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Technical Data Sheet

PRODUCT NAME: HM6363

MSDS NAME: THERMOGRIP HM6363

DESCRIPTION: Hot Melt Adhesive/Glue Stick or Pellet

SUGGESTED USES: General Assembly and Automotive Applications

CHARACTERISTICS: Medium open time with good bonding characteristics to a wide range of materials.

TECHNICAL PROPERTIES:

Thermosel Viscosity
(Brookfield - ASTM D3236)

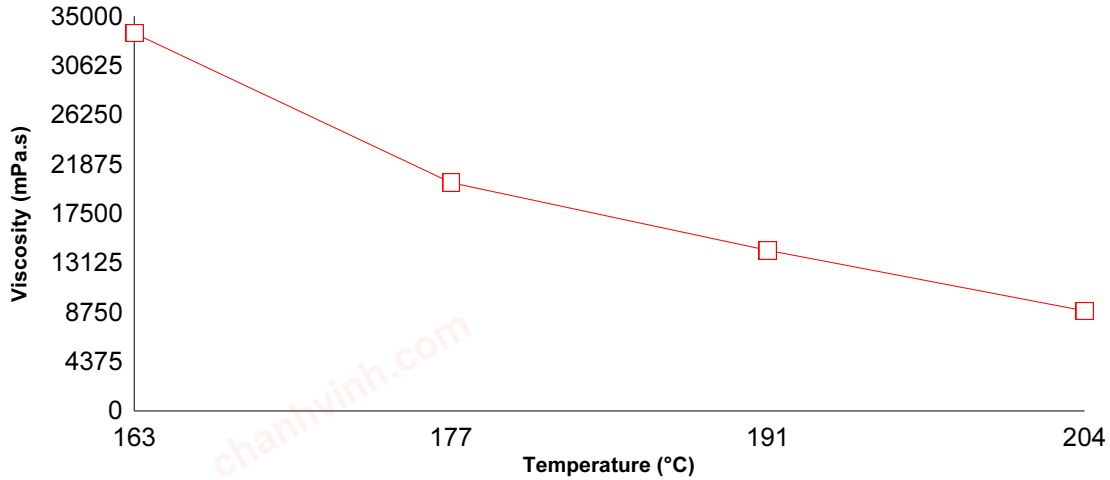
Approximately
8875 cPs @ 400 °F (204.4 °C)
14250 cPs @ 375 °F (190.6 °C)
20250 cPs @ 350 °F (176.7 °C)
33500 cPs @ 325 °F (162.8 °C)

Density
0.96 g/cc @ 77

Softening Point - N/A

Suggested Running Temperature: 350 - 400 °F (176.7 - 204.4 °C)

Typical Viscosity Curve



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APPLICATION CHARACTERISTICS: HM6363

For performance test characteristics please contact your Bostik sales or technical representative.

STORAGE:

Can be stored 730 days in a clean dry place, in its original package at an average temperature of 25°C or below. Storage temperature should not exeed 40°C.

PACKAGING:

For packaging options please call your Bostik sales or technical representative.

SAFETY AND HANDLING:

Clean-up Procedure: Mineral oil or paraffin wax, not to exceed flash point as stated on the MSDS, followed by a thorough purge with the adhesive itself.

Material Safety Data Sheet should be consulted for proper handling before use.

Wear safety gloves and goggles when handling molten adhesive to minimize the risk of burns.

Keep containers covered to minimize contamination.

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