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Safety Data Sheet according to (EC) No 1907/2006

SDS No. : 224029
V003.1

LOCTITE 3875 PTA known as 30 CC 3875 EFD PART A

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Replaces version from: 27.02.2015

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
LOCTITE 3875 PTA known as 30 CC 3875 EFD PART A

Contains:
Hydroxypropyl methacrylate
2,2'-Ethylenedioxydiethyl dimethacrylate
Acetic acid, 2-phenylhydrazide

1.2. Relevant identified uses of the substance or mixture and uses advised against
Intended use:
Acrylic Adhesive

1.3. Details of the supplier of the safety data sheet
Henkel Ltd
Wood Lane End
HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 1442 278000
Fax-no.: +44 1442 278071

ua-productsafety.uk@uk.henkel.com

1.4. Emergency telephone number
24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):
Serious eye irritation — Category 2
H319 Causes serious eye irritation.
Skin sensitizer — Category 1
H317 May cause an allergic skin reaction.

2.2. Label elements

Label elements (CLP):

Hazard pictogram:



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Signal word: Warning

Hazard statement:
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.

Precautionary statement: Prevention
P280 Wear protective gloves.

Precautionary statement: Response
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
P337+P313 If eye irritation persists: Get medical advice/attention.

2.3. Other hazards
None if used properly.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General chemical description:
Part A of two part adhesive
Base substances of preparation:
Methacrylates

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Hydroxypropyl methacrylate 27813-02-1	248-666-3 01-2119490226-37	25- 50 %	Skin Sens. 1 H317 Eye Irrit. 2 H319
Cumene hydroperoxide 80-15-9	201-254-7	0,1- < 1 %	Acute Tox. 4; Dermal H312 STOT RE 2 H373 Acute Tox. 4; Oral H302 Org. Perox. E H242 Acute Tox. 3; Inhalation H331 Aquatic Chronic 2 H411 Skin Corr. 1B H314
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	203-652-6 01-2119969287-21	0,1- < 1 %	Skin Sens. 1B H317
Acetic acid, 2-phenylhydrazide 114-83-0	204-055-3	0,1- < 1 %	Acute Tox. 3; Oral H301 Skin Irrit. 2 H315 Skin Sens. 1 H317 Eye Irrit. 2 H319 STOT SE 3; Inhalation H335 Carc. 2 H351

For full text of the H - statements and other abbreviations see section 16 "Other information".
Substances without classification may have community workplace exposure limits available.

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SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Move to fresh air, consult doctor if complaint persists.

Skin contact:
Rinse with running water and soap. Apply replenishing cream. Change all contaminated clothing. If necessary, see a dermatologist.

Eye contact:
Wash with plenty of water immediately and continue for several minutes, holding eyelid open. Consult a doctor.

Ingestion:
Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed
EYE: Irritation, conjunctivitis.

SKIN: Rash, Urticaria.

4.3. Indication of any immediate medical attention and special treatment needed
See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media
Suitable extinguishing media:
Foam, extinguishing powder, carbon dioxide.
Water spray jet

Extinguishing media which must not be used for safety reasons:
High pressure waterjet

5.2. Special hazards arising from the substance or mixture
Danger of decomposition if exposed to heat.
oxides of aluminum
oxides of boron
See section 10.

5.3. Advice for firefighters
Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Avoid skin and eye contact.
Wear protective equipment.

6.2. Environmental precautions
Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up
Remove mechanically.
For small spills wipe up with paper towel and place in container for disposal.
Soak up with inert absorbent.
Dispose of contaminated material as waste according to Section 13.
Ensure adequate ventilation.

6.4. Reference to other sections
See advice in section 8

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SECTION 7: Handling and storage

7.1. Precautions for safe handling

Use only in well-ventilated areas.
Extraction is necessary to remove fumes evolved during reflow.
Avoid skin and eye contact.
See advice in section 8

Hygiene measures:

Wash hands before work breaks and after finishing work.
Do not eat, drink or smoke while working.

7.2. Conditions for safe storage, including any incompatibilities

Store in sealed original container.
Protect against contamination.

