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Safety Data Sheet according to (EC) No 1907/2006 as amended

SDS No. : 383058
V004.0

LOCTITE ABLESTIK 3230

Revision: 11.02.2025
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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE ABLESTIK 3230
UFI: 5PYC-8X2D-820W-KRA8

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:
Die attach adhesive

1.3. Details of the supplier of the safety data sheet

Henkel Ireland
Operations and Research Limited
Tallaght Business Park, Whitestown
24 Dublin

Ireland

Phone: +353 (0353) 1 404 6444

SDSinfo.Adhesive@henkel.com
For Safety Data Sheet updates please visit our website www.mysds.henkel.com or www.henkel-adhesives.com.

1.4. Emergency telephone number

00353 14046280

National Poisons Information Centre: Members of Public: +353 (1) 809 2166. (8.00 a.m. to 10.00 p.m. 7 days a week)
Healthcare Professionals: +353 (1) 809 2566 (24-hour service)

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SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Serious eye irritation	Category 2
H319 Causes serious eye irritation.	
Respiratory sensitizer	Category 1
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Germ cell mutagenicity	Category 2
H341 Suspected of causing genetic defects.	
Toxic to reproduction	Category 1B
H360F May damage fertility.	
Specific target organ toxicity - repeated exposure	Category 2
H373 May cause damage to organs through prolonged or repeated exposure.	
Acute hazards to the aquatic environment	Category 1
H400 Very toxic to aquatic life.	
Chronic hazards to the aquatic environment	Category 1
H410 Very toxic to aquatic life with long lasting effects.	

2.2. Label elements

Label elements (CLP):

Hazard pictogram:



Contains

Silver >= 99,9 % Ag in powder (>100nm<1mm)

Bisphenol F diglycidyl ether
Dihydro-3-(tetrapropenyl)furan-2,5-dione

2,6-Diglycidyl phenyl allyl ether oligomer
Methylhexahydrophthalic anhydride
1,4-bis(2,3 epoxypropoxy)butane

maleic anhydride

Signal word: Danger

Hazard statement:

H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H341 Suspected of causing genetic defects.
H360F May damage fertility.
H373 May cause damage to organs through prolonged or repeated exposure.
H410 Very toxic to aquatic life with long lasting effects.

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Supplemental information	Restricted to professional users.

Precautionary statement: Prevention	P201 Obtain special instructions before use. P261 Avoid breathing vapors. P273 Avoid release to the environment. P280 Wear protective gloves/protective clothing.

Precautionary statement: Response	P308+P313 IF exposed or concerned: Get medical advice/attention. P333+P313 If skin irritation or rash occurs: Get medical advice/attention. P337+P313 If eye irritation persists: Get medical advice/attention. P342+P311 If experiencing respiratory symptoms: Call a POISON CENTER or doctor.

2.3. Other hazards

None if used properly.

Following substances are present in a concentration ≥ the concentration limit for depiction in Section 3 and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):

This mixture does not contain any substances in a concentration ≥ the concentration limit for depiction in Section 3 that are assessed to be a PBT, vPvB or ED.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

