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MacDermid Enthone

Safety Data Sheet

Section 1. Identification

Product name : **ENTHONE® CATALYST 77**

Product code : 135337

Uses advised against : Consumer, private households, general public

Product type : Liquid.

Date of issue/Date of revision : January 27 2020.

Manufacturer - Supplier	Telephone no.:	Emergency phone:
MacDermid, Inc. MacDermid Enthone Inc. 245 Freight Street Waterbury, CT 06702	Tel: (203) 575-5700	UNITED STATES AND CANADA: Tel: 202-464-2554
MacDermid Enthone de Mexico S.A. De C.V. Norte 59 No. 896 Col. Industrial Vallejo Mexico, D.F. 02300 Mexico	Tel: 52 55 5078 3904	Tel: 01 800 002 1400 Tel: (55) 5559 1588
Anion Química Industrial S.A. Rua Eli Valter Cesar, 110 - Jardim Alvorada, CEP: 06612-130, Jandira, SP Brasil	Tel: + 55 11 4789-8585	Tel: 0800 707 7022 Tel: 0800 172 020
RevestSul Produtos Químicos Ltda. Rua Antônio Rasteiro Filho, 500 Parque Industrial José Garcia Gimenes CEP: 86183-751, Cambé, PR Brasil	Tel.: +55 043 3223 3550	Tel: 0800 707 7022 Tel: 0800 172 020
MacDermid Performance Solutions Canada Inc. 4530 Eastgate Parkway Mississauga, Ontario L4W 3W6 Canada	Tel: (905) 624-1065	UNITED STATES AND CANADA: Tel: 202-464-2554

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture :
FLAMMABLE LIQUIDS - Category 3
ACUTE TOXICITY (oral) - Category 4
ACUTE TOXICITY (dermal) - Category 4
ACUTE TOXICITY (inhalation) - Category 4
SKIN CORROSION - Category 1B
SERIOUS EYE DAMAGE - Category 1
RESPIRATORY SENSITIZATION - Category 1
SKIN SENSITIZATION - Category 1
TOXIC TO REPRODUCTION (Unborn child) - Category 1B
AQUATIC HAZARD (LONG-TERM) - Category 2

GHS label elements

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Section 2. Hazards identification

Hazard pictograms :



Signal word : Danger

Hazard statements : Flammable liquid and vapor.
Harmful if swallowed, in contact with skin or if inhaled.
Causes severe skin burns and eye damage.
May cause allergy or asthma symptoms or breathing difficulties if inhaled.
May cause an allergic skin reaction.
May damage the unborn child.
Toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention : Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves. Wear eye or face protection. Wear protective clothing. Wear respiratory protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating, lighting and all material-handling equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Keep container tightly closed. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Avoid breathing vapor. Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.

Response : Collect spillage. IF exposed or concerned: Get medical attention. IF INHALED: If breathing is difficult, remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or physician. IF SWALLOWED: Immediately call a POISON CENTER or physician. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. Wash contaminated clothing before reuse. Immediately call a POISON CENTER or physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or physician.

Storage : Store locked up. Store in a well-ventilated place. Keep cool.

Disposal : Dispose of contents and container in accordance with all local, regional, national and international regulations.

Supplemental label elements : Do not taste or swallow. Wash thoroughly after handling.

Hazards not otherwise classified : Causes digestive tract burns.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Ingredient name	%	CAS number
Aliphatic amine.	40-50	-
Glycol Ether.	20-30	-
2,4,6-tris(dimethylaminomethyl)phenol	10-20	90-72-2
Amine	1-10	-
methanol	0.1-1.0	67-56-1
Amine	0.1-1.0	-

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

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Section 3. Composition/information on ingredients

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact : Get medical attention immediately. Call a poison center or physician. Check for and remove any contact lenses. Immediately flush eyes with running water for at least 30 minutes, keeping eyelids open. Chemical burns must be treated promptly by a physician.

Inhalation : Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that mists are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. In the event of any complaints or symptoms, avoid further exposure.

Skin contact : Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 15 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye damage.

Inhalation : Harmful if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Skin contact : Causes severe burns. Harmful in contact with skin. May cause an allergic skin reaction.

Ingestion : Harmful if swallowed. Corrosive to the digestive tract. Causes burns.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:
pain
watering
redness

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Section 4. First aid measures

Inhalation : Adverse symptoms may include the following:
wheezing and breathing difficulties
asthma
reduced fetal weight
increase in fetal deaths
skeletal malformations

Skin contact : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
reduced fetal weight
increase in fetal deaths
skeletal malformations

Ingestion : Adverse symptoms may include the following:
stomach pains
reduced fetal weight
increase in fetal deaths
skeletal malformations

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments : No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is suspected that mists are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media : Use dry chemical, CO2, water spray (fog) or foam.

