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Interchangeable Jaws • for vices, with pull-down effect
EH 23231.



Product Description

These jaws are accessories for the clamping vice EH 23231..

Material

Base support
- Case-hardened steel, case-hardened

Roller
- Cold worked steel, hardened

Jaw
- Case-hardened steel, case-hardened
- Heat-treated steel, hardened

Assembly

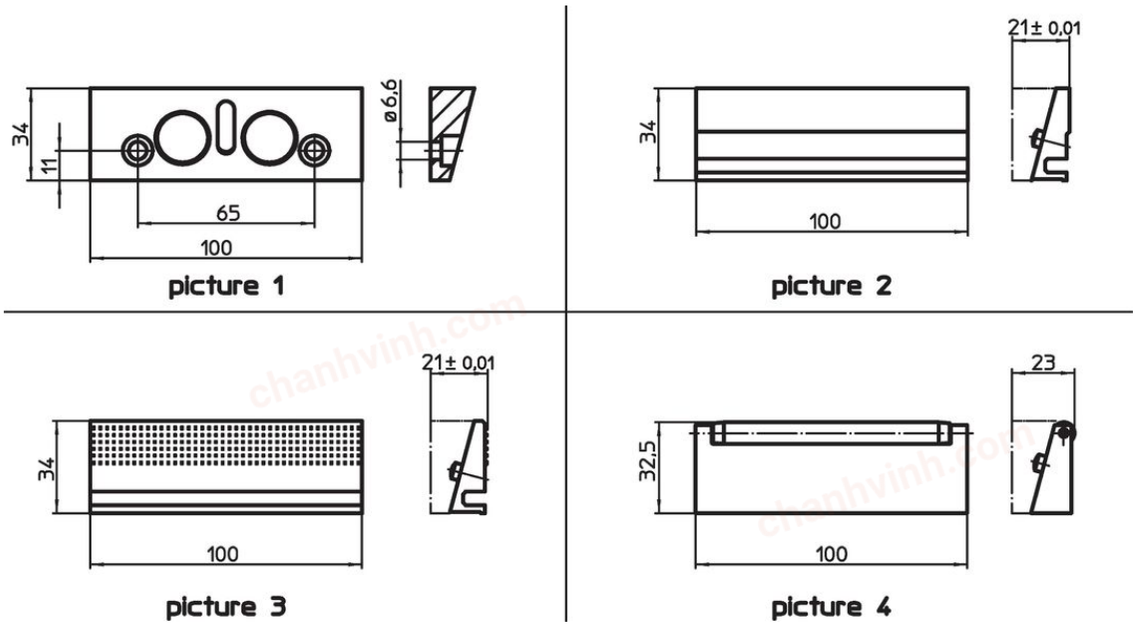
The base support (picture 1) is fixtured at the adapter of the clamping vice with the standardly delivered screws. The interchangeable jaws - held by 2 permanent magnets - can be inserted and exchanged with a manual handle.
Assembly-/Disassembly instruction:
1. Pull the jaw upwards with the manual handle until the alignment pin strikes against the slot.
2. Twist the jaw sideways and remove.
3. New jaw can be inserted.

More information

Notes

The delivery includes tightening screws.

Drawing

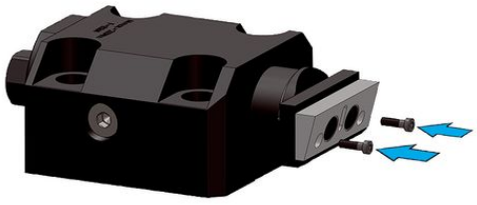


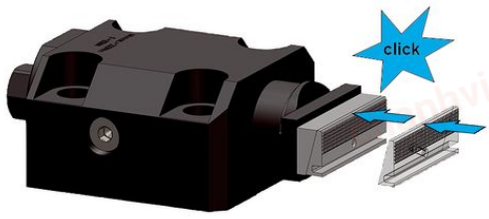
Order information

Nominal dimension [mm]	[g]	Art. No.
base support of case-hardened steel – picture 1		
100	289	**23231.0030**
interchangeable jaw, smooth of case-hardened steel – picture 2		
100	246	**23231.0031**
interchangeable jaw, ribbed of case-hardened steel – picture 3		
100	246	**23231.0032**
interchangeable jaw with roller (body: head-treated steel, hardened / roller: cold worked steel, hardened) – picture 4		
100	313	**23231.0033**

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Application example





Compliance

RoHS-compliant
Compliant with Directive 2011/65/EU [RoHS].

Does not contain SVHC substances
No SVHC substances with more than 0.1% w/w contained - SVHC list [REACH] as of 04.02.2026.

SCIP-code
N/A

Does not contain Proposition 65 substances
No Proposition 65 substances included.
https://www.P65Warnings.ca.gov/

Free from Conflict Minerals
This product does not contain any substances designated as "conflict minerals" such as tantalum, tin, gold or tungsten from the Democratic Republic of Congo or adjacent countries.

POP-compliant
Contains no persistent organic pollutants – Stockholm Convention [POP] as of September 2025.

PFAS-compliant
Contains no per- and polyfluoroalkyl substances (PFAS).

TSCA-compliant
Agent concentration in this product does not exceed the specified threshold.