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Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No. EC Number REACH-Reg No.	Concentration	Classification	Specific Conc. Limits, M-factors and ATEs	Add. Information
Silver >= 99,9 % Ag in powder (>100nm<1mm) 7440-22-4 231-131-3 01-2119555669-21	50- < 100 %	Repr. 2, H361f STOT RE 2, H373 Aquatic Acute 1, H400 Aquatic Chronic 1, H410	M acute = 10 M chronic = 10	EU OEL
Bisphenol F diglycidyl ether 39817-09-9 254-641-8	5- < 10 %	Skin Irrit. 2, Dermal, H315 Skin Sens. 1, H317 Eye Irrit. 2, H319 Aquatic Chronic 2, H411		
Dihydro-3-(tetrapropenyl)furan-2,5-dione 26544-38-7 247-781-6 01-2119979080-37	5- < 10 %	Skin Sens. 1A, H317 Eye Irrit. 2, H319 Aquatic Chronic 4, H413 STOT RE 2, H373		
2,6-Diglycidyl phenyl allyl ether oligomer 417-470-1	1- < 5 %	Muta. 2, H341 Skin Sens. 1, H317		
Dodecyloxirane 3234-28-4 221-781-6 01-2119943387-29	1- < 5 %	Skin Irrit. 2, Dermal, H315 Aquatic Acute 1, H400 Aquatic Chronic 1, H410	M acute = 100 M chronic = 10	
Methylhexahydrophthalic anhydride 19438-60-9 243-072-0 01-2119510879-29	1- < 3 %	Eye Dam. 1, H318 Resp. Sens. 1, H334 Skin Sens. 1, H317		SVHC
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8 219-371-7 01-2119494060-45	1- < 5 %	Acute Tox. 4, Oral, H302 Acute Tox. 4, Dermal, H312 Acute Tox. 4, Inhalation, H332 Skin Irrit. 2, H315 Skin Sens. 1, H317 Eye Irrit. 2, H319 Repr. 1B, H360F	inhalation:ATE = 11,01 mg/l;vapour	
Copper oxide 1317-38-0 215-269-1	0,1- < 1 %	Aquatic Chronic 1, H410 Aquatic Acute 1, H400	M acute = 100 M chronic = 10	
maleic anhydride 108-31-6 203-571-6 01-2119472428-31	0,01- < 0,1 %	STOT RE 1, Inhalation, H372 Acute Tox. 4, Oral, H302 Skin Sens. 1A, H317 Resp. Sens. 1, H334 Eye Dam. 1, H318 Skin Corr. 1B, H314	Skin Sens. 1A; H317; C >= 0,001 %	

If no ATE values are displayed, please refer to LD/LC50 values in Section 11.
For full text of the H - statements and other abbreviations see section 16 "Other information".

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Move to fresh air. If symptoms persist, seek medical advice.

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Skin contact:
Rinse with running water and soap.
Obtain medical attention if irritation persists.

Eye contact:
Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:
Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed
SKIN: Rash, Urticaria.

RESPIRATORY: Irritation, coughing, shortness of breath, chest tightness.

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

EYE: Irritation, conjunctivitis.

Prolonged or repeated skin contact with silver and its salts may cause a blue-gray discoloration of the skin and mucous membranes that is irreversible (Argyria).

4.3. Indication of any immediate medical attention and special treatment needed
See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media
Suitable extinguishing media:
water, carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons:
High pressure waterjet

5.2. Special hazards arising from the substance or mixture
In the event of a fire, carbon monoxide (CO), carbon dioxide (CO2) and nitrogen oxides (NOx) can be released.
Oxides of carbon, oxides of nitrogen, irritating organic vapors.

5.3. Advice for firefighters
Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Additional information:
In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Avoid contact with skin and eyes.
Wear protective equipment.
Ensure adequate ventilation.

6.2. Environmental precautions
Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up
Dispose of contaminated material as waste according to Section 13.
For small spills wipe up with paper towel and place in container for disposal.
For large spills absorb onto inert absorbent material and place in sealed container for disposal.

6.4. Reference to other sections
See advice in section 8

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SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid skin and eye contact.
See advice in section 8

Hygiene measures:

Good industrial hygiene practices should be observed.
Wash hands before work breaks and after finishing work.
Do not eat, drink or smoke while working.

7.2. Conditions for safe storage, including any incompatibilities

Keep container tightly sealed.
Refer to Technical Data Sheet.

7.3. Specific end use(s)

Die attach adhesive

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for
Ireland

Ingredient [Regulated substance]	ppm	mg/m^3	Value type	Short term exposure limit category / Remarks	Regulatory list
Silver 7440-22-4 [Silver, metallic]		0,1	Time Weighted Average (TWA):	Indicative	ECTLV
Silver 7440-22-4 [Silver (metallic)]		0,1	Time Weighted Average (TWA):	Indicative OELV	IR_OEL
Maleic anhydride 108-31-6 [MALEIC ANHYDRIDE]	0,01		Time Weighted Average (TWA):		IR_OEL