Unsuitable extinguishing media : Do not use water jet.

Specific hazards arising from the chemical : Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides
metal oxide/oxides

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

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Section 5. Fire-fighting measures

Remark : The initial flash point of this product is >141F, but may decrease over time to 130F due to silane hydrolysis liberating methanol.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

Methods and materials for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

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Section 7. Handling and storage

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities : Storage temperature: 5 to 40°C (41 to 104°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Aliphatic amine.	**AIHA WEEL (United States, 10/2011). Absorbed through skin. Skin sensitizer.** TWA: 5 mg/m³ 8 hours.
Glycol Ether.	**ACGIH TLV (United States, 3/2017). Notes: 2002 Adoption.** TWA: 20 ppm 8 hours. **NIOSH REL (United States, 10/2016). Absorbed through skin.** TWA: 24 mg/m³ 10 hours. TWA: 5 ppm 10 hours. **OSHA PEL (United States, 6/2016). Absorbed through skin.** TWA: 240 mg/m³ 8 hours. TWA: 50 ppm 8 hours. **OSHA PEL 1989 (United States, 3/1989). Absorbed through skin.** TWA: 120 mg/m³ 8 hours. TWA: 25 ppm 8 hours.
methanol	**ACGIH TLV (United States, 3/2017). Absorbed through skin. Notes: Substances for which there is a Biological Exposure Index or Indices** STEL: 328 mg/m³ 15 minutes. STEL: 250 ppm 15 minutes. TWA: 262 mg/m³ 8 hours. TWA: 200 ppm 8 hours. **NIOSH REL (United States, 10/2016). Absorbed through skin.** STEL: 325 mg/m³ 15 minutes. STEL: 250 ppm 15 minutes. TWA: 260 mg/m³ 10 hours. TWA: 200 ppm 10 hours. **OSHA PEL (United States, 6/2016).** TWA: 260 mg/m³ 8 hours. TWA: 200 ppm 8 hours. **OSHA PEL 1989 (United States, 3/1989). Absorbed through skin.** STEL: 325 mg/m³ 15 minutes. STEL: 250 ppm 15 minutes. TWA: 260 mg/m³ 8 hours. TWA: 200 ppm 8 hours.
Amine	**ACGIH TLV (United States, 3/2017). Absorbed through skin. Notes: 1996 Adoption Refers to Appendix A -- Carcinogens.**

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Section 8. Exposure controls/personal protection

	TWA: 10 ppm 8 hours. **NIOSH REL (United States, 10/2016).** TWA: 25 mg/m³ 10 hours. TWA: 10 ppm 10 hours. **OSHA PEL (United States, 6/2016).** TWA: 25 mg/m³ 8 hours. TWA: 10 ppm 8 hours. **OSHA PEL 1989 (United States, 3/1989).** TWA: 25 mg/m³ 8 hours. TWA: 10 ppm 8 hours.

Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

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Section 9. Physical and chemical properties

Appearance

Physical state : Liquid.

Color : Amber.

Odor : Ammoniacal.

Odor threshold : Not available.

pH : Not available.

Melting point : Not available.

Boiling point : 143.33°C (290°F)

Flash point : Closed cup: 54.44 to 60.556°C (130 to 141°F)

Evaporation rate : Not available.

Flammability (solid, gas) : Flammable in the presence of the following materials or conditions: open flames, sparks and static discharge and heat.
The initial flash point of this product is >141F, but may decrease over time to 130F due to silane hydrolysis liberating methanol.

Lower and upper explosive (flammable) limits : Not available.

Vapor pressure : Not available.

Vapor density : Not available.

Relative density : 0.96

Solubility : Not available.

VOC : 446.4 g/l

Partition coefficient: n-octanol/water : Not available.

Auto-ignition temperature : Not available.

Decomposition temperature : Not available.

Viscosity : Not available.

Aerosol product

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.

Incompatibility with various substances : Reactive or incompatible with the following materials: oxidizing materials, acids, alkalis and moisture.
water

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Other Hazardous decomposition products : carbon oxides (CO, CO_2), nitrogen oxides (NO, NO_2 etc.), methanol

Hazardous polymerization : Under normal conditions of storage and use, hazardous polymerization will not occur.

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Section 11. Toxicological information

Routes of entry : Dermal contact. Eye contact. Inhalation. Ingestion.

