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Safety Data Sheet according to (EC) No 1907/2006 as amended

SDS No. : 153622
V004.0

LOCTITE 3563 10CC

Revision: 17.03.2026
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Replaces version from: 09.04.2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE 3563 10CC
UFI: J15C-RW0A-E20Q-RMMU

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:
1-c- epoxide adhesive

1.3. Details of the supplier of the safety data sheet

Henkel Ireland
Operations and Research Limited
Tallaght Business Park, Whitestown
24 Dublin

Ireland

Phone: +353 (0353) 1 404 6444

SDSinfo.Adhesive@henkel.com
For Safety Data Sheet updates please visit our website www.mysds.henkel.com or www.henkel-adhesives.com.

1.4. Emergency telephone number

00353 14046280

National Poisons Information Centre: Members of Public: +353 (1) 809 2166. (8.00 a.m. to 10.00 p.m. 7 days a week)
Healthcare Professionals: +353 (1) 809 2566 (24-hour service)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Skin irritation	Category 2
H315 Causes skin irritation.	
Serious eye irritation	Category 2
H319 Causes serious eye irritation.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Toxic to reproduction	Category 1B
H360F May damage fertility.	
Chronic hazards to the aquatic environment	Category 2
H411 Toxic to aquatic life with long lasting effects.	

2.2. Label elements

Label elements (CLP):

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Hazard pictogram:



Contains	Bisphenol-F epichlorhydrin resin; MW<700 1,4-bis(2,3 epoxypropoxy)butane 1H-Imidazole, 2-ethyl-4-methyl-
Signal word:	Danger
Hazard statement:	H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H360F May damage fertility. H411 Toxic to aquatic life with long lasting effects.
Supplemental information	Restricted to professional users.
Precautionary statement: Prevention	P201 Obtain special instructions before use. P280 Wear protective gloves/protective clothing.
Precautionary statement: Response	P302+P352 IF ON SKIN: Wash with plenty of soap and water. P308+P313 IF exposed or concerned: Get medical advice/attention. P333+P313 If skin irritation or rash occurs: Get medical advice/attention. P337+P313 If eye irritation persists: Get medical advice/attention.

2.3. Other hazards

None if used properly.

Following substances are present in a concentration ≥ the concentration limit for depiction in Section 3 and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):

This mixture does not contain any substances in a concentration ≥ the concentration limit for depiction in Section 3 that are assessed to be a PBT, vPvB or ED.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

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Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS No. EC No REACH-Reg. No.	Concentration	Classification	Specific Conc. Limits, M-factors and ATEs	Add. Information
Bisphenol-F epichlorhydrin resin; MW<700 ----- 01-2119454392-40	50- < 100 %	Skin Irrit. 2, H315 Skin Sens. 1A, H317 Aquatic Chronic 2, H411		
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8 219-371-7 01-2119494060-45	1- < 5 %	Acute Tox. 4, H302 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Skin Sens. 1, H317 Eye Irrit. 2, H319 Repr. 1B, H360F	inhalation:ATE = 11,01 mg/l;vapour	
1H-Imidazole, 2-ethyl-4-methyl- 931-36-2 213-234-5 01-2119980935-21	1- < 3 %	Acute Tox. 4, H302 Eye Dam. 1, H318 Skin Irrit. 2, H315 Skin Sens. 1B, H317		

If no ATE values are displayed, please refer to LD/LC50 values in Section 11.
For full text of the H - statements and other abbreviations see section 16 "Other information".

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:
Rinse with running water and soap.
Obtain medical attention if irritation persists.

Eye contact:
Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:
Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

SKIN: Rash, Urticaria.

SKIN: Redness, inflammation.

EYE: Irritation, conjunctivitis.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:
water, carbon dioxide, foam, powder

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Extinguishing media which must not be used for safety reasons:
High pressure waterjet

5.2. Special hazards arising from the substance or mixture
In the event of a fire, carbon monoxide (CO), carbon dioxide (CO2) and nitrogen oxides (NOx) can be released.

5.3. Advice for firefighters
Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Additional information:
In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Avoid contact with skin and eyes.
Wear protective equipment.
Ensure adequate ventilation.

6.2. Environmental precautions
Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up
Dispose of contaminated material as waste according to Section 13.
For small spills wipe up with paper towel and place in container for disposal.
For large spills absorb onto inert absorbent material and place in sealed container for disposal.

