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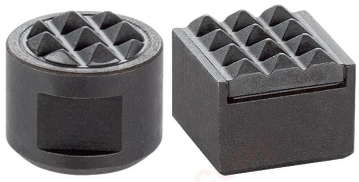
Grippers Round/Square • with hard metal insert, ribbed
EH 22620.



Product Description

Basic element to be mounted into clamping devices, clamping jaws, clamping arms, claw feed systems and so forth.
For transmission of high turning moments and holding forces, e.g. on cast and forged pieces.

Material

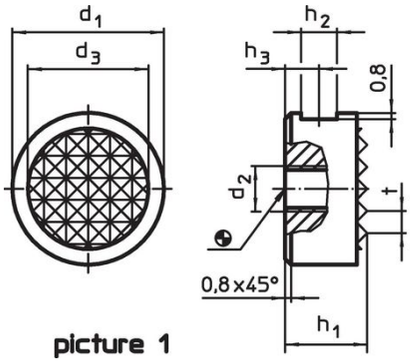
Body
- Tool steel, blackened

Ribbing
- Hard metal plate, brazed-in

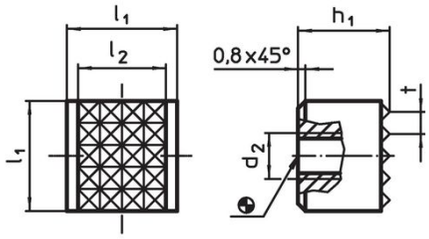
Assembly

The square version is suitable for in-line arrangement, creating a continuous support surface for high holding forces.

Drawing



picture 1

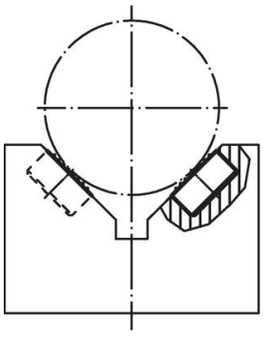


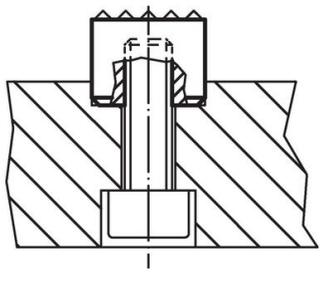
picture 2

Order information

Dimensions										Art. No.
d_1 -0.13	h_1 -0.13	l_1 -0.13	d_2	d_3	h_2	h_3	l_2	t	[g]	
				[mm]						
round – picture 1										
10	**10**	–	M5	7.9	4.75	4.5	–	2.3	5.1	22620.0010
10	**12**	–	M5	7.9	4.75	6.0	–	2.3	6.2	22620.0012
12	**10**	–	M5	9.5	4.75	4.5	–	3.0	7.6	22620.0020
12	**12**	–	M5	9.5	4.75	6.0	–	3.0	9.1	22620.0022
16	**10**	–	M6	12.7	4.75	4.5	–	3.0	14.0	22620.0060
16	**12**	–	M6	12.7	4.75	6.0	–	3.0	17.0	22620.0062
20	**10**	–	M6	15.9	4.75	4.5	–	3.0	23.0	22620.0080
20	**12**	–	M6	15.9	4.75	6.0	–	3.0	27.0	22620.0082
25	**10**	–	M6	19.0	4.75	4.5	–	3.0	36.0	22620.0100
25	**12**	–	M6	19.0	4.75	6.0	–	3.0	43.0	22620.0102
square – picture 2										
–	**10**	**12**	M5	–	–	–	10.3	3.0	11.0	22620.0152
–	**12**	**12**	M5	–	–	–	10.3	3.0	12.0	22620.0154

Application example





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Compliance

RoHS-compliant
Compliant with Directive 2011/65/EU [RoHS].

Does not contain SVHC substances
No SVHC substances with more than 0.1% w/w contained - SVHC list [REACH] as of 04.02.2026.

SCIP-code
N/A

Does not contain Proposition 65 substances
No Proposition 65 substances included.
https://www.P65Warnings.ca.gov/

Free from Conflict Minerals
This product does not contain any substances designated as "conflict minerals" such as tantalum, tin, gold or tungsten from the Democratic Republic of Congo or adjacent countries.

POP-compliant
Contains no persistent organic pollutants – Stockholm Convention [POP] as of September 2025.

PFAS-compliant
Contains no per- and polyfluoroalkyl substances (PFAS).

TSCA-compliant
Agent concentration in this product does not exceed the specified threshold.