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Aliphatic amine.	LD50 Oral	Rat	3990 mg/kg	-
Glycol Ether.	LC50 Inhalation Vapor	Mouse	700 ppm	7 hours
	LD50 Oral	Mouse	1167 mg/kg	-
	LD50 Oral	Rabbit	300 mg/kg	-
	LD50 Oral	Rat	917 mg/kg	-
	LD50 Route of exposure unreported	Mammal - species unspecified	1500 mg/kg	-
	LD50 Route of exposure unreported	Mouse	1050 mg/kg	-
	LD50 Route of exposure unreported	Rat	917 mg/kg	-
2,4,6-tris (dimethylaminomethyl)phenol	LD50 Dermal	Rabbit	1400 mg/kg	-
	LD50 Dermal	Rat	1280 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-
Amine	LD50 Oral	Rat	2413 mg/kg	-
methanol	LC50 Inhalation Gas.	Rat	145000 ppm	1 hours
	LC50 Inhalation Gas.	Rat	64000 ppm	4 hours
	LC50 Inhalation Vapor	Rat	64000 ppm	4 hours
	LD50 Oral	Rat	5600 mg/kg	-
	LDLo Oral	Man - Male	6422 mg/kg	-
	TDLo Oral	Man - Male	9450 uL/kg	-
	TDLo Oral	Man - Male	3571 uL/kg	-
Amine	LD50 Dermal	Rat	570 mg/kg	-
	LD50 Oral	Guinea pig	0.47 g/kg	-
	LD50 Oral	Rat	640 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Aliphatic amine.	Eyes - Moderate irritant	Rabbit	-	24 hours 100 milligrams	-
	Eyes - Moderate irritant	Rabbit	-	5 milligrams	-
	Skin - Severe irritant	Rabbit	-	24 hours 5 milligrams	-
	Skin - Severe irritant	Rabbit	-	495 milligrams	-
Glycol Ether.	Eyes - Moderate irritant	Rabbit	-	24 hours 100 milligrams	-
	Eyes - Severe irritant	Rabbit	-	100 milligrams	-
	Skin - Mild irritant	Rabbit	-	500 milligrams	-
2,4,6-tris (dimethylaminomethyl)phenol	Eyes - Severe irritant	Rabbit	-	24 hours 50 Micrograms	-
	Skin - Mild irritant	Rat	-	0.025 Mililiters	-
	Skin - Severe irritant	Rat	-	0.25 Mililiters	-
	Skin - Severe irritant	Rabbit	-	24 hours 2 milligrams	-
Amine	Eyes - Severe irritant	Rabbit	-	15 milligrams	-
	Skin - Mild irritant	Rabbit	-	500 milligrams	-
methanol	Eyes - Moderate irritant	Rabbit	-	24 hours 100 milligrams	-
	Eyes - Moderate irritant	Rabbit	-	40 milligrams	-
	Skin - Moderate irritant	Rabbit	-	24 hours 20	-

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Section 11. Toxicological information

Amine	Eyes - Severe irritant	Rabbit	-	milligrams 24 hours 750 Micrograms	-
	Eyes - Severe irritant	Rabbit	-	750 Micrograms	-
	Skin - Moderate irritant	Rabbit	-	450 milligrams	-
	Skin - Severe irritant	Rabbit	-	24 hours 10 milligrams	-

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

No applicable toxicity data

Additional information:

Classification

Product/ingredient name	OSHA	IARC	NTP
Glycol Ether.	-	3	-

Reproductive toxicity

Product/ingredient name	Maternal toxicity	Fertility	Development toxin	Species	Dose	Exposure
Glycol Ether.	-	Equivocal	-	Rat - Male	Oral: 6279 mg/kg	-
	Equivocal	-	-	Rat - Female	Inhalation: 200 ppm	6 hours per day
	-	-	Equivocal	Rat	Inhalation: 25 ppm	6 hours per day
methanol	-	-	Positive	Mouse - Female	Oral: 4 g/kg	-
	Negative	-	Positive	Rat - Female	Oral: 5200 µg/kg	-

Teratogenicity

Product/ingredient name	Result	Species	Dose	Exposure
methanol	Positive - Oral	Rat	1027 mg/kg	-

Specific target organ toxicity

Name	Category	Route of exposure	Target organs
methanol	Category 1	Not determined	central nervous system (CNS) and optic nerve

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

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Section 11. Toxicological information

Information on the likely routes of exposure : Not available.

Potential acute health effects

Eye contact : Causes serious eye damage.

Inhalation : Harmful if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Skin contact : Causes severe burns. Harmful in contact with skin. May cause an allergic skin reaction.