Store in a cool, dry place.
Keep away from heat and direct sunlight.
Store protected from light.
Ensure that storage and workrooms are adequately ventilated.
Must be stored in a room with spill collection facilities.
Keep container tightly sealed.
Do not store or use near heat, spark, open flame or other sources of ignition.
Store in a cool, well-ventilated place.

7.3. Specific end use(s)

Acrylic Adhesive

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for
Great Britain

Ingredient [Regulated substance]	ppm	mg/m^3	Value type	Short term exposure limit category / Remarks	Regulatory list
Aluminium oxide 1344-28-1 [ALUMINIUM OXIDES, INHALABLE DUST]		10	Time Weighted Average (TWA):		EH40 WEL
Aluminium oxide 1344-28-1 [ALUMINIUM OXIDES, RESPIRABLE DUST]		4	Time Weighted Average (TWA):		EH40 WEL
Cumene 98-82-8 [CUMENE]	50	250	Short Term Exposure Limit (STEL):		EH40 WEL
Cumene 98-82-8 [CUMENE]			Skin designation:	Can be absorbed through the skin.	EH40 WEL
Cumene 98-82-8 [CUMENE]	25	125	Time Weighted Average (TWA):		EH40 WEL
Cumene 98-82-8 [CUMENE]	50	250	Short Term Exposure Limit (STEL):	Indicative	ECTLV
Cumene 98-82-8 [CUMENE]	20	100	Time Weighted Average (TWA):	Indicative	ECTLV

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Biological Exposure Indices:
None

8.2. Exposure controls:

Engineering controls:
Ensure good ventilation/extraction.

Respiratory protection:
Ensure adequate ventilation.
An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area
Filter type: A

Hand protection:
Chemical-resistant protective gloves (EN 374).
Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):
nitrile rubber (NBR; >= 0.4 mm thickness)
Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):
nitrile rubber (NBR; >= 0.4 mm thickness)
This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:
Protective goggles
or
facial protection
Avoid eye contact.

Skin protection:
Wear protective equipment.
Suitable protective clothing
apron

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	liquid paste light yellow
Odor	mild
Odour threshold	No data available / Not applicable
pH	Not applicable
Initial boiling point (1.013 hPa)	> 63 °C (> 145.4 °F)
Flash point	> 93 °C (> 199.4 °F)
Decomposition temperature	No data available / Not applicable
Vapour pressure	No data available / Not applicable
Density (20 °C (68 °F))	1,7 g/cm3
Bulk density	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Solubility (qualitative) (20 °C (68 °F); Solvent: Water)	Insoluble
Solidification temperature	No data available / Not applicable
Melting point	Not available.
Flammability	No data available / Not applicable

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Auto-ignition temperature	No data available / Not applicable
Explosive limits	No data available / Not applicable
Partition coefficient: n-octanol/water	No data available / Not applicable
Evaporation rate	No data available / Not applicable
Vapor density	No data available / Not applicable
Oxidising properties	No data available / Not applicable

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity

10.1. Reactivity
Reacts with oxidants, acids and lyes
Reaction with reducing agents.
Heavy metals.
Reaction with some curing agents may produce an exothermic reaction which in large masses could cause runaway polymerization.

10.2. Chemical stability
Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions
See section reactivity

10.4. Conditions to avoid
Stable under normal conditions of storage and use.
Danger of decomposition if exposed to heat.
Excessive heat.
Avoid heating.
See "Handling and Storage" (Section 7) and "Incompatibility" (Section 10).

10.5. Incompatible materials
None if used properly.

10.6. Hazardous decomposition products
Hydrocarbons
At higher temperature carbon oxides and nitrogen oxides may be generated.
May produce fumes when heated to decomposition. Fumes may contain carbon monoxide and other toxic fumes.
Rapid polymerisation may generate excessive heat and pressure.
See section 5.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

General toxicological information:
The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

Oral toxicity:
May cause irritation to the digestive tract.

Skin irritation:
Prolonged or repeated contact may cause skin irritation.

Eye irritation:
Causes serious eye irritation.

Sensitizing:
May cause an allergic skin reaction.