6.4. Reference to other sections
See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Avoid skin and eye contact.
See advice in section 8

Hygiene measures:
Wash hands before work breaks and after finishing work.
Do not eat, drink or smoke while working.
Good industrial hygiene practices should be observed.
Extractors are required on all machines used for thermal or for cutting and grinding processes.

7.2. Conditions for safe storage, including any incompatibilities
Store in sealed original container.
Protect against contamination.

Ensure that storage and workrooms are adequately ventilated.
Must be stored in a room with spill collection facilities.
Keep away from heat and direct sunlight.
Keep frozen.
Refer to Technical Data Sheet.

7.3. Specific end use(s)
1-c- epoxide adhesive

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SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for
Ireland

Ingredient [Regulated substance]	ppm	mg/m³	Value type	Short term exposure limit category / Remarks	Regulatory list
Silicon dioxide 7631-86-9 [SILICA, AMORPHOUS]		6	Time Weighted Average (TWA):		IR_OEL
Silicon dioxide 7631-86-9 [SILICA, AMORPHOUS]		2,4	Time Weighted Average (TWA):		IR_OEL

Occupational Exposure Limits

Valid for
Great Britain

Ingredient [Regulated substance]	ppm	mg/m³	Value type	Short term exposure limit category / Remarks	Regulatory list
Si-oxide amorphous (fumed) 7631-86-9 [Dust, respirable dust]		4	Time Weighted Average (TWA):		EH40 WEL
Si-oxide amorphous (fumed) 7631-86-9 [Dust, inhalable dust]		10	Time Weighted Average (TWA):		EH40 WEL
Si-oxide amorphous (fumed) 7631-86-9 [Silica, amorphous, inhalable dust]		6	Time Weighted Average (TWA):		EH40 WEL
Si-oxide amorphous (fumed) 7631-86-9 [Silica, amorphous, respirable dust]		2,4	Time Weighted Average (TWA):		EH40 WEL

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Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
Reaction mass bisphenol-F-(epichlorhydrin) -----	aqua (freshwater)		0,003 mg/l				
Reaction mass bisphenol-F-(epichlorhydrin) -----	aqua (marine water)		0,0003 mg/l				
Reaction mass bisphenol-F-(epichlorhydrin) -----	sewage treatment plant (STP)		10 mg/l				
Reaction mass bisphenol-F-(epichlorhydrin) -----	sediment (freshwater)				0,294 mg/kg		
Reaction mass bisphenol-F-(epichlorhydrin) -----	sediment (marine water)				0,0294 mg/kg		
Reaction mass bisphenol-F-(epichlorhydrin) -----	Soil				0,237 mg/kg		
Reaction mass bisphenol-F-(epichlorhydrin) -----	aqua (intermittent releases)		0,0254 mg/l				
Reaction mass bisphenol-F-(epichlorhydrin) -----	Air						no hazard identified
Reaction mass bisphenol-F-(epichlorhydrin) -----	Predator						no potential for bioaccumulation
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	aqua (freshwater)		0,111 mg/l				
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	aqua (marine water)		0,011 mg/l				
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	sewage treatment plant (STP)		10 mg/l				
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	sediment (freshwater)				0,484 mg/kg		
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	sediment (marine water)				0,048 mg/kg		
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	Soil				0,032 mg/kg		
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	oral				22,2 mg/kg		
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	Freshwater - intermittent		0,24 mg/l				
2-Ethyl-4-methylimidazole 931-36-2	aqua (freshwater)		0,0681 mg/l				
2-Ethyl-4-methylimidazole 931-36-2	aqua (marine water)		0,00681 mg/l				
2-Ethyl-4-methylimidazole 931-36-2	aqua (intermittent releases)		0,681 mg/l				
2-Ethyl-4-methylimidazole 931-36-2	sewage treatment plant (STP)		65 mg/l				
2-Ethyl-4-methylimidazole 931-36-2	sediment (freshwater)				34,9 mg/kg		
2-Ethyl-4-methylimidazole 931-36-2	sediment (marine water)				3,49 mg/kg		
2-Ethyl-4-methylimidazole 931-36-2	Soil				6,91 mg/kg		

