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Safety Data Sheet

Revision Number: 007.0

Issue date: 10/16/2025

1. IDENTIFICATION

Product name: LOCTITE 2620 HI TEMP TL HS 30G
Product type/ Recommended use: Anaerobic Adhesive
Restriction of Use: None identified
Company address:
Henkel Corporation
One Henkel Way
Rocky Hill, Connecticut 06067

IDH number: 1138282
Item number: 1138282

Region: United States
Contact information:
Telephone: +1 (860) 571-5100
MEDICAL EMERGENCY Phone: Poison Control Center
1-877-671-4608 (toll free) or 1-303-592-1711
TRANSPORT EMERGENCY Phone: CHEMTREC
1-800-424-9300 (toll free) or 1-703-527-3887
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1-800-424-9300 (toll free) or 1-703-527-3887
Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW	
DANGER:	H317 - MAY CAUSE AN ALLERGIC SKIN REACTION. H331 - TOXIC IF INHALED. H351 - SUSPECTED OF CAUSING CANCER. H361 - SUSPECTED OF DAMAGING FERTILITY OR THE UNBORN CHILD.

HAZARD CLASS	HAZARD CATEGORY
ACUTE TOXICITY INHALATION	3
SKIN SENSITIZATION	1
CARCINOGENICITY	2
REPRODUCTIVE TOXICITY	2

PICTOGRAM(S)



Precautionary Statements

Prevention:
P201 - Obtain special instructions before use.
P202 - Do not handle until all safety precautions have been read and understood.
P261 - Avoid breathing dust or fumes.
P271 - Use only outdoors or in a well-ventilated area.
P272 - Contaminated work clothing should not be allowed out of the workplace.
P280 - Wear protective gloves, clothing, eye and face protection.

Response:
P302+P352 - IF ON SKIN: Wash with plenty of water.
P304+P340+P311 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/ physician.
P308+P313 - IF exposed or concerned: Get medical attention.
P333+P313 - If skin irritation or rash occurs: Get medical attention.
P362+P364 - Take off contaminated clothing and wash it before reuse.

Storage:
P403+P233 - Store in a well-ventilated place. Keep container tightly closed.
P405 - Store locked up.

Disposal:
P501 - Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

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Other hazards Not available.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Weight %*
Boric acid	10043-35-3	30 - 60
Maleimide resin	3006-93-7	5 - 10
Silica, amorphous, fumed, cryst.-free	112945-52-5	1 - 5
Cumene hydroperoxide	80-15-9	0.1 - 1
1-Acetyl-2-phenylhydrazine	114-83-0	0.1 - 1

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

First Aid Measures by likely routes of exposure

Inhalation: Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.

Skin contact: Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Wash clothing before reuse. Get medical attention.

Eye contact: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.

Ingestion: DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.

Most important symptoms and effects (acute and delayed): The most important known symptoms and effects, both acute and delayed, are described in Section 11: Toxicological Information.

Indication of any immediate medical attention / special treatment needed: Not available.

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Improper extinguishing agents: Not available.

Special firefighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray.

Unusual fire or explosion hazards: Uncontrolled polymerization may occur at high temperatures resulting in explosions or rupture of storage containers.

Hazardous combustion products: Oxides of carbon. Oxides of sulfur. Oxides of nitrogen. Toxic fumes. Irritating organic vapours.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Do not allow product to enter sewer or waterways.

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Clean-up methods: Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up as much material as possible. Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

Handling: Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Keep container closed. Refer to Section 8.

Storage: For safe storage, store at or below 38 °C (100.4 °F)
Keep in a cool, well ventilated area away from heat, sparks and open flame.
Keep container tightly closed until ready for use.

Shelf Life Statement: Not available.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Boric acid	6 mg/m3 STEL Inhalable fraction. 2 mg/m3 TWA Inhalable fraction.	None	None	None
Ethene, homopolymer	10 mg/m3 TWA Inhalable particles. 3 mg/m3 TWA Respirable particles.	15 MPPCF TWA Respirable fraction. 15 mg/m3 TWA Total dust. 50 MPPCF TWA Total dust. 5 mg/m3 TWA Respirable fraction. 5 mg/m3 PEL Respirable fraction. 15 mg/m3 PEL Total dust.	None	None
Cumene hydroperoxide	None	None	1 ppm (6 mg/m3) TWA (SKIN)	None