Occupational Exposure Limits

Valid for
Great Britain

Ingredient [Regulated substance]	ppm	mg/m^3	Value type	Short term exposure limit category / Remarks	Regulatory list
Silver >= 99,9 % Ag as powder (>100nm<1mm) classified for environment 7440-22-4 [SILVER (METALLIC)]		0,1	Time Weighted Average (TWA):		EH40 WEL
maleic anhydride 108-31-6 [MALEIC ANHYDRIDE]		1	Time Weighted Average (TWA):		EH40 WEL
maleic anhydride 108-31-6 [MALEIC ANHYDRIDE]		3	Short Term Exposure Limit (STEL):	15 minutes	EH40 WEL

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Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
Silver >= 99,9 % Ag as powder (>100nm<1mm) classified for environment 7440-22-4	aqua (freshwater)		0,00004 mg/l				
Silver >= 99,9 % Ag as powder (>100nm<1mm) classified for environment 7440-22-4	aqua (marine water)		0,00086 mg/l				
Silver >= 99,9 % Ag as powder (>100nm<1mm) classified for environment 7440-22-4	sewage treatment plant (STP)		0,025 mg/l				
Silver >= 99,9 % Ag as powder (>100nm<1mm) classified for environment 7440-22-4	sediment (freshwater)				438,13 mg/kg		
Silver >= 99,9 % Ag as powder (>100nm<1mm) classified for environment 7440-22-4	sediment (marine water)				438,13 mg/kg		
Silver >= 99,9 % Ag as powder (>100nm<1mm) classified for environment 7440-22-4	Air						no hazard identified
Silver >= 99,9 % Ag as powder (>100nm<1mm) classified for environment 7440-22-4	Soil				1,41 mg/kg		
Dihydro-3-(tetrapropenyl)furan-2,5-dione 26544-38-7	aqua (freshwater)		0,02 mg/l				
Dihydro-3-(tetrapropenyl)furan-2,5-dione 26544-38-7	sediment (freshwater)				1,7 mg/kg		
Dihydro-3-(tetrapropenyl)furan-2,5-dione 26544-38-7	aqua (marine water)		0,002 mg/l				
Dihydro-3-(tetrapropenyl)furan-2,5-dione 26544-38-7	sediment (marine water)				0,17 mg/kg		
Dihydro-3-(tetrapropenyl)furan-2,5-dione 26544-38-7	aqua (intermittent releases)		0,2 mg/l				
Dihydro-3-(tetrapropenyl)furan-2,5-dione 26544-38-7	Soil				0,2 mg/kg		
Dihydro-3-(tetrapropenyl)furan-2,5-dione 26544-38-7	sewage treatment plant (STP)		10 mg/l				
Dihydro-3-(tetrapropenyl)furan-2,5-dione 26544-38-7	Air						no hazard identified
Dihydro-3-(tetrapropenyl)furan-2,5-dione 26544-38-7	Predator						no potential for bioaccumulation
Hexahydro-4-methylphthalic anhydride 19438-60-9	aqua (freshwater)		0,55 mg/l				
Hexahydro-4-methylphthalic anhydride 19438-60-9	aqua (marine water)		0,06 mg/l				
Hexahydro-4-methylphthalic anhydride 19438-60-9	sewage treatment plant (STP)		2,19 mg/l				
Hexahydro-4-methylphthalic anhydride 19438-60-9	sediment (freshwater)				5,3 mg/kg		
Hexahydro-4-methylphthalic anhydride 19438-60-9	sediment (marine water)				0,53 mg/kg		
Hexahydro-4-methylphthalic anhydride 19438-60-9	Soil				5,3 mg/kg		
Hexahydro-4-methylphthalic anhydride 19438-60-9	aqua (intermittent releases)		1 mg/l				
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	aqua (freshwater)		0,111 mg/l				
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	aqua (marine water)		0,011 mg/l				
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	sewage treatment plant (STP)		10 mg/l				
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	sediment (freshwater)				0,484 mg/kg		
1,4-Bis(2,3-epoxypropoxy)butane	sediment				0,048		

