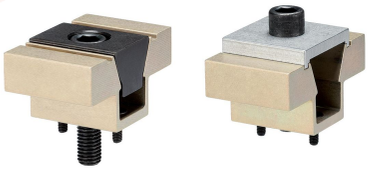
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Double Edge Clamps • machinable chucks
EH 23251.



Product Description

Inserting the socket head screw moves the two clamping chucks outwards and presses the workpiece against a stop.
The chucks can be machined to the needed workpiece contour. The locking plate is needed only for this machining, not for the workpiece clamping.

Material

Body
- Aluminium Al

Taper
- Case-hardened steel, blackened

Screw
- Steel

Locking plate
- Aluminium Al

Assembly

Can be mounted in a threaded hole or with T-nuts for horizontal or vertical multiple clamping.

More information

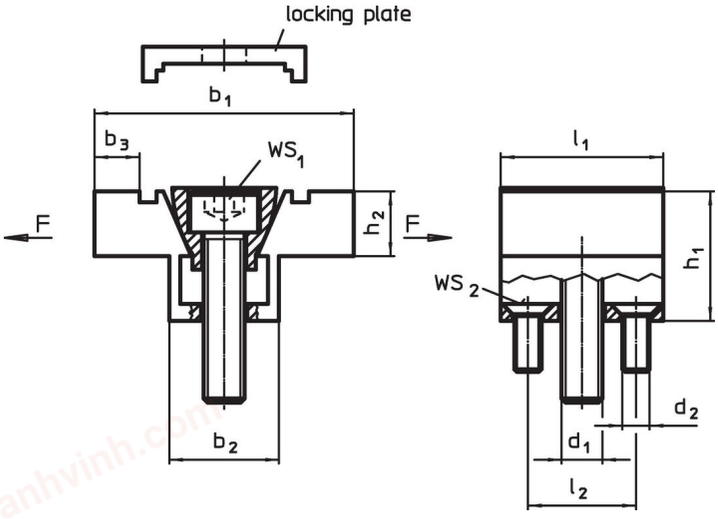
Accessories

Nuts for T-Slots (EH 23010.) have to be purchased separately.

Further products

- Nuts for T-Slots, DIN 508

Drawing



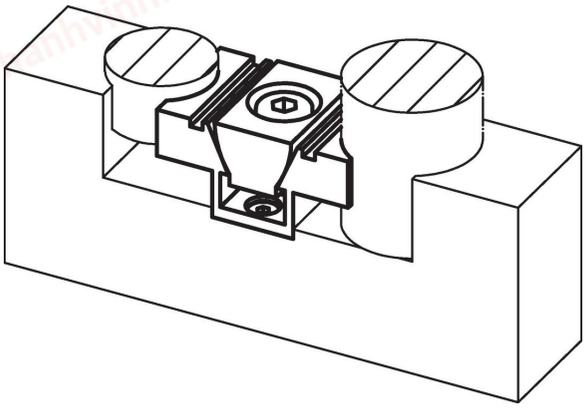
Order information

Dimensions									WS1	WS2	Clamping force max.	Tightening torque max.		Art. No.
b1	b2	b3 1)	h1	h2	l1	l2	d1	d2	[mm]	[mm]	[kN]	[Nm]		
38.1	16.1	6.6	19.1	9.4	23.9	15.9	M 6	M4	5	2.5	6.7	14.3	67.0 g	23251.0106
50.8	20.8	9.9	25.4	12.7	31.8	20.6	M 8	M4	6	2.5	8.9	14.5	128.0 g	23251.0108
76.2	30.9	14.8	38.1	19.1	47.5	30.5	M12	M5	10	3.0	15.6	38.4	427.0 g	23251.0112
101.6	41.3	20.3	50.8	25.4	63.5	41.3	M16	M6	14	4.0	26.7	74.6	1.1 kg	23251.0116

1) machinable material allowance

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Application example



Compliance

RoHS-compliant
Compliant with Directive 2011/65/EU [RoHS].

Does not contain SVHC substances
No SVHC substances with more than 0.1% w/w contained - SVHC list [REACH] as of 04.02.2026.

SCIP-code
N/A

Does not contain Proposition 65 substances
No Proposition 65 substances included.
https://www.P65Warnings.ca.gov/

Free from Conflict Minerals
This product does not contain any substances designated as "conflict minerals" such as tantalum, tin, gold or tungsten from the Democratic Republic of Congo or adjacent countries.

POP-compliant
Contains no persistent organic pollutants – Stockholm Convention [POP] as of September 2025.

PFAS-compliant
Contains no per- and polyfluoroalkyl substances (PFAS).

TSCA-compliant
Agent concentration in this product does not exceed the specified threshold.