Engineering controls: Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection: Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

Skin protection: Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact. Neoprene gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Paste
Color: Red
Odor: Mild
Odor threshold: Not available.
pH: Not applicable
Vapor pressure: < 5 mm hg (27 °C (80.6 °F))
Boiling point/range: > 149 °C (> 300.2 °F)Estimated
Melting point/ range: Not available.
Density/Relative density: 1.1564
Relative vapor density: Not available.
Flash point: > 93 °C (> 199.4 °F)

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Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Flammability:	Not applicable
Evaporation rate:	1.0 Estimated
Solubility:	Slight
Partition coefficient n-octanol/water (logarithmic value):	Not available.
VOC content:	0.33 %
Dynamic viscosity:	Not available.
Kinematic viscosity:	Not available.
Particle characteristics:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	None under normal processing. Polymerization may occur at elevated temperature or in the presence of incompatible materials.
Hazardous decomposition products:	Oxides of carbon. Oxides of sulfur. Oxides of nitrogen. Toxic fumes. Irritating organic fragments.
Incompatible materials:	Strong oxidizing agents. Reducing agents. Acids. Alkalis. Amines. Heavy metals. Peroxides. Oxygen scavengers. Free radical initiators. Other polymerization initiators.
Reactivity:	Not available.
Conditions to avoid:	Elevated temperatures. Heat, flames, sparks and other sources of ignition. Store away from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Likely routes of exposure: Skin, Inhalation, Eyes, Ingestion

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Potential Health Effects/Symptoms

Inhalation: Toxic by inhalation.
Skin contact: May cause allergic skin reaction. This product may cause irritation to the skin.
Eye contact: May cause eye irritation.
Ingestion: May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s
Boric acid	Oral LD50 (Mouse) = 3,450 mg/kg Oral LD50 (Rat) = 2,660 mg/kg Dermal LD50 (Rabbit) = > 2,000 mg/kg Inhalation LC50 (Rat, 4 h) = > 2.12 mg/l Inhalation LC50 (Rat, 4 h) = > 0.16 mg/l
Maleimide resin	None
Silica, amorphous, fumed, cryst.-free	None
Cumene hydroperoxide	None
1-Acetyl-2-phenylhydrazine	Oral LD50 (Mouse) = 270 mg/kg

Hazardous Component(s)	Immediate Health Effects	Delayed Health Effects	Chronic Health Effects
Boric acid	Irritant		Behavioral Central nervous system Developmental Gastrointestinal Kidney Liver Reproductive Skin
Maleimide resin			
Silica, amorphous, fumed, cryst.-free			
Cumene hydroperoxide	Corrosive Irritant	Allergen	Central nervous system Mutagen
1-Acetyl-2-phenylhydrazine		Allergen	Blood Kidney Mutagen Some evidence of carcinogenicity

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Boric acid	No	No	No
Maleimide resin	No	No	No
Silica, amorphous, fumed, cryst.-free	No	No	No
Cumene hydroperoxide	No	No	No
1-Acetyl-2-phenylhydrazine	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)
Proper shipping name: RQ, Environmentally hazardous substance, solid, n.o.s.
Hazard class or division: 9
Identification number: UN 3077
Packing group: III
DOT Hazardous Substance(s): alpha,alpha-Dimethylbenzylhydroperoxide

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International Air Transportation (ICAO/IATA)

Proper shipping name:	RQ, Environmentally hazardous substance, solid, n.o.s. (Diamid wax mixture)
Hazard class or division:	9
Identification number:	UN 3077
Packing group:	III

Water Transportation (IMO/IMDG)

Proper shipping name:	RQ, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Diamid wax mixture)
Hazard class or division:	9
Identification number:	UN 3077
Packing group:	III
Marine pollutant:	Diamid wax mixture

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
TSCA 12 (b) Export Notification:	None above reporting de minimisNone above reporting de minimis
CERCLA/SARA Section 302 EHS:	None above reporting de minimis.
CERCLA/SARA Section 311/312:	Please refer to the GHS classification in Section 2
CERCLA/SARA Section 313:	None above reporting de minimis.
CERCLA Reportable quantity:	Cumene hydroperoxide (CAS# 80-15-9) 10 lbs. (4.54 kg)
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2,3,8,9,11,15

Prepared by: Product Safety and Regulatory Affairs

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