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2425-79-8	(marine water)				mg/kg		
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	Soil				0,032 mg/kg		
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	oral				22,2 mg/kg		
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	Freshwater - intermittent		0,24 mg/l				
maleic anhydride 108-31-6	aqua (freshwater)		0,038 mg/l				
maleic anhydride 108-31-6	aqua (marine water)		0,004 mg/l				
maleic anhydride 108-31-6	Soil				0,037 mg/kg		
maleic anhydride 108-31-6	sediment (freshwater)				0,296 mg/kg		
maleic anhydride 108-31-6	sediment (marine water)				0,03 mg/kg		
maleic anhydride 108-31-6	sewage treatment plant (STP)		44,6 mg/l				
maleic anhydride 108-31-6	Freshwater - intermittent		0,379 mg/l				
maleic anhydride 108-31-6	Marine water - intermittent		0,038 mg/l				

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Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Silver >= 99,9 % Ag as powder (>100nm<1mm) classified for environment 7440-22-4	Workers	inhalation	Long term exposure - systemic effects		0,1 mg/m3	no hazard identified
Silver >= 99,9 % Ag as powder (>100nm<1mm) classified for environment 7440-22-4	General population	inhalation	Long term exposure - systemic effects		0,04 mg/m3	no hazard identified
Silver >= 99,9 % Ag as powder (>100nm<1mm) classified for environment 7440-22-4	General population	oral	Long term exposure - systemic effects		1,2 mg/kg	no hazard identified
Dihydro-3-(tetrapropenyl)furan-2,5-dione 26544-38-7	Workers	dermal	Long term exposure - systemic effects		0,33 mg/kg	no hazard identified
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	Workers	inhalation	Long term exposure - systemic effects		7,8 mg/m3	
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	Workers	dermal	Long term exposure - systemic effects		5,5 mg/kg	
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	General population	inhalation	Long term exposure - systemic effects		1,91 mg/m3	
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	General population	dermal	Long term exposure - systemic effects		2,75 mg/kg	
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	General population	oral	Long term exposure - systemic effects		1,38 mg/kg	
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	Workers	inhalation	Acute/short term exposure - systemic effects			
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	Workers	inhalation	Long term exposure - local effects			
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	Workers	inhalation	Acute/short term exposure - local effects			
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	Workers	dermal	Long term exposure - local effects			
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	Workers	dermal	Acute/short term exposure - systemic effects			
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	Workers	dermal	Acute/short term exposure - local effects			
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	General population	inhalation	Acute/short term exposure - systemic effects			
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	General population	inhalation	Long term exposure - local effects			
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	General population	inhalation	Acute/short term exposure - local effects			
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	General population	dermal	Acute/short term exposure - systemic effects			
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	General population	dermal	Long term exposure - local effects			
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	General population	dermal	Acute/short term exposure - local effects			
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	General population	oral	Acute/short term exposure - systemic effects			
maleic anhydride 108-31-6	Workers	inhalation	Acute/short term exposure -		0,2 mg/m3	

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			systemic effects			
maleic anhydride 108-31-6	Workers	inhalation	Acute/short term exposure - local effects		0,2 mg/m3	
maleic anhydride 108-31-6	Workers	inhalation	Long term exposure - systemic effects		0,081 mg/m3	
maleic anhydride 108-31-6	Workers	inhalation	Long term exposure - local effects		0,081 mg/m3	
maleic anhydride 108-31-6	Workers	dermal	Acute/short term exposure - systemic effects			
maleic anhydride 108-31-6	Workers	dermal	Acute/short term exposure - local effects			
maleic anhydride 108-31-6	Workers	dermal	Long term exposure - systemic effects			
maleic anhydride 108-31-6	Workers	dermal	Long term exposure - local effects			

Biological Exposure Indices:
None

8.2. Exposure controls:

Engineering controls:
Ensure good ventilation/extraction.

Respiratory protection:
Ensure adequate ventilation.
An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area
Filter type: A (EN 14387)

Hand protection:
Chemical-resistant protective gloves (EN 374).
Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):
nitrile rubber (NBR; >= 0.4 mm thickness)
Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):
nitrile rubber (NBR; >= 0.4 mm thickness)
This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:
Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.
Protective eye equipment should conform to EN166.

Skin protection:
Wear suitable protective clothing.
Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:
The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions.
Personal protective equipment should conform to the relevant EN standard.

