value**	**Exposure time**	**Species**	**Method**
2-Hydroxyethyl methacrylate 868-77-9	NOEC	24,1 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
Acrylic acid 79-10-7	NOEC	19 mg/l	21 d	Daphnia magna	EPA OTS 797.1330 (Daphnid Chronic Toxicity Test)
Hydroxypropyl methacrylate 27813-02-1	NOEC	45,2 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
maleic acid 110-16-7	NOEC	10 mg/l	21 d	Daphnia magna	other guideline:
methacrylic acid 79-41-4	NOEC	53 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	NOEC	32 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
2-Propenoic acid, 2-methyl-, 2-(2-hydroxyethoxy)ethyl ester 2351-43-1	NOEC	24,1 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

Toxicity (Algae):

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The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	EC10	0,43 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
2-Hydroxyethyl methacrylate 868-77-9	EC50	345 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
2-Hydroxyethyl methacrylate 868-77-9	NOEC	160 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Acrylic acid 79-10-7	EC10	0,03 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	EU Method C.3 (Algal Inhibition test)
Acrylic acid 79-10-7	EC50	0,13 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	EU Method C.3 (Algal Inhibition test)
Hydroxypropyl methacrylate 27813-02-1	EC50	> 97,2 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Hydroxypropyl methacrylate 27813-02-1	NOEC	> 97,2 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Cumene hydroperoxide 80-15-9	EC50	3,1 mg/l	72 h	Desmodesmus subspicatus (reported as Scenedesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Cumene hydroperoxide 80-15-9	NOEC	1 mg/l	72 h	Desmodesmus subspicatus (reported as Scenedesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
maleic acid 110-16-7	EC50	74,35 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
maleic acid 110-16-7	EC10	11,8 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Acetic acid, 2-phenylhydrazide 114-83-0	EC50	0,258 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Acetic acid, 2-phenylhydrazide 114-83-0	NOEC	0,012 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
methacrylic acid 79-41-4	NOEC	8,2 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
methacrylic acid 79-41-4	EC50	45 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	EC50	> 100 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	NOEC	18,6 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
2-Propenoic acid, 2-methyl-, 2-(2-hydroxyethoxy)ethyl ester 2351-43-1	EC50	836 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
2-Propenoic acid, 2-methyl-, 2-(2-hydroxyethoxy)ethyl ester 2351-43-1	NOEC	400 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)

Toxicity (microorganisms):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
2-Hydroxyethyl methacrylate 868-77-9	EC0	> 3.000 mg/l	16 h	Pseudomonas fluorescens	other guideline:
Acrylic acid	EC20	900 mg/l	30 min	activated sludge, domestic	ISO 8192 (Test for

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79-10-7					Inhibition of Oxygen Consumption by Activated Sludge)
Hydroxypropyl methacrylate 27813-02-1	EC10	1.140 mg/l	16 h		not specified
Cumene hydroperoxide 80-15-9	EC10	70 mg/l	30 min	not specified	not specified
maleic acid 110-16-7	EC10	44,6 mg/l	18 h	Pseudomonas putida	DIN 38412, part 8 (Pseudomonas Zellvermehrungshemm-Test)
methacrylic acid 79-41-4	EC10	100 mg/l	17 h	Pseudomonas putida	DIN 38412, part 8 (Pseudomonas Zellvermehrungshemm-Test)