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Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Reaction mass bisphenol-F-(epichlorhydrin) -----	Workers	Inhalation	Long term exposure - systemic effects		29,39 mg/m3	no hazard identified
Reaction mass bisphenol-F-(epichlorhydrin) -----	Workers	dermal	Long term exposure - systemic effects		104,15 mg/kg	no hazard identified
Reaction mass bisphenol-F-(epichlorhydrin) -----	Workers	dermal	Acute/short term exposure - local effects		0,0083 mg/cm2	no hazard identified
Reaction mass bisphenol-F-(epichlorhydrin) -----	General population	Inhalation	Long term exposure - systemic effects		8,7 mg/m3	no hazard identified
Reaction mass bisphenol-F-(epichlorhydrin) -----	General population	dermal	Long term exposure - systemic effects		62,5 mg/kg	no hazard identified
Reaction mass bisphenol-F-(epichlorhydrin) -----	General population	oral	Long term exposure - systemic effects		6,25 mg/kg	no hazard identified
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	Workers	inhalation	Long term exposure - systemic effects		7,8 mg/m3	
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	Workers	dermal	Long term exposure - systemic effects		5,5 mg/kg	
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	General population	inhalation	Long term exposure - systemic effects		1,91 mg/m3	
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	General population	dermal	Long term exposure - systemic effects		2,75 mg/kg	
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	General population	oral	Long term exposure - systemic effects		1,38 mg/kg	
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	Workers	inhalation	Acute/short term exposure - systemic effects			
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	Workers	inhalation	Long term exposure - local effects			
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	Workers	inhalation	Acute/short term exposure - local effects			
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	Workers	dermal	Long term exposure - local effects			
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	Workers	dermal	Acute/short term exposure - systemic effects			
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	Workers	dermal	Acute/short term exposure - local effects			
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	General population	inhalation	Acute/short term exposure - systemic effects			
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	General population	inhalation	Long term exposure - local effects			
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	General population	inhalation	Acute/short term exposure - local effects			
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	General population	dermal	Acute/short term exposure - systemic effects			
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	General population	dermal	Long term exposure - local effects			
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	General population	dermal	Acute/short term exposure - local			

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			effects			
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	General population	oral	Acute/short term exposure - systemic effects			
2-Ethyl-4-methylimidazole 931-36-2	Workers	inhalation	Long term exposure - systemic effects		2,8 mg/m3	
2-Ethyl-4-methylimidazole 931-36-2	Workers	dermal	Long term exposure - local effects		0,289 mg/cm2	
2-Ethyl-4-methylimidazole 931-36-2	Workers	dermal	Long term exposure - systemic effects		1,6 mg/kg	
2-Ethyl-4-methylimidazole 931-36-2	General population	inhalation	Long term exposure - systemic effects		0,7 mg/m3	
2-Ethyl-4-methylimidazole 931-36-2	General population	dermal	Long term exposure - systemic effects		0,8 mg/kg	
2-Ethyl-4-methylimidazole 931-36-2	General population	dermal	Long term exposure - local effects		0,289 mg/cm2	
2-Ethyl-4-methylimidazole 931-36-2	General population	oral	Long term exposure - systemic effects		0,4 mg/kg	

Biological Exposure Indices:
None

8.2. Exposure controls:

Engineering controls:
Ensure good ventilation/extraction.

Respiratory protection:
Ensure adequate ventilation.
An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area
Filter type: A (EN 14387)

Hand protection:
Chemical-resistant protective gloves (EN 374).
Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):
nitrile rubber (NBR; >= 0.4 mm thickness)
Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):
nitrile rubber (NBR; >= 0.4 mm thickness)
This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:
Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.
Protective eye equipment should conform to EN166.

Skin protection:
Wear suitable protective clothing.
Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:
The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions.
Personal protective equipment should conform to the relevant EN standard.

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SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Delivery form	liquid
Colour	White
Odor	Neutral
Physical state	liquid
Melting point	Not applicable, Product is a liquid
Solidification temperature	< -20 °C (< -4 °F)
Initial boiling point	Not applicable, Polymerizes before boiling point is reached.
Flammability	Not applicable Non flammable product (flash point is greater than 93°C)
Explosive limits	Not applicable, The product is not flammable.
Flash point	> 93 °C (> 199.4 °F); Pensky Martens closed cup
Auto-ignition temperature	Not applicable, The product is not flammable.
Decomposition temperature	Not applicable, Substance/mixture is not self-reactive, no organic peroxide and does not decompose under foreseen conditions of use
pH	Not applicable, Product is non-soluble (in water).
Viscosity (kinematic) (25 °C (77 °F);)	3.200 mm2/s
Viscosity, dynamic (Haake; 25 °C (77 °F); Shear gradient: 5 s-1)	5,0 - 12,0 Pa*s LCT STM 738; Rheological Data from flow curves
Solubility (qualitative) (20 °C (68 °F); Solvent: Water)	Not miscible or difficult to mix
Solubility (qualitative) (20 °C (68 °F); Solvent: ketones)	Partially miscible
Partition coefficient: n-octanol/water	Not applicable Mixture
Vapour pressure (20 °C (68 °F))	< 6 hPa Ingredient with highest vapour pressure
Density (25 °C (77 °F))	1,52 g/cm3 no method / method unknown
Relative vapour density: (20 °C)	> 1
Particle characteristics	Not applicable Product is a liquid

