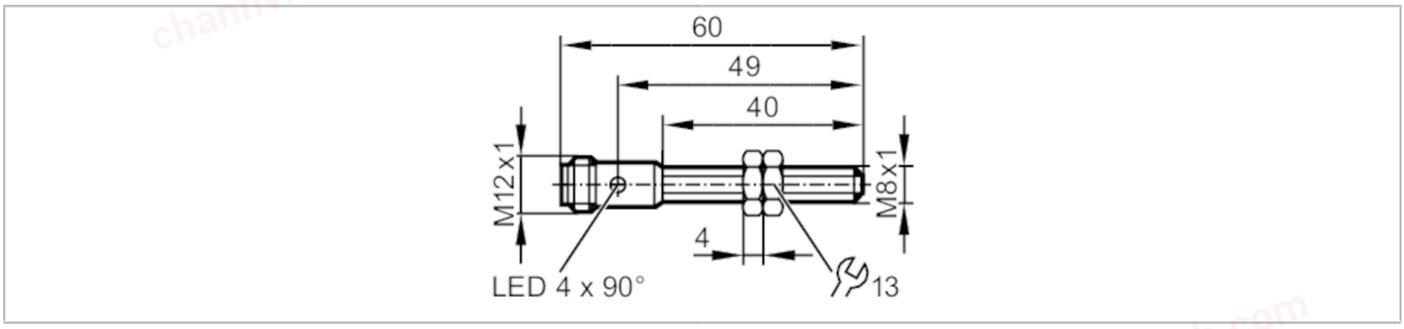
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IEC210

Inductive full-metal sensor

IEK3002BAPKG/AM/US-104



Product characteristics		
Electrical design		PNP
Output function		normally closed
Sensing range	[mm]	2
Housing		threaded type
Dimensions	[mm]	M8 x 1 / L = 60
Application		
Special feature		Gold-plated contacts; Increased sensing range; Full-metal housing
Application		Use in machine tools, coolants and lubricants
Pressure rating	[bar]	50
Note on pressure rating		sensing face
Electrical data		
Operating voltage	[V]	10...30 DC
Current consumption	[mA]	< 10
Protection class		III
Reverse polarity protection		yes
Outputs		
Electrical design		PNP
Output function		normally closed
Max. voltage drop switching output DC	[V]	2.5
Permanent current rating of switching output DC	[mA]	100
Switching frequency DC	[Hz]	100
Short-circuit protection		yes
Overload protection		yes
Detection zone		
Sensing range	[mm]	2
Real sensing range Sr	[mm]	2 ± 10 %
Operating distance	[mm]	0...1.62
Increased sensing range		yes
Accuracy / deviations		
Correction factor		steel: 1 / stainless steel: 0.7 / brass: 0.7 / aluminium: 0.6 / copper: 0.5
Hysteresis	[% of Sr]	1...20

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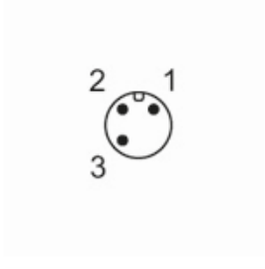
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Switch point drift	[% of Sr]	-10...10	
Operating conditions			
Ambient temperature	[°C]	-25...70	
Protection		IP 67; IP 68; IP 69K; ("Coolant")	
Tests / approvals			
EMC		EN 61000-4-2 ESD	4 kV CD / 8 kV AD
		EN 61000-4-3 HF radiated	10 V/m
		EN 61000-4-4 Burst	2 kV
		EN 61000-4-6 HF conducted	10 V
		EN 55011	class B
Impact resistance		EN 60068-2-75 Ehc	1 J
MTTF	[years]	1446	
UL approval		Ta	-25...70 °C
		Enclosure type	Type 1
		power supply	Limited Voltage/Current
		UL Approval no.	A028
		File number UL	E174191
Mechanical data			
Weight	[g]	21.7	
Housing		threaded type	
Mounting		flush mountable	
Dimensions	[mm]	M8 x 1 / L = 60	
Thread designation		M8 x 1	
Materials		stainless steel (1.4404 / 316L); sensing face: stainless steel (1.4404 / 316L); LED window: PEI; lock nuts: stainless steel (1.4404 / 316L)	
Tightening torque	[Nm]	< 5	
Full-metal housing		yes	
Displays / operating elements			
Display		switching status	4 x 90° LED, yellow
Accessories			
Items supplied		lock nuts: 2	
Remarks			
Pack quantity		1 pcs.	

Electrical connection - plug

Connector: 1 x M12; coding: A; Contacts: gold-plated



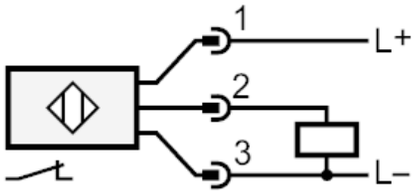
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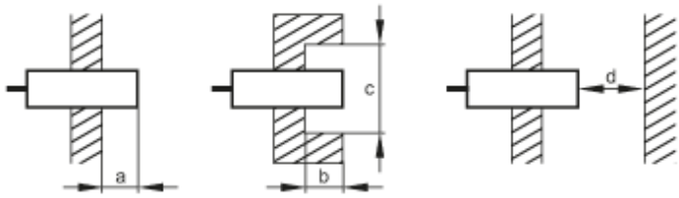
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Connection



Diagrams and graphs

Installation



[mm]	a	b	c (Ø)	d
Fe	0	0	-	6
Al	4	4	24	6