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SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Delivery form	paste
Colour	Gray / Grey
Odor	mild, Of hydrocarbons
Physical state	liquid
Melting point	Not applicable, Product is a liquid
Solidification temperature	-29 °C (-20.2 °F)
Initial boiling point	Not applicable, Polymerizes before boiling point is reached.
Flammability	The product is not flammable.
Explosive limits	Not applicable, The product is not flammable.
Flash point	> 93 °C (> 199.4 °F)
Auto-ignition temperature	> 200 °C (> 392 °F)
Decomposition temperature	> 200 °C (> 392 °F);
pH	Not applicable, Product is non-soluble (in water).
Viscosity (kinematic) (40 °C (104 °F);)	> 20,5 mm2/s thixotropic
Viscosity, dynamic ()	Not applicable
Solubility (qualitative) (20 °C (68 °F); Solvent: Water)	Insoluble
Partition coefficient: n-octanol/water	Not applicable Mixture
Vapour pressure (20 °C (68 °F))	< 0,1 hPa
Density (20 °C (68 °F))	3,6 g/cm3 None
Relative vapour density: (20 °C)	Heavier than air
Particle characteristics	Not applicable Product is a liquid

9.2. Other information

Other information not applicable for this product

SECTION 10: Stability and reactivity

10.1. Reactivity
Reacts with strong oxidants.
Reaction with strong acids.

10.2. Chemical stability
Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions
See section reactivity

10.4. Conditions to avoid
Stable under normal conditions of storage and use.

10.5. Incompatible materials
See section reactivity.

10.6. Hazardous decomposition products
carbon oxides.

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SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Silver >= 99,9 % Ag in powder (>100nm<1mm) 7440-22-4	LD50	> 2.000 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
Bisphenol F diglycidyl ether 39817-09-9	LD50	> 5.000 mg/kg	rat	
Dihydro-3-(tetrapropenyl)furan-2,5-dione 26544-38-7	LD50	2.900 mg/kg	rat	OECD Guideline 423 (Acute Oral toxicity)
Dodecyloxirane 3234-28-4	LD50	> 10.000 mg/kg	rat	not specified
Methylhexahydrophthalic anhydride 19438-60-9	LD50	> 2.000 mg/kg	rat	OECD Guideline 423 (Acute Oral toxicity)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	LD50	1.118 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
maleic anhydride 108-31-6	LD50	1.090 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)

Acute dermal toxicity:

Prolonged or repeated skin contact with silver and its salts may cause a blue-gray discoloration of the skin and mucous membranes that is irreversible (Argyria).

Hazardous substances CAS-No.	Value type	Value	Species	Method
Silver >= 99,9 % Ag in powder (>100nm<1mm) 7440-22-4	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
Bisphenol F diglycidyl ether 39817-09-9	LD50	> 6.000 mg/kg	rabbit	
Dihydro-3-(tetrapropenyl)furan-2,5-dione 26544-38-7	LD50	6.200 mg/kg	rabbit	OECD Guideline 402 (Acute Dermal Toxicity)
Methylhexahydrophthalic anhydride 19438-60-9	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	LD50	1.130 mg/kg	rabbit	not specified
maleic anhydride 108-31-6	LD50	2.620 mg/kg	rabbit	not specified

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Acute inhalative toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Test atmosphere	Exposure time	Species	Method
Dihydro-3-(tetrapropenyl)furan-2,5-dione 26544-38-7	LC50	5,3 mg/l	dust/mist	4 h	rat	not specified
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	Acute toxicity estimate (ATE)	11,01 mg/l	vapour	4 h		Expert judgement

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Dihydro-3-(tetrapropenyl)furan-2,5-dione 26544-38-7	not irritating		rabbit	other guideline:
Dodecyloxirane 3234-28-4	irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Methylhexahydrophthalic anhydride 19438-60-9	moderately irritating	24 h	rabbit	Expert judgement
maleic anhydride 108-31-6	highly irritating		rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Dihydro-3-(tetrapropenyl)furan-2,5-dione 26544-38-7	irritating		rabbit	Evaluated according F.H.S.A.= Federal Hazardous Substance Act.
Dodecyloxirane 3234-28-4	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	Category 1 (irreversible effects on the eye)		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
maleic anhydride 108-31-6	corrosive		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
Dihydro-3-(tetrapropenyl)furan-2,5-dione 26544-38-7	sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
maleic anhydride 108-31-6	sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)

