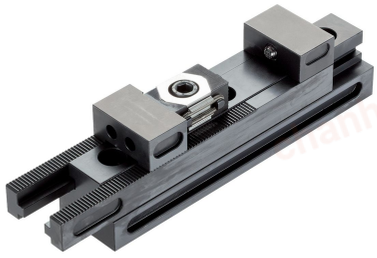
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Combination Clamping Bars

EH 1586.



Product Description

The combination clamping bar offers 3 ways to clamp/support the workpiece:
- Floating mode:

Floating mode is used to clamp and support additional clamping points on components.The fixture adapts to the position of the workpiece.
- Centric mode:

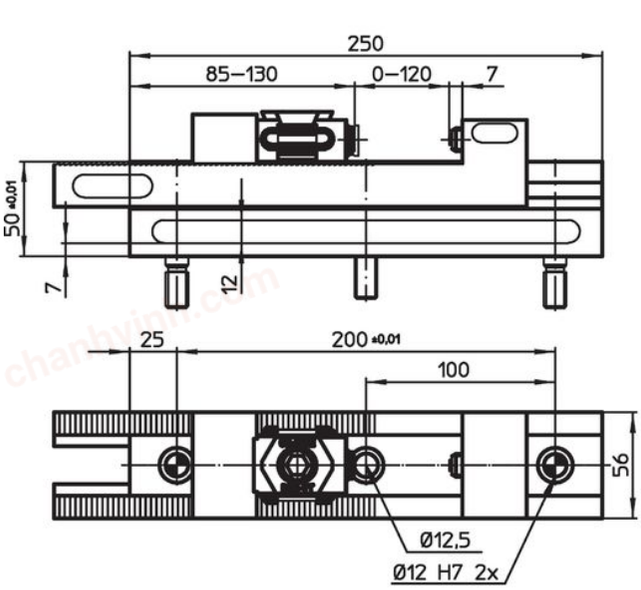
The jaws of the clamping bar move in sync. The centre axis of the workpiece remains unchanged even if the outer diameters are modified.
- Machine vice mode:

When this mode is selected, one of the jaws is locked in place on the clamping bar. The second jaw remains movable.

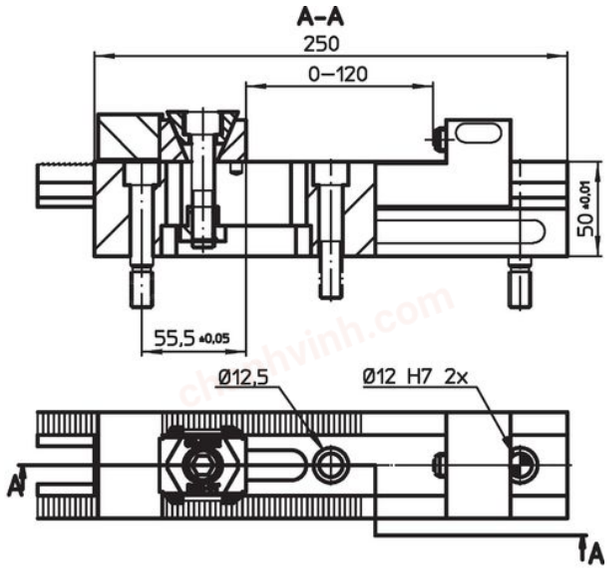
Material

- Tool steel, hardened

Drawing



floating mode



machine vice mode

Order information

[kg]	Art. No.
5.4	1586.400

Accessories

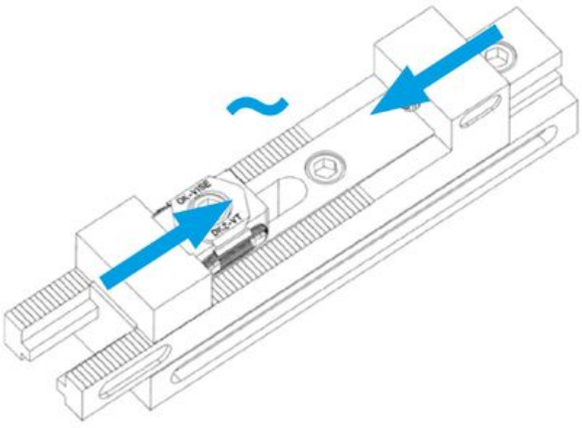
	Number locating screws M12 x 45	Number cap screws M12 x 45	[g]	Art. No.
fixing screws for clamping bars				
	2	1	203	1586.401

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Application example

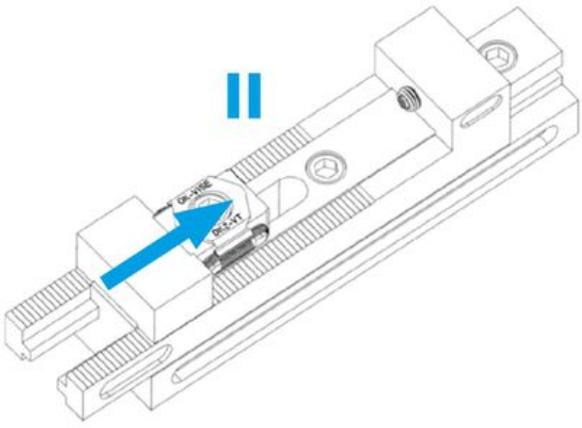
FUNCTIONS

The combination clamping bar offers 3 different functions by means of which the workpiece can be clamped/supported.



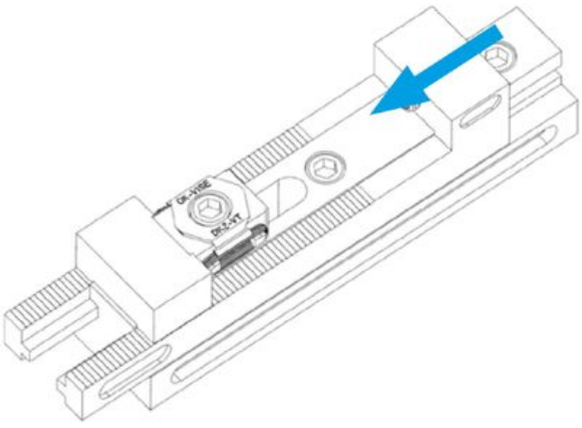
FLOATING MODE

- Floating mode is used to clamp and support additional clamping points on components.
- The fixture adapts to the position of the workpiece.



CENTRIC MODE

- The jaws of the clamping bar move in sync. The centre axis of the workpiece remains unchanged even if the outer diameters are modified.



MACHINE VICE MODE

- When this mode is selected, one of the jaws is locked in place on the clamping bar. The second jaw remains movable.

Compliance

For detailed compliance information please select the desired article number.