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SAFETY DATA SHEET

ELANTAS
Electrical Insulation

Epoxylite® E 6103 Hi Temp Resin

Version 4 | Revision Date 09/17/2015 | Print Date 09/17/2015

SECTION 1. IDENTIFICATION

Product name : Epoxylite® E 6103 Hi Temp Resin

Manufacturer or supplier's details

Company : ELANTAS PDG, INC.
5200 North 2nd Street
St. Louis MO 63147
Telephone : (314) 621-5700
Visit our web site : www.elantas.com
E-mail address : Todd.Thomas@altana.com
Emergency telephone number : INFOTRAC - 1-800-535-5053

Recommended use of the chemical and restrictions on use

Recommended use : Electrical Insulation

Restrictions on use : Refer to Section 15 for any restrictions that may apply

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification

Skin irritation : Category 2

Eye irritation : Category 2A

Skin sensitisation : Category 1

Carcinogenicity : Category 1A

Specific target organ toxicity - repeated exposure (Inhalation) : Category 2 (Lungs)

GHS Label element

Hazard pictograms :



Signal word : Danger

Hazard statements : H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H350 May cause cancer.
H373 May cause damage to organs (Lungs) through prolonged or repeated exposure if inhaled.

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Precautionary statements : **Prevention:**
P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P260 Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.
P264 Wash skin thoroughly after handling.
P272 Contaminated work clothing should not be allowed out of the workplace.
P280 Wear eye protection/ face protection.
P280 Wear protective gloves.
P281 Use personal protective equipment as required.
Response:
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313 IF exposed or concerned: Get medical advice/ attention.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P337 + P313 If eye irritation persists: Get medical advice/ attention.
P362 Take off contaminated clothing and wash before reuse.
Storage:
P405 Store locked up.
Disposal:
P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical nature : Modified epoxy resin

Hazardous components

Component	CAS-No.	Concentration (%)
Epoxy Resin	28064-14-4	>= 70 - < 71
Crystalline silica	14808-60-7	>= 25 - < 26
Epoxy Resin	25068-38-6	>= 3 - < 4

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.

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Show this safety data sheet to the doctor in attendance.
Do not leave the victim unattended.

If inhaled	:	If unconscious place in recovery position and seek medical advice. If symptoms persist, call a physician.
In case of skin contact	:	If skin irritation persists, call a physician. If on skin, rinse well with water. If on clothes, remove clothes.
In case of eye contact	:	Immediately flush eye(s) with plenty of water. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	:	Induce vomiting immediately and call a physician. Keep respiratory tract clear. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.

SECTION 5. FIREFIGHTING MEASURES

Unsuitable extinguishing media	:	High volume water jet
Further information	:	Standard procedure for chemical fires. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Special protective equipment for firefighters	:	Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	:	Use personal protective equipment.
Environmental precautions	:	Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
Methods and materials for containment and cleaning up	:	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).

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Keep in suitable, closed containers for disposal.
Absorbent paper or other organic material used for cleaning up resin is a fire hazard, as heat and spontaneous combustion can occur, particularly if the resin was catalyzed. Catalyzed resin can generate hazardous exothermic heat if allowed to polymerize in a mass. All soiled or waste materials must be water soaked, and kept in a closed bin until disposed of.

SECTION 7. HANDLING AND STORAGE

Advice on safe handling : Do not breathe vapours/dust.
Avoid exposure - obtain special instructions before use.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Dispose of rinse water in accordance with local and national regulations.
Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
The chemical reaction that cures mixed epoxy is exothermic (heat generating). If left to cure in a contained mass, such as in a mixing vessel, it can generate enough heat to melt plastic, burn skin or ignite surrounding combustible materials. The larger or thicker the epoxy mass, the more heat generated.

