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Safety Data Sheet

Revision Number: 002.2

Issue date: 12/20/2024

1. IDENTIFICATION

Product name: TECHNOMELT PA 678 BK
Product type/ Recommended use: Hotmelt adhesive
Restriction of Use: None identified
Company address:
Henkel Corporation
One Henkel Way
Rocky Hill, Connecticut 06067

IDH number: 1561658
Region: United States
Contact information:
Telephone: +1 (860) 571-5100
MEDICAL EMERGENCY Phone: Poison Control Center
1-877-671-4608 (toll free) or 1-303-592-1711
TRANSPORT EMERGENCY Phone: CHEMTREC
1-800-424-9300 (toll free) or 1-703-527-3887
MEDICAL EMERGENCY Phone: Poison Control Center
1-877-671-4608 (toll free) or 1-303-592-1711
TRANSPORT EMERGENCY Phone: CHEMTREC
1-800-424-9300 (toll free) or 1-703-527-3887
Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW
MOLTEN ADHESIVE MAY CAUSE SEVERE BURNS. VAPORS ABOVE MOLTEN ADHESIVE MAY CAUSE EYE, SKIN AND RESPIRATORY TRACT IRRITATION. STATIC CHARGES GENERATED BY EMPTYING PACKAGE IN OR NEAR FLAMMABLE VAPORS MAY CAUSE IGNITION.

HAZARD CLASS	HAZARD CATEGORY
None	None

PICTOGRAM(S)
None

Precautionary Statements

Prevention: Not prescribed
Response: Not prescribed
Storage: Not prescribed
Disposal: Not prescribed

Other hazards Not available.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Weight %*
Carbon black	1333-86-4	0.1 - 1

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

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Non hazardous components

Actual concentration or concentration range is withheld as a trade secret

4. FIRST AID MEASURES

First Aid Measures by likely routes of exposure

Inhalation:	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. If symptoms develop and persist, get medical attention.
Skin contact:	Molten adhesive may cause severe burns. Cool melted product on skin with plenty of water. Do not remove solidified product. Cover affected areas with clean sheeting or gauze and seek immediate medical attention. No attempt should be made to remove material from skin or to remove contaminated clothing as damaged skin can be easily torn.
Eye contact:	If eye contact occurs with molten material immediately cool with water. Do not remove adhesive. Seek medical attention.
Ingestion:	Do not induce vomiting. Never give anything by mouth to an unconscious person. If symptoms develop and persist, get medical attention.
Most important symptoms and effects (acute and delayed):	The most important known symptoms and effects, both acute and delayed, are described in Section 11: Toxicological Information.
Indication of any immediate medical attention / special treatment needed:	Not available.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Improper extinguishing agents:	Not available.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards:	In case of fire, keep containers cool with water spray.
Hazardous combustion products:	Oxides of carbon, oxides of nitrogen, irritating organic vapors.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow material to contaminate ground water system.
Clean-up methods:	Sweep up spilled material. Avoid creating dust. Health injuries are not known or expected under normal use.

7. HANDLING AND STORAGE

Handling:	Do not place wet or damp solid into melt tank. Follow suggested application temperature. Always be careful around molten material. Avoid skin contact with molten resins. Do not wear contact lenses. Avoid dust formation.
Storage:	Keep cool in accordance with information on label and in Technical Data Sheets.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

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8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Carbon black	3 mg/m3 TWA Inhalable fraction.	3.5 mg/m3 PEL 5 mg/m3 TWA Respirable fraction. 50 MPPCF TWA Total dust. 15 MPPCF TWA Respirable fraction. 15 mg/m3 TWA Total dust.	None	None

Engineering controls: Ventilation hoods and fans required when working with organic solvents or in hot melt applications. Heat only in areas with appropriate exhaust ventilation.

Respiratory protection: Solid Resin: Dust safety masks are recommended when the potential for dust inhalation exists. Molten Resin: Use a NIOSH approved air-purifying respirator with an organic vapor cartridge.

Eye/face protection: Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Do not wear contact lenses.

Skin protection: Insulated gloves and long sleeved clothing are strongly recommended when working with molten adhesive.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Solid
Color: Black
Odor: Odorless
Odor threshold: Not available.
pH: Not applicable, Product is non-soluble (in water).
Vapor pressure: < 0.1 hPa (20 °C (68°F))
Boiling point/range: > 280.0 °C (> 536°F)
Melting point/ range: 180 - 190 °C (356°F - 374°F)
Density/Relative density: 0.98
Relative vapor density: Not applicable, Product is a solid
Flash point: Not applicable
Flammable/Explosive limits - lower: Not available.
Flammable/Explosive limits - upper: Not available.
Autoignition temperature: Not available.
Flammability: The product is not flammable.
Evaporation rate: Not available.
Solubility: Insoluble Water
Partition coefficient n-octanol/water (logarithmic value): Not available.
VOC content: Not available.
Dynamic viscosity: 2,500 - 4,000 mPa.s
Kinematic viscosity: Not available.
Particle characteristics: 3,000 - 6,000 µm
Decomposition temperature: > 280 °C

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10. STABILITY AND REACTIVITY

Stability: Stable

Hazardous reactions: Will not occur.

Hazardous decomposition products: Carbon dioxide, carbon monoxide and irritating and/or toxic gases and particulate may be generated by thermal decomposition or combustion.

Incompatible materials: Acids. Bases. Oxidizing agents.

Reactivity: Not available.

Conditions to avoid: Excessive heat.

11. TOXICOLOGICAL INFORMATION

Likely routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation: Continuous breathing of vapors above molten adhesive may irritate mucous membranes. Dusts from solid adhesive may cause irritation.
Skin contact: Molten adhesive may cause severe burns. Solid adhesive has no hazards.
Eye contact: Molten adhesive in eyes will cause severe and permanant damage. Can cause mechanical irritation if dusts are generated.
Ingestion: Not expected to be harmful by ingestion. This product contains nanoparticles. The particle size-related health effects of nanoparticles have not been fully investigated.

Hazardous Component(s)	LD50s and LC50s
Carbon black	Oral LD50 (Rat) = > 8,000 mg/kg

Hazardous Component(s)	Immediate Health Effects	Delayed Health Effects	Chronic Health Effects
Carbon black			Respiratory Some evidence of carcinogenicity

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Carbon black	Known To Be Human Carcinogen.	Group 2B	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

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Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

Water Transportation (IMO/IMDG)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
TSCA 12 (b) Export Notification:	None above reporting de minimis
CERCLA/SARA Section 302 EHS:	None above reporting de minimis.
CERCLA/SARA Section 311/312:	Please refer to the GHS classification in Section 2
CERCLA/SARA Section 313:	None above reporting de minimis.
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer.

Canada Regulatory Information

CEPA DSL/NDSL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format.

Prepared by: Product Safety and Regulatory Affairs

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