chanhvinh.com

Hard Metal Inserts • for locating hole

EH 22620.



Product Description

Basic element to be mounted into clamping devices, clamping jaws, clamping arms, claw feed systems and so forth.
Zero play transmission of high holding forces, e.g. on cast or forged pieces.

Material

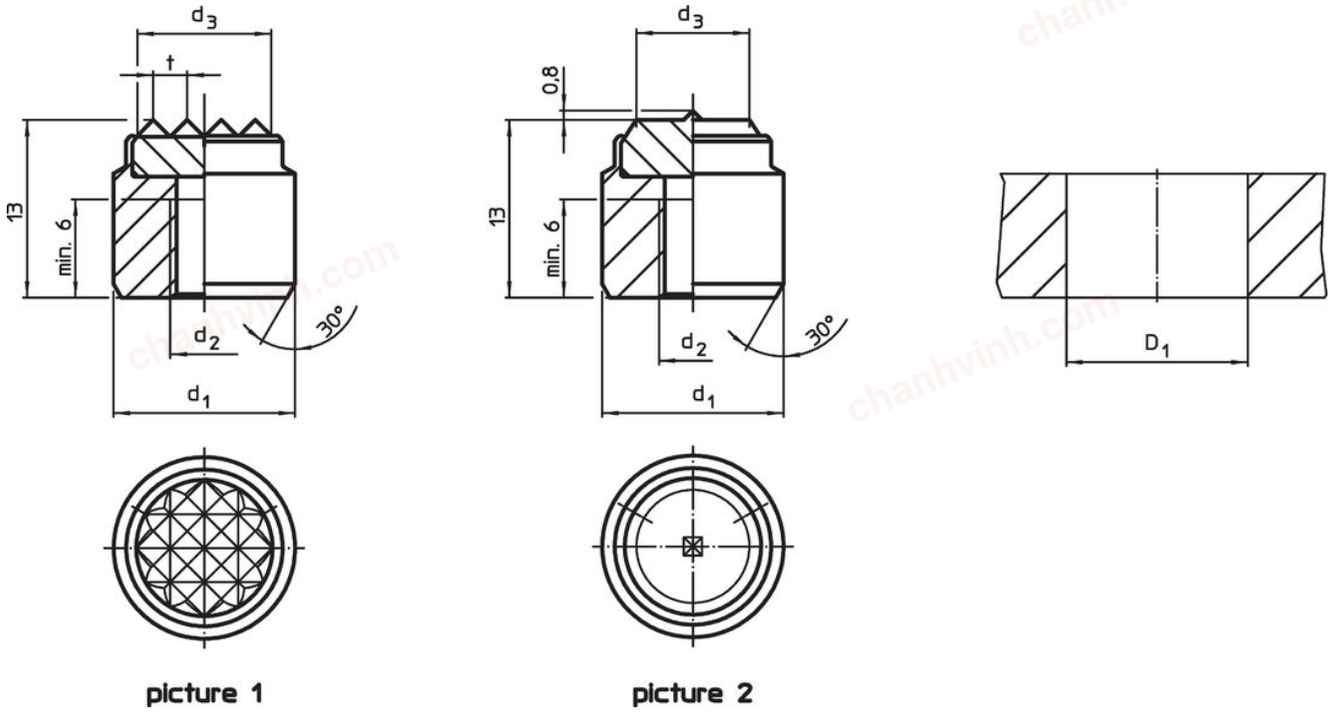
Insert
- Hard metal, ribbed
- Hard metal, pointed

Body
- Heat-treated steel, tempered, phosphated

Assembly

Assembly via a locating hole, the insert can be fastened by means of a screw.