9.2. Other information

Other information not applicable for this product

SECTION 10: Stability and reactivity

10.1. Reactivity
Reacts with strong oxidants.
Reaction with strong acids.

10.2. Chemical stability
Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions
See section reactivity

10.4. Conditions to avoid
Stable under normal conditions of storage and use.

10.5. Incompatible materials
See section reactivity.

10.6. Hazardous decomposition products
carbon oxides.

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SECTION 11: Toxicological information

General toxicological information:
The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation (EC) No 1272/2008. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Bisphenol-F epichlorhydrin resin; MW<700 -----	LD50	> 5.000 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	LD50	1.118 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
1H-Imidazole, 2-ethyl-4-methyl- 931-36-2	LD50	622 mg/kg	rat	not specified

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Bisphenol-F epichlorhydrin resin; MW<700 -----	LD50	> 2.000 mg/kg	rat	equivalent or similar to OECD Guideline 402 (Acute Dermal Toxicity)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	LD50	1.130 mg/kg	rabbit	not specified

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Acute inhalative toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Value type	Value	Test atmosphere	Exposure time	Species	Method
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	Acute toxicity estimate (ATE)	11,01 mg/l	vapour	4 h		Expert judgement

Skin corrosion/irritation:

Causes skin irritation.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Bisphenol-F epichlorhydrin resin; MW<700 -----	irritating	4 h	rabbit	equivalent or similar to OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
1H-Imidazole, 2-ethyl-4-methyl- 931-36-2	not irritating		rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Bisphenol-F epichlorhydrin resin; MW<700 -----	not irritating		rabbit	equivalent or similar to OECD Guideline 405 (Acute Eye Irritation / Corrosion)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	Category 1 (irreversible effects on the eye)		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
1H-Imidazole, 2-ethyl-4-methyl- 931-36-2	highly irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
Bisphenol-F epichlorhydrin resin; MW<700 -----	Sub-Category 1A (sensitising)	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)

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Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Bisphenol-F epichlorhydrin resin; MW<700 -----	positive	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	positive	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	positive	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	positive	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)

Carcinogenicity

No data available.

Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
Bisphenol-F epichlorhydrin resin; MW<700 -----	NOAEL P > 750 mg/kg NOAEL F1 750 mg/kg NOAEL F2 750 mg/kg	two-generation study	oral: gavage	rat	OECD Guideline 416 (Two-Generation Reproduction Toxicity Study)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	NOAEL P 55 mg/kg NOAEL F1 55 mg/kg	one-generation study	oral: gavage	rat	OECD Guideline 443 (Extended One-Generation Reproductive Toxicity Study)

STOT-single exposure:

No data available.

STOT-repeated exposure:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
Bisphenol-F epichlorhydrin resin; MW<700 -----	NOAEL 250 mg/kg	oral: gavage	13 w daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	NOAEL 200 mg/kg	oral: gavage	28 d daily	rat	OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity in Rodents)

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Aspiration hazard:

No data available.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

No substance data available.

No data available.

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SECTION 12: Ecological information

General ecological information:
Do not empty into drains / surface water / ground water.

