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Safety Data Sheet

Revision Number: 010.0

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1. IDENTIFICATION

Product name: LOCTITE RC 635 50ML
Product type/ Recommended use: Anaerobic Adhesive
Restriction of Use: None identified
Company address:
Henkel Corporation
One Henkel Way
Rocky Hill, Connecticut 06067

IDH number: 135516
Item number: 63531

Region: United States
Contact information:
Telephone: +1 (860) 571-5100
MEDICAL EMERGENCY Phone: Poison Control Center
1-877-671-4608 (toll free) or 1-303-592-1711
TRANSPORT EMERGENCY Phone: CHEMTREC
1-800-424-9300 (toll free) or 1-703-527-3887
MEDICAL EMERGENCY Phone: Poison Control Center
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1-800-424-9300 (toll free) or 1-703-527-3887
Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW	
DANGER:	H314 - CAUSES SEVERE SKIN BURNS AND EYE DAMAGE. H317 - MAY CAUSE AN ALLERGIC SKIN REACTION. H373 - MAY CAUSE DAMAGE TO ORGANS THROUGH PROLONGED OR REPEATED EXPOSURE.

HAZARD CLASS	HAZARD CATEGORY
SKIN CORROSION	1
SERIOUS EYE DAMAGE	1
SKIN SENSITIZATION	1
SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE	2

PICTOGRAM(S)



Precautionary Statements

Prevention:
P260 - Do not breathe vapors, mist, or spray.
P264 - Wash affected area thoroughly after handling.
P272 - Contaminated work clothing should not be allowed out of the workplace.
P280 - Wear protective gloves, clothing, eye and face protection.

Response:
P301+P330+P331 - IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing.
P304+P340+P310 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P314 - Get medical attention if you feel unwell.
P333+P313 - If skin irritation or rash occurs: Get medical attention.
P362+P364 - Take off contaminated clothing and wash it before reuse.

Storage:
P405 - Store locked up.

Disposal:
P501 - Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

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Other hazards Not available.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Weight %*
Hydroxyalkyl methacrylate	27813-02-1	30 - 60
Acrylic acid	79-10-7	5 - 10
Polyglycol dimethacrylate	109-16-0	1 - 5
Cumene hydroperoxide	80-15-9	1 - 5
methacrylic acid	79-41-4	1 - 5
Polypropylene glycol monomethacrylate	39420-45-6	0.1 - 1
2-Hydroxyethyl methacrylate	868-77-9	0.1 - 1

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

First Aid Measures by likely routes of exposure

Inhalation: Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.

Skin contact: Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Wash clothing before reuse. Get medical attention.

Eye contact: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.

Ingestion: DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.

Most important symptoms and effects (acute and delayed): The most important known symptoms and effects, both acute and delayed, are described in Section 11: Toxicological Information.

Indication of any immediate medical attention / special treatment needed: Not available.

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Improper extinguishing agents: Not available.

Special firefighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray.

Unusual fire or explosion hazards: Uncontrolled polymerization may occur at high temperatures resulting in explosions or rupture of storage containers.

Hazardous combustion products: Oxides of carbon. Oxides of nitrogen. Irritating organic vapours.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Do not allow product to enter sewer or waterways.

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Clean-up methods: Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up as much material as possible. Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

Handling: Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Keep container closed. Refer to Section 8.

Storage: For safe storage, store at or below 38 °C (100.4 °F)
Keep in a cool, well ventilated area away from heat, sparks and open flame.
Keep container tightly closed until ready for use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Hydroxyalkyl methacrylate	None	None	None	1 ppm TWA 3 ppm STEL
Acrylic acid	2 ppm TWA (SKIN)	None	None	1 ppm TWA 3 ppm STEL (SKIN)
Cumene hydroperoxide	None	None	1 ppm (6 mg/m3) TWA (SKIN)	None
methacrylic acid	20 ppm TWA	None	None	None

Engineering controls: Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection: Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

Skin protection: Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact. Neoprene gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Liquid
Color: Green
Odor: Sharp, Irritating
Odor threshold: Not available.
pH: Not applicable, Product is non-polar/aprotic.
Vapor pressure: < 10 mm hg (27 °C (80.6 °F)) < 0.13 mbar (20 °C (68°F))
Boiling point/range: > 150 °C (> 302°F)None
Melting point/ range: Not applicable, Product is a liquid
Density/Relative density: 1.09
Relative vapor density: > 1 20 °C
Flash point: > 100 °C (> 212°F) Tagliabue closed cup
Flammable/Explosive limits - lower: Not available.
Flammable/Explosive limits - upper: Not available.
Autoignition temperature: Not available.
Flammability: The product is not flammable.
Evaporation rate: Not available.
Solubility: Slight Water
Solubility: Miscible Acetone
Partition coefficient n-octanol/water (logarithmic value): Not available.
VOC content: 5.94 %; 56.73 g/l