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Acute oral toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Hydroxypropyl methacrylate 27813-02-1	LD50	> 2.000 mg/kg	oral		rat	OECD Guideline 401 (Acute Oral Toxicity)
Cumene hydroperoxide 80-15-9	LD50	550 mg/kg	oral		rat	
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	LD50	10.837 mg/kg	oral		rat	

Acute dermal toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Hydroxypropyl methacrylate 27813-02-1	LD50	> 5.000 mg/kg	dermal		rabbit	

Skin corrosion/irritation:

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Cumene hydroperoxide 80-15-9	corrosive		rabbit	Draize Test

Serious eye damage/irritation:

Hazardous components CAS-No.	Result	Exposure time	Species	Method
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	slightly irritating	24 h	rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Germ cell mutagenicity:

Hazardous components CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Cumene hydroperoxide 80-15-9	positive	bacterial reverse mutation assay (e.g Ames test)	without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Cumene hydroperoxide 80-15-9	negative	dermal		mouse	

Repeated dose toxicity

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Method
Cumene hydroperoxide 80-15-9		inhalation: aerosol	6 h/d5 d/w	rat	

SECTION 12: Ecological information

General ecological information:
In the cured state contribution of this product to Environmental Hazards is insignificant in comparison to articles in which it is used.
If used properly the product does not enter the drains.
The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

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12.1. Toxicity

Ecotoxicity:
Do not empty into drains / surface water / ground water.

Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
Hydroxypropyl methacrylate 27813-02-1	LC50	493 mg/l	Fish	48 h	Leuciscus idus melanotus	DIN 38412-15
Hydroxypropyl methacrylate 27813-02-1	EC50	> 130 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Cumene hydroperoxide 80-15-9	LC50	3,9 mg/l	Fish	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
Cumene hydroperoxide 80-15-9	EC50	18 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Cumene hydroperoxide 80-15-9	ErC50	3,1 mg/l	Algae	72 h	Pseudokirchnerella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	LC50	16,4 mg/l	Fish	96 h		OECD Guideline 203 (Fish, Acute Toxicity Test)

12.2. Persistence and degradability

Persistence and Biodegradability:
The product is not biodegradable.

Hazardous components CAS-No.	Result	Route of application	Degradability	Method
Hydroxypropyl methacrylate 27813-02-1	readily biodegradable	aerobic	94,2 %	OECD Guideline 301 E (Ready biodegradability: Modified OECD Screening Test)
Cumene hydroperoxide 80-15-9		no data	0 %	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	readily biodegradable		85 %	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)

12.3. Bioaccumulative potential / 12.4. Mobility in soil

Mobility:
Cured adhesives are immobile.

Bioaccumulative potential:
No data available.

Hazardous components CAS-No.	LogKow	Bioconcentration factor (BCF)	Exposure time	Species	Temperature	Method
Hydroxypropyl methacrylate 27813-02-1	0,97					
Cumene hydroperoxide 80-15-9		9,1		calculation		OECD Guideline 305 (Bioconcentration: Flow-through Fish Test)
Cumene hydroperoxide 80-15-9	2,16					
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	1,88					
Acetic acid, 2-phenylhydrazide 114-83-0	0,74					

12.5. Results of PBT and vPvB assessment

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Hazardous components CAS-No.	PBT/vPvB
Hydroxypropyl methacrylate 27813-02-1	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:
Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:
Disposal must be made according to official regulations.
Use packages for recycling only when totally empty.
Packaging that cannot be cleaned are to be disposed of in the same manner as the product.

Waste code

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances
The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information

14.1. UN number

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.2. UN proper shipping name

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.3. Transport hazard class(es)

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.4. Packaging group

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.5. Environmental hazards

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.6. Special precautions for user

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

VOC content (2010/75/EC) < 3 %

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15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text
of all abbreviations indicated by codes in this safety data sheet are as follows:

H242 Heating may cause a fire.
H301 Toxic if swallowed.
H302 Harmful if swallowed.
H312 Harmful in contact with skin.
H314 Causes severe skin burns and eye damage.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H331 Toxic if inhaled.
H335 May cause respiratory irritation.
H351 Suspected of causing cancer.
H373 May cause damage to organs through prolonged or repeated exposure.
H411 Toxic to aquatic life with long lasting effects.

Further information:
This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.

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