12.2. Persistence and degradability

Biodegradability (Screening Tests):
The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	not readily biodegradable.	aerobic	16,8 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
2-Hydroxyethyl methacrylate 868-77-9	readily biodegradable	aerobic	92 - 100 %	14 d	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I))
Acrylic acid 79-10-7	inherently biodegradable	aerobic	100 %	28 d	OECD Guideline 302 B (Inherent biodegradability: Zahn-Wellens/EMPA Test)
Acrylic acid 79-10-7	readily biodegradable	aerobic	81 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
Hydroxypropyl methacrylate 27813-02-1	readily biodegradable	aerobic	94,2 %	28 d	OECD Guideline 301 E (Ready biodegradability: Modified OECD Screening Test)
Cumene hydroperoxide 80-15-9	not readily biodegradable.	aerobic	3 %	28 d	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
maleic acid 110-16-7	readily biodegradable	aerobic	97,08 %	28 d	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
Acetic acid, 2-phenylhydrazide 114-83-0	not readily biodegradable.	aerobic	39 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
methacrylic acid 79-41-4	readily biodegradable	aerobic	86 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
methacrylic acid 79-41-4	inherently biodegradable	aerobic	100 %	14 d	OECD Guideline 302 B (Inherent biodegradability: Zahn-Wellens/EMPA Test)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	readily biodegradable	aerobic	85 %	28 d	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
2-Propenoic acid, 2-methyl-, 2-(2-hydroxyethoxy)ethyl ester 2351-43-1	readily biodegradable	aerobic	92 - 100 %	14 d	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I))

No substance data available.

(Bio)degradability (Simulation Tests):
No data available.

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12.3. Bioaccumulative potential

Partition Coefficient (octanol/water)
The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	LogPow	Temperature	Method
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	5,25	20 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
2-Hydroxyethyl methacrylate 868-77-9	0,42	25 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
Acrylic acid 79-10-7	0,46	25 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
Hydroxypropyl methacrylate 27813-02-1	0,97	20 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
Cumene hydroperoxide 80-15-9	1,6	25 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
maleic acid 110-16-7	-1,3	20 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
Acetic acid, 2-phenylhydrazide 114-83-0	0,74		QSAR (Quantitative Structure Activity Relationship)
methacrylic acid 79-41-4	0,93	22 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	2,3		OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
2-Propenoic acid, 2-methyl-, 2-(2-hydroxyethoxy)ethyl ester 2351-43-1	0,03	25 °C	QSAR (Quantitative Structure Activity Relationship)

Bioconcentration factor (BCF)
The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Bioconcentration factor (BCF)	Exposure time	Temperature	Species	Method
2-Hydroxyethyl methacrylate 868-77-9	3,16				QSAR (Quantitative Structure Activity Relationship)
Acrylic acid 79-10-7	3,16				QSAR (Quantitative Structure Activity Relationship)
Cumene hydroperoxide 80-15-9	9,1			calculation	OECD Guideline 305 (Bioconcentration: Flow-through Fish Test)

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12.4. Mobility in soil

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	LogKoc	pH	Method
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	3,19		QSAR (Quantitative Structure Activity Relationship)
2-Hydroxyethyl methacrylate 868-77-9	0,164		QSAR (Quantitative Structure Activity Relationship)
Hydroxypropyl methacrylate 27813-02-1	0,985		QSAR (Quantitative Structure Activity Relationship)
Cumene hydroperoxide 80-15-9	1,6		OECD Guideline 121 (OECD 121: Estimation of the Koc on Soil and on Sewage Sludge using HPLC)

12.5. Results of PBT / vPvB / PMT / vPvM assessment

PBT/vPvB
This mixture does not contain any substances that are assessed to be a PBT or vPvB.
Based on available data, the classification criteria are not met.

PMT/vPvM
This mixture does not contain any substances that are assessed to be a PMT or vPvM.
Based on available data, the classification criteria are not met.

12.6. Endocrine disrupting properties

No substance data available.

No data available.

12.7. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:
Do not empty into drains / surface water / ground water.
Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:
After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code
08 04 09* waste adhesives and sealants containing organic solvents and other dangerous substances
The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

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SECTION 14: Transport information

14.1. UN number or ID number

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

14.2. UN proper shipping name

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

14.3. Transport hazard class(es)

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

14.4. Packing group

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

14.5. Environmental hazards

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

14.6. Special precautions for user

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

14.7. Maritime transport in bulk according to IMO instruments

not applicable

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SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Ozone Depleting Substance (ODS) (Regulation (EC) No 2024/590):	Not applicable
Prior Informed Consent (PIC) (Regulation (EU) No 649/2012):	Not applicable
Persistent organic pollutants (Regulation (EU) 2019/1021):	Not applicable

VOC content (2010/75/EC)	< 3 %
Seveso III (2012/18/EU):	Not applicable

15.2. Chemical safety assessment

A chemical safety assessment has been carried out.