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Dynamic viscosity:	1,500 - 2,500 mPa.s
Kinematic viscosity:	> 20.5 mm2/s
Particle characteristics:	Not applicable, Product is a liquid
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	None under normal processing. Polymerization may occur at elevated temperature or in the presence of incompatible materials.
Hazardous decomposition products:	Oxides of carbon. Oxides of nitrogen. Irritating organic vapours.
Incompatible materials:	Strong oxidizing agents.
Reactivity:	Not available.
Conditions to avoid:	Elevated temperatures. Heat, flames, sparks and other sources of ignition. Store away from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Likely routes of exposure: Skin, Inhalation, Eyes, Ingestion

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Potential Health Effects/Symptoms

Inhalation: Inhalation of vapors or mists of the product may be irritating to the respiratory system. May cause irritation to nose and throat.
Skin contact: Corrosive to skin. Causes skin burns. May cause allergic skin reaction.
Eye contact: Causes serious eye damage.
Ingestion: May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s
Hydroxyalkyl methacrylate	None
Acrylic acid	Oral LD50 (Rat) = 33.5 mg/kg Oral LD50 (Mouse) = 2,400 mg/kg Oral LD50 (Rat) = 2.5 g/kg Oral LD50 (Rat) = 193 mg/kg Oral LD50 (Rat) = 1,250 mg/kg Inhalation LC50 (Rat, 4 h) = 3.6 mg/l Inhalation LC50 (Rat, 4 h) = > 3.9 - < 4.8 mg/l Inhalation LC50 (Rat, 4 h) = > 5.1 mg/l
Polyglycol dimethacrylate	None
Cumene hydroperoxide	None
methacrylic acid	Oral LD50 (Mouse) = 1,332 mg/kg Oral LD50 (Mouse) = 1,600 mg/kg Oral LD50 (Mouse) = 1,250 mg/kg Oral LD50 (Rabbit) = 1,200 mg/kg Oral LD50 (Rat) = 1,060 mg/kg Oral LD50 (Rat) = 2,224 mg/kg Dermal LD50 (Rabbit) = 500 mg/kg
Polypropylene glycol monomethacrylate	None
2-Hydroxyethyl methacrylate	Oral LD50 (Rat) = 11.2 g/kg Oral LD50 (Rat) = 5,050 mg/kg

Hazardous Component(s)	Immediate Health Effects	Delayed Health Effects	Chronic Health Effects
Hydroxyalkyl methacrylate	Irritant	Allergen	
Acrylic acid	Corrosive Irritant	Allergen	Kidney Liver
Polyglycol dimethacrylate	Irritant	Allergen	
Cumene hydroperoxide	Corrosive Irritant	Allergen	Central nervous system Mutagen
methacrylic acid	Corrosive Irritant	Allergen	
Polypropylene glycol monomethacrylate	Irritant	Allergen	
2-Hydroxyethyl methacrylate	Irritant	Allergen	

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Hydroxyalkyl methacrylate	No	No	No
Acrylic acid	No	No	No
Polyglycol dimethacrylate	No	No	No
Cumene hydroperoxide	No	No	No
methacrylic acid	No	No	No
Polypropylene glycol monomethacrylate	No	No	No
2-Hydroxyethyl methacrylate	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

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13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name:	RQ, Environmentally hazardous substance, liquid, n.o.s.
Hazard class or division:	9
Identification number:	UN 3082
Packing group:	III
DOT Hazardous Substance(s):	alpha,alpha-Dimethylbenzylhydroperoxide

International Air Transportation (ICAO/IATA)

Proper shipping name:	RQ, Environmentally hazardous substance, liquid, n.o.s.
Hazard class or division:	9
Identification number:	UN 3082
Packing group:	III

Water Transportation (IMO/IMDG)

Proper shipping name:	RQ, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Hazard class or division:	9
Identification number:	UN 3082
Packing group:	III

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
TSCA 12 (b) Export Notification:	None above reporting de minimis
CERCLA/SARA Section 302 EHS:	None above reporting de minimis.
CERCLA/SARA Section 311/312:	Please refer to the GHS classification in Section 2
CERCLA/SARA Section 313:	This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Acrylic acid (CAS# 79-10-7). Cumene hydroperoxide (CAS# 80-15-9).
CERCLA Reportable quantity:	Cumene hydroperoxide (CAS# 80-15-9) 10 lbs. (4.54 kg)
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 3,8,11

Prepared by: Product Safety and Regulatory Affairs

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