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QUALITY CONTROL DEPARTMENT

SPECIFICATION SHEET

Ellsworth Adhesives
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PRODUCT
HM101K

SPECIFICATION	SPECIFICATION VERSION	SPECIFICATION DATE
HM101K	1.0000	11/08/2007

PRODUCT SPECIFICATION		
TEST	**TEST ID**	**REQUIREMENTS**
Viscosity of HM in cps @350F	**V350**	800 - 1200 cps
Gardner Color of HM	**Gardner**	1 - 6

REMARKS
Specific Gravity: 0.99 Ring & Ball Softening Point: 228 Deg F Gardner Color: 6 Maximum Viscosity @300F: 1900 - 2600 cps Viscosity @325F: 1200 - 1700 cps Viscosity @350F: 800 - 1200 cps Viscosity @375F: 600 - 800 cps

Important

The information on the sheet is believed to be accurate but is not warranted to be so. Protective equipment, health effects, and other related safety measures are based on intended and anticipated product use. Recipients are advised to confirm in advance of need that the information is applicable and suitable to their circumstances.

LIMITED WARRANTY AND TERMS

Ellsworth Adhesives warrants that, for one year from the date of shipment from manufacturer to the original purchaser, this product was manufactured in accordance with manufactures specifications in effect on the date of manufacture. These specifications are available upon request. This Warranty does not cover test data, or any defects, damages or other harms caused to any extent or in any way by failure to follow applicable manufactures instructions, if any, or abuse /misuse of the product.

We believe the information included on this Spec Sheet to be correct, to the best of our knowledge. The recommendations and suggestions herein are made without guarantee or representation as to results. We recommend that tests be made in a laboratory or plant to determine if this product meets all of your requirements. It is the responsibility of the buyer/user to determine the suitability of this product for his/her application/requirements. Any claim made or action commenced by purchaser/end user under manufactures limited warranty as set forth herein must be brought within one year from date of shipment from manufacturer to the purchaser. Purchaser agrees that all disputes arising from manufactures sale of product to purchaser shall be brought, if at all, in and before a court located in the state of Wisconsin, to the exclusion of the courts of any other state.

For any valid claim presented under the limited warranty, manufacturer will replace the product, or, at its option, refund the purchase price. This replacement/refund resolution is the purchaser's sole and exclusive remedy against manufacturer. The purchaser agrees that no other resolution (including but not limited to lost profits, lost sales, injury to person or property or any other incidental or consequential loss) shall be available to purchaser for claims arising out of any use of the product regardless of the legal theory (contract, tort or other). In no event will manufacturer be obligated to pay damages to purchaser in any amount exceeding the price that the purchaser paid for the product.

DISCLAIMER - The warranty, as stated above, supersedes all other warranties, express or implied. Ellsworth Adhesives expressly disclaims any other warranties, including warranties of merchantability and fitness for a particular purpose. Ellsworth Adhesives acceptance of purchaser's order for this product is expressly conditional on purchaser's assent to terms and conditions set forth herein.