12.1. Toxicity

Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Bisphenol-F epichlorhydrin resin; MW<700 -----	LC50	5,7 mg/l	96 h	Leuciscus idus	OECD Guideline 203 (Fish, Acute Toxicity Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	LC50	19,8 mg/l	96 h	Danio rerio	OECD Guideline 203 (Fish, Acute Toxicity Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	EC10	1,11 mg/l	35 d	Danio rerio	OECD Guideline 210 (fish early life stage toxicity test)
1H-Imidazole, 2-ethyl-4-methyl- 931-36-2	LC50	68,1 mg/l	96 h	Leuciscus idus	DIN 38412-15

Toxicity (aquatic invertebrates):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Bisphenol-F epichlorhydrin resin; MW<700 -----	EC50	2,55 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	EC50	75 mg/l	24 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
1H-Imidazole, 2-ethyl-4-methyl- 931-36-2	EC50	297,3 mg/l	48 h	Daphnia magna	EU Method C.2 (Acute Toxicity for Daphnia)

Chronic toxicity (aquatic invertebrates):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Bisphenol-F epichlorhydrin resin; MW<700 -----	NOEC	0,3 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	EC10	8,93 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

Toxicity (Algae):

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The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Bisphenol-F epichlorhydrin resin; MW<700 -----	EC50	1,8 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	EC50	> 160 mg/l	72 h	Raphidocelis subcapitata (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	NOELR	40 mg/l	72 h	Raphidocelis subcapitata (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
1H-Imidazole, 2-ethyl-4-methyl- 931-36-2	EC50	124,8 mg/l	72 h	Desmodesmus subspicatus	DIN 38412-09
1H-Imidazole, 2-ethyl-4-methyl- 931-36-2	EC10	56,7 mg/l	72 h	Desmodesmus subspicatus	DIN 38412-09

Toxicity (microorganisms):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Bisphenol-F epichlorhydrin resin; MW<700 -----	IC50	> 100 mg/l	3 h	activated sludge, industrial	other guideline:
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	IC50	> 100 mg/l	3 h	activated sludge	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)

12.2. Persistence and degradability

Biodegradability (Screening Tests):
The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
Bisphenol-F epichlorhydrin resin; MW<700 -----	not readily biodegradable.	aerobic	0 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	not readily biodegradable.	aerobic	38 %	28 d	OECD Guideline 301 E (Ready biodegradability: Modified OECD Screening Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	inherently biodegradable	aerobic	98 %	60 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
1H-Imidazole, 2-ethyl-4-methyl- 931-36-2	readily biodegradable	aerobic	86 %	28 d	OECD Guideline 301 A (new version) (Ready Biodegradability: DOC Die Away Test)

No substance data available.

(Bio)degradability (Simulation Tests):
No data available.

12.3. Bioaccumulative potential

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Partition Coefficient (octanol/water)
The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	LogPow	Temperature	Method
Bisphenol-F epichlorhydrin resin; MW<700 -----	2,7 - 3,6		OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	-0,269	25 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
1H-Imidazole, 2-ethyl-4-methyl- 931-36-2	1,13	25 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)

No substance data available.
Bioconcentration factor (BCF)
No data available.

12.4. Mobility in soil

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	LogKoc	pH	Method
Bisphenol-F epichlorhydrin resin; MW<700 -----	3,65		OECD Guideline 121 (OECD 121: Estimation of the Koc on Soil and on Sewage Sludge using HPLC)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	1,1		OECD Guideline 121 (OECD 121: Estimation of the Koc on Soil and on Sewage Sludge using HPLC)

12.5. Results of PBT / vPvB / PMT / vPvM assessment

PBT/vPvB
This mixture does not contain any substances that are assessed to be a PBT or vPvB.
Based on available data, the classification criteria are not met.

PMT/vPvM
This mixture does not contain any substances that are assessed to be a PMT or vPvM.
Based on available data, the classification criteria are not met.

12.6. Endocrine disrupting properties

No substance data available.

No data available.

12.7. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

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Product disposal:
Do not empty into drains / surface water / ground water.
Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:
After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code
08 04 09* waste adhesives and sealants containing organic solvents and other dangerous substances
The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information

14.1. UN number or ID number

ADR	3082
RID	3082
IMDG	3082
IATA	3082

14.2. UN proper shipping name

ADR	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-F Epichlorohydrin resin)
RID	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-F Epichlorohydrin resin)
IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-F Epichlorohydrin resin)
IATA	Environmentally hazardous substance, liquid, n.o.s. (Bisphenol-F Epichlorohydrin resin)

14.3. Transport hazard class(es)

ADR	9
RID	9
IMDG	9
IATA	9

14.4. Packing group

ADR	III
RID	III
IMDG	III
IATA	III

14.5. Environmental hazards

ADR	Environmentally Hazardous
RID	Environmentally Hazardous
ADN	Environmentally Hazardous
IMDG	Marine Pollutant
IATA	Environmentally Hazardous

14.6. Special precautions for user

ADR	not applicable

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	Tunnelcode:
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

The transport classifications in this section apply generally to packed and bulk goods alike. For containers with a net volume of no more than 5 L for liquid substances or a net mass of no more than 5 kg for solid substances per individual or inner package, the exemptions SP 375 (ADR), A197 (IATA), 2.10.2.7 (IMDG), NZ 4.3(10) may be applied, which can result in a deviation from the transport classification for packed goods.

