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Down-Hold Clamps • with cranked tension lever
EH 23210.



Product Description

The quick-acting clamping element simultaneously presses the workpieces towards both, the stops and fixture plate. The low profile construction enables the entire surface to be machined. In conjunction with cylindrical stops EH 23280., a special fixture can be replaced.

Material

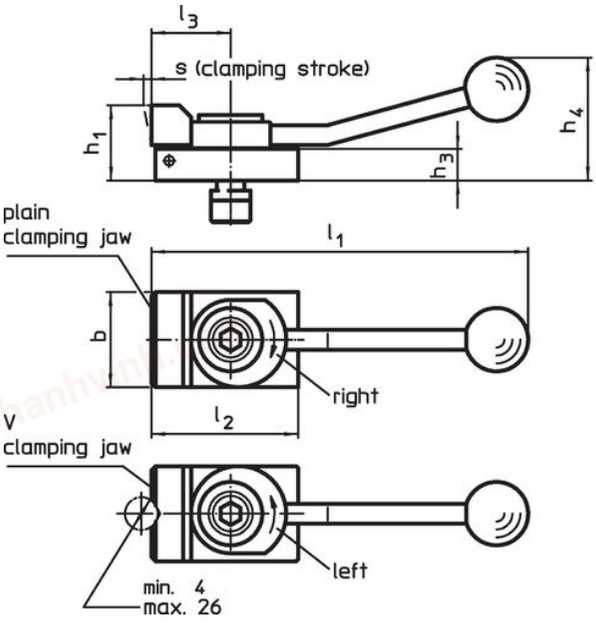
- Steel, case-hardened, blackened

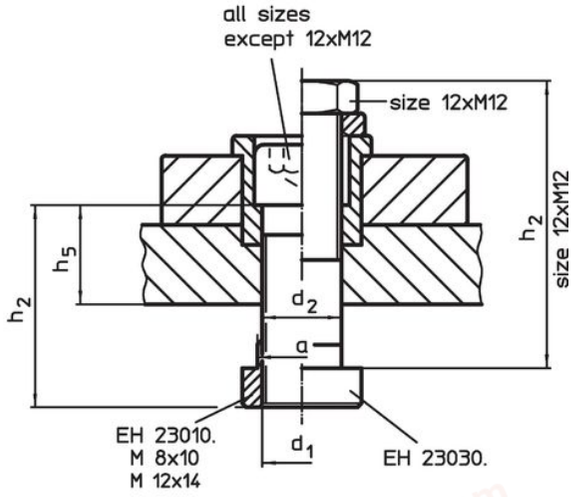
More information

Further products

- Stops, cylindrical

Drawing



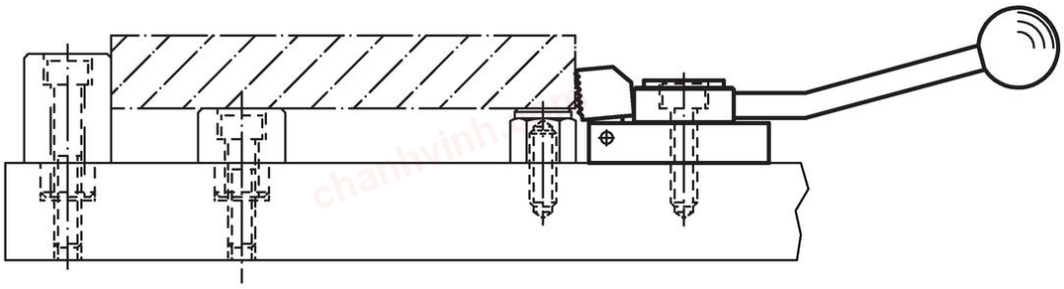


Order information

T-slot size	Dimensions													Clamping force horizontal max.		Art. No.
	d_1	a	b	d_2	h_1	h_2	h_3	h_4	h_5	l_1	l_2	l_3	s			
[mm]	[mm]													[kN]	[g]	
with flat clamping jaw, clamping to the right																
10	**M 8**	9.6	32	8.4	20	30	8	40	12.6	132	50	32	3	3.5	265	23210.0101
12	**M12**	11.6	48	12.5	38	63	16	62	–	190	72	40	4	7.0	876	23210.0321
14	**M12**	13.6	48	12.5	38	40	16	62	19.1	190	72	40	4	7.0	861	23210.0341
with flat clamping jaw, clamping to the left																
10	**M 8**	9.6	32	8.4	20	30	8	40	12.6	132	50	32	3	3.5	265	23210.0105
12	**M12**	11.6	48	12.5	38	63	16	62	–	190	72	40	4	7.0	876	23210.0325
14	**M12**	13.6	48	12.5	38	40	16	62	19.1	190	72	40	4	7.0	860	23210.0345
with V-clamping jaw, clamping to the right																
10	**M 8**	9.6	32	8.4	20	30	8	40	12.6	132	50	32	3	3.5	264	23210.0102
12	**M12**	11.6	48	12.5	38	63	16	62	–	190	72	40	4	7.0	873	23210.0322
14	**M12**	13.6	48	12.5	38	40	16	62	19.1	190	72	40	4	7.0	838	23210.0342
with V-clamping jaw, clamping to the left																
10	**M 8**	9.6	32	8.4	20	30	8	40	12.6	132	50	32	3	3.5	263	23210.0106
12	**M12**	11.6	48	12.5	38	63	16	62	–	190	72	40	4	7.0	900	23210.0326
14	**M12**	13.6	48	12.5	38	40	16	62	19.1	190	72	40	4	7.0	841	23210.0346

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Application example



Compliance

RoHS-compliant
Contains lead – Compliant with Exemption 6(a)-I.

Contains SVHC substances >0,1% w/w
Contains lead - SVHC list [REACH] as of 04.02.2026.

SCIP-code
8c20e4ec-4f83-4505-a56f-84683baf8409

Contains Proposition 65 substances

Nickel can cause cancer from exposure. / Lead can lead to cancer, developmental disorders, and reproductive damage in men and to reproductive damage in women from exposure.
https://www.P65Warnings.ca.gov/

Free from Conflict Minerals
This product does not contain any substances designated as "conflict minerals" such as tantalum, tin, gold or tungsten from the Democratic Republic of Congo or adjacent countries.

POP-compliant
Contains no persistent organic pollutants – Stockholm Convention [POP] as of September 2025.

PFAS-compliant
Contains no per- and polyfluoroalkyl substances (PFAS).

TSCA-compliant
Agent concentration in this product does not exceed the specified threshold.