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Specification Sheet
HMS925

Type:	Acrylic Containing Hot Melt Glue Formulation	
Solids:	100%	
Viscosity [1]:	@ 325° (F)(cps)	11,625
	@ 350° (F) (cps)	7,750
	@375° (F) (cps)	5,375
Open Time:	Medium	
R & B Softening Point: [2]	165° (F)	
Color:	Clear	
Odor:	Slight	
Shelf Life:	Indefinite Above	
Flash Point:	400° (F)	

FDA Status: Compositional compliance with FDA Regulation #21CFR175.105 for food packaging.

Storage: Common Storage

Application Temperature: 350° (F) to 390° (F)

Suggested Uses: A high strength hot melt for multiple applications. Developed for concrete and carpet track strips, but also bonds to a variety of substrates such as plastic, metal, wood, vinyl, glass and ceramic.

Precautions: Do Not Mix with other adhesives
Severe burns will result if contact is made in molten state.
Material safety data sheets provide safety precautions that should be observed in handling and storing.

The buyer should conduct its own tests of this product before use to determine proper preparation technique and suitability for proposed application. Manufacturer warrants that the product conforms with written specifications, and is free from defects. Manufacturer disclaims all other warranties, expressed or implied, including the warranties of merchantability and fitness for a particular purpose. The buyer's sole remedy for non compliance with this warranty shall be for the replacement of the product or refund of the buyer's purchase price.

[1] Brookfield Viscosity – ASTM D3236

[2] R & B Softening Point - ASTM E28

Revised 05/16/11