Drawing



picture 1

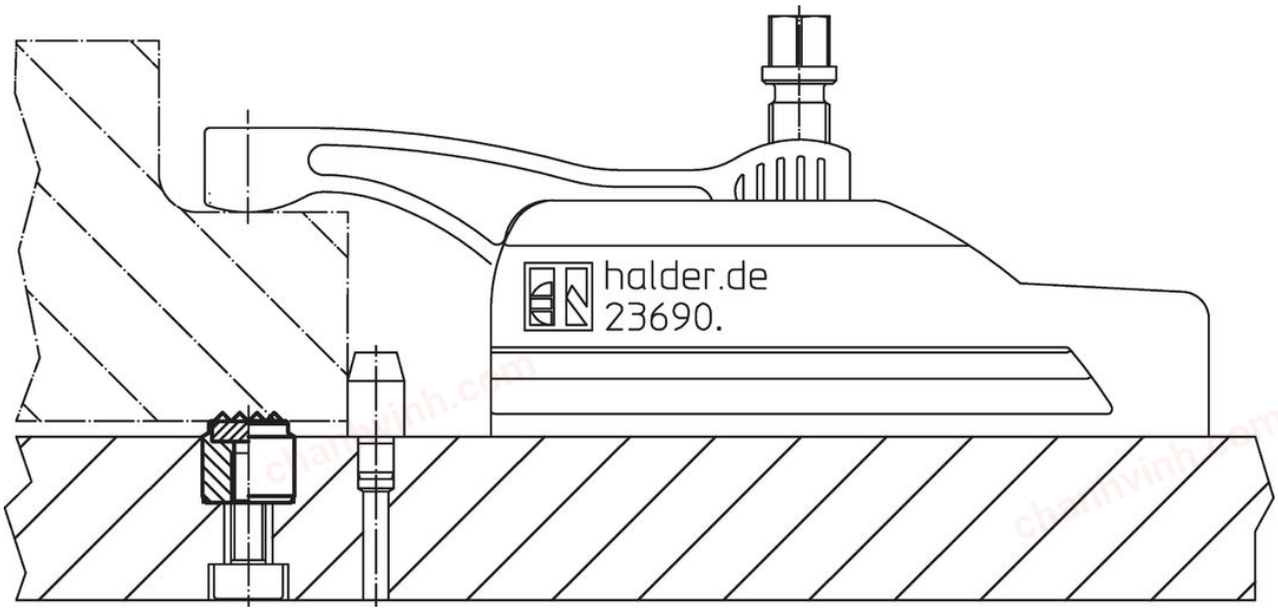
picture 2

Order information

Dimensions				Location hole		Art. No.
d_1 n6	d_2	d_3 ~	t	D_1 H7		
[mm]				[mm]	[g]	
ribbed – picture 1						
10	M5	7.7	2	10	7.3	22620.0208
14	M6	10.6	2	14	14.0	22620.0211
16	M6	11.9	3	16	19.0	22620.0213
20	M6	16.0	3	20	31.0	22620.0215
25	M6	21.0	3	25	51.0	22620.0217
pointed – picture 2						
10	M5	6.3	–	10	7.6	22620.0228
14	M6	9.3	–	14	17.0	22620.0231
16	M6	10.0	–	16	21.0	22620.0233

chanhvinh.com

Application example



Compliance

RoHS-compliant
Contains lead – Compliant with Exemption 6(a)-I.

Contains SVHC substances >0,1% w/w
Contains lead - SVHC list [REACH] as of 04.02.2026.

SCIP-code
5b0aef13-c902-4b56-97c0-3f7b1b15bf7c

Contains Proposition 65 substances

Lead can lead to cancer, developmental disorders, and reproductive damage in men and to reproductive damage in women from exposure. https://www.P65Warnings.ca.gov/

Free from Conflict Minerals
This product does not contain any substances designated as "conflict minerals" such as tantalum, tin, gold or tungsten from the Democratic Republic of Congo or adjacent countries.

POP-compliant
Contains no persistent organic pollutants – Stockholm Convention [POP] as of September 2025.

PFAS-compliant
Contains no per- and polyfluoroalkyl substances (PFAS).

TSCA-compliant
Agent concentration in this product does not exceed the specified threshold.