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Seating Pins • ribbed or pointed

EH 22680.



Product Description

For workpieces showing a rough surface. The pointed type version (picture 2) is especially suitable for cast parts.

Material

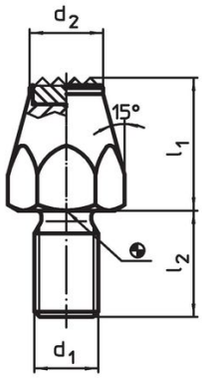
Insert
- Hard metal, ribbed
- Hard metal, pointed

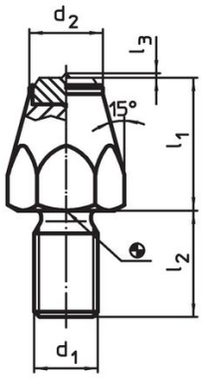
Body
- Heat-treated steel, tempered, blackened
- Free cutting steel, case-hardened, blackened

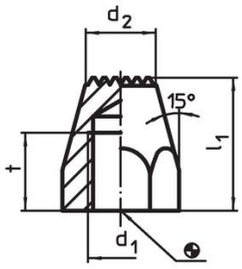
More information

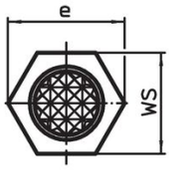
Further products
- Pins

Drawing

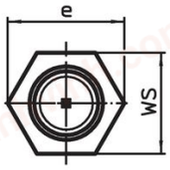




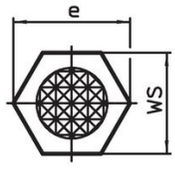




picture 1



picture 2



picture 3

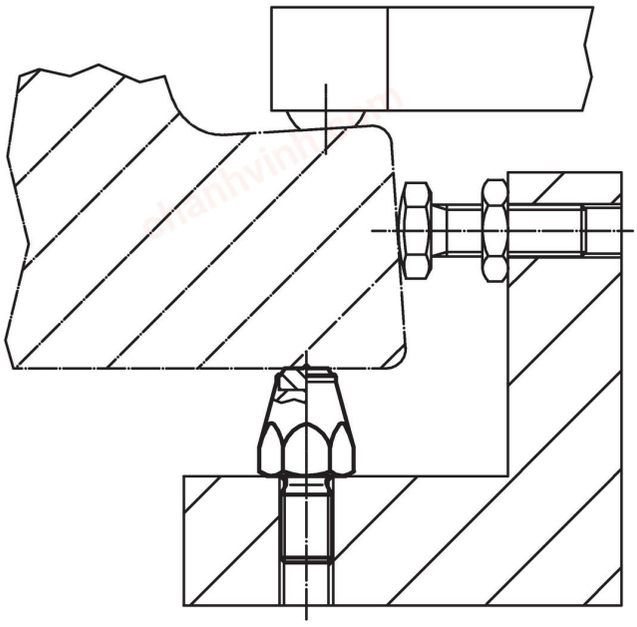
Order information

Dimensions							WS	Tightening torque max.		Art. No.
l_1	d_1	l_2	l_3	t	d_2	e	[mm]	[Nm]	[g]	
with hard metal insert, ribbed, and threaded shank – picture 1										
10	**M 6**	11	–	–	9.5	11.5	10	7	8.6	22680.0061
15	**M 8**	13	–	–	12.5	15.0	13	18	22.0	22680.0081
20	**M10**	15	–	–	12.5	19.6	17	32	39.0	22680.0101
25	**M12**	20	–	–	13.8	21.9	19	60	64.0	22680.0121
with hard metal insert, pointed, and threaded shank – picture 2										
10	**M 6**	11	0.8	–	9.5	11.5	10	7	9.2	22680.0063
15	**M 8**	13	0.8	–	12.5	15.0	13	18	22.0	22680.0083
20	**M10**	15	0.8	–	12.5	19.6	17	32	40.0	22680.0103
25	**M12**	20	0.8	–	13.8	21.9	19	60	66.0	22680.0123
case-hardened, ribbed, with female thread – picture 3										
20	**M 8**	–	–	10	9.0	15.0	13	18	14.0	22680.0142
25	**M 8**	–	–	10	9.0	15.0	13	18	20.0	22680.0144
25	**M10**	–	–	13	12.5	19.6	17	32	31.0	22680.0164
30	**M10**	–	–	13	12.5	19.6	17	32	40.0	22680.0166

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Dimensions							WS	Tightening torque max.		Art. No.
l_1	d_1	l_2	l_3	t	d_2	e	[mm]	[Nm]	[g]	
40	**M10**	–	–	13	12.5	19.6	17	32	60.0	22680.0168
25	**M12**	–	–	15	13.0	21.9	19	60	33.0	22680.0184
30	**M12**	–	–	15	13.0	21.9	19	60	44.0	22680.0186
40	**M12**	–	–	15	13.0	21.9	19	60	69.0	22680.0188

Application example



Compliance

For detailed compliance information please select the desired article number.