14.7. Maritime transport in bulk according to IMO instruments

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Ozone Depleting Substance (ODS) (Regulation (EC) No 2024/590):	Not applicable
Prior Informed Consent (PIC) (Regulation (EU) No 649/2012):	Not applicable
Persistent organic pollutants (Regulation (EU) 2019/1021):	Not applicable

VOC content (2010/75/EC)	< 3 %
Seveso III (2012/18/EU):	E2, Hazardous to the Aquatic Environment in Category Chronic 2

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

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SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H302 Harmful if swallowed.
H312 Harmful in contact with skin.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H319 Causes serious eye irritation.
H332 Harmful if inhaled.
H360F May damage fertility.
H411 Toxic to aquatic life with long lasting effects.

Abbreviations and acronyms:

ADG(-Code): Australian Dangerous Goods (Code)
ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR : European Agreement concerning the International Carriage of Dangerous Goods by Road
ASTM: American Society for Testing and Materials
ATE: acute toxicity estimate
AS: Australian Standard
AwSV: Ordinance on Installations for the Handling of Substances Hazardous to Water
CAS: Chemical Abstract Service
CLP: Regulation (EC) No 1272/2008
CMR: cancerogenic, mutagenic or reprotoxic
DIN: German Institute for Standardization
ECx: Effective concentration (x% effective level)
ECHA: European Chemicals Agency
EC-Nummer: Substance number in the EU-inventories EINECS/ELINCS
ECTLV: European community threshold limit value
ED:Substance identified as having endocrine disrupting properties
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
EN : European Standard
ENCS: Japanese chemical inventory
EPA: US Environmental Protection Agency
EU: European Union
EU EXPLD1: Substance listed in Annex I, Reg (EC) No. 2019/1148
EU EXPLD2: Substance listed in Annex II, Reg (EC) No. 2019/1148
EWC: European Waste Catalogue
GHS: Globally Harmonised System for Classification and Labelling of Chemicals
GLP: Good Laboratory Practice
HSNO: Hazardous Substances and New Organisms
IARC: International Agency for Research of Cancer
IATA: International Air Transport Association
IBC-Code: International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk
IC50: half maximal inhibitory concentration
ICAO: International Civil Aviation Organization
IMDG-Code: International Maritime Code for Dangerous Goods
IMO: International Maritime Organization
ISO: International Standardization Organisation
LC50: Median lethal concentration
LD50: Median lethal dose
MARPOL: International Convention for the Prevention of Marine Pollution from Ships
n.o.s.: not otherwise specified
NO(A)EC: No (adverse) effect concentration
NO(A)EL: No (adverse) effect level
NZS: New Zealand Standard
OECD: Organisation for Economic Co-operation and Development
OEL: Occupational Exposure Limit
OPPT: US EPA Office of Pollution Prevention and Toxics
OPPTS: US EPA Office of Prevention, Pesticides and Toxic Substances
PBT: Persistent, bioaccumulative, toxic
PMT: Persistent, mobile and toxic

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(Q)SAR: (Quantitative) structure–activity relationship
REACH: Regulation (EC) No. 1907/2006
RID: Regulations concerning the International Transport of Dangerous Goods by Rail
SADT: Self Accelerating Decomposition Temperature
SDS: Safety Data Sheet
STOT: Specific Target Organ Toxicity
STOT SE: Specific Target Organ Toxicity - single exposure
STOT RE: Specific Target Organ Toxicity - repeated exposure
SUSMP: Standard for the Uniform Scheduling of Medicines and Poisons
SVHC: Substance of very high concern (REACH Candidate List)
TRGS: German Technical Rules for hazardous substances
UN: United Nations
VOC: Volatile Organic Compound
814.018 VOC Reg CH: Swiss Ordinance 814.018 on the Incentive Tax on Volatile Organic Compounds
vPvB: Very persistent, very bioaccumulative
vPvM: Very persistent and very mobile
VwVwS: Administrative Regulation on Substances Hazardous to Waters
WGK: Water hazard class

Further information:

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