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Bostik
smart adhesives

Thermogrip® H1865

HOT MELT ADHESIVE

DESCRIPTION
H1865 is a hot melt adhesive for case and carton seal applications. H1865 has good hot tack, and a balanced temperature performance.

PACKAGING
For packaging options please call your Bostik sales or technical representative.

SHELF LIFE
Can be stored 730 days in a clean dry place, in its original package at an average temperature of 25°C or below. Storage temperature should not exceed 40°C.

STORAGE & HANDLING
Wear safety gloves and goggles when handling molten adhesive to minimize the risk of burns.

COUNTRY OF MANUFACTURE
United States

CLEANUP PROCEDURE
Mineral oil or paraffin wax are recommended for cleanup but should not be used at temperatures that exceed the flash point as stated on the SDS. This procedure should be followed by a thorough purge with the adhesive.

HEALTH & SAFETY PRECAUTIONS
The Safety Data Sheet should be consulted for proper handling, clean up and spill containment before use. Keep containers covered to minimize contamination.

TYPICAL PHYSICAL PROPERTIES

Description	Results
Thermosel Viscosity (Brookfield - ASTM D3236)	2,075 cP @ 300°F 1,350 cP @ 325°F 875 cP @ 350°F
Softening Point (Ring and Ball Herzog - ASTM E28)	230°F
Suggested Running Temperature	325 - 350°F
Density	0.96 g/cc @ 77°F

LIMITED WARRANTY
The Limited Warranty for this product can be found at www.bostik-us.com/resource-center/warrantiesor by calling 1-800-726-7845 (choose option 2, then option 2 again). To the maximum extent allowed by law, Bostik disclaims all other express or implied warranties, including without limitation warranties of merchantability and fitness for a particular purpose. Unless otherwise stated in the limited warranty, the sole remedy for breach of warranty is replacement of the product or refund of the buyer's purchase price. Bostik disclaims any liability for direct, incidental, consequential, or special damages to the maximum extent allowed by law. Disclaimers of implied warranties may not be applicable to certain classes of buyers and some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitations may not apply to you. It is the buyer's obligation to test the suitability of the product for an intended use prior to using it. The Limited Warranty extends only to the original purchaser and is not transferable or assignable. Any claim for a defective product must be filed within 30 days of discovery of a problem, and must be submitted with written proof of purchase.

BOSTIK HOTLINE

Smart help
1-800-726-7845

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