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SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text
of all abbreviations indicated by codes in this safety data sheet are as follows:

H226 Flammable liquid and vapour.
H242 Heating may cause a fire.
H302 Harmful if swallowed.
H311 Toxic in contact with skin.
H312 Harmful in contact with skin.
H314 Causes severe skin burns and eye damage.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H319 Causes serious eye irritation.
H330 Fatal if inhaled.
H332 Harmful if inhaled.
H335 May cause respiratory irritation.
H351 Suspected of causing cancer.
H373 May cause damage to organs through prolonged or repeated exposure.
H400 Very toxic to aquatic life.
H410 Very toxic to aquatic life with long lasting effects.
H411 Toxic to aquatic life with long lasting effects.

Abbreviations and acronyms:

ADG(-Code): Australian Dangerous Goods (Code)
ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR : European Agreement concerning the International Carriage of Dangerous Goods by Road
ASTM: American Society for Testing and Materials
ATE: acute toxicity estimate
AS: Australian Standard
AwSV: Ordinance on Installations for the Handling of Substances Hazardous to Water
CAS: Chemical Abstract Service
CLP: Regulation (EC) No 1272/2008
CMR: cancerogenic, mutagenic or reprotoxic
DIN: German Institute for Standardization
ECx: Effective concentration (x% effective level)
ECHA: European Chemicals Agency
EC-Nummer: Substance number in the EU-inventories EINECS/ELINCS
ECTLV: European community threshold limit value
ED:Substance identified as having endocrine disrupting properties
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
EN : European Standard
ENCS: Japanese chemical inventory
EPA: US Environmental Protection Agency
EU: European Union
EU EXPLD1: Substance listed in Annex I, Reg (EC) No. 2019/1148
EU EXPLD2: Substance listed in Annex II, Reg (EC) No. 2019/1148
EWC: European Waste Catalogue
GHS: Globally Harmonised System for Classification and Labelling of Chemicals
GLP: Good Laboratory Practice
HSNO: Hazardous Substances and New Organisms
IARC: International Agency for Research of Cancer
IATA: International Air Transport Association
IBC-Code: International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk
IC50: half maximal inhibitory concentration
ICAO: International Civil Aviation Organization
IMDG-Code: International Maritime Code for Dangerous Goods
IMO: International Maritime Organization
ISO: International Standardization Organisation
LC50: Median lethal concentration
LD50: Median lethal dose
MARPOL: International Convention for the Prevention of Marine Pollution from Ships
n.o.s.: not otherwise specified

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NO(A)EC: No (adverse) effect concentration
NO(A)EL: No (adverse) effect level
NZS: New Zealand Standard
OECD: Organisation for Economic Co-operation and Development
OEL: Occupational Exposure Limit
OPPT: US EPA Office of Pollution Prevention and Toxics
OPPTS: US EPA Office of Prevention, Pesticides and Toxic Substances
PBT: Persistent, bioaccumulative, toxic
PMT: Persistent, mobile and toxic
(Q)SAR: (Quantitative) structure–activity relationship
REACH: Regulation (EC) No. 1907/2006
RID: Regulations concerning the International Transport of Dangerous Goods by Rail
SADT: Self Accelerating Decomposition Temperature
SDS: Safety Data Sheet
STOT: Specific Target Organ Toxicity
STOT SE: Specific Target Organ Toxicity - single exposure
STOT RE: Specific Target Organ Toxicity - repeated exposure
SUSMP: Standard for the Uniform Scheduling of Medicines and Poisons
SVHC: Substance of very high concern (REACH Candidate List)
TRGS: German Technical Rules for hazardous substances
UN: United Nations
VOC: Volatile Organic Compound
814.018 VOC Reg CH: Swiss Ordinance 814.018 on the Incentive Tax on Volatile Organic Compounds
vPvB: Very persistent, very bioaccumulative
vPvM: Very persistent and very mobile
VwVwS: Administrative Regulation on Substances Hazardous to Waters
WGK: Water hazard class

Further information:

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