Conditions for safe storage : Store under conditions specified on the product Technical Data Sheet to maintain product quality.
Keep container tightly closed in a dry and well-ventilated place.
Observe label precautions.
Electrical installations / working materials must comply with the technological safety standards.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Crystalline silica	14808-60-7	TWA (total dust)	30 mg/m3 / %SiO2+2	OSHA Z-3
		TWA (respirable)	250 mppcf / %SiO2+5	OSHA Z-3
		TWA	10 mg/m3 /	OSHA Z-3

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		(respirable)	%SiO2+2	
		TWA (respirable dust fraction)	0.1 mg/m3	OSHA P0
		TWA (Respirable fraction)	0.025 mg/m3 (Silica)	ACGIH

Engineering measures : Use with adequate ventilation.
All application areas should be ventilated in accordance with applicable OSHA regulations. (29 CFR 1910.94)
This product contains a particulate(s) that is considered hazardous per OSHA (29 CFR 1910.1200) and is listed in Section III as a precautionary warning.
Under normal conditions of use, this product as supplied does not pose a health risk from particulate matter.
Physical degradation of the cured product (i.e. sanding, abrading, etc.) may pose a dust hazard.
Repeated inhalation of such dust may cause lung injury.

Personal protective equipment

Respiratory protection : In the case of vapour formation use a respirator with an approved filter.

Hand protection
Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection : Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Skin and body protection : impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Hygiene measures : When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Odour Threshold : No data available

pH : No data available

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Melting point/freezing point	:	No data available
Initial boiling point and boiling range	:	No data available
Flash point	:	Greater than 201 °F (94 °C) Method: No information available. Information taken from reference works and the literature.
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit	:	No data available
Lower explosion limit	:	No data available
Vapour pressure	:	No data available
Relative vapour density	:	No data available
Relative Density/Specific Gravity	:	No data available
Density	:	1.4025 g/cm3 (77 °F (25 °C))
Solubility(ies)		
Water solubility	:	No data available
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Auto-ignition temperature	:	No data available
Thermal decomposition	:	No data available
Viscosity		
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	Greater than 22 mm2/s (104 °F (40 °C))

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No decomposition if stored and applied as directed.
Chemical stability	:	No decomposition if stored and applied as directed.

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Possibility of hazardous reactions	:	No decomposition if stored and applied as directed.
Conditions to avoid	:	No data available
Hazardous decomposition products	:	The by-products expected in incomplete pyrolysis or combustion of epoxy resins are mainly phenolics, CO and water.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure
Inhalation
Skin contact
Eyes

Acute toxicity

Product:

Acute oral toxicity	:	Acute toxicity estimate : > 5,000 mg/kg Method: Calculation method

Components:

25068-38-6 Epoxy Resin:

Acute oral toxicity	:	LD50 (Rat): 11,400 mg/kg LD50 (Rat, female): > 2,000 mg/kg Method: OECD Test Guideline 420 GLP: yes
Acute inhalation toxicity	:	LC50 : Remarks: No data available
Acute dermal toxicity	:	LD50 (Rabbit): 23,400 mg/kg LD50 (Rat, male and female): > 2,000 mg/kg Method: OECD Test Guideline 402 GLP: yes

Skin corrosion/irritation

Product:

Remarks: May cause skin irritation and/or dermatitis.

Components:

25068-38-6 Epoxy Resin:
Species: Rabbit
Result: Moderate skin irritation

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Species: Rabbit
Exposure time: 4 h
Method: OECD Test Guideline 404
Result: Skin irritation
GLP: yes

Serious eye damage/eye irritation

Product:

Remarks: May cause irreversible eye damage.

Components:

25068-38-6 Epoxy Resin:
Species: Rabbit
Result: Eye irritation

Respiratory or skin sensitisation

Product:

Remarks: Causes sensitisation.

Components:

25068-38-6 Epoxy Resin:
Test Type: Mouse Local Lymph Node assay (LLNA)
Species: Mouse
Method: OECD Test Guideline 429
Result: May cause sensitisation by skin contact.
GLP: yes

Carcinogenicity

IARC	Group 1: Carcinogenic to humans	
	Crystalline silica	14808-60-7
ACGIH	Suspected human carcinogen	
	Crystalline silica	14808-60-7
OSHA	No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.	
NTP	Known to be human carcinogen	
	Crystalline silica	14808-60-7

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Aspiration toxicity

Components:

25068-38-6 Epoxy Resin:
No aspiration toxicity classification

Further information

Product:

Remarks: No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

25068-38-6 Epoxy Resin:

Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia (water flea)): 1.7 mg/l Exposure time: 48 h Test Type: static test Method: OECD Test Guideline 202 GLP: yes
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)	:	NOEC (Daphnia magna (Water flea)): 0.3 mg/l Exposure time: 21 d Test Type: semi-static test Method: OECD Test Guideline 211 GLP: yes

Persistence and degradability

Components:

25068-38-6 Epoxy Resin:

Biodegradability	:	Result: Not readily biodegradable. Method: OECD Test Guideline 301F GLP: yes

Bioaccumulative potential

Components:

25068-38-6 Epoxy Resin:

Partition coefficient: n-octanol/water	:	log Pow: 3.242 (25 °C) pH: 7.1 Method: OECD Test Guideline 117 GLP: yes

Mobility in soil

No data available

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Other adverse effects
No data available

Product:

Regulation		40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances
Remarks		This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).
Additional ecological information	:	No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

EPA Hazardous Waste Code(s)	:	none
Waste from residues	:	Do not dispose of waste into sewer. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company. Catalyzed resin can generate hazardous exothermic heat if allowed to polymerize in a mass. All soiled or waste materials must be water soaked, and kept in a closed bin until disposed of. Dispose of the solid mass only if cure is complete and the mass has cooled. Follow federal, state or local disposal regulations.
Contaminated packaging	:	Empty remaining contents. Dispose of as unused product. Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International Regulation

IATA-DGR
Not regulated as a dangerous good

IMDG-Code
Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable for product as supplied.

National Regulations

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49 CFR
Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know Act

US. EPA CERCLA Hazardous Substances (40 CFR 302)

Calculated RQ exceeds reasonably attainable upper limit.

SARA 304 - Emergency Release Notification

Calculated RQ exceeds reasonably attainable upper limit.

US. EPA Emergency Planning and Community Right-To-Know Act (EPCRA) SARA Title III Section 302 Extremely Hazardous Substance (40 CFR 355, Appendix A)

Calculated RQ exceeds reasonably attainable upper limit.

SARA 311/312 Hazards	:	Acute Health Hazard Chronic Health Hazard
SARA 302	:	No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.
SARA 313	:	This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 12 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCMI Intermediate or Final VOC's (40 CFR 60.489).

Non-volatile (Wt)	:	Refer to the product technical data sheet for VOC information.

US State Regulations

Massachusetts Right To Know

Crystalline silica	14808-60-7
Epichlorohydrin	106-89-8

Pennsylvania Right To Know

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Epoxy Resin	28064-14-4
Crystalline silica	14808-60-7
Epoxy Resin	25068-38-6
Aluminum oxide	1344-28-1

New Jersey Right To Know

Epoxy Resin	28064-14-4
Crystalline silica	14808-60-7
Epoxy Resin	25068-38-6

New Jersey Trade Secret Registry Number for the product (NJ TSRN) : NOT APPLICABLE

California Prop 65

WARNING! This product contains a chemical known to the State of California to cause cancer.

Crystalline silica	14808-60-7
Epichlorohydrin	106-89-8
Titanium dioxide	13463-67-7
Phenyl glycidyl ether	122-60-1

WARNING: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Epichlorohydrin	106-89-8

The components of this product are reported in the following inventories:

TSCA : We certify that all of the components of this product are either listed on the TSCA Inventory or are not subject to the notification requirements per 40 CFR 720 30(h).

Section 4 / 12(b) : Not applicable

Section 5 Not applicable

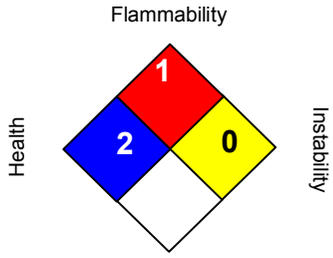
DSL : We certify that all of the components of this product are listed on the DSL.

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SECTION 16. OTHER INFORMATION

Further information

NFPA:



HMIS III:

HEALTH	2*
FLAMMABILITY	1
PHYSICAL HAZARD	0

0 = not significant, 1 =Slight,
2 = Moderate, 3 = High
4 = Extreme, * = Chronic

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The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.