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Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Silver >= 99,9 % Ag in powder (>100nm<1mm) 7440-22-4	negative	in vitro mammalian cell micronucleus test	with and without		OECD Guideline 487 (In vitro Mammalian Cell Micronucleus Test)
Dihydro-3-(tetrapropenyl)furan-2,5-dione 26544-38-7	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Dihydro-3-(tetrapropenyl)furan-2,5-dione 26544-38-7	negative	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Dihydro-3-(tetrapropenyl)furan-2,5-dione 26544-38-7	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
2,6-Diglycidyl phenyl allyl ether oligomer	positive with metabolic activation	bacterial reverse mutation assay (e.g Ames test)			not specified
Methylhexahydrophthalic anhydride 19438-60-9	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	positive	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	positive	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	positive	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
maleic anhydride 108-31-6	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
2,6-Diglycidyl phenyl allyl ether oligomer	positive	intraperitoneal			not specified
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	negative	oral: gavage		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
maleic anhydride 108-31-6	negative	inhalation		rat	OECD Guideline 475 (Mammalian Bone Marrow Chromosome Aberration Test)

Carcinogenicity

No data available.

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Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
Dihydro-3-(tetrapropenyl)furan-2,5-dione 26544-38-7	NOAEL P 50 mg/kg	screening	oral: gavage	rat	OECD Guideline 421 (Reproduction / Developmental Toxicity Screening Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	NOAEL P 55 mg/kg NOAEL F1 55 mg/kg	one-generation study	oral: gavage	rat	OECD Guideline 443 (Extended One-Generation Reproductive Toxicity Study)
maleic anhydride 108-31-6	NOAEL P 55 mg/kg NOAEL F1 55 mg/kg	Two generation study	oral: gavage	rat	OECD Guideline 416 (Two-Generation Reproduction Toxicity Study)

STOT-single exposure:

No data available.

STOT-repeated exposure:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
Dihydro-3-(tetrapropenyl)furan-2,5-dione 26544-38-7	NOAEL 50 mg/kg	oral: gavage	28 days	rat	EPA Guideline
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	NOAEL 200 mg/kg	oral: gavage	28 d daily	rat	OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity in Rodents)
maleic anhydride 108-31-6	NOAEL 40 mg/kg	oral: feed	90 d daily	rat	not specified

Aspiration hazard:

No data available.

11.2 Information on other hazards

not applicable

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SECTION 12: Ecological information

General ecological information:
Do not empty into drains / surface water / ground water.

12.1. Toxicity

Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Silver >= 99,9 % Ag in powder (>100nm<1mm) 7440-22-4	LC50	0,0012 mg/l	96 h	Pimephales promelas	other guideline:
Silver >= 99,9 % Ag in powder (>100nm<1mm) 7440-22-4	EC10	0,00019 mg/l	217 d	Salmo trutta	OECD Guideline 210 (fish early lite stage toxicity test)
Bisphenol F diglycidyl ether 39817-09-9	LC50	> 1 - 10 mg/l	96 h	not specified	OECD Guideline 203 (Fish, Acute Toxicity Test)
Dihydro-3-(tetrapropenyl)furan-2,5-dione 26544-38-7	LC50	Toxicity > Water solubility	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
Dodecyloxirane 3234-28-4	LC50	1,11 mg/l	14 d	Poecilia reticulata	not specified
Methylhexahydrophthalic anhydride 19438-60-9	LC50	> 100 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	LC50	19,8 mg/l	96 h	Danio rerio	OECD Guideline 203 (Fish, Acute Toxicity Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	EC10	1,11 mg/l	35 d	Danio rerio	OECD Guideline 210 (fish early lite stage toxicity test)
maleic anhydride 108-31-6	LC50	75 mg/l	96 h	Lepomis macrochirus	OECD Guideline 203 (Fish, Acute Toxicity Test)

Toxicity (aquatic invertebrates):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Silver >= 99,9 % Ag in powder (>100nm<1mm) 7440-22-4	EC50	0,00022 mg/l	48 h	Daphnia magna	other guideline:
Bisphenol F diglycidyl ether 39817-09-9	EC50	> 1 - 10 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Dihydro-3-(tetrapropenyl)furan-2,5-dione 26544-38-7	EC50	Toxicity > Water solubility	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Dodecyloxirane 3234-28-4	EC50	0,171 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Methylhexahydrophthalic anhydride 19438-60-9	EC50	> 100 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	EC50	75 mg/l	24 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
maleic anhydride 108-31-6	EC50	77 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

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Chronic toxicity (aquatic invertebrates):

The table below presents the data of the classified substances present in the mixture.