Ingestion : Harmful if swallowed. Corrosive to the digestive tract. Causes burns.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:
pain
watering
redness

Inhalation : Adverse symptoms may include the following:
wheezing and breathing difficulties
asthma
reduced fetal weight
increase in fetal deaths
skeletal malformations

Skin contact : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
reduced fetal weight
increase in fetal deaths
skeletal malformations

Ingestion : Adverse symptoms may include the following:
stomach pains
reduced fetal weight
increase in fetal deaths
skeletal malformations

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

General : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Teratogenicity : May damage the unborn child.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

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Section 11. Toxicological information

Route	ATE value
Oral Dermal Inhalation (vapors)	630.4 mg/kg 1199.1 mg/kg 11.11 mg/l

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Glycol Ether.	Acute EC50 >1000 mg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 800000 µg/l Marine water	Crustaceans - Crangon crangon	48 hours
	Acute LC50 1250000 µg/l Marine water	Fish - Menidia beryllina	96 hours
methanol	Acute EC50 16.912 mg/l Marine water	Algae - Ulva pertusa	96 hours
	Acute LC50 2500000 µg/l Marine water	Crustaceans - Crangon crangon - Adult	48 hours
	Acute LC50 3289 mg/l Fresh water	Daphnia - Daphnia magna - Neonate	48 hours
	Acute LC50 290 mg/l Fresh water	Fish - Danio rerio - Egg	96 hours
	Chronic NOEC 9.96 mg/l Marine water	Algae - Ulva pertusa	96 hours
Amine	Acute EC50 100000 µg/l Fresh water	Algae - Chlorella pyrenoidosa	96 hours
	Acute LC50 26500 µg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 115.7 mg/l Fresh water	Fish - Pimephales promelas	96 hours
	Chronic NOEC 160 µg/l Fresh water	Daphnia - Daphnia magna	21 days

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	$LogP_{ow}$	BCF	Potential
Glycol Ether.	0.81	-	low
2,4,6-tris (dimethylaminomethyl)phenol	0.219	-	low
methanol	-0.77	<10	low
Amine	-7.02	-	low

Mobility in soil

Soil/water partition coefficient (K_{OC}) : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

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Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	UN	IMDG	IATA
UN number	UN2924	UN2924	UN2924	UN2924	UN2924	UN2924
UN proper shipping name	Flammable liquid, corrosive, n.o.s. (methanol, Amine)	Flammable liquid, corrosive, n.o.s. (methanol, Amine)	Flammable liquid, corrosive, n.o.s. (methanol, Amine)	Flammable liquid, corrosive, n.o.s. (methanol, Amine)	Flammable liquid, corrosive, n.o.s. (methanol, Amine)	Flammable liquid, corrosive, n.o.s. (methanol, Amine)
Transport hazard class(es)	3 (8) 	3 (8) 	3 (8) 	3 (8) 	3 (8) 	3 (8) 
Packing group	II	II	II	II	II	II
Environmental hazards	No.	Yes. The environmentally hazardous substance mark is not required.	Yes. The environmentally hazardous substance mark is not required.	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.

Additional information - DOT Classification	ERG# 132
Additional information - IMDG Classification	The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.
Additional information - IATA Classification	The environmentally hazardous substance mark may appear if required by other transportation regulations.

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

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Section 15. Regulatory information

U.S. Federal regulations : TSCA 5(a)2 proposed significant new use rule (SNUR): No products were found.
TSCA 5(a)2 final significant new use rule (SNUR): No products were found.
TSCA 12(b) one-time export notification: No products were found.
TSCA 12(b) annual export notification: No products were found.

United States inventory (TSCA 8b) : All components are listed or exempted.

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 311/312

Classification : Fire hazard
Immediate (acute) health hazard
Delayed (chronic) health hazard

SARA 313

	Product name	CAS number	%
Form R - Reporting requirements	Glycol Ether.	-	20-30
Supplier notification	Glycol Ether.	-	20-30

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

California Prop. 65

WARNING: This product contains less than 1% of a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada

Canada : All components are listed or exempted.

International lists

National inventory

Australia : All components are listed or exempted.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	3
Flammability	2
Physical hazards	1

Procedure used to derive the classification

Classification	Justification
Flam. Liq. 3, H226	On basis of test data
Acute Tox. 4, H302	Calculation method
Acute Tox. 4, H312	Calculation method
Acute Tox. 4, H332	Calculation method
Skin Corr. 1B, H314	Calculation method
Eye Dam. 1, H318	Calculation method
Resp. Sens. 1, H334	Calculation method
Skin Sens. 1, H317	Calculation method
Repr. 1B, H360 (Unborn child)	Calculation method
Aquatic Chronic 2, H411	Calculation method

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Section 16. Other information

History

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Prepared by	:	**Regulatory Affairs Department** **enthone.msds@macdermidenthone.com**

Key to abbreviations :
ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
UN = United Nations

Indicates information that has changed from previously issued version.

Notice to reader

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