Hazardous substances **CAS-No.**	**Value type**	**Value**	**Exposure time**	**Species**	**Method**
Silver >= 99,9 % Ag in powder (>100nm<1mm) 7440-22-4	NOEC	0,00032 mg/l	21 d	Daphnia magna	EPA OPPTS 850.1300 (Daphnid Chronic Toxicity Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	EC10	8,93 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

Toxicity (Algae):

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The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Silver >= 99,9 % Ag in powder (>100nm<1mm) 7440-22-4	EC10	0,00016 mg/l	15 d	other:	other guideline:
Dihydro-3-(tetrapropenyl)furan-2,5-dione 26544-38-7	EC50	Toxicity > Water solubility	96 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Dihydro-3-(tetrapropenyl)furan-2,5-dione 26544-38-7	NOEC	Toxicity > Water solubility	96 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Dodecyloxirane 3234-28-4	EC50	0,00236 mg/l	72 h	Pseudokirchneriella subcapitata (reported as Raphidocelis subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Dodecyloxirane 3234-28-4	NOEC	0,00165 mg/l	72 h	Pseudokirchneriella subcapitata (reported as Raphidocelis subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Methylhexahydrophthalic anhydride 19438-60-9	EC50	135 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Methylhexahydrophthalic anhydride 19438-60-9	EC10	77,5 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	EC50	> 160 mg/l	72 h	Raphidocelis subcapitata (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	NOELR	40 mg/l	72 h	Raphidocelis subcapitata (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
maleic anhydride 108-31-6	EC50	29 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
maleic anhydride 108-31-6	EC10	23 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)

Toxicity (microorganisms):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Dihydro-3-(tetrapropenyl)furan-2,5-dione 26544-38-7	EC50	Toxicity > Water solubility	3 h	activated sludge, domestic	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
Dodecyloxirane 3234-28-4	EC0	10.000 mg/l	30 min		not specified
Methylhexahydrophthalic anhydride 19438-60-9	EC10	85 mg/l	18 h		not specified
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	IC50	> 100 mg/l	3 h	activated sludge	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
maleic anhydride 108-31-6	EC10	44,6 mg/l		Pseudomonas putida	DIN 38412, part 8 (Pseudomonas Zellvermehrungshemm-Test)

12.2. Persistence and degradability

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The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
Bisphenol F diglycidyl ether 39817-09-9	not readily biodegradable.	aerobic	< 10 %	28 d	OECD 301 A - F
Dihydro-3-(tetrapropenyl)furan-2,5-dione 26544-38-7	not readily biodegradable.	aerobic	9,9 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
2,6-Diglycidyl phenyl allyl ether oligomer			7 %	28 day	not specified
Dodecyloxirane 3234-28-4	not readily biodegradable.	aerobic	60 - 70 %	28 d	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
Methylhexahydrophthalic anhydride 19438-60-9	not readily biodegradable.	aerobic	2 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	not readily biodegradable.	aerobic	38 %	28 d	OECD Guideline 301 E (Ready biodegradability: Modified OECD Screening Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	inherently biodegradable	aerobic	98 %	60 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
maleic anhydride 108-31-6	readily biodegradable	aerobic	98 %	7 d	OECD Guideline 301 E (Ready biodegradability: Modified OECD Screening Test)

12.3. Bioaccumulative potential

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Bioconcentration factor (BCF)	Exposure time	Temperature	Species	Method
Silver >= 99,9 % Ag in powder (>100nm<1mm) 7440-22-4	70	42 d	20 °C	Cyprinus carpio	other guideline:

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12.4. Mobility in soil

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	LogPow	Temperature	Method
Dihydro-3-(tetrapropenyl)furan-2,5-dione 26544-38-7	4,39	22 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
Dodecyloxirane 3234-28-4	5,77	25 °C	QSAR (Quantitative Structure Activity Relationship)
Methylhexahydrophthalic anhydride 19438-60-9	2,09	40 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	-0,269	25 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
maleic anhydride 108-31-6	-2,61	19,8 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)

12.5. Results of PBT and vPvB assessment

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	PBT / vPvB
Silver >= 99,9 % Ag in powder (>100nm<1mm) 7440-22-4	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Dihydro-3-(tetrapropenyl)furan-2,5-dione 26544-38-7	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Methylhexahydrophthalic anhydride 19438-60-9	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Copper oxide 1317-38-0	According to Annex XIII to Regulation (EC) No 1907/2006, a PBT and vPvB assessment shall not be conducted for inorganic substances.
maleic anhydride 108-31-6	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Endocrine disrupting properties

not applicable

12.7. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:
Do not empty into drains / surface water / ground water.
Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:
After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09* waste adhesives and sealants containing organic solvents and other dangerous substances
The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

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SECTION 14: Transport information

14.1. UN number or ID number

ADR	3077
RID	3077
IMDG	3077
IATA	3077

14.2. UN proper shipping name

ADR	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Silver)
RID	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Silver)
IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Silver)
IATA	Environmentally hazardous substance, solid, n.o.s. (Silver)

14.3. Transport hazard class(es)

ADR	9
RID	9
IMDG	9
IATA	9

14.4. Packing group

ADR	III
RID	III
IMDG	III
IATA	III

14.5. Environmental hazards

ADR	Environmentally Hazardous
RID	Environmentally Hazardous
ADN	Environmentally Hazardous
IMDG	Marine Pollutant
IATA	Environmentally Hazardous

14.6. Special precautions for user

ADR	not applicable Tunnelcode:
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

The transport classifications in this section apply generally to packed and bulk goods alike. For containers with a net volume of no more than 5 L for liquid substances or a net mass of no more than 5 kg for solid substances per individual or inner package, the exemptions SP 375 (ADR), A197 (IATA), 2.10.2.7 (IMDG), NZ 4.3(10) may be applied, which can result in a deviation from the transport classification for packed goods.

14.7. Maritime transport in bulk according to IMO instruments

not applicable

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SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Ozone Depleting Substance (ODS) (Regulation (EC) No 2024/590):	Not applicable
Prior Informed Consent (PIC) (Regulation (EU) No 649/2012):	Not applicable
Persistent organic pollutants (Regulation (EU) 2019/1021):	Not applicable
VOC content (2010/75/EC)	< 3 %

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

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SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text
of all abbreviations indicated by codes in this safety data sheet are as follows:

H302 Harmful if swallowed.
H312 Harmful in contact with skin.
H314 Causes severe skin burns and eye damage.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H319 Causes serious eye irritation.
H332 Harmful if inhaled.
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H341 Suspected of causing genetic defects.
H360F May damage fertility.
H361f Suspected of damaging fertility.
H372 Causes damage to organs through prolonged or repeated exposure.
H373 May cause damage to organs through prolonged or repeated exposure.
H400 Very toxic to aquatic life.
H410 Very toxic to aquatic life with long lasting effects.
H411 Toxic to aquatic life with long lasting effects.
H413 May cause long lasting harmful effects to aquatic life.

ED:	Substance identified as having endocrine disrupting properties
EU OEL:	Substance with a Union workplace exposure limit
EU EXPLD 1:	Substance listed in Annex I, Reg (EC) No. 2019/1148
EU EXPLD 2	Substance listed in Annex II, Reg (EC) No. 2019/1148
SVHC:	Substance of very high concern (REACH Candidate List)
PBT:	Substance fulfilling persistent, bioaccumulative and toxic criteria
PBT/vPvB:	Substance fulfilling persistent, bioaccumulative and toxic plus very persistent and very bioaccumulative criteria
vPvB:	Substance fulfilling very persistent and very bioaccumulative criteria

Further information:

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